Grason-Stadler, Inc.

GSI 38 Service Manual



A Welch Allyn Company

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WARRANTY

We, Grason-Stadler, Inc. warrant that this product is free from defects in material and workmanship and, when properly installed and used, will perform in accordance with applicable specifications. If within one year after original shipment it is found not to meet this standard, it will be repaired, or at our option, replaced at no charge except for transportation costs, when returned to an authorized Grason-Stadler service facility. If field service is requested, there will be no charge for labor or material; however, there will be a charge for travel expense at the service center's current rate.

NOTE

Changes in the product not approved in writing by Grason-Stadler shall void this warranty. Grason-Stadler shall not be liable for any indirect, special or consequential damages, even if notice has been given in advance of the possibility of such damages.

THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE.

WARNING

The GSI **38** is designed to be used with a hospital grade outlet. Injury to personnel or damage to equipment can result when a three-prong to two-prong adapter is connected between the GSI 38 power plug and an AC outlet or extension cord. Additionally, those GSI 38 Auto Tymps that are equipped with power transformers, use a specific transformer (8000-0260, 800-0261, or 8000-0262) which should not be interchanged with any other transformer or supply.



The GSI 38 is a specifically calibrated device and the periodic service and adjustments which the instrument may require should be done only by an authorized Grason-Stadler service technician.

PRODUCT SPECIFICATION

GSI 38 PRODUCT SPECIFICATIONS (RI)

CATALOG LISTINGS

1738-9700 1738-9705 1738-9706 1738-9708	GSI 38 Auto Tymp, V1, USA GSI 38 Auto Tymp, V1, Export GSI 38 Auto Tymp, V1, Export, 100V GSI 38 Auto Tymp, V1, Export, 240V	Tymp + lpsi Reflex
1738-9710 1738-9715 1738-9716 1738-9716	GSI 38 Auto Tymp, V2, USA GSI 38 Auto Tymp, V2, Export GSI 38 Auto Tymp, V2, Export, 100V GSI 38 Auto Tymp, V2, Export, 240V	Tymp + lpsi/Contra Reflex
1738-9720 1738-9725 1738-9726 1738-9728	GSI 38 Auto Tymp, V3, USA GSI 38 Auto Tymp, V3, Export GSI 38 Auto Tymp, V3, Export, 100V GSI 38 Auto Tymp, V3, Export, 240V	Tymp +lpsi/Contra + Aud.
1738-9730 1738-9735 1738-9736 1738-9738	GSI 38 Auto Tymp, V4, USA GSI 38 Auto Tymp, V4, Export GSI 38 Auto Tymp, V4, Export, 100V GSI 38 Auto Tymp, V4, Export, 240V	Tymp + lpsi + Aud.

DESCRIPTION

The GSI 38 is an automatic acoustic admittance and reflex measurement system with a screening audiometer. The instrument consists of a probe and a desk-to-base interconnected via a cable. It is a combination of GSI 17 and GSI 37 plus acoustic reflex testing capabilities, both ipsilateral and contralateral. The audiometric portion is a single channel pure tone audiometer, with a pair of air-conduction earphones. Int he tympanometric mode, the measurement of acoustic admittance is corrected for the acoustic admittance of the external auditory meatius, and the ear canal volume is displayed. Also a test cavity assembly is provided.

INSTRUCTION MANUAL

The GSI 38 is supplied with an instruction manual which meets the requirements of the applicable standards.

STANDARDS

ANSI S3.39 - 1987 Aural Acoustic Impedance and Admittance Standard Type 3

(Middle Ear)

ANSI S3.6 - 1989 Audiometric Standard Type 4 (Audiometer) IEC 1027-I 991 Aural Acoustic Impedance/Admittance Type 3

ISO 645 Type 4 (Audiometer)

IEC 601-I Medical Electrical Equipment General Requirements For

Safety

Designed to Meet International Standards Organization requirements fo Electro-Magnetic Compatibility and Safety

ACOUSTIC ADMITTANCE MEASUREMENT SYSTEM - AUTO TYMP

Probe Signals

Frequenc v: 226 Hz, +/- 3%

Sound Pressure Level: 85.5 dB SPL, +/- 2.0 dB, Measured in a 2. 0cm³ coupler

(ANSI Spec 90 dB SPL Max)

Harmonic Distortion: < 5%

Acoustic Admittance Range

0.0 to 1.5 cm³ or 0.0 to 3.0 cm³ - selected automatically for compensated tympanogram.

