

Vectra™

by Chattanooga Group



SERVICE MANUAL

Models:

PR02c

(Serial Numbers- 1000 and above)

PR04c

(Serial Numbers- 1000 and above)

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Vectra™ Pro

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Read, understand and follow the Safety Precautions and information contained in this manual.

This manual contains the necessary safety, and field service information for those Field Service Technicians, approved by Chattanooga Group, Inc., to perform field service on the Vectra Pro units.

At the time of publication the information contained herein was current and up to date. However, due to continual technological improvements and increased clinical knowledge in the field of electrotherapy, as well as Chattanooga Group, Inc.'s policy of continual improvement, Chattanooga Group, Inc. reserves the right to make periodic changes and improvements to their equipment and documentation without any obligation on the part of Chattanooga Group, Inc.

It is the sole responsibility for field technicians to stay informed and trained in the latest technology utilized in the Vectra Pro units by Chattanooga Group, Inc. From time to time, as significant improvements are incorporated, Service Bulletins will be produced and made available on our web site (www.chattgroup.com) in lieu of reprinting a complete manual prematurely. These Service Bulletins will provide updated service information and technology improvements to the Vectra Pro for use by approved service technicians.

“Approved Service Technician” Definitions;

- 1. Level I-** Those Field Service Technicians that have successfully completed the minimal training required by Chattanooga Group, Inc. in basic service techniques.
- 2. Level II-** Those Field Service Technicians that have successfully completed Level I Training as well as Level II training as required to perform specific troubleshooting and repair techniques and procedures.
- 3. Level III-** Those Field Service Technicians that have successfully completed Levels I & II Training as well as Level III Advanced Training as required to perform all necessary Troubleshooting and Repair techniques. The Technician having successfully completed the three levels of training and coupled with experience should have the ability to train other technicians in Level I and Level II Training with the necessary Training Materials from Chattanooga Group, Inc.
- 4. Temporary-** Chattanooga Group, Inc., at its discretion and based on known experience of the technician, may grant a “Temporary Approval” to a field technician for particular troubleshooting and repair of a specific unit requiring immediate attention. This “Temporary Approval” in no fashion acknowledges the training level of a technician as defined above. This “Temporary Approval” is utilized only in unique situations for a specific unit for a specific service technique only and is documented as such.

Due to the complex nature of the technology utilized by Chattanooga Group, Inc., the recommended troubleshooting techniques are to determine “Bad Board” and board replacement only. No board component level troubleshooting is recommended nor will information or parts be supplied by Chattanooga Group, Inc. Any board component level troubleshooting performed will be at sole risk and liability of the Service Technician performing such troubleshooting techniques.

This equipment is to be sold and used only under the prescription and supervision of a licensed medical practitioner.

This equipment is to be serviced only by an “Approved Service Technician”.

For Additional Service Contact:
Chattanooga Group, Inc.
Electrotherapy/Traction Support Department
Toll Free: 1-866-864-0598

1.1 Precautionary Symbol Definitions

The precautionary instructions found in this manual are indicated by specific symbols. Understand these symbols and their definitions before operating or servicing this equipment. The definitions of these symbols are as follows;

A. CAUTION



Text with a “CAUTION” indicator will explain possible Safety infractions that have the potential to cause minor to moderate injury or damage to equipment.

B. WARNING



Text with a “WARNING” indicator will explain possible Safety infractions that will potentially cause serious injury and equipment damage.

C. DANGER



Text with a “DANGER” indicator will explain possible Safety infractions that are imminently hazardous situations that would result in death or serious injury.

D. EXPLOSION HAZARD



Do not use this equipment in the presence of flammable anesthetics. This symbol is also prominently displayed on the serial number plate of the unit.

E. NOTE:

Throughout this manual “NOTE” may be found. The Notes are helpful information to aid in the particular area or function being described.

1.2 Safety Precautions

Read, understand and follow all safety precautions found in this manual. Below are general safety precautions that must be read and understood before attempting any service techniques on these units. Throughout this manual specific safety precautions will be found. Read, understand and follow all safety precautions.



- Read, understand and practice the precautionary and operating instructions. Know the limitations and hazards associated with using any electrical stimulation or ultrasound device. Observe the precautionary and operational decals placed on the unit.
- DO NOT operate the Vectra Pro when connected to any unit other than Chattanooga Group, Inc. devices. Do not operate the unit in an environment of short-wave diathermy use.
- The Ultrasound generator should be routinely checked before each use to determine that all controls function normally; especially that the intensity control does properly adjust the intensity of the ultrasonic power output in a stable manner. Also, determine that the treatment time control does actually terminate ultrasonic power output when the timer reaches zero.
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous exposure to ultrasonic energy.
- DO NOT use sharp objects such as a pencil point or ballpoint pen to operate the buttons on the control panel as damage may result.
- Operate, transport and store this unit in temperatures between 59 °F and 104 °F (15 °C and 40 °C), with Relative Humidity ranging from 30%-60%.
- Inappropriate handling of, and subjecting the ultrasound applicator to physical abuse, may adversely affect its characteristics.
- Inspect treatment head for cracks, which may allow the ingress of conductive fluid before each use.
- Inspect treatment head cables and associated connectors before each use.

2.1 Overview

The Vectra series electrotherapy products are comprised of several PC board assemblies housed within a common enclosure. These assemblies each support a distinct function in the product. The basic elements are User Interface, Control Board, Stim Generation Board, Ultrasound Board, Ultrasound Applicator, and Power Supply Circuits. See Figure 2.1 below.

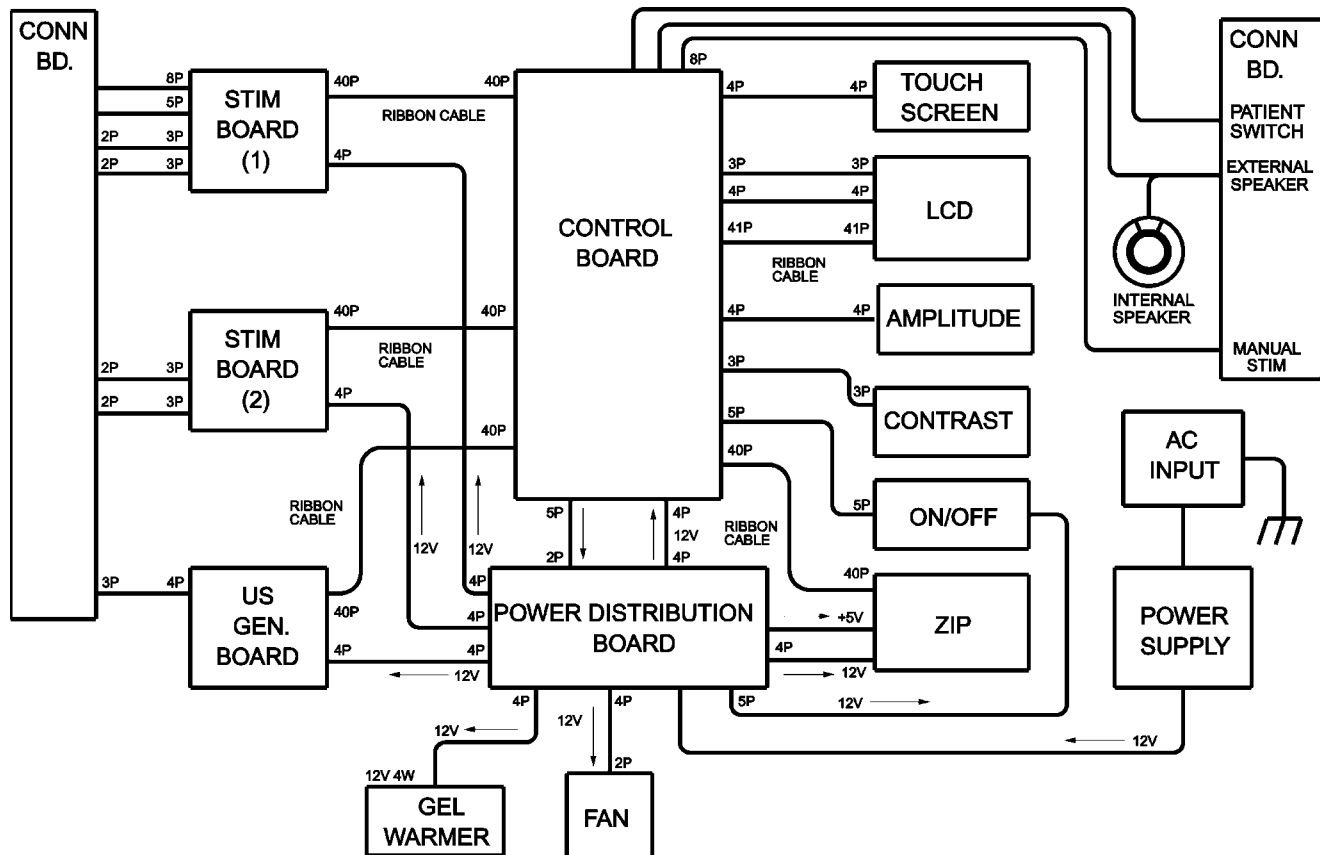


FIGURE 2.1

2.2 Power Supply Circuits

A universal input power supply provides all parts of the system with 12 volts DC. The supply is connected to the mains at all times when the cord is attached. The power switches on the top of the unit, switch the 12V output of the power supply to the different components in the system by way of the Power Distribution Board. The 12V supply is regulated locally at each PC board as required.

2.3 Control Board

The Control Board serves just as its name implies. It controls the operation of the stim boards, ultrasound boards, user interface, and accessories. The control board communicates to the stim boards and ultrasound board through a proprietary 8-bit parallel bus. The control board drives the display. The control board reads the touch screen or menu buttons. The control board also reads the amplitude and contrast controls. The control board manages the ZIP drive and infrared printer port. The control board through the power supply distribution board operates the gel warmer. Sound output is generated by the control board and routed to an internal speaker or alternately to external speakers. The control board reads the patient switch or manual stim switch.

2.4 Stim Generation Board

The stim board creates all muscle stimulation output. Communications to the stim board is via an 8-bit data bus and a dual-port RAM. A processor on the stim board acts on messages passed to it by the control board to set up waveforms and adjust output amplitude. Information can likewise be passed from the stim board back to the control board for monitoring current, GSR mode levels, etc. If the stim board does not respond as expected to a command from the control board, output is stopped and an error message is generated.

2.5 Ultrasound Board and Applicator

The ultrasound board generates the 1 or 3.3 MHz output to drive the ultrasound applicator. The ultrasound board is accessed much like an I/O port by the control board. It can provide current and voltage information about the ultrasound output of the board. The calibration data for the applicator is passed through the ultrasound board from the applicator up to the control board. By storing the calibration data in the applicator there is no calibration necessary for the ultrasound board and any calibrated Chattanooga Group, Inc. compatible applicator can be attached and operated to provide accurate output.

2.6 User Interface and Accessories

The LCD or EL display panel provides the operator visible feedback in the way of menu choices. Pressing the touchscreen or menu buttons makes selections from the menus. The control board interprets these user inputs and responds accordingly. Audible feedback is given as well for events such as keypresses and end of treatment.

The control board accesses the ZIP drive via an IDE interface. Treatment presets can be exported and imported using the disks, as well as giving patients pre-treatment information or the user in-service instruction. The 5 volts necessary to operate the drive is generated on the power supply distribution board.

The infrared printer port works exclusively with the Jeteye infrared to printer interface unit. This allows printing treatment information to any type of printer the user might have. Due to the large number of printers available, direct printing to infrared-capable printers is not supported.

3- NOMENCLATURE

Vectra™ Pro

3.1 Vectra PRO Physical Specifications

The nomenclature graphics below, Figure 3.1, indicates the general locations of the exterior components of the Vectra Pro.

Know the components and their functions before performing any operation of or service to the Vectra Pro2 or Vectra Pro4 units.

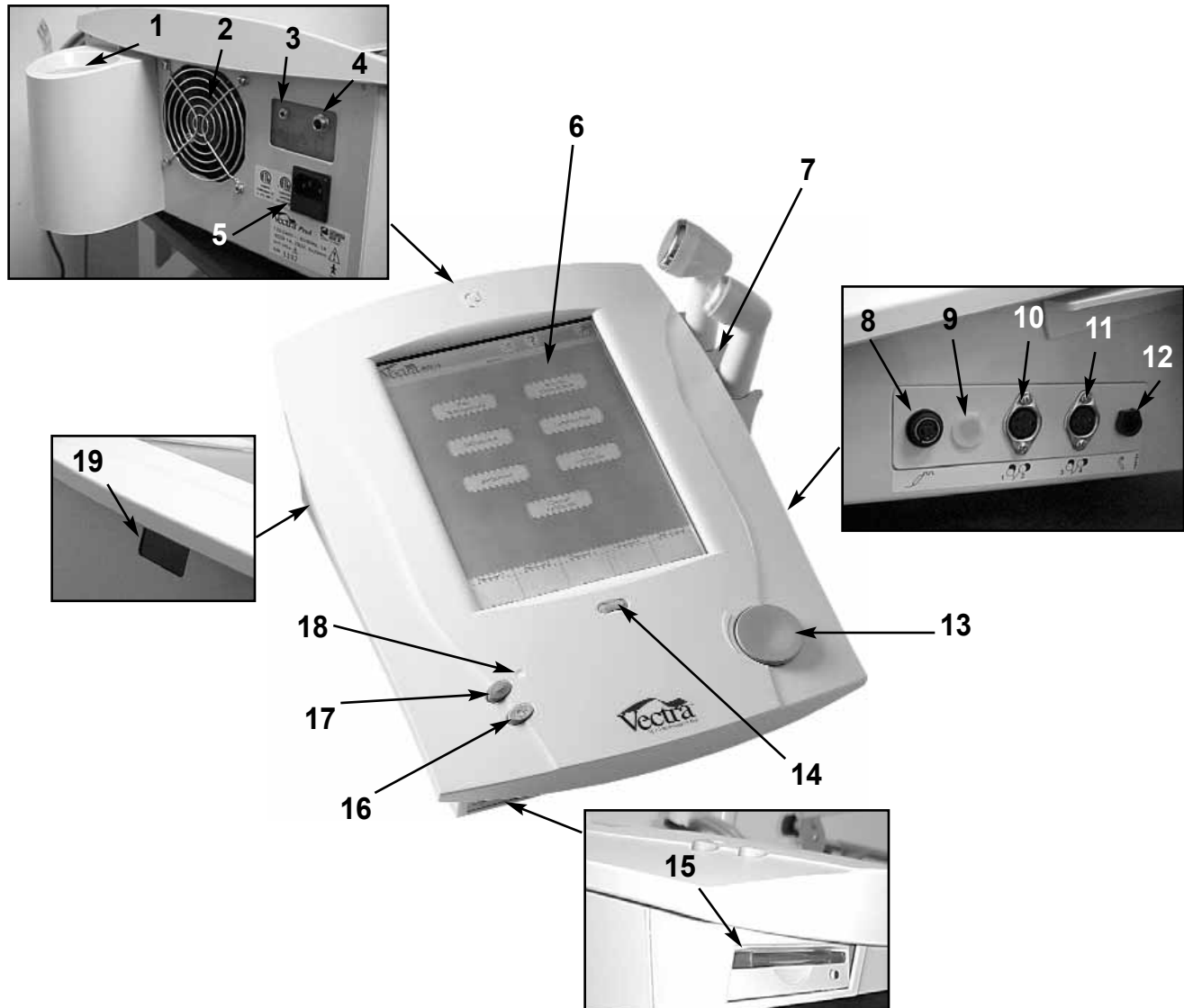


FIGURE 3.1

1. **Gel Warmer**- Heats coupling gel to approximately 100 °F (37.7 °C) (On/Off only)
2. **Cooling Fan**- Removes excessive heat from component case
3. **External Speaker Jack**- Allows connection of Optional External Speakers
4. **Patient Switch Jack**- Allows connection of the Patient Switch
5. **Mains Plug**- Connect Power Cord to unit
6. **Touch Screen Control Panel**- Set up treatment parameters
7. **Applicator Storage**- Stores two ultrasound applicators
8. **Microcurrent Probe Port**- Connect Microcurrent Probe
9. **Plug**- (Not Used)
10. **Stim Channels 1&2**- Connect Channels 1&2 Lead Wires

11. **Stim Channels 3&4**- Connect Channels 3&4 Lead Wires**
12. **Ultrasound Applicator Port**- Connect Ultrasound Applicator
13. **Intensity Control**- Adjust treatment intensity levels
14. **Contrast Control**- Adjust Touch Screen Contrast
15. **Zip Drive**- Removable media drive
16. **OFF**- Turn unit OFF
17. **ON**- Turn unit ON
18. **LED**- Indicates Power ON when illuminated
19. **IR Port**- For use with Jeteye accessory to enable printing of patient treatment information

*Vectra PRO2 and PRO4

**Vectra PRO4 Only

4- SPECIFICATIONS

Vectra™ Pro

4.1 Vectra PRO Physical Specifications

A. Dimensions

1. 16" (406.4mm) Wide
21.5" (546.1mm) Deep
8" (203.2mm) High
2. 13.0 lbs (5.9kg) Less Accessories
3. Case Material: Polycarbonate Plastic and Steel

B. Outputs

1. PRO2
Two Muscle Stimulator Outputs
One Ultrasound Output
2. PRO4
Four Muscle Stimulator Outputs
One Ultrasound Output

C. Output Types

1. Interferential (Quad-Polar)
2. Premodulated (Bi Polar)
3. Russian
4. VMS (Symmetrical Biphasic)
5. HiVolt
6. Microcurrent
7. Ultrasound

D. Power Input Requirements

1. 100-240VAC, 50/60 Hz, 50W

4.2 Vectra PRO Stimulator Output Parameters

PARAMETER	INTERFERENTIAL	PREMOD	RUSSIAN	VMS	VMS BURST	HIVOLT	MICROCURRENT
Carrier Freq.	5000Hz	5000Hz	2500Hz	-	-	-	0.1 - 1000Hz
Beat/Burst or Pulse Freq.	0-200	0-200	20~00	5-200	5-200	1-120	-
Output Method	Pads	Pads	Pads	Pads	Pads	Pads/Probe	Pads/Probe
Sweep Time	15 Seconds	15 Seconds	-	-	-	-	-
Scan	40%	-	-	-	-	-	-
% Duty Cycle	100%	-	10%, 20%, 30%, 40%, 50%	-	-	-	-
Ramp UP/ DOWN Time	-	-	0.5-5.0 Sec.	0.5-5.0 Sec	0.5-5.0 Sec	0.5-5.0 Sec.	0-1.0 Sec
Cycle Time Sec On/Off	-	-	5/5 10/10 10/20 4/12 10/30 10/50 Continuous	5/5 10/10 10/20 4/12 10/30 10/50 Continuous	5/5 10/10 10/20 4/12 10/30 10/50 Continuous	5/5 10/10 10/20 4/12 10/30 10/50 Continuous	-
Polarity	-	-	-		-	+/-	+/- (Alternating)
Amplitude	0-50mA RMS	0-50mA RMS	0-100mA RMS	0-200mA RMS	0-200mA Peak	0-500V Peak	0-995µA Peak
Treatment Time (Max Minutes)	60	60	60	60	60	99	60
Available On Channels Pro2 (Pro4)	1&2 (1&2, 3&4)	1,2 (1,2,3,4)	1,2 (1,2,3,4)	1,2 (1,2,3,4)	1,2 (1,2,3,4)	2 (2,4)	1 (1,3)

4- SPECIFICATIONS

Vectra™ Pro

4.3 Vectra PRO Ultrasound Output Parameters

FREQUENCY	
1.0MHz, ±5% 3.3MHz, ±5%	
ULTRASOUND OUTPUT POWER	
10cm ² Crystal	0-20W @ 1.0MHz 0-10W @ 3.3MHz
5cm ² Crystal	0-10W @ 1.0MHz and 3.3MHz
2cm ² Crystal	0-4W @ 1.0MHz and 3.3MHz
TEMPORAL PEAK TO AVERAGE RATIO	
2:1, ±20%, 50% Duty Cycle	
5:1, ±20%, 50% Duty Cycle	
BEAM NONUNIFORMITY RATIO	
6.0:1 Maximum, Collimating	
EFFECTIVE RADIATING AREA	
10cm ² Crystal	8.5cm ² , ±1.5
5cm ² Crystal	4.0cm ² ±1.0
2cm ² Crystal	1.8cm ² +0.2/-0.4
TREATMENT TIME	
30 Minutes Maximum	

OTHER VECTRA FEATURES	
Ultrasound Head Warming	50% of maximum output until Crystal Temperature reaches approximately 100°F (37.8°C), then 10% of maximum or Off to maintain Temperature
Ultrasound Gel Warmer	Warms coupling gel to approximately 100 °F (37.8 °C). Can be disabled by user
Removable Media Storage	Utilizes Iomega Zip Drive to allow user to view anatomical libraries.
Infrared Data Port	Allows the treatment information to be printed to any printer equipped with the Jeteye accessory.

5.1 Vectra PRO Software Error Messages

A. The information provided below is intended to aid in troubleshooting Software Error Messages of the Vectra Pro Units to "Board Level" only. No component level troubleshooting information is or will be provided by Chattanooga Group, Inc. for field troubleshooting of board components.

B. Once a particular PCB has been determined as bad, use the Schematics provided in this section to isolate and confirm "Bad Board" before arbitrary replacement of the suspected board.

ERROR MESSAGE	DESCRIPTION	PROBABLE CAUSE	POSSIBLE REMEDY
"There is not a disk in the disk drive!" or "No disk is detected in the disk drive!"	User attempted to access a function that reads or writes to the Zip Drive and the software determined that there is not a Zip disk in the drive.	1) No Zip disk in Zip drive 2) Zip disk not fully inserted into drive. 3) Zip disk is bad. 4) Zip drive does not have power. 5) Zip drive ribbon cable not inserted correctly. 6) Zip drive is bad. 7) Control board is bad.	1) Insert Zip disk into Drive 2) Eject and reinsert disk. 3) Try another disk. 4) Check power cable. 5) Make certain ribbon cable is inserted correctly and completely to both the control board J18 and the Zip drive. 6) Replace Zip drive. 7) Replace Control board.
"An error occurred while testing the printer." or "An error occurred while printing the report! Verify the JetEye" or "IrDA device is pointing toward left side of Vectra Pro unit."	Software detected an error while executing Test Printer function from the Technicians Utilities screen.	1) Unit is not within 3 feet (1 meter) of the JetEye device. 2) No direct line of site between the unit's infrared window and the Jeteye device. 3) JetEye device is not connected correctly. 4) Printer is bad. 5) JetEye device is bad. 6) IrDA board not inserted correctly into J5 of the control board. 7) IrDA board is bad. 8) Control board is bad.	1) Place L.H. side of Vectra unit within 3 feet (1 meter) of Jeteye. 2) Make certain there is a direct line of site between the unit and the Jeteye. 3) Check connections and power to the Jeteye. 4) Try another printer. 5) Install a good Jeteye. 6) Make certain connections are correct and secure. 7) Replace IrDA board. 8) Replace Control board.
"Error: Applicator address CRC failed!" or "Error %d saving data to the applicator!" or "Error reading the calibration data from the applicator!"	Some type of one wire error occurred while either reading or writing to the ultrasound applicator.	1) Bad Applicator. 2) Bad Ultrasound harness. 3) Bad Ultrasound board.	1) Replace with known good applicator. 2) Replace Ultrasound Harness. 3) Replace Ultrasound board.

5.1 Vectra PRO Software Error Messages (Continued)

ERROR MESSAGE	DESCRIPTION	PROBABLE CAUSE	POSSIBLE REMEDY
"Error: Touchscreen Driver Unknown or Not Installed!"	There is a problem with the touchscreen driver.	1) Control board touchscreen chip bad or parallel interface to chip bad.	1) Replace Control board.
"Ultrasound board not detected. Unit is not operational!"	On power up, the software does not detect that the ultrasound board is present in the system.	1) Ultrasound board is not plugged correctly into J9. 2) Ultrasound board does not have power.	1) Check connection at J9 on Control Board. 2) Check Power Distribution Board. See Power Distribution Board Schematic.
"Stim board #1 not detected. Unit is not operational!"	On power up, the software does not detect that the stim board #1 is present in the system.	1) Stim board is not plugged correctly into J10. 2) Stim board does not have power.	1) Check connection at J10 on Control Board. 2) Check Power Distribution Board.
"Vectra program is corrupt. Unit is not operational!"	On power up, the software CRC check on the flash memory failed.	1) Flash memory is corrupt, Control board is bad.	1) Replace Control Board

5.2 Vectra PRO System Testing

A. General

1. The following information is intended to aid in troubleshooting the major components of the Vectra Pro Units to "Board Level" only. These tests are OEM standard testing procedures and methods used at the factory before shipment of any Vectra Pro unit.
2. Due to the complex nature of the technology utilized by Chattanooga Group, Inc., the recommended troubleshooting techniques are to determine "Bad Board" and board replacement only. No board component level troubleshooting is recommended nor will information or parts be supplied by Chattanooga Group, Inc. Any board component level troubleshooting performed will be at sole risk and liability of the Service Technician performing such troubleshooting techniques.
3. Once a particular PC Board has been determined as bad, use the Schematics provided in this section to isolate and confirm "Bad Board" before arbitrary replacement of the suspected board.
4. **Stimulator Board(s);**
 - a) Stim Board #1 controls Channels 1 & 2.
 - b) Stim Board #2 controls Channels 3 & 4.

B. Special Tools, Fixtures & Materials Required

1. Certain tests require the use of special Tools and/or Fixtures. These will be listed at the particular test where they are required. Testing with any other special tool or fixture other than those stated could give erroneous readings or test results. Always perform the tests exactly as stated to ensure accurate results.
2. Any special tools or fixtures required can be obtained through Chattanooga Group, Inc., Service Department.
3. Scope and other standard test equipment settings will be listed for each test performed to aid in performing the test to OEM standards and ensure proper readings.
4. The troubleshooting and repair of the Vectra Pro units, should be performed only by authorized technicians trained and certified by Chattanooga Group, Inc.

C. Equipment Required

1. Oscilloscope and Probes
2. 650 Ohm load for outputs
3. 10k Load for output
4. Digital Multimeter

5. Microcurrent Probe (Vectra Accessory)
6. Patient Switch (Vectra Accessory)
7. Manual Stim Switch (Vectra Optional Accessory)
8. Ultrasound Applicators (Vectra Accessories)
9. Dielectric Withstand (Hi-Pot) and ground resistance tester.

NOTE:

Adjust Dielectric Withstand tester to indicate fault with 120k Ohm Load across the output when at specified test voltage.

10. Ohmic Instruments UPM DT 10 Ultrasound Power Meter.
11. Degassed Water (<5ppm) for Ultrasound Power Meter.

a) Recipe(s) for Degassed Water

- 1) Boil Distilled Water for 30 minutes. Place water in a nonporous container and immediately cover with cellophane. Allow to cool to room temperature of approximately 70°F (21°C). May be refrigerated to aid cooling time.
- 2) Bring Distilled Water to a boil. Place the container under vacuum for 5 to 10 minutes.
12. Dissolved Oxygen Test Kit. Used to test oxygen level of degassed water.

NOTE:

Two liter softdrink bottles are ideal storage and transport containers for degassed water as they are designed to keep oxygen out. Do not allow aeration of degassed water during transport or filling of the power meter.

Do not use Tap Water or Distilled water in the Ultrasound Power Meter. Use only Degassed Water in order to obtain correct test results. The chart below illustrates the oxygen content of Degassed, Tap and Distilled Water.

WATER TYPE	Ppm of oxygen
Degassed (per recipe 1) or 2)	Less than 5ppm
Tap Water	Up to 35ppm
Distilled Water	Up to 20ppm

13. Milliohm Meter.

5.3 Visual Inspection

A. General

Visually inspect the Vectra unit. A visual inspection can, to an experienced Technician, indicate possible abuse of the unit and/or internal problems.

5.4 Ground Resistance Test

A. Equipment Required

1. Milliohm Meter

B. Test

1. Place unit face down on work surface.
2. Install Power Cord into unit.
3. Place one meter probe on the Ground Prong of power cord and the other to any exposed screw on the unit. See Figure 5.1.

C. Test Results

1. Reading less than 0.1 ohm= Unit passed Test.
2. Should unit read above 0.1 ohm, replace power cord with a known good cord and repeat test. If reading is still above 0.1 ohm, **SEND UNIT TO FACTORY FOR SERVICE.**

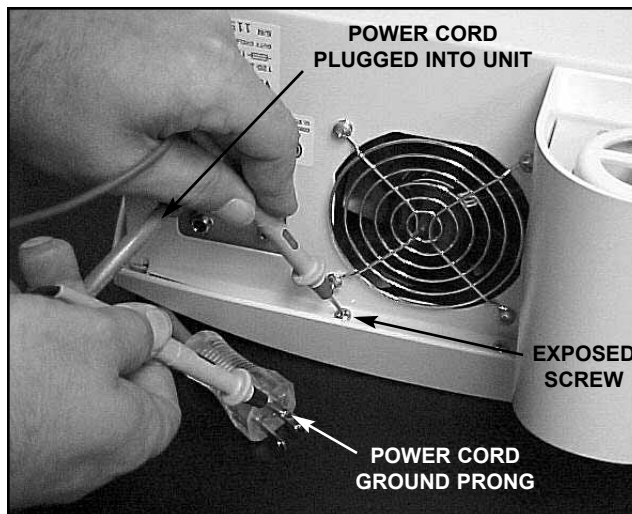


FIGURE 5.1

5.5 Leakage Tests

Conduct all necessary leakage tests as required per "Chapter 7 Electrical Equipment" of the 1999, or later, edition of the NFPA (National Fire Protection Association) "Health Care Facility" standards. See Figure 5.2.

WARNING

UNIT FAILING DIELECTRIC WITHSTAND AND/OR LEAKAGE TESTS COULD INDICATE SERIOUS INTERNAL SYSTEM PROBLEMS. DO NOT PLACE UNIT BACK INTO SERVICE! SEND UNIT TO FACTORY FOR REPAIR! DO NOT ATTEMPT TO REPAIR IN THE FIELD!

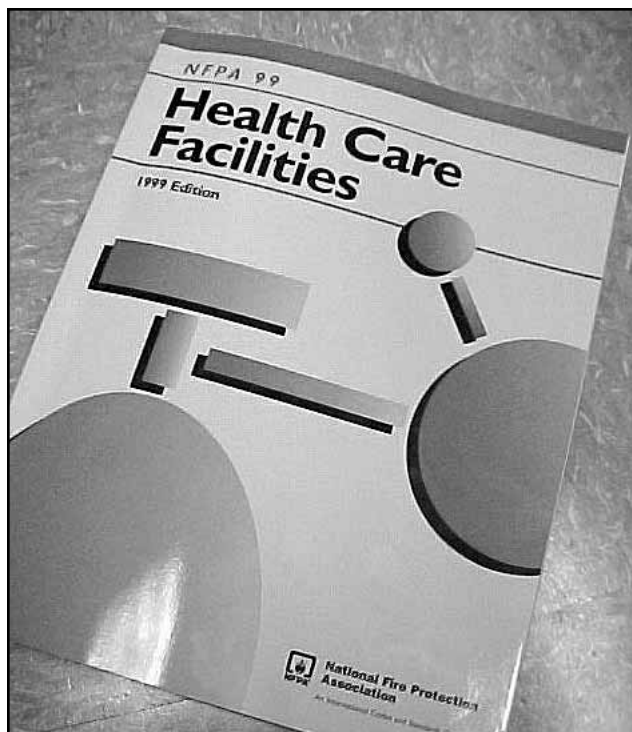


FIGURE 5.2

5.6 Unit Startup and Fan Testing

A. Equipment Required

1. 650 Ohm Load for Outputs

B. Test

1. Place unit face up on work surface.
2. Install 650 ohm load into patient lead DIN connector (Channel 1 & 2). See Figure 5.3.
3. Connect power cord to unit and plug into proper power receptacle.
4. Turn unit on. After approximately one (1) minute the main menu should display and the fan should be blowing outward.

C. Test Results

1. Unit main menu displays and fan blowing outward= Unit Passed Test.
2. Unit will not Start. Unit failed test.
 - a) Fuse(s) blown. Replace fuse(s).
3. Main menu does not display=Unit Failed Test
 - a) Possible connection failure- Check Display to Control Board harness to ensure connection.
 - b) Possible Control Board Bad.
4. Fan not blowing outward= Unit Failed Test
 - a) Fan Blowing Inward
 - 1) Fan wired wrong- Rewire or replace fan.
 - b) Fan not blowing
 - 1) Possible Bad Fan
 - 2) Possible Power Distribution Board Bad.
 - 3) Possible Power Supply Bad
5. Main menu does not display and fan does not blow outward= Unit Failed Test
 - a) Possible Control Board Bad.
 - b) Possible Power Distribution Board Bad
 - c) Possible Power Supply Bad

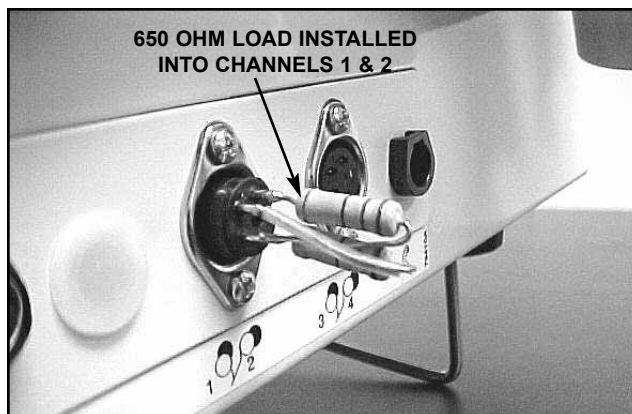


FIGURE 5.3

NOTE:

Whenever a PC Board is suspect, refer to the respective schematic(s) and perform tests to verify and isolate a particular pc board.

See Section 6 for removal and replacement procedures.

5.7 Stimulator Tests

The following tests for Stimulator Outputs will be performed on Channels 1 and 2 (Vectra Pro2 and Pro4). The requirements to perform these same tests on Channels 3 and 4 (Vectra Pro4 only) will be explained at the end of this section.

A. Equipment Required

1. 650 Ohm Load for Output
2. Oscilloscope and Probes

B. Unit Set Up

1. Install 650 ohm load into patient lead DIN connector for Channels 1 & 2. See Figure 5.4. See Figure 5.5 for Output DIN pin descriptions.
2. Install power cord into unit and plug into proper power supply.
3. Turn unit on by pressing the green "ON" button.

5.8 VMS™ Mode Test

A. VMS™ Mode Test Procedures

1. Set Scope.
 - a) Time- 100 μ S, Channel- 50V, Trigger- DC
2. Connect Scope Probes to each side of 650 ohm load on Channel 1.
3. Press "Muscle Contraction".
4. Press "VMS™".
5. Press "Channel Mode" until "Co-Contracted" is displayed in red just beneath "Channel Mode".
6. Press "Cycle Time".
7. Press the "Cycle Time" green up arrow until "Continuous" is displayed in red just below Cycle Time".
8. Press the "<<" (Back) button in the top R.H. portion of the screen.
9. Press "Phase Duration" green up arrow until 300 is displayed in red just below "Phase Duration".
10. Rotate Intensity control clockwise until 200 is displayed.
11. Press "Set Amplitude" until icon is beside "Amplitude Ch. 1" icon. A gold border will appear around "Amplitude Ch. 2" icon. Set intensity on CH2 to 200. Verify both reach 200. Press "Start".
12. Compare wave form on scope to Figure 5.6.
13. Press "Stop". Move scope probes to Channel 2 and repeat steps 3 through 13.

B. VMS™ Mode Test Results

1. Wave is the same between scope and Figure 5.6.
 - a) Unit passed test.
2. No wave form or considerably different wave form.
 - a) Unit failed test. Check appropriate Stim Board.



FIGURE 5.4

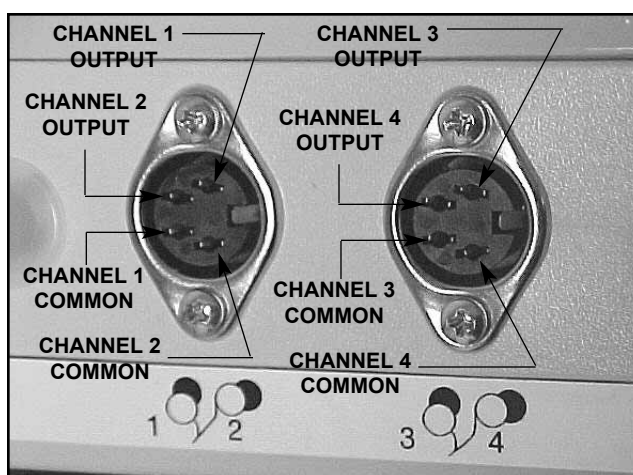


FIGURE 5.5

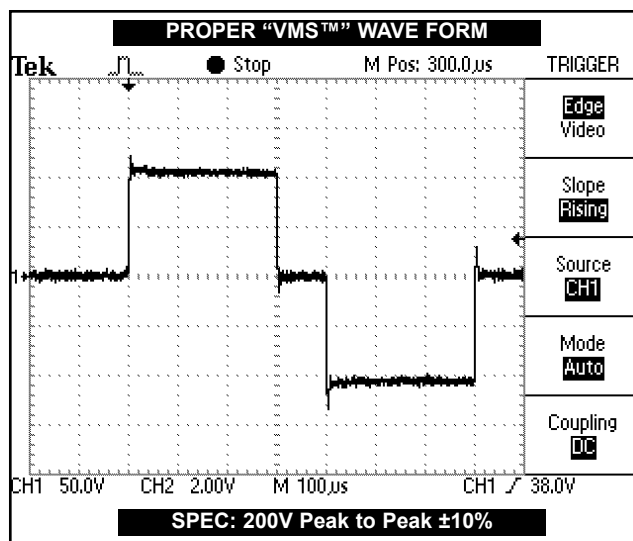


FIGURE 5.6

5.9 Interferential Mode Test

It is assumed that the unit is ready for tests as described in 5.7 parts A and B. If not, Set up Unit per 5.7 parts A and B prior to performing tests.

A. Interferential Mode Test Procedures

1. Set Scope
 - a) Time- 50 μ S, Channel- 20V, Trigger- DC
2. Connect Scope Probes to each side of 650 ohm load on Channel 1.
3. Press "Pain Management".
4. Press "Interferential".
5. Rotate Intensity Control clockwise until 50 is displayed.
6. Press "Start".
7. Compare wave form on scope to Figure 5.7.
8. Press "Stop". Move scope probes to Channel 2 and repeat steps 3 through 7.
9. Press "Pause".
10. Verify that the "Amplitude Ch 1 & 2" drops to zero (0) and that "Paused" is displayed at the bottom of the "Channel 1" and "Channel 2" timer icons.
11. Press "Stop".

B. Interferential Mode Test Results

1. Wave is the same between scope and Figure 5.7, amplitude dropped to zero when paused and "Paused" displayed at bottom of timer when paused.
 - a) Unit passed test.
2. No wave form or considerably different wave form.
 - a) Unit failed test. Check Stim Board #1.
3. Amplitude failed to "zero" when paused.
 - a) Unit failed test. Check Stim Board #1.
4. "Paused" did not display when unit paused.
 - a) Unit failed test. Check Stim Board #1.

5.10 Premodulated Mode Test

A. Premodulated Mode Test Procedures

1. Set Scope
 - a) Time- 1mS, Channel- 20V, Trigger- DC
2. Connect Scope Probes to each side of 650 ohm load on Channel 1.
3. Press "Pain Management."
4. Press "Premodulated".
5. Rotate Intensity Control clockwise until 50 is displayed.
6. Press "Start".
7. Compare wave form on scope to Figure 5.8.
8. Press "Stop". Move scope probes to Channel 2 and repeat steps 3 through 7.

B. Premodulated Mode Test Results

1. Wave is the same between scope and Figure 5.8.
 - a) Unit passed test.
2. No wave form or considerably different wave form.
 - a) Unit failed test. Check appropriate Stim Board.

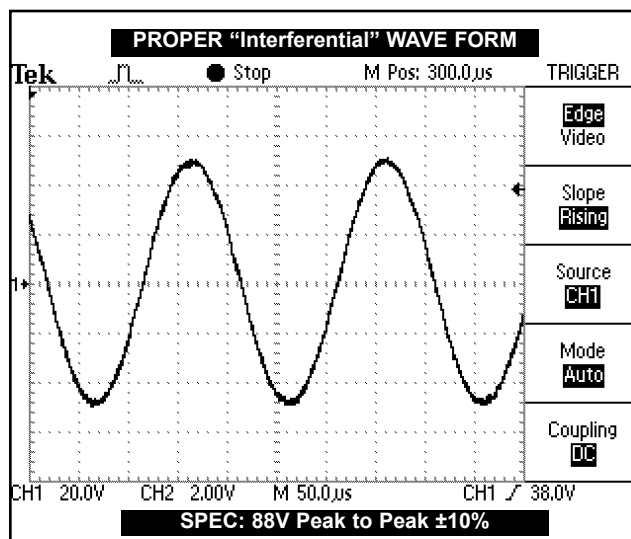


FIGURE 5.7

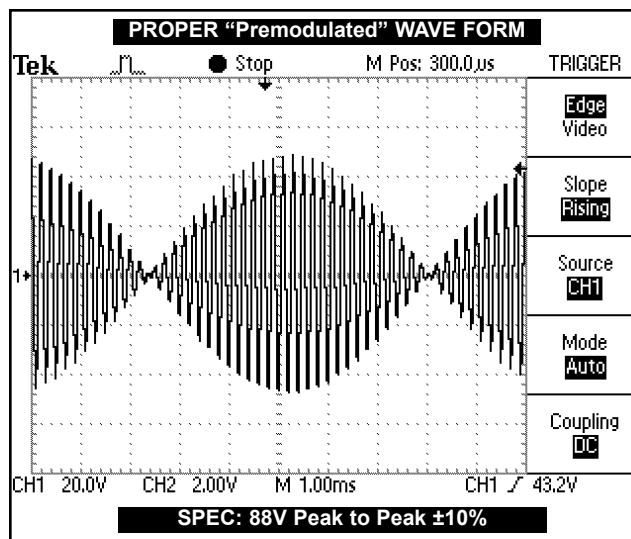


FIGURE 5.8

5.11 Russian Mode Test

It is assumed that the unit is ready for tests as described in 5.7 parts A and B. If not, Set up Unit per 5.7 parts A and B prior to performing tests.

A. Russian Mode Test Procedures

1. Set Scope
 - a) Time- 5mS, Channel- 20V, Trigger- DC
2. Connect Scope Probes to each side of 650 ohm load on Channel 1.
3. Install Patient Switch. See Figure 5.9.
4. Press "Muscle Contraction".
5. Press "Russian".
6. Press "Channel Mode" until "Co-Contracted" is displayed in red just beneath "Channel Mode".
7. Press the "Cycle Time" green up arrow until "Continuous" is displayed in red just below "Cycle Time".
8. Press the "<<" (Back) button in the top R.H. portion of the screen.
9. Rotate Intensity Control clockwise until 100 is displayed.
10. Press "Set Amplitude" until icon is beside "Amplitude Ch. 1" icon. A gold border will appear around "Amplitude Ch. 2" icon. Rotate Intensity Control clockwise until 100 is displayed.
11. Press "Start".
12. Compare wave form on scope to Figure 5.10.
13. Verify that both Channels reach 100.
14. Press "Stop". Move scope probes to Channel 2 and repeat steps 3 through 12.
15. Press "Patient Switch". Verify treatment stops and "Patient Disable Switch was pressed!" message appears. Press "OK"
16. Press "Channel 1" or "Channel 2" icon at screen bottom then press "Stop".

B. Russian Mode Test Results

1. Wave is the same between scope and Figure 5.10, amplitude reached 100 and patient switch message displayed when switch pressed.
 - a) Unit passed test.
2. No wave form or considerably different wave form.
 - a) Unit failed test. Check appropriate Stim Board.
3. Amplitude failed to reach 100 on both Channels.
 - a) Unit failed test. Check appropriate Stim Board.
4. Patient Switch message did not display when patient switch pressed.
 - a) Unit failed test.
 - 1) Try a known good Patient Switch and repeat test.
 - 2) Check appropriate Stim Board.