0.2 to 6.0 cm³ - ECV/cavity limits for initiating pressurization (starting test)

The 0.2 to 6.0 cm³ is the sum of the ear canal volume and the middle ear admittance.

(Full pressure sweep for 6 cc up to 7000 ft. altitude with no leak)

_____ +/- 5% or +/- 0.1 cm³ whichever is greater

<u>Tvmpanogram Gradient:</u> Pressure interval at 50% of compensated admittance

peak.

Pneumatic System

Pressure Range (corrected for altitude): + 200 to - 400 dapa (1 dapa = 1.02 mm water)

Pressure sweeps to at least -100 dapa if tymps complete otherwise sweeps to -400 daPa

Pressure Accuracy: +/- 15% or +/- 10 daPa whichever is greater.

Rate of Sweep: 600 daPa/sec - for tymp slopes of <0.2 ml per 24 daPa

200 daPa/sec - for tymp slopes =,> 0.2 ml per 24 daPa

Test Time

Approximately 1 sec (high relative tymp will take longer).

<u>Direction of Sweep:</u> Positive to Negative

ACOUSTIC - REFLEX ACTIVATING STIMULUS SYSTEM

<u>Stimulus Frequencies:</u> 500, 1000, 2000, and 4000 Hz

Stimulus Freauency Accuracy: +/- 3%

<u>Stimulus Total Harmonic Distortion:</u> <5% measured acoustically except at 4 khz where speaker driving signal is measured

Stimulus Output Levels:

IPSI: 500, 4000 Hz 80, 90, 100 dB HL

1000, 2000 Hz 85, 95, 105 HL

(Time multiplexed with probe tone, 106 ms On/53 ms Off Cycle)

CONTRA: 500, 1000, 2000 and 4000 HZ 90, 100, 110 db HL

(Steady tone, non multiplexed)

Equivalent Hearing Threshold Levels, in DB SPL

Transducer Type	<u>Stimu</u>	<u>ılus To</u>	s Tone	
Frequency (HZ)	500	1000	2000	4000
Contra (Insert Phone) (in HA-I Coupler)	6.0	1.0	6.0	3.0
IPSI ,	7.0	4.5	2.0	3.5
(in HA-I Coupler) Contra (Insert Phone) (in IEC 711 Coupler)	9.5	5.5	11.5	15.0

Rise/Fall Time: 5 to 10 msec

<u>Pressure:</u> Automatically set to the pressure of peak compliance - 20 daPa.

Reflex Determination: Minimum compliance change - 0.05 cm³

Test Time: Approximately 2 -12 seconds, depending on number of test frequency

selections and if tymp only test. (four maximum)

Probe LED indicators:

Green - blinking: Ready to test
Green - steady: Test in progress
Orange - steady: leak or other error

Yellow - steady: Occlusion

<u>AUDIOMETER</u>

Test **Stimulus**

<u>Pure Tone Specifications:</u> A pure tone is the only stimulus source for this

audiometer.

<u>Discrete Frequencies:</u> 125, 250, 500. 750, 1000, 1500, 2000, 3000, 4000, 6000

and 8000 Hz.

Equivalent Hearing Threshold Levels. in dB SPL for TDH 39 Earphones:

Frequency (Hz)	125	250	500	750	1000	1500
Reference Threshold (dB)	45.0	25.5	11.5	7.5	7.0	6.5
Frequency (Hz)	2000	3000	4000	6000	8000	
Reference Threshold (dB)	9.0	10.0	9.5	15.5	13.0	

Frequency Accuracy: +/- 3%

Total Harmonic Distortion (From 125Hz to 3000 Hz, measured Acoustically at the Maximum HL, measured electrically at 4000 & 6000 Hz) < 3%.

Output Hearing Level Control

Calibrated in dB HL.

Measured in increments of 5 dB

<u>Ranges:</u> 125 Hz -10 to 50 dB HL

Additionally a "+1 0 dB" Extended Range switch, which extends the Maximum HL at all frequencies by IO dB.