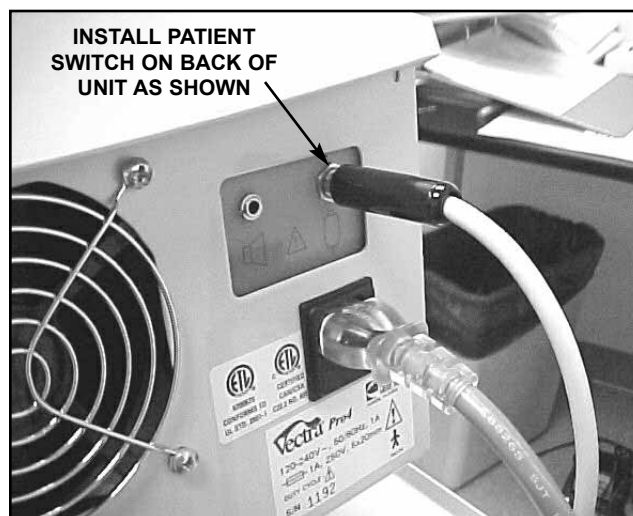


FIGURE 5.9

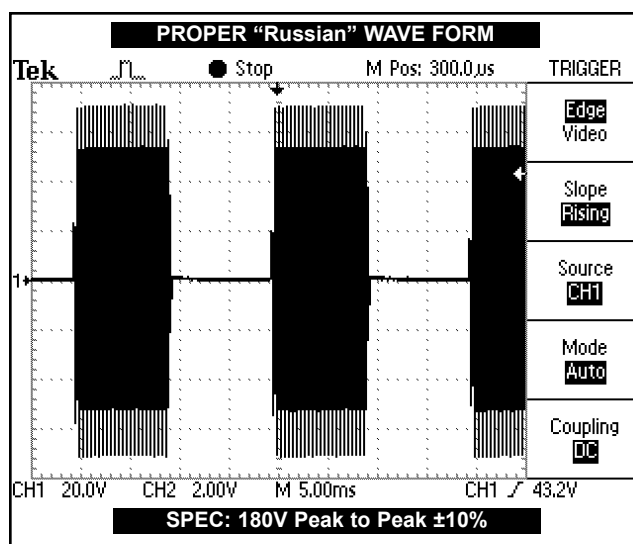


FIGURE 5.10

5.12 MicroCurrent Mode Test

It is assumed that the unit is ready for tests as described in 5.7 parts A and B. If not, Set up Unit per 5.7 parts A and B prior to performing tests. A 10k Load is required for this Test. See Figure 5.11.

A. MicroCurrent Mode Test Procedures

1. Install 10k Load into Channels 1 & 2. See Figure 5.11.
2. Set Scope;
 - a) Time- 250 μ S, Channel- 5.0V, Trigger- DC
3. Connect Scope Probes to each side of 10k load on Channel 1.
4. Press "Pain Management".
5. Press "Microcurrent".
6. Press "Frequency" icon and key in 1000 on the key pad that displays then press "Accept" on key pad.

NOTE:

"1000.0 Hz" should be displayed in red within the "Frequency icon". If not, repeat steps 4 through 6.

7. Press "Polarity" until "Alternating" appears in red within the "Polarity" icon.
8. Rotate Intensity Control until 995 is displayed in the "Amplitude Ch. 1" icon.
9. Press "Start".
10. Compare wave form on scope to Figure 5.12 and Figure 5.13.

NOTE:

The output will alternate between positive and negative on the scope.

This test is for Channels 1 & 3 ONLY. The test will not work on Channels 2 & 4. as they do not incorporate the MicroCurrent Mode.

11. Press "Stop".

B. MicroCurrent Mode Test Results

1. Wave is the same between scope and Figure 5.12 and Figure 5.13.
 - a) Unit passed test.
2. No wave form or considerably different wave form.
 - a) Unit failed test. Check appropriate Stim Board.



FIGURE 5.11

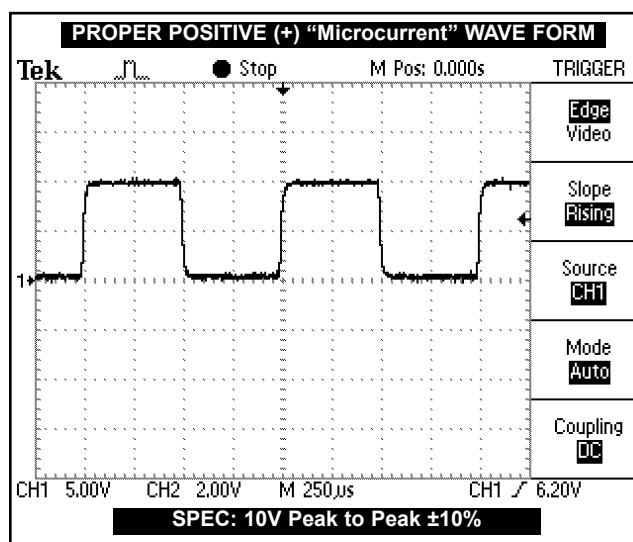


FIGURE 5.12

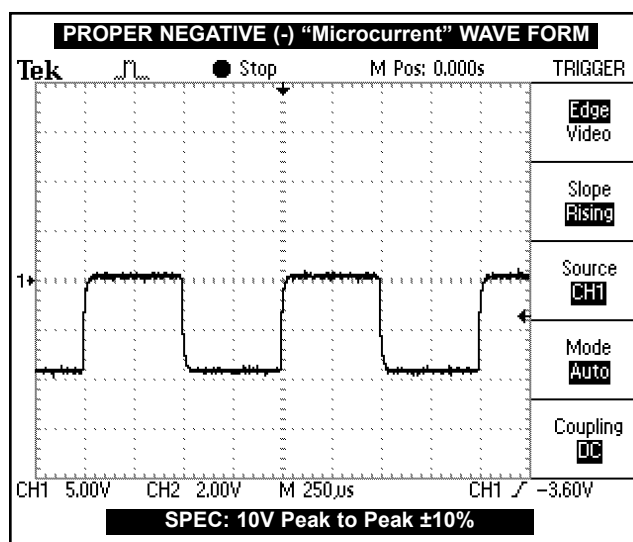


FIGURE 5.13

5.13 MicroCurrent Probe Mode Test

NOTE:

It is assumed that the unit is ready for tests as described in 5.7 parts A and B. If not, Set up Unit per 5.7 parts A and B prior to performing tests.

Lead Wires & Electrodes for Channels 1 & 2 required for this Test. See Figure 5.14.

This test to be performed on Channel 1 Only of both the Vectra Pro2 and Vectra Pro4 units.

DO NOT PERFORM THIS TEST ON CHANNEL 3 OF THE VECTRA PRO4 UNIT.

A. MicroCurrent Probe Mode Test Procedures

1. Install standard Lead Wires into Channels 1 & 2 DIN and install 3" (76.2 mm) electrodes for Channel 1 ONLY onto their respective Lead Wire. See Figure 5.14.
2. Install a probe tip into MicroCurrent Probe and plug Probe into Microcurrent DIN connector on the unit.
3. Press "Pain Management".
4. Press "Microcurrent".
5. Press "Method" until "Probe" is displayed in red within the "Method" icon. A steady audible tone will be heard, this is the "Search Mode".
6. Touch the probe tip to the Black Electrode for Channel 1. See Figure 5.15.
7. The tone (search mode) should increase in pitch and the "Contact Quality" icon should display a full verticle blue bar. See Figure 5.16.
8. Press the blue button on the probe. The tone should stop and the treatment counter should begin countdown. Once the treatment timer is at zero (0) a "chime" will be heard and the tone (search mode) will restart (with probe away from black electrode).
9. Repeat steps 6 and 7 to verify pitch changes and "Contact Quality" icon gives a full verticle blue bar.
10. Press "Stop". This should terminate the tone (search mode), stop the treatment and the "Home Page" should be displayed.

B. MicroCurrent Probe Mode Test Results

1. Unit performs as described in steps 5, 7, 8 and 10. Unit passed test.
2. No tone (search mode). Unit failed test
 - a) Try a known good Microcurrent Probe and repeat test. Still no tone. Check appropriate Stim Board.
3. Good tone (search mode) but no pitch increase when probe touched to black electrode. Unit failed test.
 - a) Replace probe, lead wires and electrodes with known good probe, lead wires and electrodes. Repeat test and use process of elimination to determine if probe, lead wires or electrodes are the problem. Same results after test repeat, check appropriate Stim Board.
4. Tones OK but no blue verticle bar in "Contact Quality" Icon. Unit failed test.
 - a) Check appropriate Stim Board. Check Control Board.

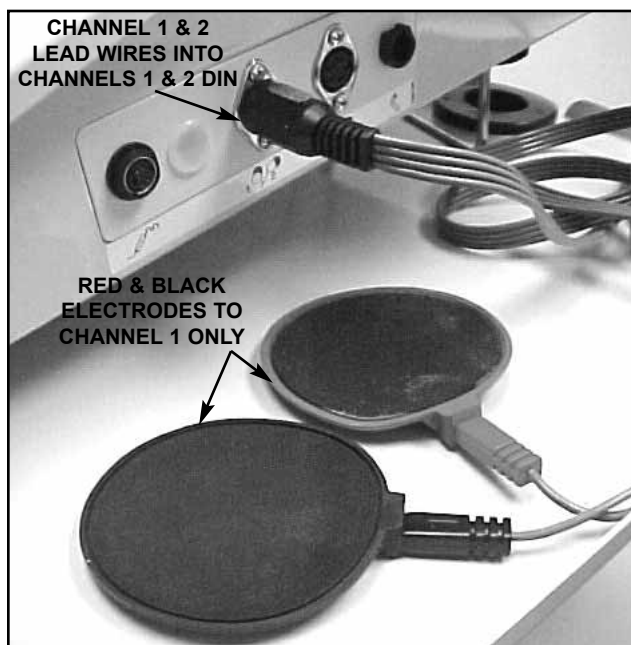


FIGURE 5.14

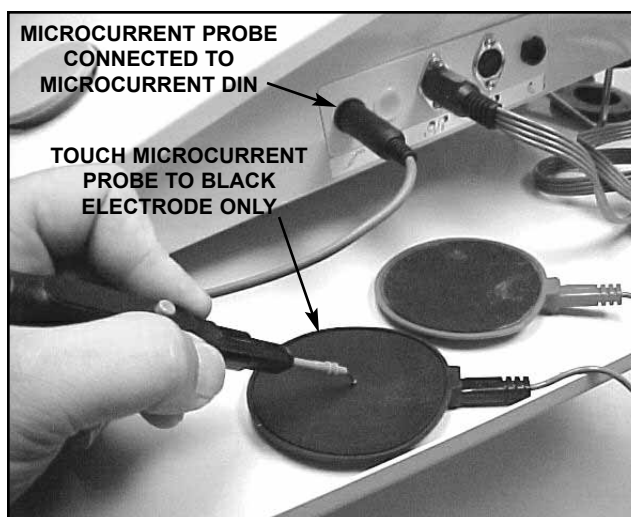


FIGURE 5.15

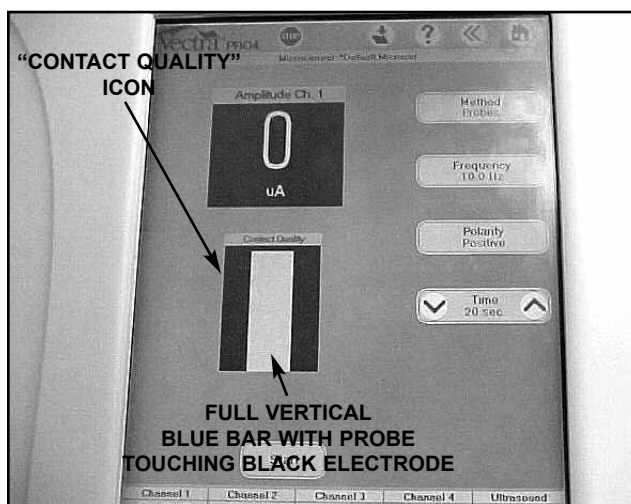


FIGURE 5.16

5.14 High Volt Mode Test

NOTE:

It is assumed that the unit is ready for tests as described in 5.7 parts A and B. If not, Set up Unit per 5.7 parts A and B prior to performing tests.

A. High Volt Mode Test Procedures

1. Install 650 Ohm Load into Channels 1 & 2.
2. Set Scope;
 - a) Time- 25 μ S, Channel- 50V, Trigger- DC
3. Connect Scope Probes to each side of 650 Ohm load on Channel 2.
4. Press "Muscle Contraction".
5. Press "High Volt".
6. Rotate Intensity Control clockwise until 250 (Volts) is displayed.
7. Press "Start".
8. Compare wave form on scope to Figure 5.17.
9. Press "Polarity". "Negative" should display in red in "Polarity" icon.
10. Compare wave form on scope to Figure 5.18.
11. Press "Polarity". "Positive" should display in red in "Polarity" icon. Compare wave form to Figure 5.17.
12. Press "Display" until "Peak Current" is displayed in red in the "Display" icon.
13. The numbers in the "Amplitude Ch. 2" icon must not exceed 1.5. See Figure 5.19.
12. Press "Stop".

B. High Volt Mode Test Results

1. Wave forms on scope the same as Figures 5.17 and 5.18 and Amps do not exceed 1.5.
 - a) Unit passed test.
2. No wave forms or considerably different wave forms.
 - a) Unit failed test. Check appropriate Stim Board.
3. Amps exceed 1.5.
 - a) Unit failed test. Check appropriate Stim Board.

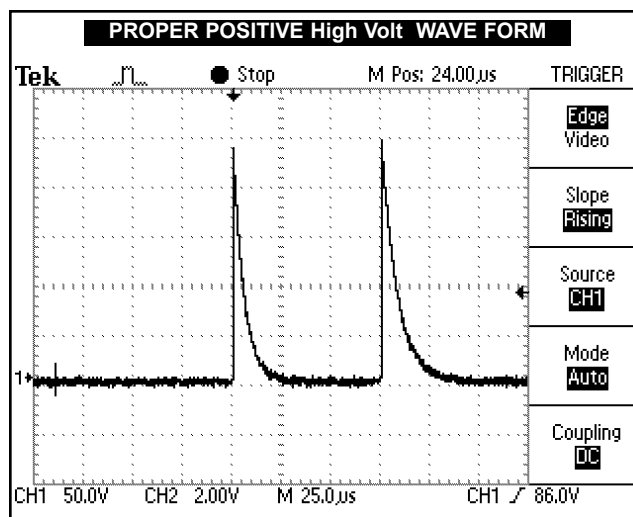


FIGURE 5.17

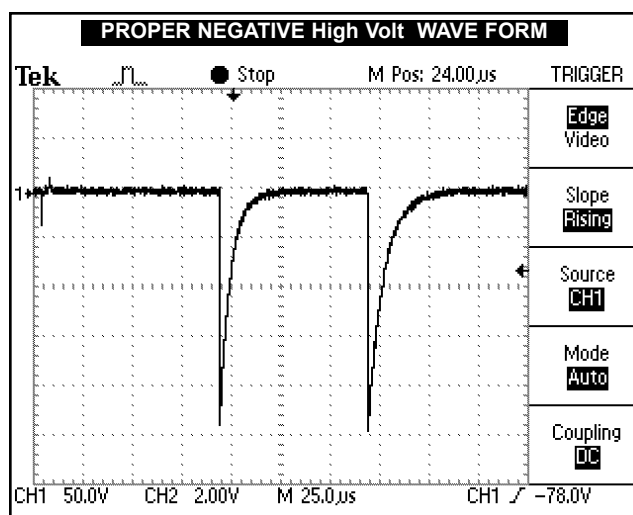


FIGURE 5.18

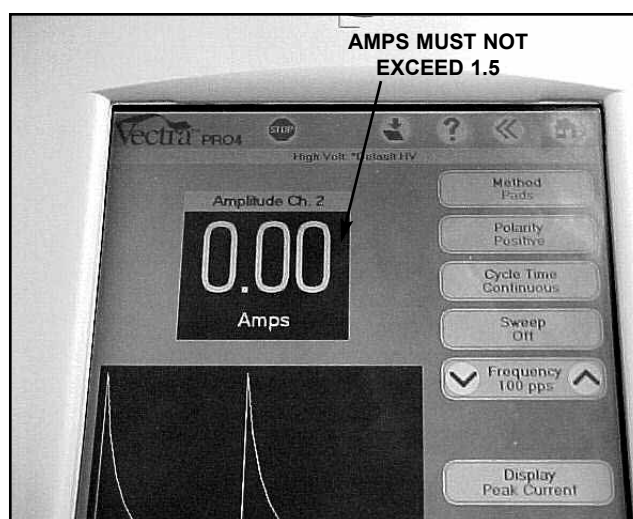


FIGURE 5.19

5.15 “Chime” Test

A. “Chime” Test Procedures

1. Press “Clinical Protocols”.
2. Press “Elbow”
3. Press “Pain Management”.
4. Press “Chronic”.
5. Press “2 Electrode”.
6. Press green “down” arrow in “Time” icon until “1 min.” is displayed in red in “Time” icon.
7. Press “Start” and allow timer to zero. Chimes should be heard indicating end of treatment and the screen will display treatment results. See Figure 5.20.
8. Press “Home”.

B. “Chime” Test Results

1. Chimes sound and Test Results displayed.
 - a) Unit passed test.
2. No Chimes. Unit failed test
 - a) Possible volume turned completely down or off.
 - b) Possible bad connection at J12 on Control Board.
 - c) Possible bad speaker connector board.
 - d) Possible bad internal speaker.
 - e) Possible bad Control Board.

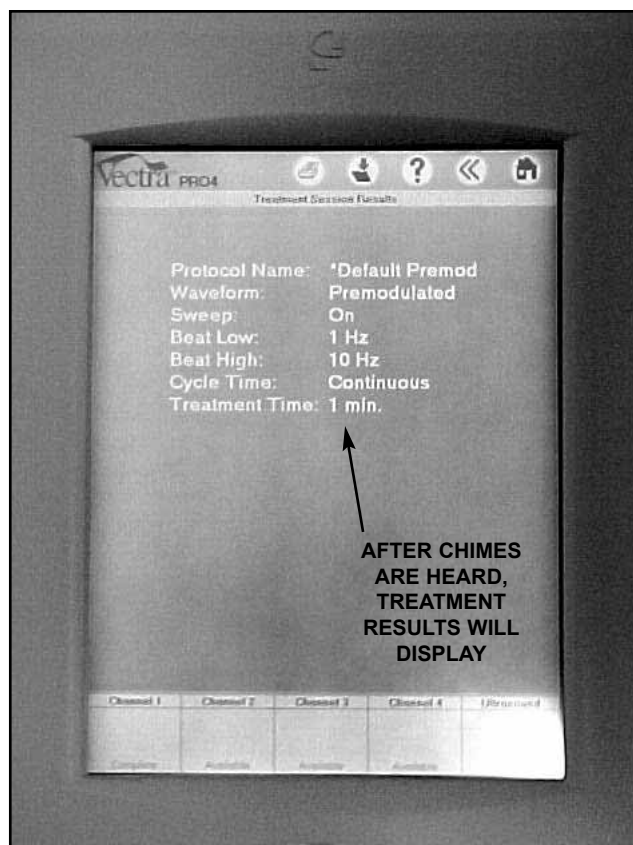


FIGURE 5.20

5.16 Ultrasound Tests

A. Equipment Required

1. Degassed Water. Refer to page 10 for Degassed Water Recipes.
2. Ohmic Instruments UPM DT 10 Ultrasound Power Meter.
3. Dissolved Oxygen Test Kit. Used to test oxygen level of degassed water.

5.17 Ultrasound Applicator Identification Test

NOTE:

Use any Vectra Pro Ultrasound Applicator for this test.

A. Ultrasound Applicator Identification Test Procedures

1. Without Applicator installed, turn unit on.
2. Look at the "Ultrasound" channel icon at the lower R.H. corner of screen. It should read "Unplugged". See Figure 5.21.
3. Plug Applicator into Applicator port on the R.H. side of the unit. See Figure 5.22.
4. Look at the "Ultrasound" channel icon. It should read "Available" or "Warming", with a Light Bulb Icon on the L.H. side of the "Ultrasound" channel icon, within 10 seconds of connecting the applicator. See Figure 5.23.

B. Ultrasound Applicator Identification Test Results

1. Unit operates as described in steps 2 and 4.
 - a) Unit passed test.
2. "No Cal. Data" displays in "Ultrasound" channel icon.
 - a) Applicator not calibrated or needs re-calibration.
 - b) Possible bad Applicator. Re-test with known good Applicator.
3. "Unplugged" displayed after ten seconds of Applicator being plugged in.
 - a) Possible bad applicator. Re-test with known good Applicator.
 - b) Possible bad connection between Ultrasound Board and Control Board.
 - c) Possible bad Ultrasound Board.
 - d) Possible bad Control Board.

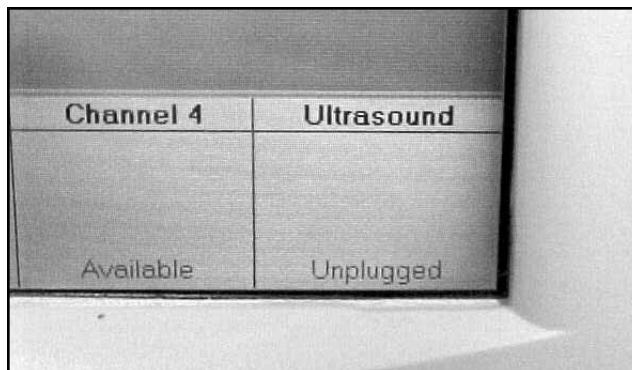


FIGURE 5.21

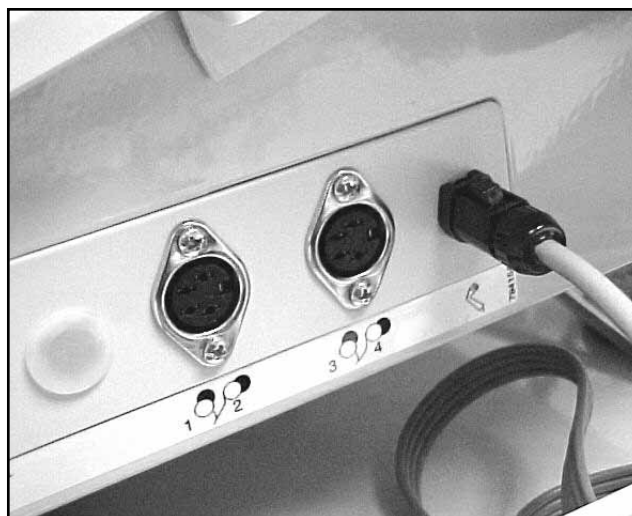


FIGURE 5.22

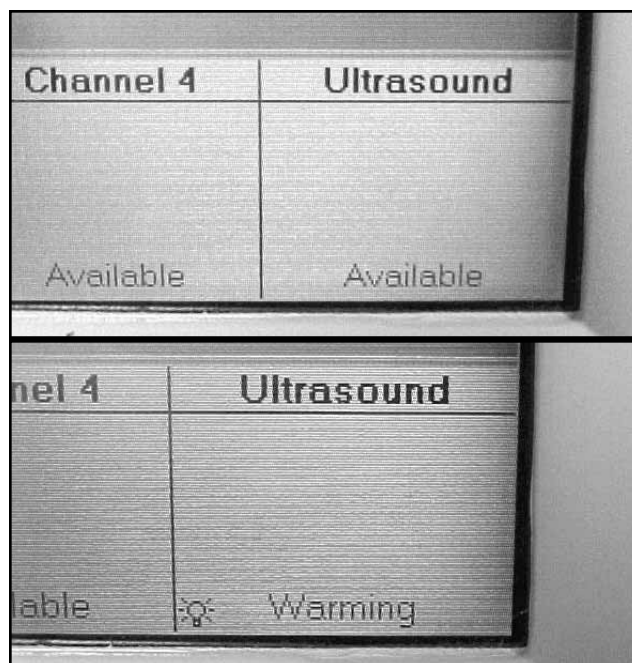


FIGURE 5.23

5.18 Ultrasound Applicator Output Test

Perform this test using all available Applicators for the unit being tested.

A. Ultrasound Applicator Output Test Procedures

1. Set up Ohmic Instruments UPM DT 10 Ultrasound Power Meter per Operator's Instructions and fill test reservoir with Degassed Water.

WARNING

USE ONLY DEGASSED WATER IN POWER METER FOR TESTING ULTRASOUND APPLICATORS. USE OF OTHER TYPES OF WATER WILL CAUSE FALSE TEST RESULTS. SEE PAGE 10 FOR DEGASSED WATER RECIPES.

DO NOT AERATE WATER WHEN FILLING POWER METER

2. Place an Applicator into the Power Meter retainer. Make certain the Applicator's aluminum face is submerged in the degassed water and centered directly over the S.S. cone. See Figure 5.24.
3. "Zero" meter.
4. Press "Ultrasound" on touchscreen.
5. Press "Duty Cycle" up or down arrow until "100%" is displayed in red within the "Duty Cycle" icon.
6. Press "Display" until "Watts" appears in red in the "Display" icon.
7. Press "Start".

NOTE:

Should the unit "Time Out" during set up, an audible sound will be heard and the "Ultrasound" channel icon will display "Paused". Simply press the "Resume" icon to continue set up.

8. Rotate Intensity Control clockwise until the appropriate "Watts" is displayed per Figure 5.25.
9. Compare Power Meter readings to Figure 5.25 for all the settings for the respective Applicator being tested per the settings listed in Figure 5.25.
10. Press "Frequency" until "3.3 MHz" is displayed in red in the "Frequency" icon. Repeat test and compare readings to Figure 5.25.

B. Ultrasound Applicator Output Test Results

1. Output ranges fall within the specified ranges as listed in Figure 5.25.
 - a) Unit passed test
2. Readings fall outside specified ranges of Figure 5.25.
 - a) Possible bad Degassed Water in Power Meter.
 - b) Possible use of Power Meter other than Ohmic Instruments UPM DT 10 Ultrasound Power Meter.
 - c) Possible bad or out of calibration Applicator.
 - d) Possible bad connection between Control Board and Ultrasound Board.
 - e) Possible bad connection between Power Distribution Board and Ultrasound Board.
 - e) Check Ultrasound Board.
 - f) Check Control Board.

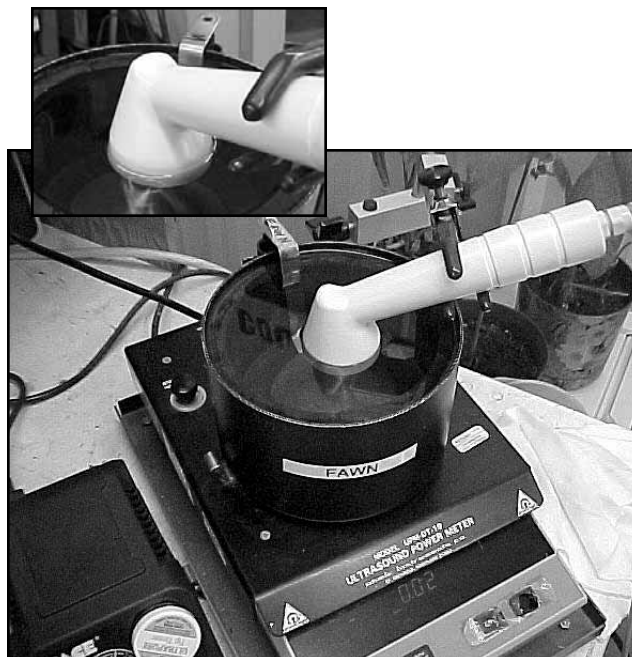


FIGURE 5.24

APPLICATOR OUTPUT SPECIFICATIONS

APPLICATOR SIZE	POWER SETTING (WATTS)	OUTPUT RANGE
2cm ²	1	.8—1.2
	2	1.6—2.4
	4	3.2—4.8
5cm ²	1	.8—1.2
	2	1.6—2.4
	5	4.0—6.0
	10	8.0—12.0
10cm ²	1	.8—1.2
	5	4.0—6.0
	10	8.0—12.0
	15	12.0—18.0
	20	16.0—24.0

FIGURE 5.25

5.19 Ultrasound Duty Cycle Test

This test is performed using only the 5cm² Applicator.

A. Ultrasound Duty Cycle Test Procedures

1. Set up Ohmic Instruments UPM DT 10 Ultrasound Power Meter per Operator's Instructions and fill test reservoir with Degassed Water.

WARNING

USE ONLY DEGASSED WATER IN POWER METER FOR TESTING ULTRASOUND APPLICATORS. USE OF OTHER TYPES OF WATER WILL CAUSE FALSE TEST RESULTS. SEE PAGE 10 FOR DEGASSED WATER RECIPES.

DO NOT AERATE WATER WHEN FILLING POWER METER

2. Place the Applicator into the Power Meter retainer. Make certain the Applicator's aluminum face is submerged in the degassed water and centered directly over the S.S. cone. See Figure 5.26.
3. "Zero" meter.
4. Press "Ultrasound" on touchscreen.
5. Press "Display" until "Watts" appears in red in the "Display" icon.
6. Press "Start".

NOTE:

Should the unit "Time Out" during set up, an audible sound will be heard and the "Ultrasound" channel icon will display "Paused". Simply press the "Resume" icon to continue set up.

7. Press green down arrow in "Duty Cycle" icon until "10%" is displayed in red in the "Duty Cycle" icon.
8. Compare Power Meter readings to Figure 5.27 for each of the following "Duty Cycle" settings listed in the chart.
9. Press "Frequency" until "3.3 MHz" is displayed in red in the "Frequency" icon. Repeat test and compare readings to Figure 5.27.

B. Ultrasound Duty Cycle Test Results

1. Duty Cycles fall within the specified ranges as listed in Figure 5.27.
 - a) Unit passed test
2. Readings fall outside specified ranges of Figure 5.27.
 - a) Possible bad Degassed Water in Power Meter.
 - b) Possible use of Power Meter other than Ohmic Instruments UPM DT 10 Ultrasound Power Meter.
 - c) Possible bad or out of calibration Applicator.
 - d) Possible bad connection between Control Board and Ultrasound Board.
 - e) Possible bad connection between Power Distribution Board and Ultrasound Board.
 - e) Check Ultrasound Board.
 - f) Check Control Board.

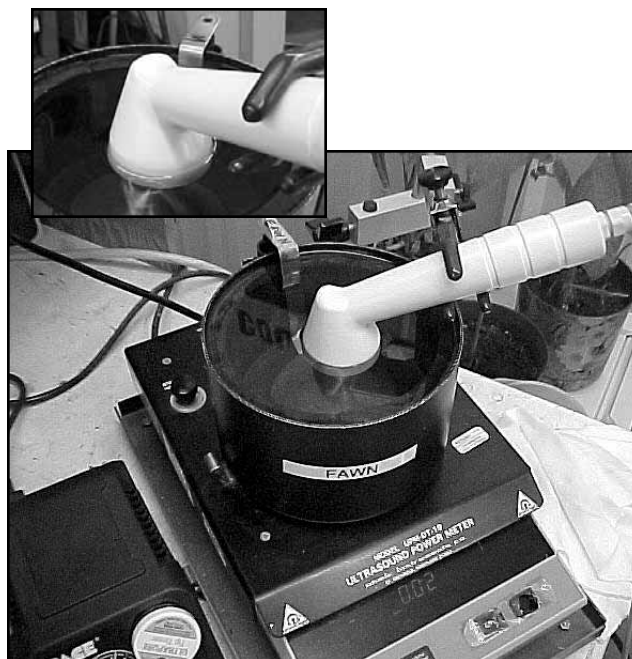


FIGURE 5.26

DUTY CYCLE SPECIFICATIONS (±20%)		
APPLICATOR SIZE	DUTY CYCLE	OUTPUT RANGE
5cm ²	10%	.8—1.2
	20%	1.6—2.4
	50%	4.0—6.0
	100%	8.0—12.0

FIGURE 5.27

5.20 Combo Operation Test

This test is performed using the 5cm² Applicator.

NOTE:

Set up Unit per 5.7 parts A and B prior to performing tests. Also connect 5cm² Applicator to the ultrasound output port. See Figure 5.28.

A. Combo Operation Test Procedures

1. Set Scope
 - a) Time- 50μS, Channel- 20V, Trigger- DC
2. Press "Combination".
3. Press "Display" until "Watts" is displayed in red in the "Display" icon.
4. Press "Stim" until "IFC" is displayed in red in the "Stim" icon.
5. Press "Edit Stim" and rotate Intensity Control clockwise until "50 50" (mA) is displayed in "Amplitude Ch. 1 & 2" icon.
6. Press "Start".

If "Start" is not pressed within 30 seconds of step 2, the unit will "Time Out". Simply press "Resume" to continue.

7. Connect scope probe to the Channel 2 side of the 650 Ohm load and the other probe to the Ultrasound Applicator. See Figure 5.29.
8. Compare wave form on scope to Figure 5.30.

B. Combo Operation Test Results

1. Wave form on scope the same as Figures 5.30
 - a) Unit passed test.
2. No wave form or considerably different wave form.
 - a) Unit failed test. Check appropriate Stim Board.

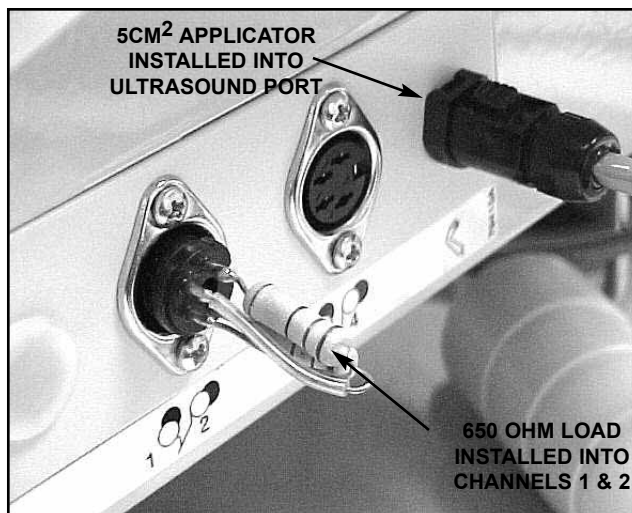


FIGURE 5.28

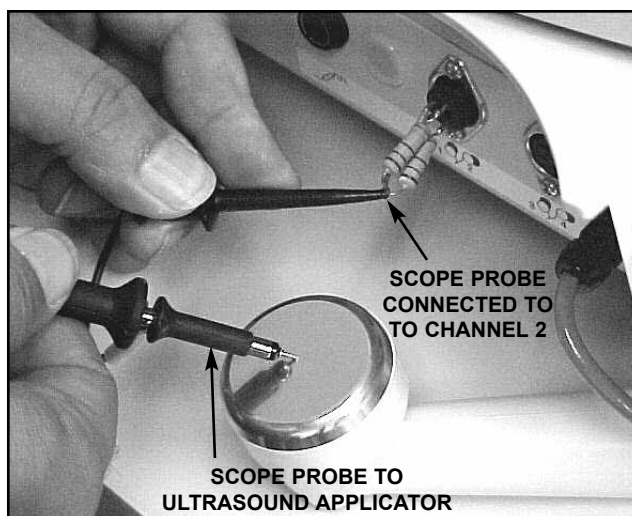


FIGURE 5.29

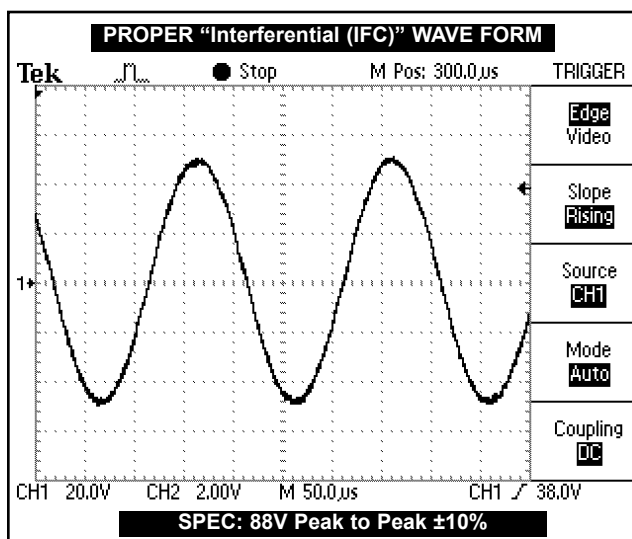


FIGURE 5.30

5.21 Screen Contrast Test

A. Screen Contrast Test Procedures

1. With unit on, press and hold the left side of the Brightness/Contrast Button. See Figure 5.31. Screen should dim.
2. Press and hold right side of the Brightness/Contrast Button. See Figure 5.31. Screen should return to full brightness.

B. Screen Contrast Test Results

1. Screen Dims and Brightens as described in test.
 - a) Unit passed test.
2. Screen does not Dim and/or Brighten as described.
 - a) Possible bad connection between screen and control board. Check harness connections.
 - b) Possible bad Control Board.
 - c) Possible bad Screen.

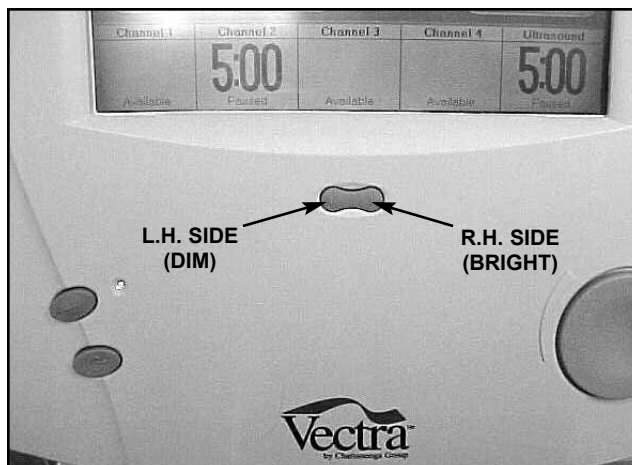


FIGURE 5.31

5.22 Zip Disc Test

A. Zip Disc Test Procedures

1. With unit on, press the "Disk" icon in the top R.H. corner on the "Home" screen. See Figure 5.32.
2. Press "Anatomical Library". Verify full body skeleton is displayed.
3. Press "Home" icon in the top R.H. corner of the screen.
4. Press "Disk" icon in the top R.H. corner of the "Home" screen. See Figure 5.32.
5. Press "Multimedia Presentation". Listen and watch the introduction of the multimedia presentation until the window in Figure 5.33 is displayed.
6. Press "Exit Program". Verify that unit initializes and the Vectra Pro main "Home" screen is displayed.

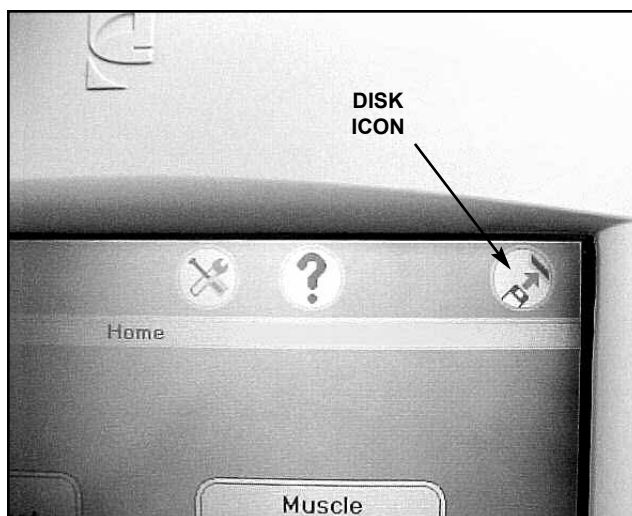


FIGURE 5.32

A. Zip Disc Test Results

1. "Anatomical Library" and "Multimedia Presentation" perform as described.
 - a) Unit passed test.
2. Unit did not perform as described.
 - a) No disk in drive. Place disk in drive and perform tests.
 - b) Bad Zip Disk. Place a known good disk in drive and perform tests.
 - c) Drive not reading disk. Eject and re-install disk.
 - d) Bad connection between Zip Drive and Power Distribution board. Check connections.
 - e) Bad Zip Drive. Replace Drive.
 - f) Bad Power Distribution Board. Check Power Distribution Board.

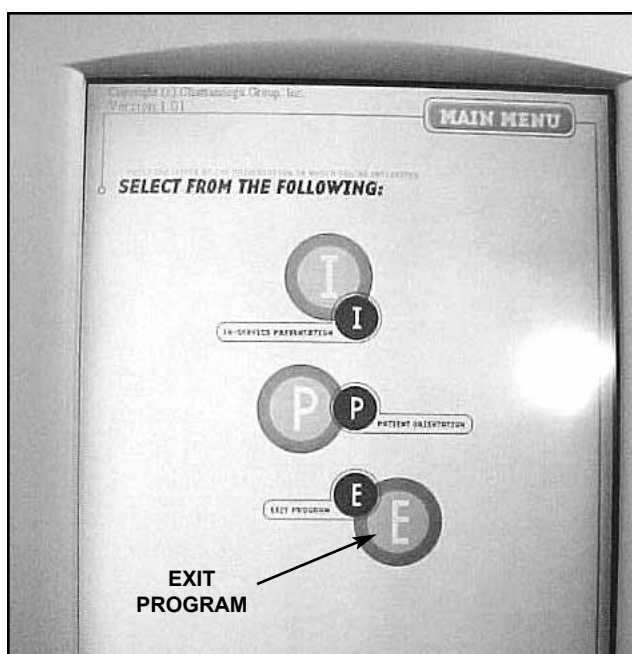


FIGURE 5.33

5.23 Default Setup Test

A. Default Setup Test Procedures

1. Press “Utilities” icon in the top section of the screen. See Figure 5.34.
2. Press “Clinic Name” icon.
3. Type “9876” using the pop up key pad and press “Enter”.
4. Press “Default Setup”.
5. A window should appear that reads;
“Setups have been set to the factory defaults.
Turn Off the unit now...”
6. Turn unit Off using main power button. See Figure 5.35.

B. Default Setup Test Results

1. Default setup functions as described in test.
 - a) Unit passed test.

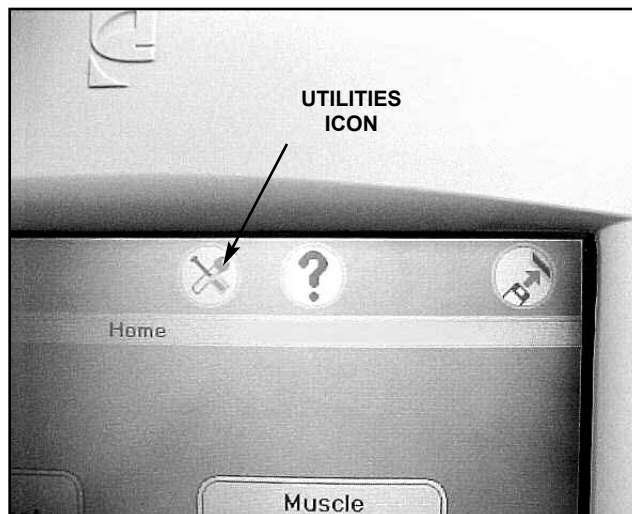


FIGURE 5.34

5.24 Conducting Tests for Channels 3 & 4 of Vectra Pro4

- A. Place appropriate load (650 ohm or 10K), per test requirements, in output DIN connector for Channels 3 & 4.
- B. Conduct tests applicable to Channels 3 & 4. Beginning with “5.7 Stimulator Tests” on page 13.

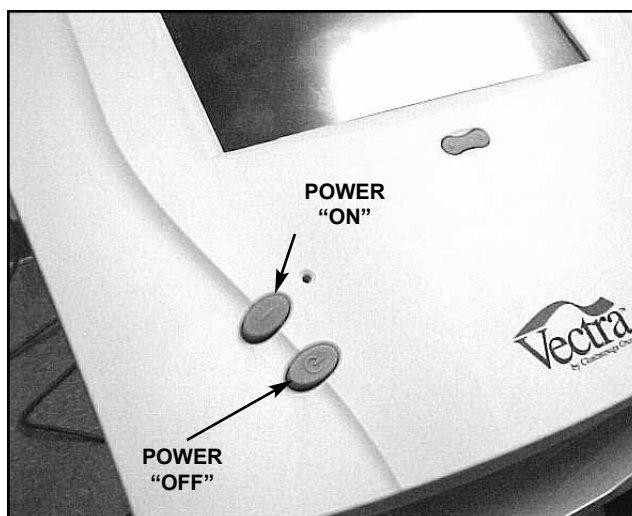


FIGURE 5.35

5.25 Stim Board Main Power Supply Circuit Test

The following tests apply to Stim Boards 1 and 2.