Accuracy of all settings of Hearing Level control:

125 to 4000 Hz +/- 3 dB 6000 to 8000 Hz +/- 5 dB

Signal to Noise ratio (in 1/3 Octave): >70 dB or less than -10 dB HL (for levels less than 60 dB HL)

Tone Switch: This electronic switch turns the stimulus signal on/off with minimal

audible distortion.

Modes: Normal state: Stimulus Off

Activated state: Stimulus On

Rise/Fall Time: 20-50 msec

Measured at the -1 dB and -20 dB points on the signal envelope.

On/Off Ratio: With the tone switch off, the output will be at least -10 dB below

standard reference equivalent threshold with HL setting of 60 dB.

Above 60 dB HL setting: >70 dB

Cross Channel Leakage: At HL settings of 70 dB or greater, the unwanted signal in

the non test earphone shall be at least 70 dB below the tone

in the test earphone.

Stimulus Signals

Continuous signals

Continuous FM

Pulsed

Signal Format

Continuous - Signal steady as long as present bar is depressed

Pulsed

Pulse rate: 2.5 pulses/sec

Duty Cycle: 50%

Rise/Fall Time: 20 - 50 msec

On/Off Ration (between pulses): > 20 dB

Frequency Modulation

FM Rate: 5Hz

FM deviation: +/- 5%

Transducers

Headset: TDH-39 Earphones with 60 ohm impedance

<u>Insert Phone:</u> Audiovox Model SM-N Earphone, Eartip, Eartip adapter and cord.

Output impedances and voltages on back panel

Left Phone 130 ohm 2.5 volts rms max open circuit
Right Phone 130 ohm 2.5 volts rms max open circuit in Audiometer mode
Insert Phone <1 ohm 2.5 volts rms max open circuit
Subject response input 47 kohm pull up to 5 volts

DESK-TOP FRONT PANEL CONTROLS AND BACK PANEL CONNECTORS

	FRONT PANEL CONTROLS	_
CONTROLS	TYMP & REFLEX	AUDIOMETER
Mode	Tymp Tymp & Reflex Program	Audiometer
Stimulus	Ipsi, Contra or Ipsi & Contra	Pulse, Steady or FM
Frequencies	500, 1K, 2K or 4KHz	Frequency Up, Down 250, 500,or 8KHz
Intensity	Autoset	Rotary Knob (numeric) dBHL
Tone on Stimulus	Automatically controlled	Present Press to turn on
Extended Range	N/A	+ 10 dB
Left/Right	L or R (uses R phone for contra)	L or R
Recall or Page Memory Scroll	Page (scrolls through screens)	
Clear	M- Erase Screen M- Erase All	M- Erase Screen M- Erase All
Program Mode	Save (saves program state)	Save
Print	Print Screen Print All	Print Screen Print All

Paper Advance (Press to advance paper, or abort print during printing)

Power Switch --- Power On Switch on Back Panel Green indicator light on Front panel.

Subject Response - Subject Response Indicator on LCD screen

Display

The display consists of an LCD panel which will display alpha-numeric, icons and graphics (240 X 64 pixels). Items displayed are:

- Frequencies (alpha-numeric) and Intensity (alpha-numeric) in dBHL
- Tympanogram (graphics)
- Ear Canal Volume (alpha-numeric)
- Tymp Peak-Admittance (numeric)
- Gradient (alpha-numeric)
- Tymp Peak-Pressure (numeric)
- Left/Right Ear (symbol)
- Memory MI to M8
- IPSI/CÓNTRA (alpha-numeric)
- Reflex Tracing (graphics)
- Reflex with dBHL/No Reflex (alpha-numeric)
- Altitude calibration or sea level calibration (icon only in altitude calibration mode.
- Generic Error (Error Code)
- Audiogram (dBHL, Frequencies, cursor on frequency under test) or tabular format.

Back Panel Connectors

- Left/Right Earphone
- · Insert Earphone
- Power Cord
- Patient Response Switch

<u>PRINTER</u>

Printer: Used to provide a hardcopy of the test data.

<u>Printed Data Format:</u> Graphical area 3.75" horizontal X 6.75" vertical (Audiogram

or Tymp & Reflex for 2 ears), 51 columns/in horizontal and

40 rows /in vertical

<u>Choice of Audiogram or Audiotable:</u> 3 choices of reflex printouts

<u>Printer</u> approximately 1.5 minutes to print three screens Tymp and reflex data for each ear and audiogram for both ears.

POWER

Wallmount power supplies of various types with 5 pin DIN connections are available. Either three prong plugs (grounded) or two prong plugs (ungrounded) are provided depending upon the safety requirements of the country.

OR

The internal power supply, powered by AC line, 50 or 60 Hz via IEC 320 power inlet with fuse and on/off switch on the rear panel, is also available, for the countries where the wallmount power supplies are not available.

Two voltage ranges are provided 200 to 250 V or 90 115 V.

Line Voltage variation +/- 10 % Line frequency range 50 - 60 Hz

Line Voltage Current 0.2 amps at 120 V or 0.1 amps at 240 V AC.

Power Consumption 15 watts maximum while printing

Line Frequency variation +/- 5%

Low voltage input for Wallmount power supplies 10 - 11 V DC 970 mA.

Hi Pot 3000 volts

SUPPLIED ACCESSORIES

VERSION 1	1738-0520 1700-I 030 1700-9622 1738-0100 1738-9600 1738-9610 (1738-0401	Wall Chart Rolled Ass'y Test Cavity (0.5, 2.0 and 5.0 cc) Eartips Package (screening) Instruction Manual Printer Paper (3 rolls supplied with new unit) Kit, Grease, 0 Ring Label Version 1 installed at factory)
VERSION 2	'1738-0520 1700-1030 1700-9622 1700-9660 1738-0100 1738-9610 8000-0079 (1738-0402	Wall Chart Rolled Ass'y Test Cavity (0.5, 2.0 & 5.0 cc) Eartips Package (screening) Eartips Package (Contra Phone / Diagnostic) Instruction Manual Kit, Grease, 0 Ring Contra Insert Phone Ass'y Label Version 2 installed at factory)
VERSION 3	1738-0520 1700-1030 1700-9622 1700-9660 1738-0100 1738-9610 8000-0175 8000-0079 (1738-0403	Wall Chart Rolled Ass'y Test Cavity (0.5, 2.0, & 5.0 cc) Eartips Package (Screening) Eartips Package (Contra Phone Diagnostic) Instruction Manual Printer Paper (3 rolls supplied with new unit) Kit, Grease, 0 Ring Test Headset Assembly (TDH-39) Contra Insert Phone Ass'y Label Version 3 installed at factory)

SUPPLIED ACCESSORIES CONT.

VERSION 4	1738-0520	Wall Chart Rolled
	1700-1030	Assembly Test Cavity (0.5, 2.0 & 5.0 cc)
	1700-9622	Eartops Package (Screening)
	1738-0100	Instruction Manual
	1738-9600	Printer Paper (3 rolls supplied with new unit)
	1738-9610	Kit, Grease, 0 Ring
	8000-0175	Test Headset Ass'y (TDH-39)
	(1738-0404	Label Version 4 installed at factory)

OPTIONAL ACCESSORIES

1738-9680	Carrying Case
1738-9620	Dust Cover
4204-0505	Patch Cord (1Ea.)
7874-0156	Subject Response Handswitch
8000-0155	Audiocups
1738-0110	Service Manual
1738-9600	Printer Paper Thermal 4" (10.16 cm wide) 5 rolls
8000-0175	Test Headset Ass'y TDH 39
Consisting of:	8000-O 142 Head band Ass'y
ŭ	8000-0046 Earphone, 60 ohm, plastic, TDH 39P (1Ea.)
	4204-0147 Earphone Cord Ass'y
	8000-0143 Earphone Cushion (1Ea.) MX41AR
8000-0079	Contra Insert Phone Ass'y
Consisting of:	4204-0209 Cable, Coaxial 6"
•	8000-0037 Earphone, Audiovox, 470 ohm
	8000-0255SVC Eartip Modified
1700-9622	Eartips Package Screening
	Contains: 2 Ea. of 8mm 11mm, 13mm, 15mm, 17mm,
	19mm, size Eartips
1700-9600	Eartips Package Contra Phone / Diagnostic
	Contains: 4 Ea. of 7mm Yellow, 8mm Pink, 9mm Blue,
	10mm Green, 1 mm, Pink, 12mm Yellow,
	10 51 11 0