A. Power Connector (J1) Voltage Test

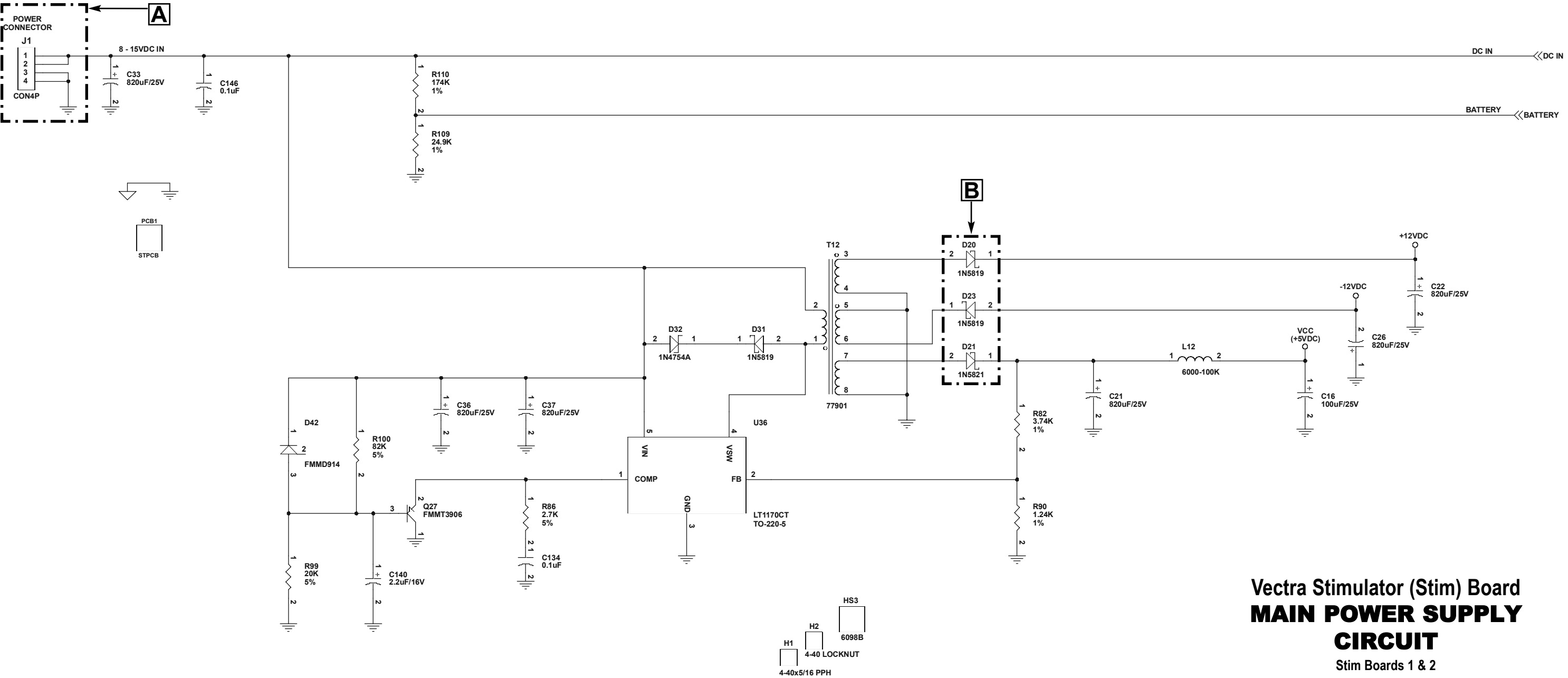
- 1. Using a Digital Multimeter, check the voltage at pins 1 and 4. See “A” below.
 - a) Voltage Specification: 8VDC to 15VDC.
- 2. Low or no voltage indicates bad wiring harness or bad Power Distribution Board.
 - a) Check Harness and replace if bad, with Part Number 79525.
 - b) Test Power Distribution Board. See Page 36.

B. Power Supply Voltage Test

- 1. Using a Digital Multimeter, check the voltage at #1 of D20. See “B” below.
 - a) Voltage Specification: +12VDC.
- 2. Check the voltage at #2 of D23. See “B” below.
 - a) Voltage Specification: -12VDC.
- 3. Check the voltage at #1 of D21. See “B” below.
 - a) Voltage Specification: +5VDC.
- 4. Low or No Voltage at any or all of the test points in steps 1 through 3 indicate the Stim Board is bad. Replace board with part number 78325F.

NOTE:

See Section 6 for Removal & Replacement procedures.



5.26 Stim Board Microcurrent Circuit Test

The following tests apply to Stim Boards 1 and 2.

A. Microcurrent Output Test

- 1. Set Scope;
 - a) Time- 250ns, Channel- 2.0V, Trigger- DC
 - b) Reference Scope to DC Ground.
- 2. Check pins 1 and 4 of U39 (see “A” below) for presence of square wave. See Figure 5.36.
- 3. Check pin 2 of U38 (see “B” below) for presence of square wave. See Figure 5.36.
- 4. Absence of square wave at any or all of the check points in steps 2 and 3 indicate bad stim board. Replace with Part Number 78325F.

NOTE:
See Section 6 for Removal & Replacement procedures.

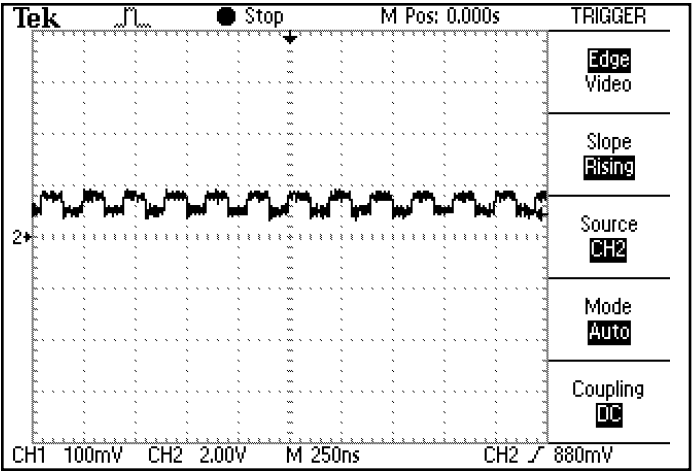
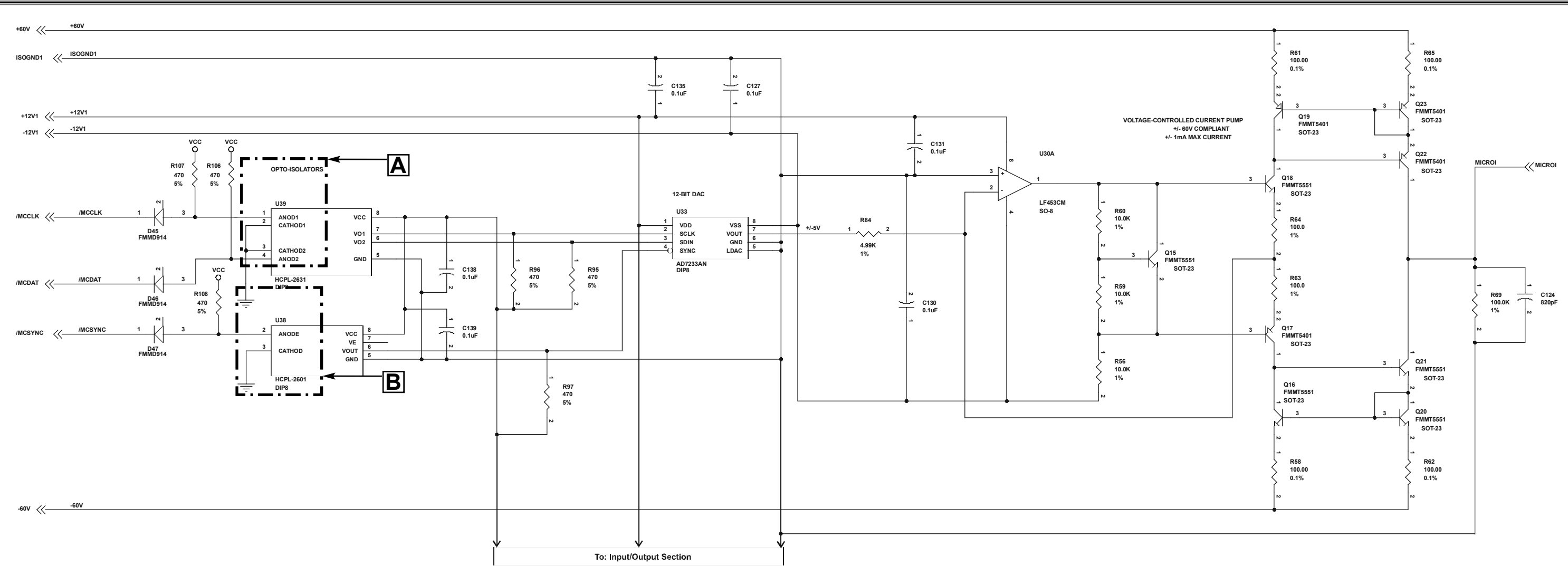


FIGURE 5.36



Vectra Stimulator (Stim) Board
MICROCURRENT
CIRCUIT

Stim Boards 1 & 2

5.27 Stim Board High Volt Circuit Test

The following tests apply to Stim Boards 1 and 2.

A. High Volt Voltage Test

- 1. Using a Digital Multimeter, check the voltage at D37 Cathode. See "A" on schematic.
 - a) Voltage Specification: 10.17VDC.
- 2. If voltage reading is not exactly 10.17VDC, adjust voltage at VR1. See "B" on schematic and Figure 5.37.
- 3. Voltage will not adjust to 10.17VDC at VR1 indicates bad board. Replace board with part number 78325F.

B. High Volt Pulse Tests

- 1. Set Scope;
 - a) Time- 2.5μS, Channel- 5.0V, Trigger- DC
 - b) Reference Scope to DC Ground.
- 2. Check pins 5 and 7 of U5 (see "C" on schematic) for presence of square wave. See Figure 5.38.
 - a) Pin 5 Specification: 500μS - 800μS
 - b) Pin 7 Specification: 75μS
- 3. No presence of square wave at any of the test pins indicate bad board. Replace board with Part Number 78325F.
- 4. Pin 5 and/or Pin 7 reading is out of spec as described in step 2, a and b, indicates bad board. Replace board with part number 78325F.

NOTE:

See Section 6 for Removal & Replacement procedures.
Should all test points be in spec and still no output, the board is bad. Replace board with part number 78325F.

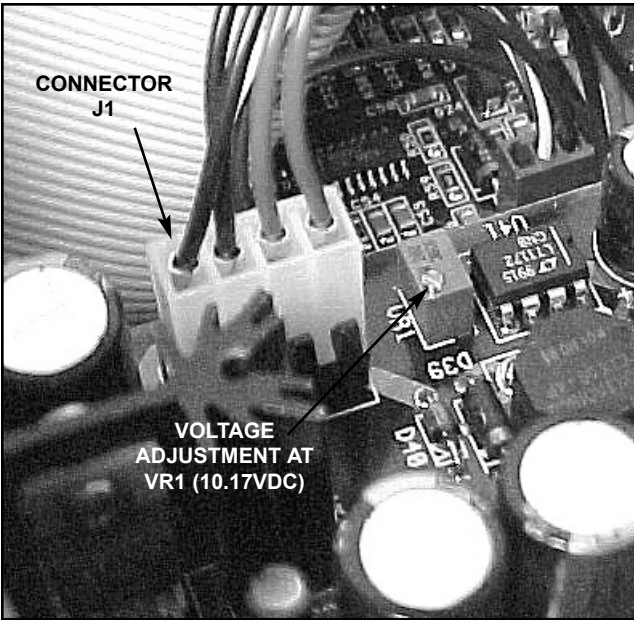


FIGURE 5.37

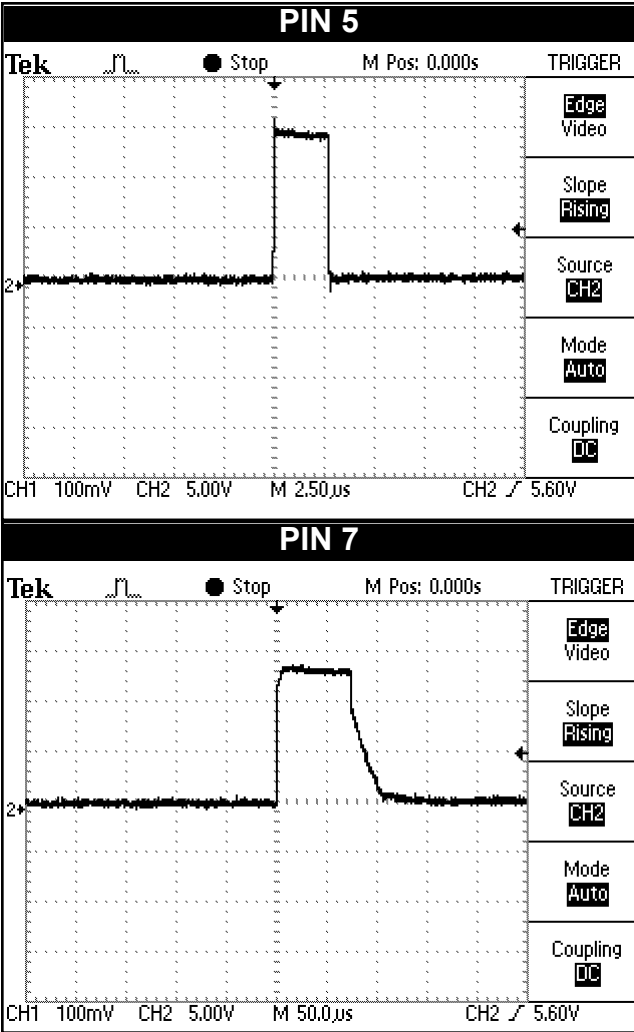
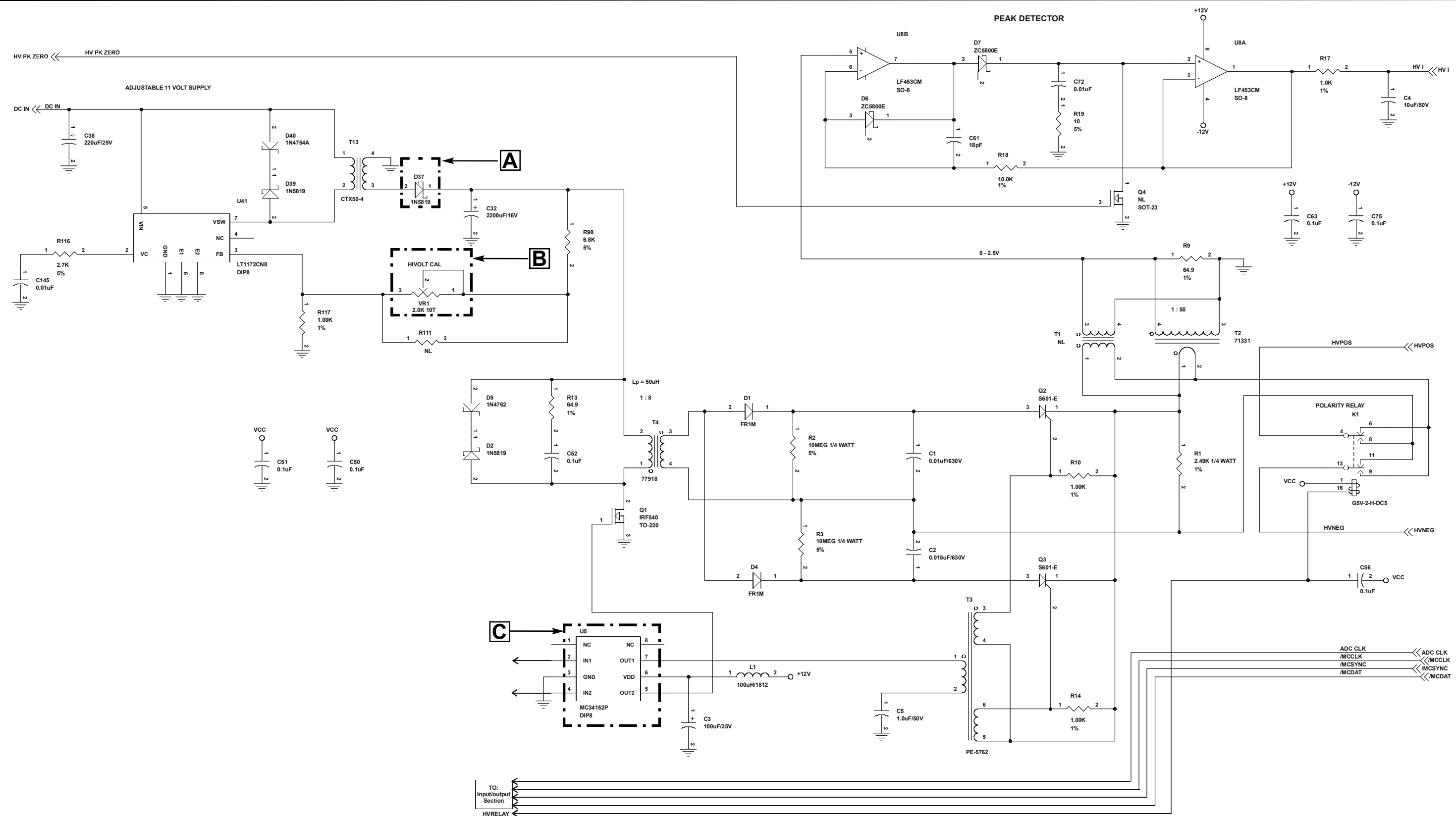


FIGURE 5.38



5.28 Stim Board Channels 1 and 3 Tests

The following tests apply to Stim Board 1, Channel 1 and Stim Board 2, Channel 3. Unit at Interferential with no output power.

A. Channel 1 and Channel 3 Input Test

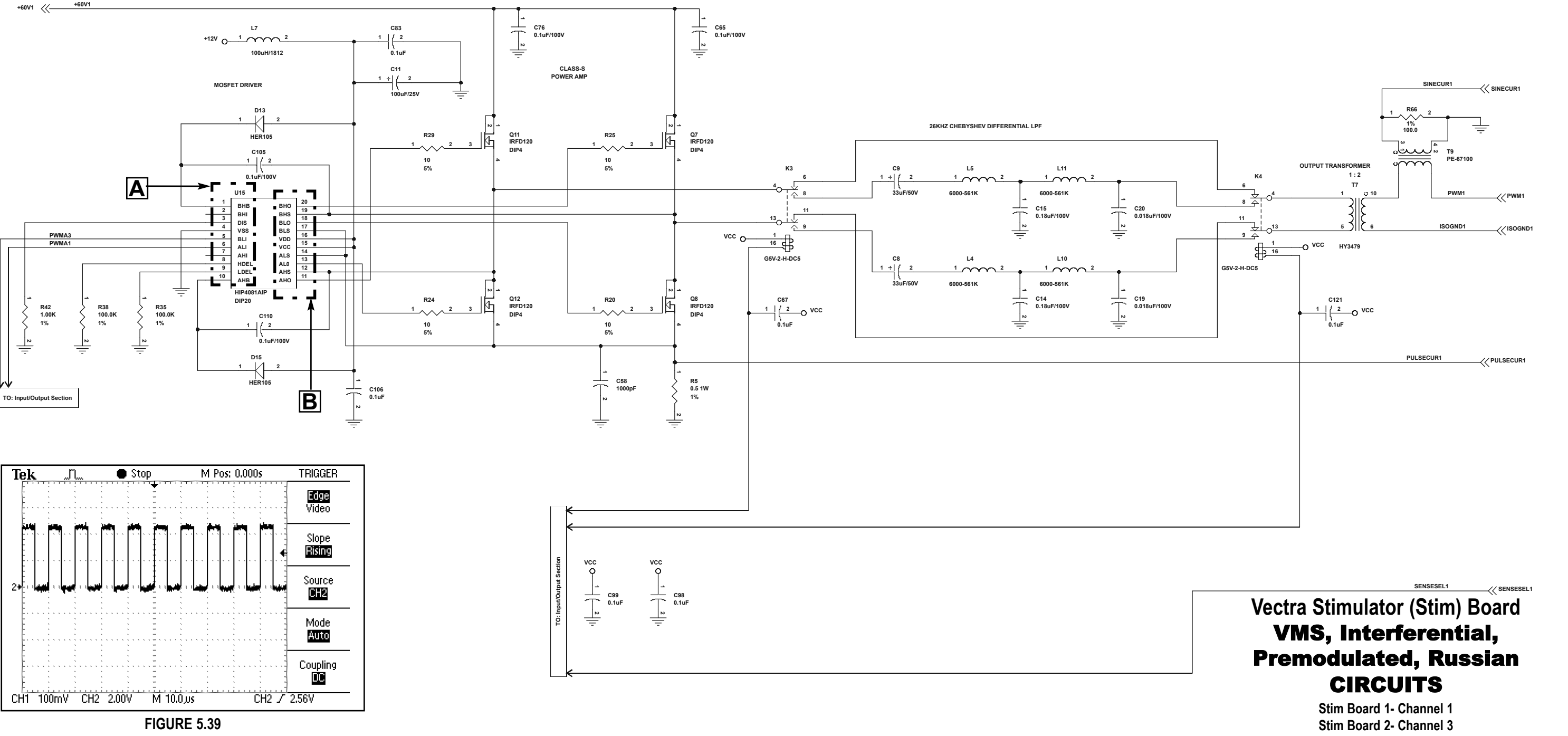
1. Set Scope;
- a) Time- 50μS, Channel- 2.0V, Trigger- DC
- b) Reference Scope to DC Ground.
2. Check pins 5 and 6 of U15 (see “A” below) for presence of square wave. See Figure 5.39.
3. Absence of square wave at any or all of the check points in step 2 indicate bad stim board. Replace with Part Number 78325F.

B. Channel 1 and Channel 3 Output Test

1. Using a Digital Multimeter, check the voltage at pins 15 of U15. See “B” below.
- a) Voltage Specification: 12VDC.
2. Low or no voltage indicates bad Stim Board. Replace Board with Part Number 78325F.

NOTE:

See Section 6 for Removal & Replacement procedures.
Input test results in spec and no/low output indicates bad Stim Board.
Replace board with Part Number 78325F.



5.29 Stim Board Channels 2 and 4 Tests

The following tests apply to Stim Board 1, Channel 2 and Stim Board 2, Channel 4. Unit at Interferential with no output power.

A. Channel 2 and Channel 4 Input Test

- 1. Set Scope;
 - a) Time- 50µS, Channel- 2.0V, Trigger- DC
 - b) Reference Scope to DC Ground.
- 2. Check pins 5 and 6 of U14 (see “A” below) for presence of square wave. See Figure 5.40.
- 3. Absence of square wave at any or all of the check points in step 2 indicate bad Stim Board. Replace with Part Number 78325F.

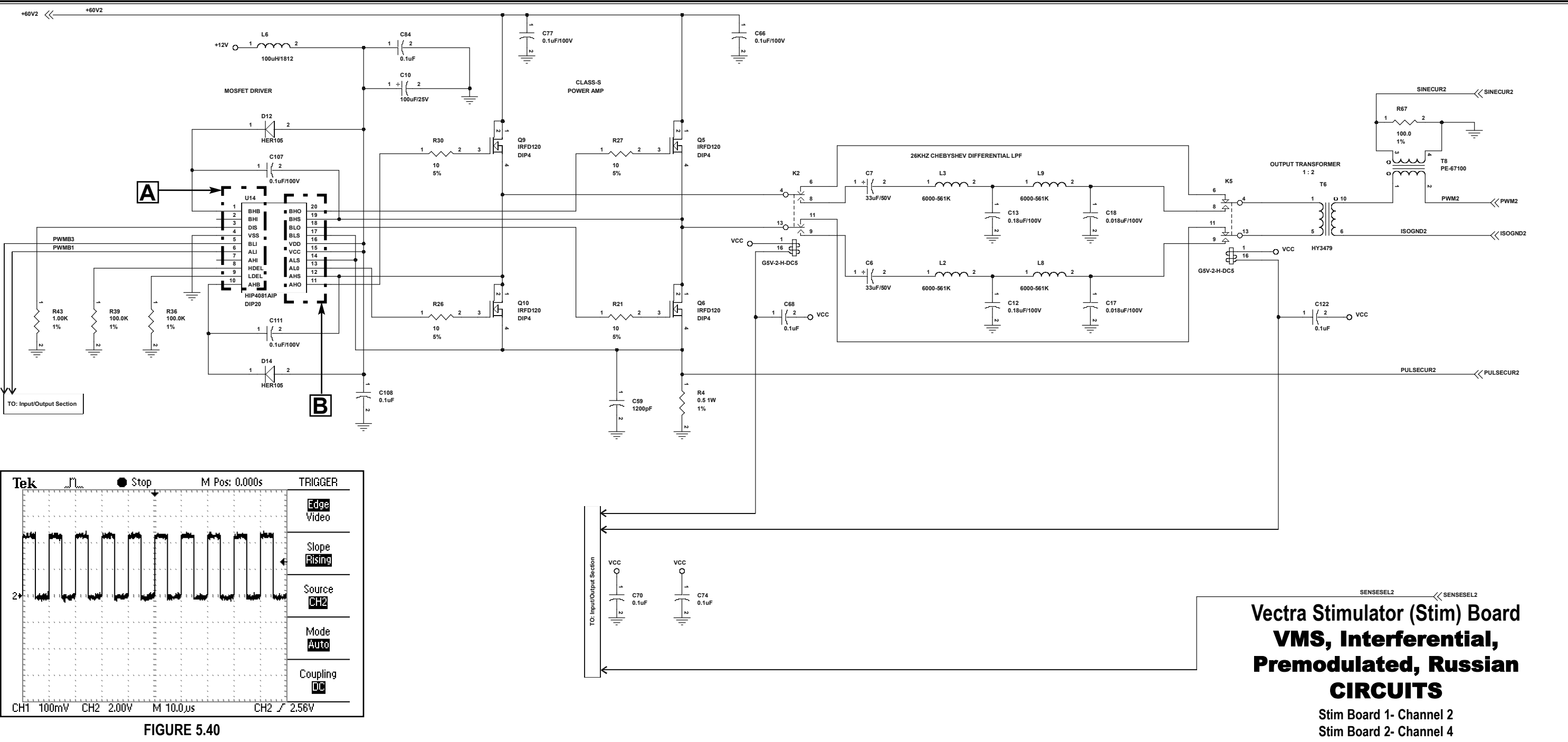
B. Channel 2 and Channel 4 Output Test

- 1. Using a Digital Multimeter, check the voltage at pins 15 of U14. See “B” below.
 - a) Voltage Specification: 12VDC.
- 2. Low or no voltage indicates bad Stim Board. Replace Board with Part Number 78325F.

NOTE:

See Section 6 for Removal & Replacement procedures.

Input test results in spec and no/low output indicates bad Stim Board. Replace board with Part Number 78325F.



5.30 Ultrasound Board Generator Circuit Test

A. Power Connector Voltage Test

- 1. Using a Digital Multimeter, check the voltage at pins 1 and 4. See “A” on schematic.
 - a) Voltage Specification: 8VDC to 15VDC.
- 2. Low or no voltage indicates bad wiring harness or bad Power Distribution Board.
 - a) Check Harness and replace if bad with Part Number 79524.
 - b) Test Power Distribution Board. See Page 36.

B. Power Supply Voltage Test

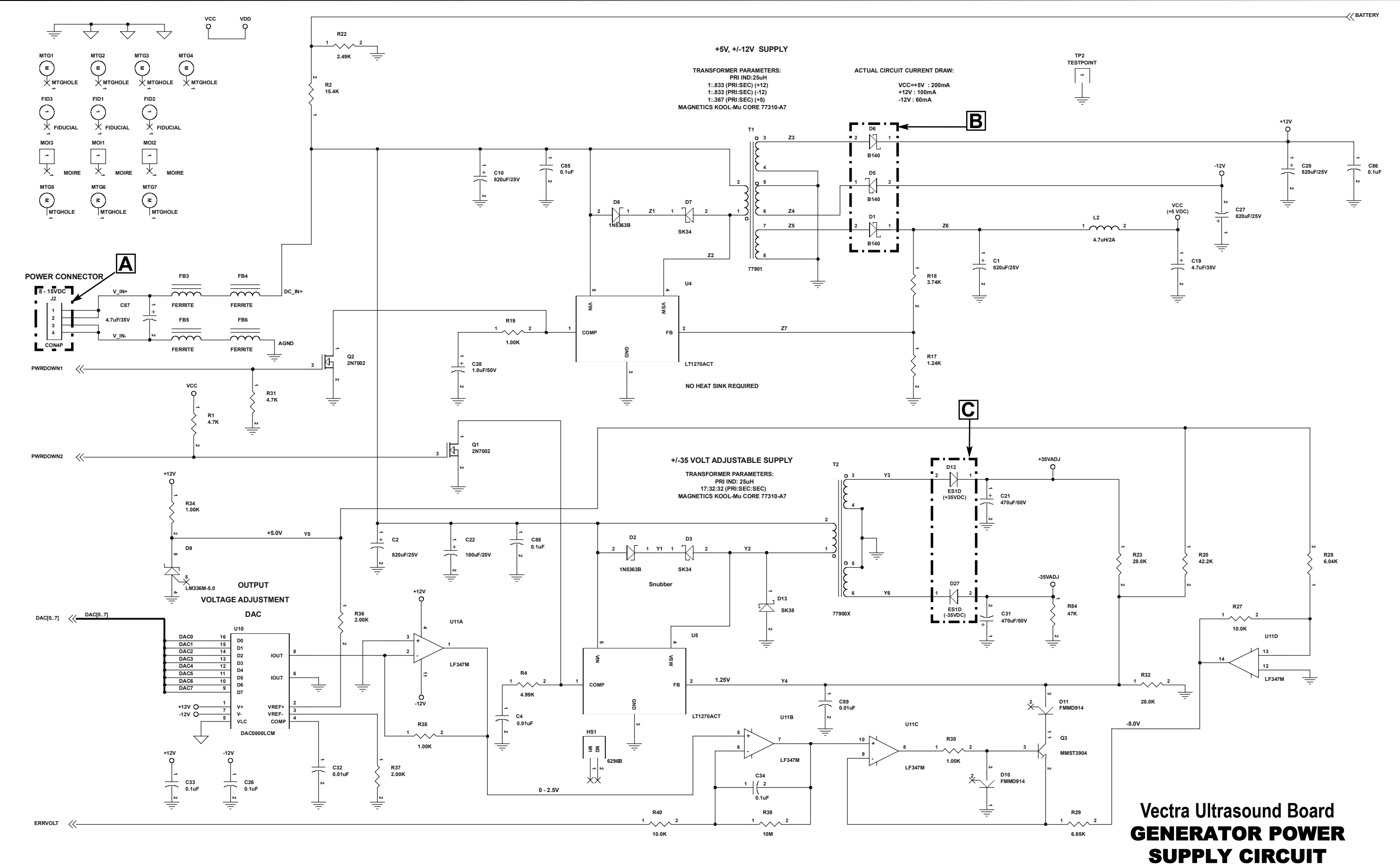
- 1. Using a Digital Multimeter, check the voltage at #1 of D6. See “B” on schematic.
 - a) Voltage Specification: +12VDC.
- 2. Check the voltage at #2 of D5. See “B” below.
 - a) Voltage Specification: -12VDC.
- 3. Check the voltage at #1 of D1. See “B” below.
 - a) Voltage Specification: +5VDC.
- 4. Low or No Voltage at any or all of the test points in steps 1 through 3 indicate the Ultrasound Board is bad. Replace board with Part Number 79291D.

C. Output Voltage Test

- 1. Using a Digital Multimeter, check the voltage at #1 of D12. See “C” schematic.
 - a) Voltage Specification: +35VDC.
- 2. Check the voltage at #2 of D27. See “C” below.
 - a) Voltage Specification: -35VDC.
- 3. Low or No Voltage at any or all of the test points in steps 1 and/or 2 indicate the Ultrasound Board is bad. Replace board with Part Number 79291D.

NOTE:

See Section 6 for Removal & Replacement procedures.



Vectra Ultrasound Board
GENERATOR POWER
SUPPLY CIRCUIT

5.31 Ultrasound Board Amplifier Circuit Tests

A. Pulse Output Generation Test

1. Set Scope;
- a) Time- 500ns, Channel- 2.0V, Trigger- DC

b) Reference Scope to DC Ground.
2. Check pins 5 and 7 of U15 (see “A” on schematic) for presence of square wave. See Figure 5.41.

NOTE:

Perform step 2 at 1MHz and 3.3MHz settings @ 100% Duty Cycle.

3. Absence of square wave at any or all of the check points in step 2 indicate bad Ultrasound Board. Replace with Part Number 79291D.

B. Head Detect Voltage Test

Perform this test with all available Ultrasound Applicators available for the unit being tested (2cm², 5cm², 10cm²). This will aid in isolating bad board or bad Ultrasound Applicator.

1. Plug in the Ultrasound Applicator.
2. Using a Digital Multimeter, check the voltage at #1 and #2 of L13. See “B” on schematic. See Figure 5.42 for voltage specifications.
3. Repeat steps 1 and 2 with all other available Ultrasound Applicators for unit being tested.
4. If multimeter reads 5VDC, plug in a known good Ultrasound Applicator and re-test. If voltage is in spec per Figure 5.42, then Applicator is bad. If voltage reads 5VDC with known good Applicator, then Ultrasound Board is bad. Replace board with Part Number 79291D.

NOTE:

See Section 6 for Removal & Replacement procedures.

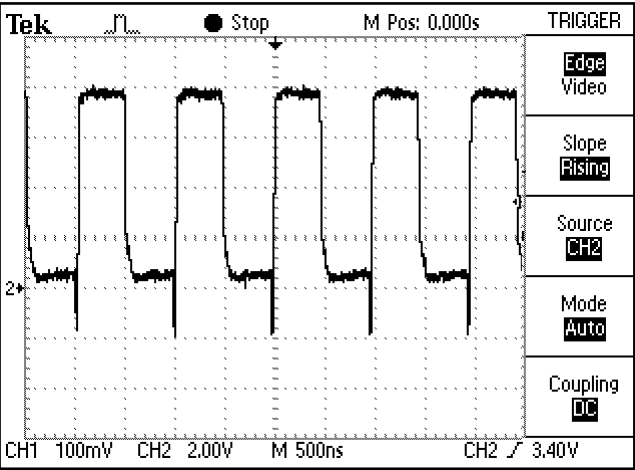
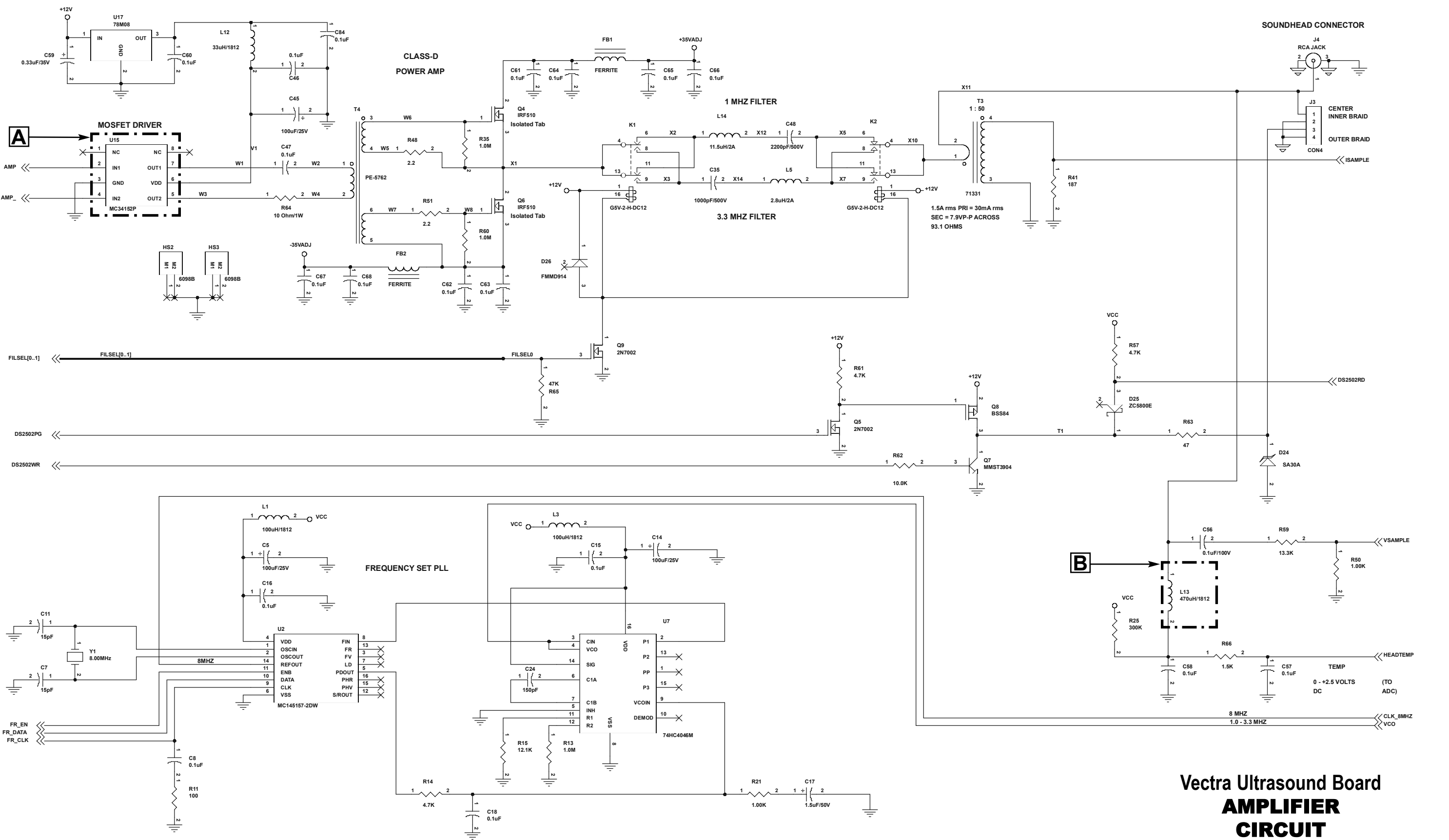


FIGURE 5.41

HEAD DETECT VOLTAGE SPECIFICATIONS		
APPLICATOR	HOT (ABOVE ROOM TEMP)	ROOM TEMPERATURE
2cm²	1VDC	1.5VDC
5cm²	1VDC	1.5VDC
10cm²	1VDC	1.5VDC
NOTE: SEE STEP 4		

FIGURE 5.42

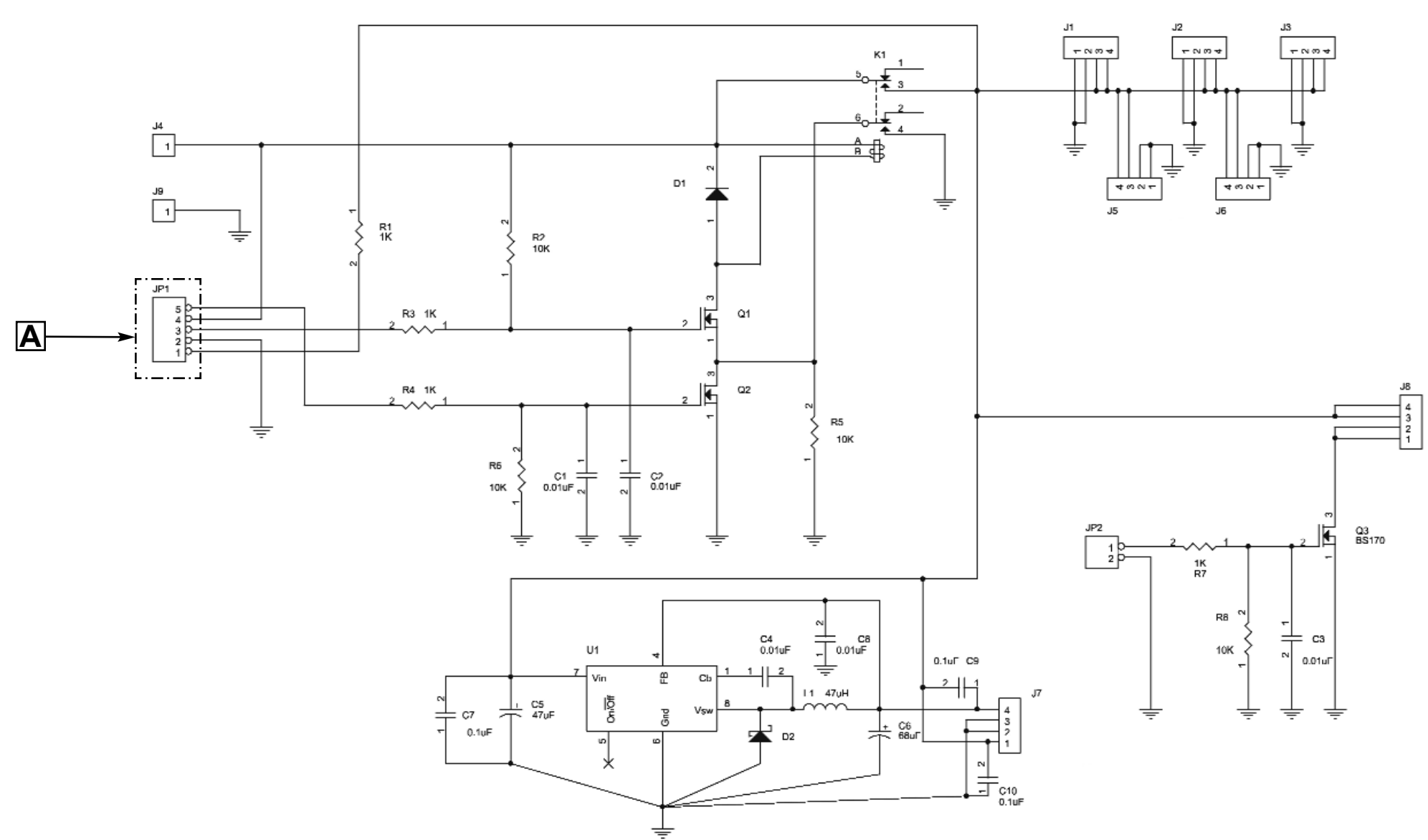


Vectra Ultrasound Board
AMPLIFIER
CIRCUIT

5.32 Power Distribution Board Tests

A. Input Voltage Test

- 1. Set Multimeter to read 12 VDC
- 2. Check voltage on JP1 at pins 1, 3, 4 and 5. Voltage should be 12VDC. See "A" on schematic below.
- 3. Low/No voltage indicates bad board. Replace board with part number 79422.



Vectra Power Distribution Board
**POWER DISTRIBUTION
CIRCUIT**

6- REMOVAL & REPLACEMENT

Vectra™ Pro

6.1 General

WARNING

UNPLUG THE UNIT FROM THE POWER SOURCE BEFORE ATTEMPTING ANY REMOVAL OR REPLACEMENT PROCEDURES TO PREVENT ELECTRICAL SHOCK.

A. Tools & Equipment Required

1. #2 Phillips Screwdriver
2. #1 Phillips Screwdriver
3. Small adjustable wrench

6.2. Fuse Replacement

- A. Unplug the unit from the power source and remove power cord from the unit.
- B. Slide Fuse Housing open from the Mains Connector on the unit. See Figure 6.1.
- C. Pull fuses from housing and replace with new fuses, Part Number 72103 (two required). See Figure 6.2.
- D. Slide Fuse Housing back into place. Make certain it is completely closed, otherwise the fuses may not make full contact.

6.3 Top & Bottom of Unit

A. Removing Top from Bottom

1. Place unit face down on a grounded work surface.
2. Remove the 10 mounting screws holding the top and bottom together. See Figure 6.3.
3. Carefully separate the bottom from the top.

B. Installing Top to Bottom

1. With top laying face down, carefully place the bottom in position over the top.
2. Secure with the phillips head screws.

NOTE:

Do not overtighten the screws. Overtightening will damage the threads of the brass inserts.