13mm Blue, 14mm Green

FUNCTIONAL DESCRIPTION

INTRODUCTION

INSTRUMENT DESCRIPTION

The GSI 38 Auto Tymp is a versatile combination instrument which provides testing capability for tympanometry alone, tympanometry combined with screening acoustic reflex measurements, and screening audiometry. Four different versions are available to meet your individual testing needs. The basic version provides two modes of operation, tympanometry alone and tympanometry plus screening ipsilateral acoustic reflex testing. A second version permits tympanometry alone and tympanometry combined with ipsilateral and contralateral screening acoustic reflex measurements. The third version provides testing capability for all three test modes, i.e., tympanometry alone, tympanometry combined with ipsilateral and contralateral screening acoustic reflex measurements, and screening audiometry. Finally, the fourth version allows tympanometry alone, tympanometry combined with ipsilateral acoustic reflex screening testing and screening audiometry. It is possible to field retrofit versions one, two and four with the full functionality provided with version number three after the time of original purchase.

PROBE INDICATORS

The probe indicators are show in Figure 2-1 and a description follows.

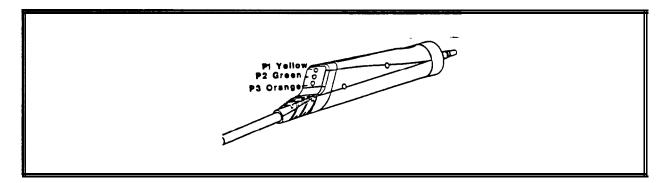


Figure 2-1: Probe Indicators

- **Yellow:** the probe is occluded; remove the probe and inspect for cause of occlusion
- **P2** Green lamp: blinking GSI 38 Auto Tymps is ready to begin a Tymp; steady green test successfully started and in progress.
- P3 Orange: a pressure leak has been detected.

FRONT PANEL CONTROLS AND INDICATORS

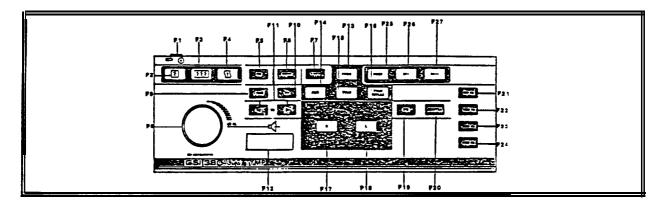


Figure 2-2: Front Panel

- **F1** Power on indicator and label: indicator is illuminated when the GSI 38 is receiving power.
- F2 Print Screen: pushbutton used to print the currently displayed page of memory.
- F3 Print All Memory: used to print all pages of data from memory.
- **F4** Paper Advance: causes paper to feed through printer; may be used to load paper or to provide space between printouts.
- F5 FM: used during the Audiometry mode to select a frequency modulated test tone when the present bar is depressed; causes the letters FM to appear on the display when selected.
- **Steady:** used during Audiometry mode to select a continuous test tone when present bar is depressed; causes the steady symbol to appear on the display.
- **F7 Pulsed:** used during Audiometry mode to select a pulsed tone when the present bar is depressed; causes the pulsed symbol to appear on the display.
- **F8** Attenuator Knob (dB HL): used to increase or decrease the intensity of the test tone presented in Audiometry mode; counterclockwise rotation causes the intensity to be lowered; clockwise rotation causes the intensity to be increased.
- **F9 +10 dB:** used to temporarily extend the intensity range by 10 dB; causes a large + sign to appear on the display indicating that the extended range has been selected.
- **F10** M+: save key; during Audiometry mode, causes the threshold information per frequency to be saved on the display; during Program mode, causes option to be selected; during Tymp/Reflex mode, causes frequency to be stored as a default parameter.