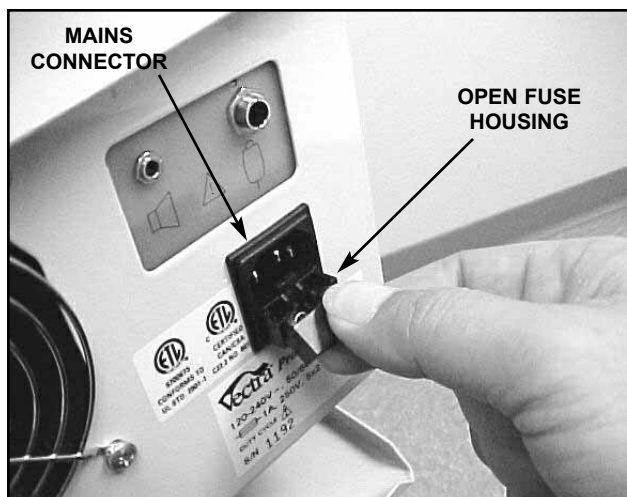


FIGURE 6.1

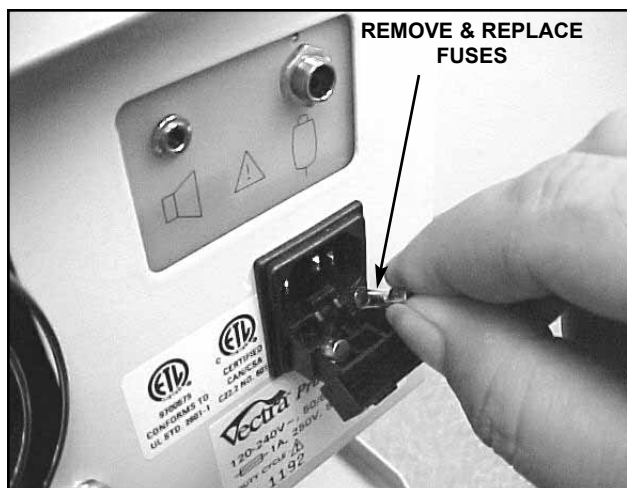


FIGURE 6.2

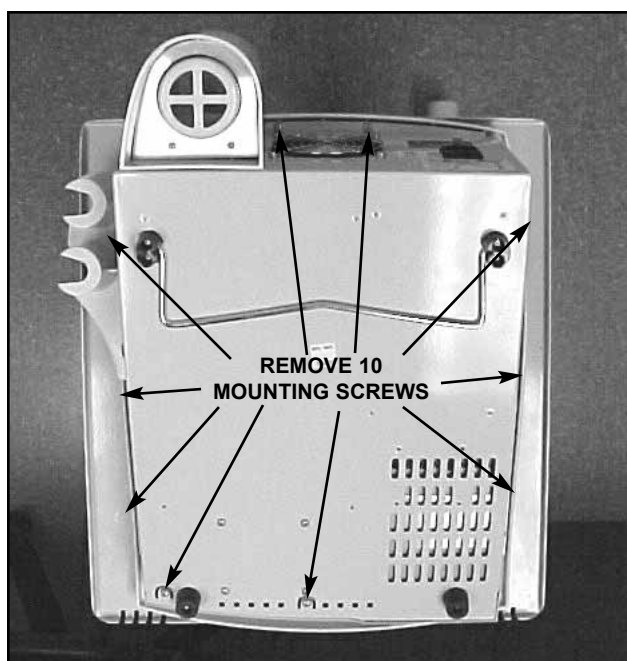


FIGURE 6.3

6- REMOVAL & REPLACEMENT

Vectra™ Pro

6.4 Zip Drive Removal & Replacement

WARNING

UNPLUG THE UNIT FROM THE POWER SOURCE BEFORE ATTEMPTING ANY REMOVAL OR REPLACEMENT PROCEDURES TO PREVENT ELECTRICAL SHOCK.

A. Zip Drive Removal

1. Separate Top from Bottom. Refer to 6.3, part A.
2. Remove ribbon cable from J18 of Control Board and Zip Drive. Lay aside for re-installation. See Figure 6.4.
3. Disconnect Wiring Harness From Zip Drive. See Figure 6.4.
4. With #1 Phillips screwdriver remove the 4 screws securing the Zip Drive in the mounting bracket. See Figure 6.5.
5. Remove Zip Drive from the unit.

B. Installing Zip Drive

1. Place new Zip Drive, Part Number 79350, into mounting bracket and secure with the 4 mounting screws. See Figure 6.5.

NOTE:

Make certain the Zip Drive is installed in the proper position to avoid damage to the drive. See Figure 6.5.

Make certain the heat shield is installed as shown in Figure 6.6 before inserting drive mounting screws.

Do not overtighten the screws. Overtightening will damage the threads of the screws and/or the drive.

2. Install Wiring Harness to Zip Drive and Ribbon Cable to Zip Drive and J18 of Control Board. See Figure 6.4.
3. Install Top to Bottom. Refer to 6.3, part B.

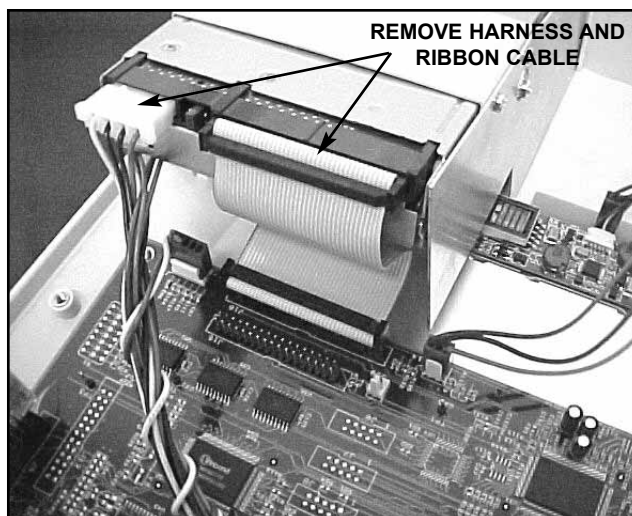


FIGURE 6.4

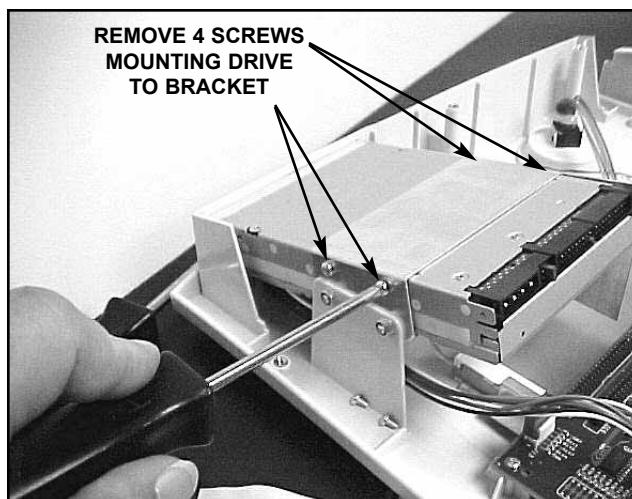


FIGURE 6.5

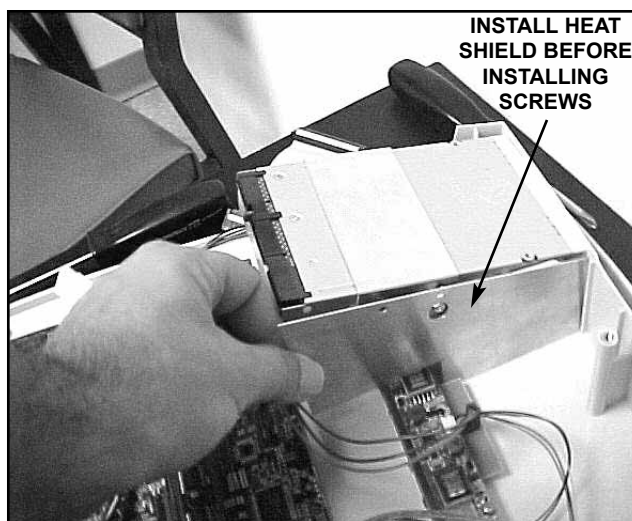


FIGURE 6.6

6- REMOVAL & REPLACEMENT

Vectra™ Pro

6.5 Fan Removal & Replacement

WARNING

UNPLUG THE UNIT FROM THE POWER SOURCE BEFORE ATTEMPTING ANY REMOVAL OR REPLACEMENT PROCEDURES TO PREVENT ELECTRICAL SHOCK.

A. Fan Removal

1. Separate Top from Bottom. Refer to 6.3, part A.
2. Disconnect Fan Harness from J5 on the Power Distribution Board. See Figure 6.7.
3. With #2 Phillips screwdriver and small adjustable wrench remove the 4 screws and locknuts securing the Fan. See Figure 6.8.
4. Remove Fan from the unit.

B. Installing Fan

1. Place new Fan, Part Number 79532, into unit and secure with the 4 mounting screws and locknuts. See Figure 6.8.

CAUTION

Be certain to install the Fan Guard on the outside of the unit as shown in Figure 6.8 to avoid personal injury from fan blades.

NOTE:

Do not overtighten the screws. Overtightening will damage the threads of the screws and locknuts and/or the Fan Housing.

2. Install Wiring Harness from Fan to J5 on Power Distribution Board. See Figure 6.7.
3. Install Top to Bottom. Refer to 6.3, part B.

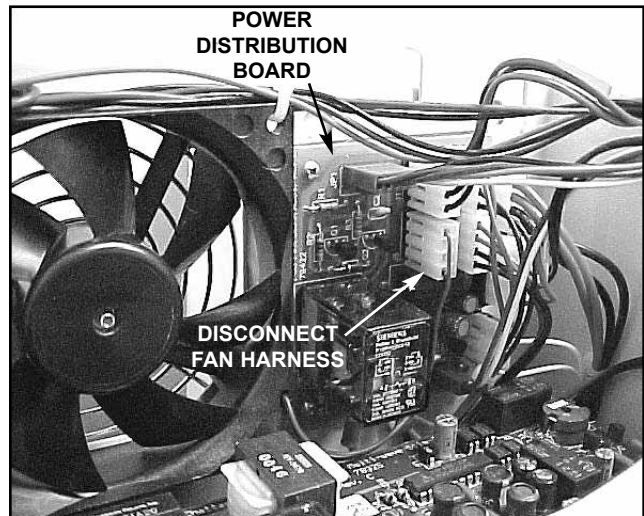


FIGURE 6.7



FIGURE 6.8

6- REMOVAL & REPLACEMENT

Vectra™ Pro

6.6 Control Board Removal & Replacement

WARNING

UNPLUG THE UNIT FROM THE POWER SOURCE BEFORE ATTEMPTING ANY REMOVAL OR REPLACEMENT PROCEDURES TO PREVENT ELECTRICAL SHOCK.

A. Control Board Removal

1. Separate Top from Bottom. Refer to 6.3, part A.
2. Disconnect Harnesses, Cables and Components from Control Board as shown in Figure 6.9.
3. With #1 Phillips screwdriver remove the 4 screws securing the Control Board to the unit.
4. Remove Control Board from the unit.

NOTE:

Be careful not to damage or discard the nonconductive insulator below the Control Board. It will be re-installed when installing new Control Board.

B. Installing Control Board

1. Place nonconductive insulator, Part Number 79558 over Control Board mounting studs.
2. Place new Control Board, Part Number 79352 (latest revision), over the mounting studs and secure with 4 screws.
3. Install Wiring Harnesses, Cables and Components as shown in Figure 6.9.

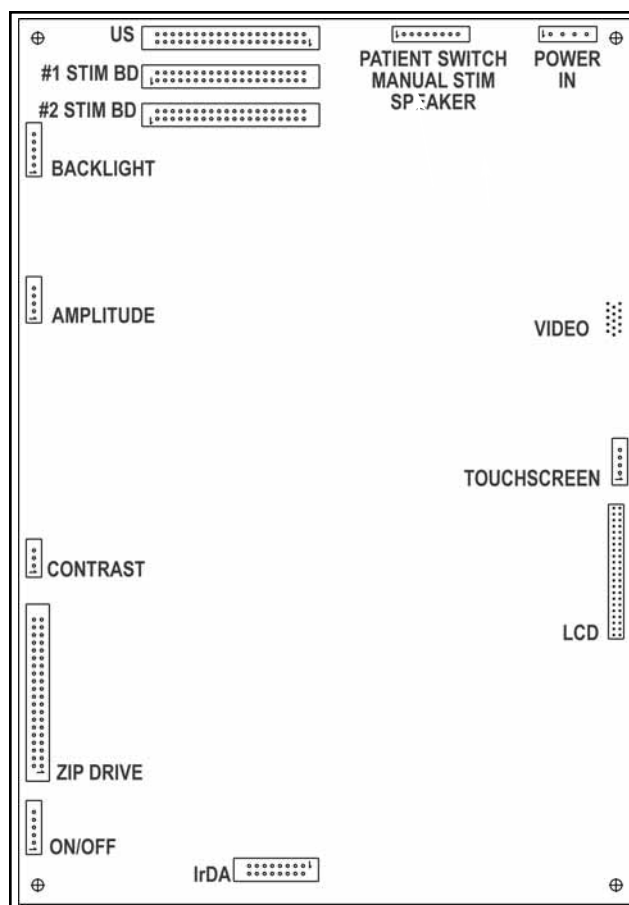
NOTE:

Make certain the ribbon cables (9 and 10) are outside the insulator before installing the Control Board.

Do not overtighten the screws. Overtightening will damage the threads of the plastic studs in the top.

After installing the IrDA Board (11) place a small bead of silicon to the area where the board connects to the Control Board Connector (J5). This secures the IrDA to avoid the connection loosening during unit transport.

Make certain all Harness, Cable and Component Connectors are seated completely in their respective sockets.



**CONTROL BOARD
HARNESS & COMPONENT KEY CHART**

CONTROL BOARD CONNECTOR DESCRIPTION	CONTROL BOARD CONNECTOR No.
US (UltraSound)	J9
#1 STIM BD (Channels 1 & 2 Stim)	J10
#2 STIM BD (Channels 3 & 4 Stim – Pro4 only)	J11
PATIENT SWITCH MANUAL STIM SPEAKER	J12
POWER IN	J1
VIDEO	J23
TOUCHSCREEN	J20
LCD	J22
IrDA	J5
ON/OFF	J13
ZIP DRIVE	J18
CONTRAST	J14
AMPLITUDE	J15
BACKLIGHT	J21

FIGURE 6.9

6- REMOVAL & REPLACEMENT

Vectra™ Pro

6.7 Stim Board #2 (Vectra Pro4) Removal & Replacement

WARNING

UNPLUG THE UNIT FROM THE POWER SOURCE BEFORE ATTEMPTING ANY REMOVAL OR REPLACEMENT PROCEDURES TO PREVENT ELECTRICAL SHOCK.

A. Stim Board #2 (Vectra Pro4) Removal

1. Separate Top from Bottom. Refer to 6.3, part A.
2. Disconnect Harnesses and Cables from Stim Board #2 as shown in Figure 6.10.
3. With #1 Phillips screwdriver remove the 4 screws securing Stim Board #2 to the unit.
4. Remove Stim Board #2 from the unit.

B. Installing Stim Board #2 (Vectra Pro4)

1. Move Jumper at JP2 from pins 2 and 3 to pins 1 and 2. See Figure 6.11.

NOTE:

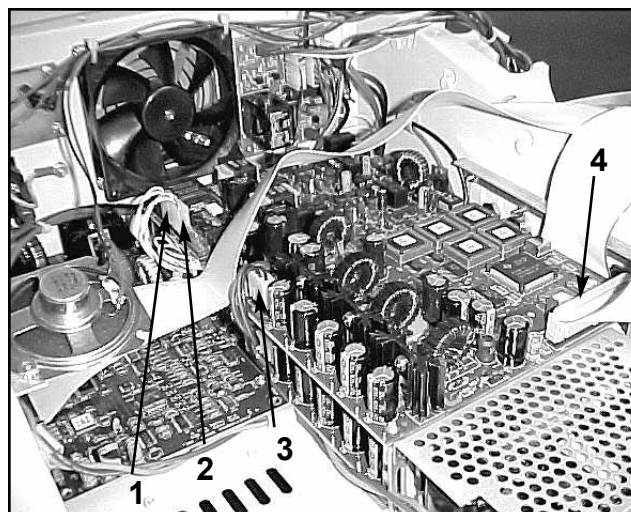
Make certain the Jumper is completely seated.

2. Install Software. See Section 7 for software installation.
3. After software is installed, place new Stim Board #2, Part Number 78325F, over the mounting studs and secure with 4 screws.
3. Install Wiring Harnesses, Cables and as shown in Figure 6.10.

NOTE:

Do not overtighten the screws. Overtightening will damage the threads of the screws and/or the mounting studs and/or the board.

Make certain all Harness and Cable Connectors are seated completely in their respective sockets.



STIM BOARD #2 (VECTRA PRO4)
HARNESS KEY CHART

REF NO.	STIM BOARD #2 CONNECTOR	HARNESS DESCRIPTION
1	J3	Channel 4 Harness
2	J4	Channel 3 Harness
3	J1	Power Distribution Board Harness
4	JP1	Stim Board to Control Board Ribbon Cable

FIGURE 6.10

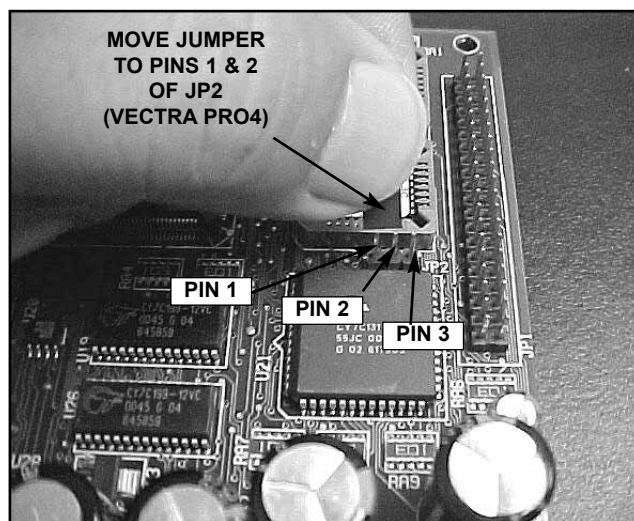


FIGURE 6.11

DRAFT FOR INTERNAL REVIEW ONLY !

6- REMOVAL & REPLACEMENT

Vectra™ Pro

6.8 Stim Board #1 (Vectra Pro2 & 4) Removal & Replacement

WARNING

UNPLUG THE UNIT FROM THE POWER SOURCE BEFORE ATTEMPTING ANY REMOVAL OR REPLACEMENT PROCEDURES TO PREVENT ELECTRICAL SHOCK.

On the Vectra Pro4 it will be necessary to remove Stim Board #2 to gain access to Stim Board #1. See 6.7 "Stim Board #2 (Vectra Pro4) Removal & Replacement" for proper procedures.

A. Stim Board #1 (Vectra Pro2 & 4) Removal

1. Separate Top from Bottom. Refer to 6.3, part A.
2. Disconnect Harnesses and Cables from Stim Board #2 as shown in Figure 6.12.
3. Remove Stim Board #2 (Vectra Pro4), refer to 6.3. Remove the mounting studs with small adjustable wrench to remove Stim Board #1.
4. Remove Stim Board #1 from the unit.

B. Installing Stim Board #1 (Vectra Pro2 & 4)

1. Move Jumper at JP2 to pins 2 and 3. See Figure 6.13.

NOTE:

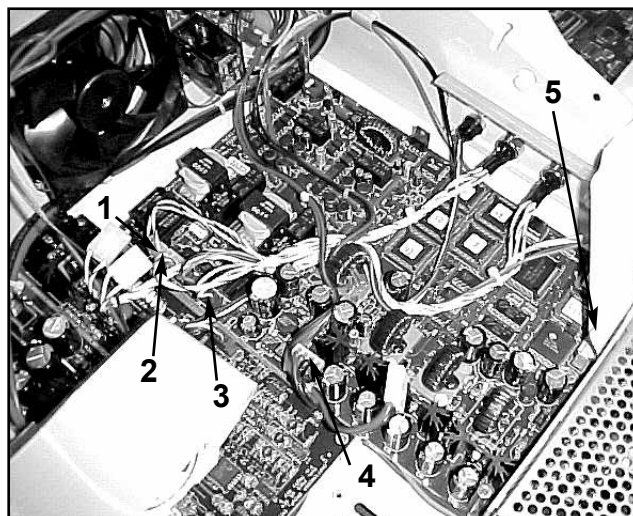
Make certain the Jumper is completely seated.

2. Install Software. See Section 7 for Software installation.
3. After software is installed, place new Stim Board #1, Part Number 78325F, over the mounting studs (Vectra Pro4) or 4 screws (Vectra Pro2).
4. Install and route Wiring Harnesses, Cables and as shown in Figure 6.12.

NOTE:

Make certain all Harness and Cable Connectors are seated completely in their respective sockets.

Do not overtighten the screws. Overtightening will damage the threads of the screws and/or the mounting studs and/or the board.



**STIM BOARD #1 (VECTRA PRO2 and 4)
HARNESS KEY CHART**

REF NO.	STIM BOARD #2 CONNECTOR	HARNESS DESCRIPTION
1	J3	Channel 1 Harness
2	J4	Power Distribution Board Harness
3	J5	Microcurrent Harness
4	J1	Channel 2 Harness
5	JP1	Stim Board to Control Board Ribbon Cable

FIGURE 6.12

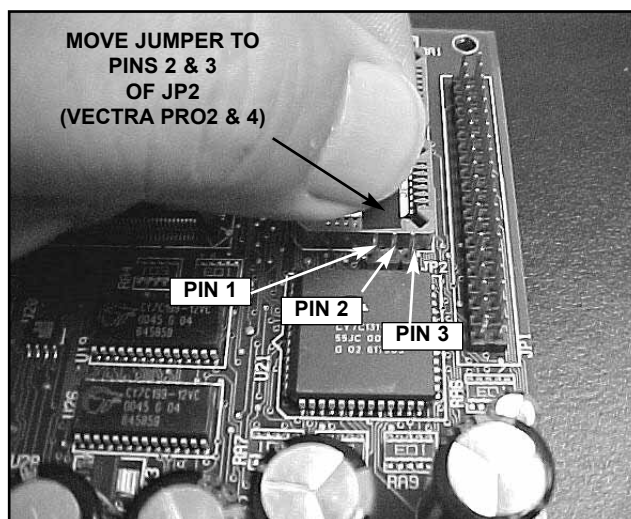


FIGURE 6.13

6- REMOVAL & REPLACEMENT

Vectra™ Pro

6.9 Ultrasound Board Removal & Replacement

WARNING

UNPLUG THE UNIT FROM THE POWER SOURCE BEFORE ATTEMPTING ANY REMOVAL OR REPLACEMENT PROCEDURES TO PREVENT ELECTRICAL SHOCK.

A. Ultrasound Board Removal

1. Separate Top from Bottom. Refer to 6.3, part A.
2. Remove internal speaker to gain access to the Ultrasound Board. See Figure 6.14.
3. Disconnect Harnesses and Cables from Ultrasound Board as shown in Figure 6.15.
4. Remove the mounting screws with #1 phillips screwdriver to remove Ultrasound Board.
5. Remove Ultrasound Board from the unit.