- **F11** < and > Hz: Selecting < causes the cursor to move the next lower frequency; selecting > causes the cursor to move to the next higher frequency.
- **F12** Present Bar: Push downward to present test signal to appropriate earphone; release to turn test tone off.
- **F13 Prog(ram):** press to select Program mode screen which lists setting available to reflex presentation format, printout header format, audiogram vs. tabular format, display normal box, and identify frequency range for Audiometry mode.
- **F14** Aud(iometry): press to select Audiometry mode. (Available in Versions 3 & 4 only).
- **F15 TYMP**: press to select Tympanometry only mode.
- F16 Tymp Reflex: press select Tympanometty and Reflex mode.
- **F17** R: used to identify right ear under test so that data stored in memory and/or printed is properly identified; for Versions 3 and 4, used to select right earphone for audiometry.
- F18 L: used to identify left ear under test so that data stored in memory and/or printed is properly identified: for Versions 3 and 4, used to select left earphone for audiometry.
- F19 IPSI: used to select an ipsilateral reflex test.
- **F20** CONTRA: used to select a contralateral reflex test (available with Versions 2 and 3 only).
- **F21** 500: selects 500 as a stimulus during reflex testing.
- **F22** 1000: selects 1000 Hz as a stimulus during reflex testing.
- **F23** 2000: selects 2000 Hz as a stimulus during **reflex** testing.
- F24 4000: selects 4000 Hz as a stimulus during reflex testing.
- **F25 PAGE**: used to scroll through test results stored in memory.
- **F26** M-: used to erase currently displayed page of data from memory.
- **F27** M-: used to erase all pages of data from memory.

PRINTER AND DISPLAY

The printer cover can be removed to reload paper. See Figure 2-3 for location of the printer and printer cover. Section 2-7 provides paper loading instructions.

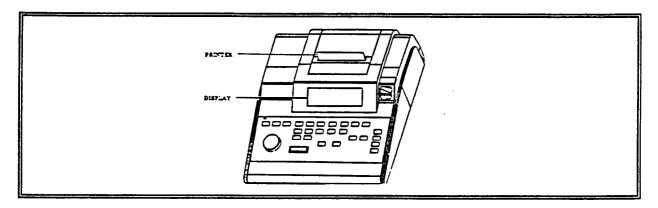


Figure 2-3: Printer and Display

The display indicates test mode, parameters for test and test results. See Figure 2-3 for location of display. Figures 2-4 through 2-8 show the individual display format for each test mode.

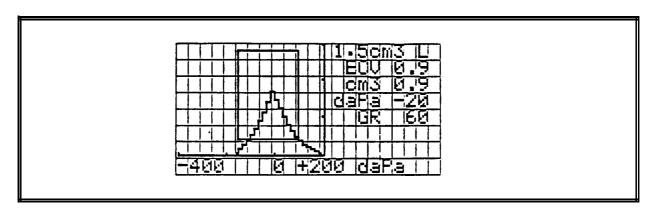


Figure 2-4: Display Format for TYMP Only Test

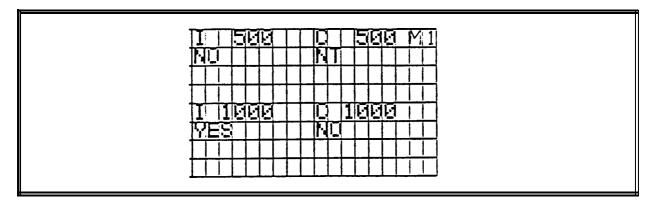


Figure 2-5: Display Format for TYMP/REFLEX Test (Reflex test results given as "Yes" or "No").

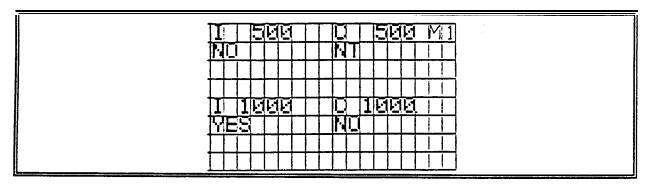


Figure 2-6: Display for TYMP/REFLEX Test (Reflex test results given in "dB HL").