B. Installing Ultrasound Board

1. Place new Ultrasound Board, Part Number 79291D, over the mounting studs and secure with 4 screws.
2. Install Wiring Harnesses and Cables and as shown in Figure 6.15.

NOTE:

Make certain all Harness and Cable Connectors are seated completely in their respective sockets.

Do not overtighten the screws. Overtightening will damage the threads of the screws and/or the mounting studs and/or the board.

3. Install Internal Speaker. See Figure 6.14.

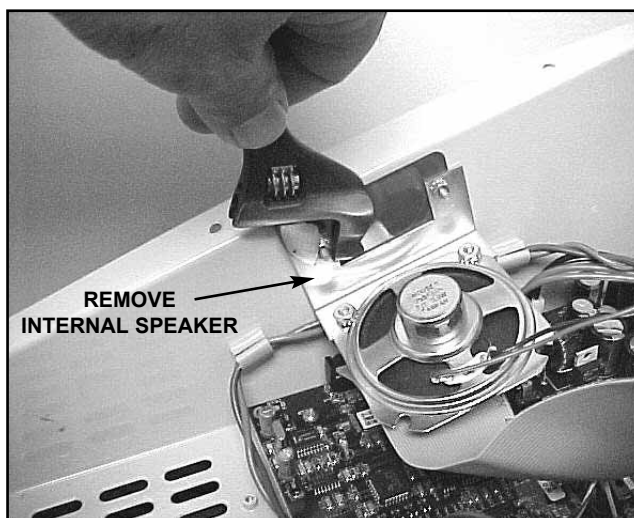
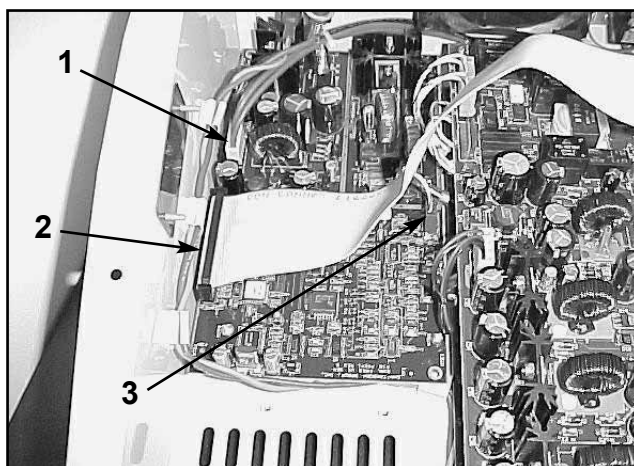


FIGURE 6.14



**ULTRASOUND BOARD
HARNESS KEY CHART**

REF NO	ULTRASOUND BOARD CONNECTOR	HARNESS DESCRIPTION
1	J2	Power Distribution Board Harness
2	J1	Ultrasound Board to Control Board Ribbon Cable
3	J3	Ultrasound Applicator

FIGURE 6.15

7- SOFTWARE INSTALLATION

Vectra™ Pro

7.1 Vectra Pro2 and Pro4 System Software and Upgrades

A. Tools & Equipment Required

1. Internet access to the World Wide Web to download software from the Chattanooga Group, Inc Website (www.vectrapro.com).
2. Zip Drive (Internal or External) to accept downloaded software for Vectra Pro units.

NOTE:

A "User Name" and "Password" must be obtained from Chattanooga Group, Inc. Service Department before Software can be downloaded from the website.

Software on Zip Disk may be ordered by ordering Part Number 79604 and ask for the latest version of the System Software for the Vectra Pro.

The "Vectra Pro Software Version 1.XX Upgrade Download Instructions" may be printed.

3. When downloading make certain to carefully follow the "Vectra Pro Software Version 1.XX Upgrade Download Instructions" once access is gained.

B. System Software Installation

1. With Unit "ON", remove the Zip disk from the Vectra Pro Zip Drive. See Figure 7.1.
2. Press the Utilities icon in the top portion of the screen. See Figure 7.2.
3. Press "Clinic Name" icon.
4. Enter "9876" using the keypad on the screen and press "Enter".
5. Install system software Zip Disk into Zip Drive.
6. Press "Install S/W" Icon. See Figure 7.3.
7. After software has completed its install, remove the system software Zip Disk from the Vectra Pro Zip Drive.
8. Re-install the "Multimedia/Anatomical Library Zip Disk into the Zip Drive and re-start the unit.

NOTE:

"Strike a key when ready" indicates software installation is complete.

The Software version number will appear in the upper portion of the splash screen.



FIGURE 7.1

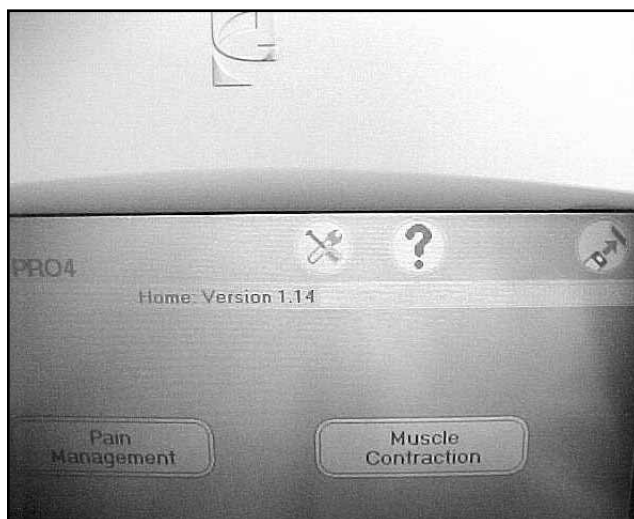


FIGURE 7.2

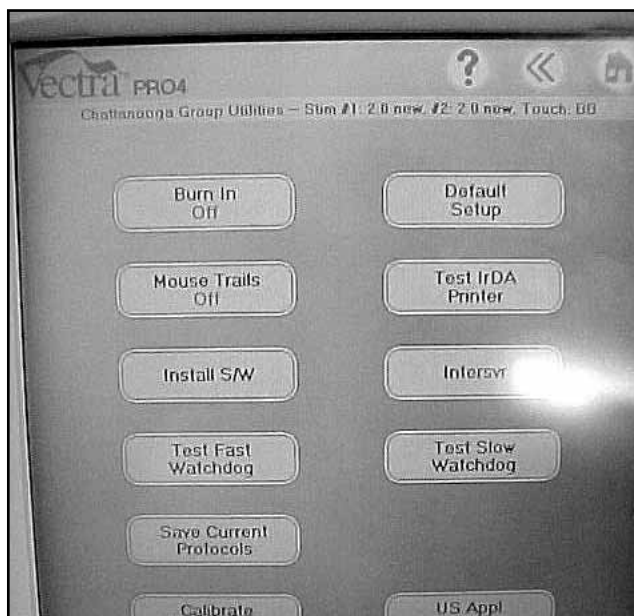


FIGURE 7.3

7.2 Stim Board Software

The following instructions assume that the Stim Board(s) are already removed from the unit. If not, refer to 6.7 and/or 6.8 for the respective Stim Board.

A. Tools Required

1. PLCC Extractor for installing stimulator board software.

The following instructions assume that the Stim Board(s) are already removed from the unit. If not, refer to 6.7 and/or 6.8 for the respective Stim Board.

B. Installation

1. Using PLCC Extractor remove chips from U6 and U9. See Figure 7.4.
2. Using PLCC Extractor install new Software Chips into their respective sockets. See Figure 7.5.
3. Re-install board per 6.7 and/or 6.8 for the respective board(s).

NOTE:

The decal on the Chip(s) indicate the respective socket for installation. See Figure 7.5.

The Chips will only install one way into the socket. See Figure 7.5.

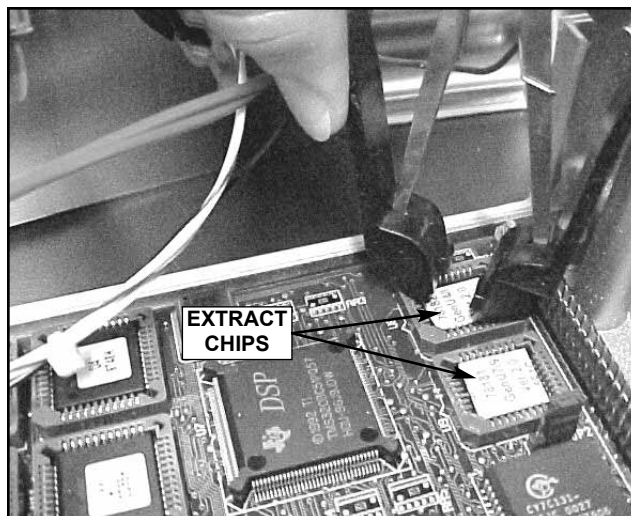


FIGURE 7.4

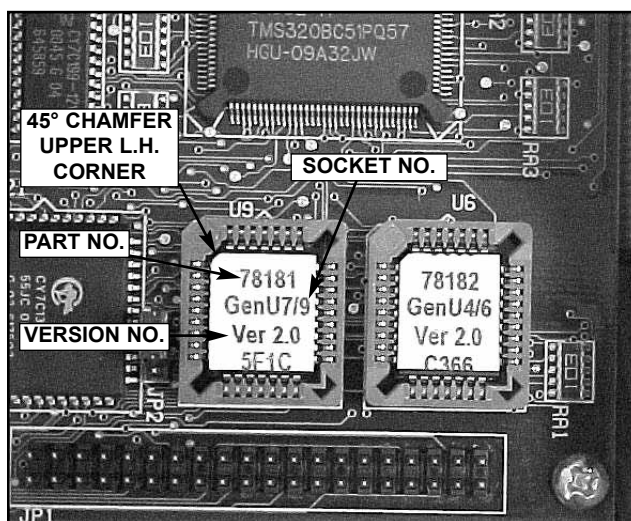


FIGURE 7.5

8- ULTRASOUND APPLICATOR CALIBRATION

Vectra™ Pro

8.1 General

A. Tools and Equipment Required

1. Vectra Pro2 or 4 being serviced.
2. All Ultrasound Applicators for the unit being serviced.
3. Ohmic Instruments UPM DT 10 Ultrasound Power Meter, set to “watts”.
4. Degassed Water. Refer to page 10 for Degassed Water Recipes.
5. The Vectra Pro unit must have version 1.12 or later System Software installed in order for calibration to function properly.

NOTE:

Software upgrades can be obtained from Chattanooga Group, Inc. Vectra Pro Website (www.vectrapro.com) or order Part Number 79604 and request version 1.12 or later to receive the software on Zip Disk.

WARNING

USE ONLY DEGASSED WATER IN POWER METER FOR CALIBRATING ULTRASOUND APPLICATORS.

USE OF OTHER TYPES OF WATER WILL CAUSE FALSE READINGS AND BAD TEST RESULTS.

SEE PAGE 10 FOR DEGASSED WATER RECIPES.

USE OF OTHER BRANDS OR TYPES OF TOOLS, EQUIPMENT, FIXTURES, MATERIALS AND SUPPLIES OTHER THAN THOSE SPECIFICALLY LISTED IN “A. Tools and Equipment Required” ABOVE WILL GIVE BAD TEST AND CALIBRATION RESULTS.

IF PROPER EQUIPMENT IS NOT AVAILABLE OR CAN NOT BE OBTAINED, SEND THE ULTRASOUND APPLICATORS TO THE FACTORY FOR CALIBRATION.

B. Ultrasound Applicator Calibration Procedures

1. Perform the following on all Ultrasound Applicators for the unit being serviced at least annually.
2. With unit “ON” and Ultrasound Applicator installed, press the “Utilities” icon.
3. Press “Ultrasound Calibration”.
4. Obtain “Code” from Chattanooga Group, Inc. Service Department and enter it into keypad. Press “Accept”.
5. Place the Ultrasound Applicator being calibrated into the Ohmic Instruments UPM DT 10 Ultrasound Power Meter and set meter to “watts”. See Figure 8.1.
6. Press “Start US Calibration”. See Figure 8.2.

NOTE:

“Temperature” should be at 125 or above for best results, (the higher the “Temperature” number the lower the actual temperature).

When scan is complete, a “Chime” will be heard.

After “Chimes” are heard, “Set power to 4.0 Watts then press Next...” will display just above the graph.

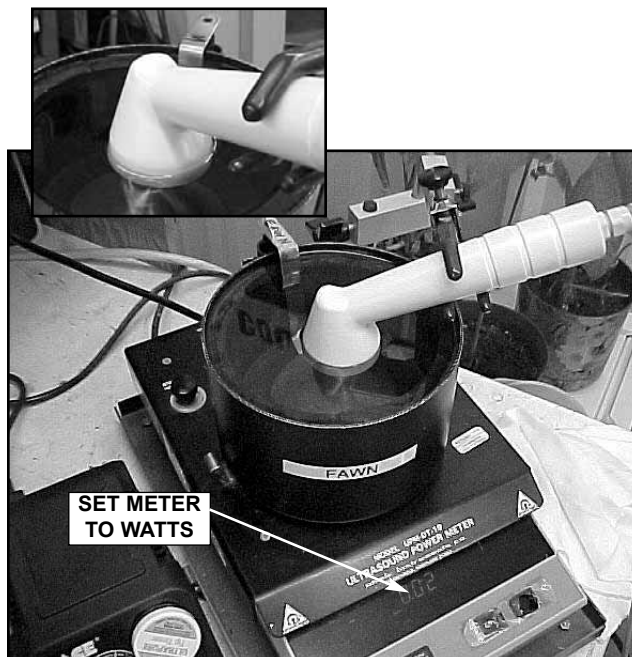


FIGURE 8.1

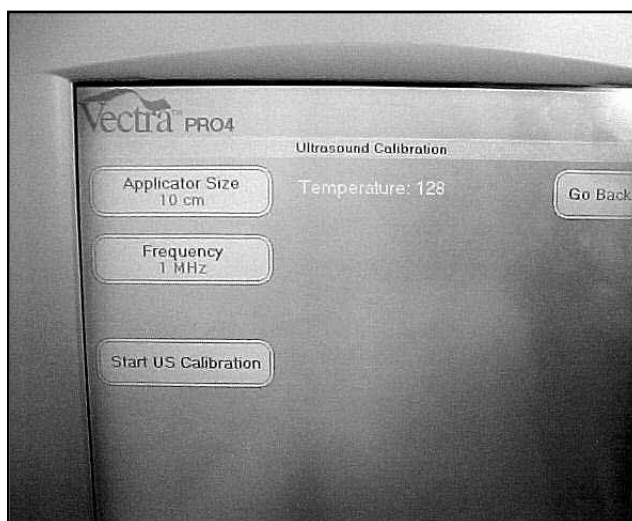


FIGURE 8.2

8- ULTRASOUND APPLICATOR CALIBRATION

Vectra™ Pro

7. Rotate the “Intensity Control” clockwise until 4.0 is displayed on the Ohmic Instruments UPM DT 10 Ultrasound Power Meter. See Figure 8.3.
8. Press “Next Step” icon.
9. Press “Save Data”.

NOTE:

After pressing “Save Data” a window will appear stating “Saving calibration data to applicator...”. After this is complete, the Vectra Pro will go back to the “Ultrasound Calibration Window.”

If a message appears stating, “Error: Applicator EPROM is full!”, the applicator cannot be calibrated and must be replaced.

10. After the Vectra Pro is at the main Ultrasound Calibration Window, press “Frequency” until “3.3 MHz” is displayed in red in the “Frequency” icon.
11. Repeat steps 6 through 9.
12. Repeat steps 2 through 10 for each Ultrasound Applicator for the unit being serviced.
13. After calibration of all applicators is complete perform Ultrasound Applicator Output Tests on all Applicators. Refer to 5.17 Ultrasound Applicator Output Test.

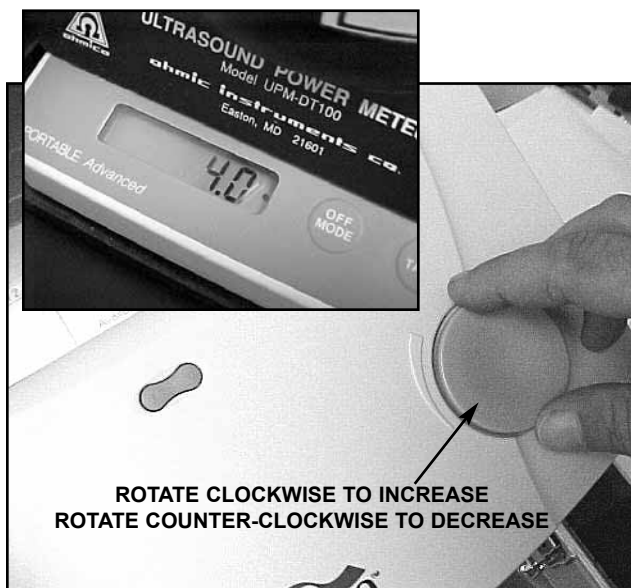


FIGURE 8.3

WARNING

ORDER A NEW ULTRASOUND APPLICATOR TO REPLACE ONE THAT IS OUTSIDE THE SPECIFICATIONS OR WILL NOT CALIBRATE.

9.1 General

A. Technical Maintenance Schedule

1. The Service Tests found in Section 5 Troubleshooting should be performed at least annually from the first date each Vectra Pro unit was placed into service. These tests will verify that the equipment is operating within OEM Specifications.
2. Use the Maintenance/Troubleshooting Test Data Sheet to record all test results for a particular unit when performing Technical Maintenance, Ultrasound Calibration and/or Troubleshooting.
3. Should it be necessary or desired to have the factory perform annual calibration and technical maintenance, contact the Chattanooga Group, Inc Service Department.
4. Should it become necessary to send the unit to the factory for repair after Troubleshooting has been performed, send a copy of the completed Maintenance/Troubleshooting Test Data Sheet for the particular unit requiring factory service. This information is essential to the Service Department in repairing and sending the unit back in a timely fashion.
5. Find the Maintenance/Troubleshooting Test Data Sheet at the end of this section. You may copy this as necessary to record data for the Vectra Pro units.

Maintenance/Troubleshooting Test Data Sheet


Vectra Pro Model No.: _____ Serial No.: _____ Service Date: _____

Customer: _____

Customer Contact: _____ Phone: _____ Ext: _____

Approved Service Technician: _____

TEST & RESULT	SERVICE MANUAL REFERENCE
VISUAL INSPECTION <input type="checkbox"/> OK <input type="checkbox"/> FAILED*	5.3
GROUND RESISTANCE TEST <input type="checkbox"/> LESS THAN 0.1 OHM <input type="checkbox"/> FAILED*	5.4
LEAKAGE TESTS FROM NFPA STANDARDS <input type="checkbox"/> OK <input type="checkbox"/> FAILED*	5.5
UNIT STARTUP AND FAN TEST <input type="checkbox"/> OK <input type="checkbox"/> FAILED*	5.6
STIMULATOR TESTS (Perform the tests on all channels as required) Complete a separate sheet on units with channels 3 & 4	
VMS MODE TEST <input type="checkbox"/> WAVE FORM GOOD <input type="checkbox"/> FAILED*	5.8
INTERFERENTIAL (IFC) MODE TEST <input type="checkbox"/> WAVE FORM GOOD <input type="checkbox"/> FAILED*	5.9
PREMODULATED MODE TEST <input type="checkbox"/> WAVE FORM GOOD <input type="checkbox"/> FAILED*	5.10
RUSSIAN MODE TEST <input type="checkbox"/> WAVE FORM GOOD <input type="checkbox"/> FAILED* <input type="checkbox"/> AMPS REACHED 100 <input type="checkbox"/> FAILED*	5.11
MICROCURRENT MODE TEST <input type="checkbox"/> WAVE FORM GOOD <input type="checkbox"/> FAILED*	5.12
MICROCURRENT PROBE MODE TEST <input type="checkbox"/> TONE/PITCH GOOD <input type="checkbox"/> FAILED*	5.13
HIGH VOLT MODE TEST <input type="checkbox"/> WAVE FORM GOOD <input type="checkbox"/> FAILED* <input type="checkbox"/> AMPS LESS THAN 1.5 <input type="checkbox"/> FAILED*	5.14
CHIME TEST <input type="checkbox"/> UNIT CHIMED <input type="checkbox"/> FAILED*	5.15

 WARNING
<p>USE OF ANY OTHER SPECIAL TOOLS, FIXTURES AND MATERIALS REQUIRED OTHER THAN THOSE LISTED IN 5.2 OF THE VECTRA PRO SERVICE MANUAL WILL GIVE INACCURATE READINGS AND TEST RESULTS.</p> <p>USE DEGASSED WATER ONLY IN THE OHMIC INSTRUMENTS UPM DT 10 ULTRASOUND POWER METER. SEE PAGE 10 FOR DEGASSED WATER RECIPES.</p>

TEST & RESULT	SERVICE MANUAL REFERENCE
ULTRASOUND TESTS	
US APPLICATOR IDENTIFICATION <input type="checkbox"/> PASSED <input type="checkbox"/> FAILED*	5.17
US APPLICATOR OUTPUT TESTS DEGASSED WATER O ₂ LEVEL: _____ 2cm² APPLICATOR 1 WATT- OUTPUT READING: _____ 2 WATT- OUTPUT READING: _____ 4 WATT- OUTPUT READING: _____ 5cm² APPLICATOR 1 WATT- OUTPUT READING: _____ 2 WATT- OUTPUT READING: _____ 5 WATT- OUTPUT READING: _____ 10 WATT- OUTPUT READING: _____ 10cm² APPLICATOR 1 WATT- OUTPUT READING: _____ 5 WATT- OUTPUT READING: _____ 10 WATT- OUTPUT READING: _____ 15 WATT- OUTPUT READING: _____	5.2
US DUTY CYCLE TEST (5cm²) 10% - OUTPUT READING: _____ 20% - OUTPUT READING: _____ 50% - OUTPUT READING: _____ 100% - OUTPUT READING: _____	5.18
COMBO OPERATION TEST <input type="checkbox"/> WAVE FORM GOOD <input type="checkbox"/> FAILED* SCREEN CONTRAST TEST <input type="checkbox"/> PASSED <input type="checkbox"/> FAILED* ZIP DISK TEST <input type="checkbox"/> PASSED <input type="checkbox"/> FAILED* DEFAULT SETUP TEST <input type="checkbox"/> PASSED <input type="checkbox"/> FAILED*	5.19
	5.20
	5.21
	5.22
	5.23

*Record detailed description of failure on the back of this sheet or additional paper and attach to this sheet.

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