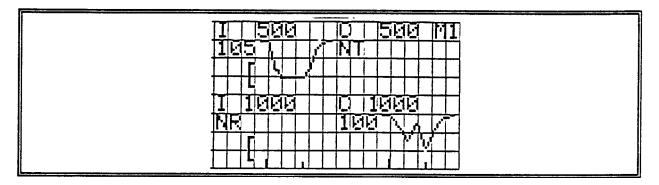


Figure 2-7: Display Format TYMP/REFLEX Test (Reflex test results given in "dB" and also shown with a "tracing")

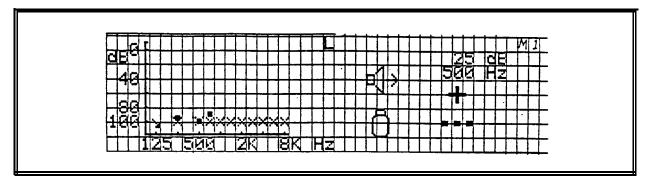


Figure 2-8: Display Format for AUDIOMETRY

REAR AND BOTTOM PANEL LABELS/CONNECTORS

The rear panel labels and connectors are shown in Figure 2-9 and a description of each one follows.

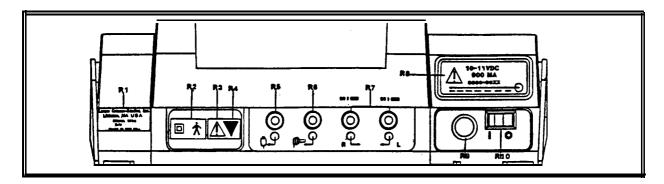


Figure 2-9: Rear Panel

- R1 Company name, address, model, serial number and country of origin.
- R2 Symbol denotes a Type B, Class II Product per IEC 878 as referenced in IEC 601 Standard.
- R3 Symbol denotes Attention, consult accompanying documents.
- **R4** Symbol indicates a service adjustment part that is intended for service personnel use only.
- R5 Connector for handswitch. Input impedance -47 k ohm pulls up to 5 volts.
- R6 Connector for contralateral insert phone. < 1 ohm, 2.5 volts rms maximum open circuit.
- R7 Connectors for right and left earphone. 130 ohm, 2.50 volts rms maximum open circuit.
- R8 Label describing low input voltage and current from wall mounted power supply.
- R9 Power Input Jack. 5-pin DIN connector for external wall mounted power supply.
- **RIO** Power Switch with ON/OFF indicators.

NOTE

There is a symbol on the bottom panel that indicates entry by qualified service personnel only. This symbol is marked "B 1" in Figure 2-10 Bottom Panel.

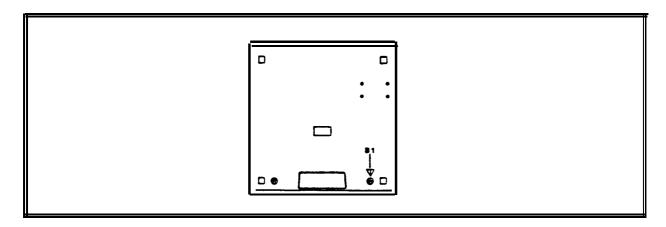


Figure 2-10: Bottom Panel

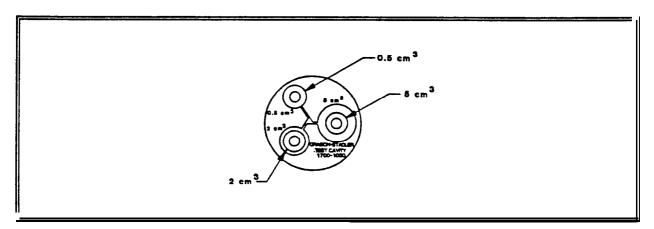


Figure 2-11: Test Cavity

PRETEST TYMP CHECKS

For your convenience, a test cavity is provided with your GSI 38 Auto Tymp. This test cavity enables you to quickly verify, on a daily basis, the prober calibration of your unit. GSI strongly recommends that you make this quick check a part of your daily routine.

TYMP CALIBRATION VERIFICATIONS

To initiate the quick check, select the Tymp only mode and insert the probe into the 0.5 cm³ opening on the test cavity. See Figure 2-I 1.

NOTE

Since the GSI 38 is designed to start automatically, it is important that the probe is inserted as quickly and as smoothly as possible. During the calibration check, the probe must be held carefully and without movement. Do not place the probe on the same counter as the instrument or any moving object during this check as mechanical noise will be picked up by the probe and interfere with the calibration check.

The calibration check will start automatically if the probe has been inserted into the cavity properly. This is confirmed by the green lamp changing from blinking to a steady condition. If the orange lamp is illuminated, the probe is not properly positioned within the cavity so that a large pressure leak exists. If the yellow lamp is illuminated, the probe tip has been occluded. In either case, remove the probe and wait for the blinking green lamp. Insert the probe once again. Clean the probe tip if necessary (XXXXXXX).

When the test sequence is completed, the green lamp on the probe is no longer illuminated. Remove the probe from the test cavity and note that the green lamp is blinking once again. The display will indicate a flat line on the tympanogram along with the value of the test cavity next to the letters ECV (ear canal volume) i.e., 0.5. The letters NP will appear next to the labels cm³ and daPa and three dashed lines will appear next to the letters GR (gradient). Since the test cavity is a hard-walled cavity, the tympanogram should be a flat line indicating that there is no mobility in the system. The GSI 38 places the letters NP next to the cm³ and daPa headers to indicate that there is no peak compliance and, therefore, no peak pressure can be determined during the guick check. Also, since there is no compliance peak detected, it is not possible to calculate a gradient. Therefore, the GSI 38 displays the dashed lines when a gradient calculation isn't possible. Using the same sequence, place the probe in the test cavity opening labelled 2.0 cm³ Note that the display looks the same as with the 0.5 cm³ measurement except for the value placed next to the letters ECV 2.0. If you wish, the same sequence can be followed with the 5.0 cm³ opening on the test cavity. To keep a record of this test cavity calibration check, simply press the print all pushbutton on the front panel of the GSI 38.

Since sound pressure will vary with altitude and barometric pressure, some variation from the 0.5, 2.0 and 5.0 cm³ readings may be observed. Your GSI 38 is carefully calibrated at our factory which is at approximately 250 feet above sea level. If you are located at an elevation of 1000 feet or higher, your instrument may need to be recalibrated to account for your elevation (See Section XXXX). If is not necessary to recalibrate for barometric pressure changes on a daily basis. Just keep in mind that a change in barometric pressure (i.e., from low to high or high to low) will slightly affect the test cavity readings.

ALTITUDE ADJUSTMENT

The Altitude calibration adjustment allows the instrument operator to "correct" the ear canal volume (ECV) measurement and test cavity volume measurement for variations due to altitude. Because the GSI 38 is a pressure-sensitive device which makes measurements relative to ambient air pressure, changes in air pressure due to weather or altitude will affect the ECV read-out of the instrument. The slight pressure change resulting from changing weather conditions will usually yield volume read-outs within +/- 0.1 of the expected cavity value, but pressure changes due to altitude can shift these cavity values by as much as 30%. These changes in pressure do not affect the accuracy of the compliance measurement system in any way. However, many instrument operators prefer that their equipment give ECV values as they would appear at sea level. The altitude calibration mode allow the operator to adjust his/her Auto Tymp without the services of a qualified GSI representative.

TABLE 2-1 Altitude Correction

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ALTITUD	E CORRECTION
Altitude (ft)	Altitude Table (cm ³)
0 • 1,500	20
2,000 • 3,500	2.1 +/- 0.1
4,000 - 6.000	2.2 +/- 0.1
6. 500 - 7. 600	2.3 +/- 0.1
6.600 - 6.000	24 +/- 0.1
6. 500 • 10, 000	2.5 +/- 0.1

The altitude calibration mode can only be entered when the GSI 38 is powered up from its "off' state while the program mode pushbutton, PROG is depressed. Hold the PROG pushbutton for approximately five seconds.

STEP 1

When entering the altitude mode the display will read as follow:

Altitude Mode ECV 2.0 cm³ 9.99 Standard

(E71) is displayed in the bottom right corner of the display until the probe is in the 2.0 cm³ cavity.

STEP 2

Place the probe into the 2.0cm³ cavity provided with the instrument and check cm³ value against the altitude correction table for accuracy.

STEP 3

If the measured volume is not within the published table value +/- .1cc, then the operator should exit the altitude mode by pressing the PROGRAM MODE pushbutton and contact field service. Providing the measured volume agrees with the published table +/- .1cc, the operator may proceed with the altitude adjustment.

STEP 4

With the probe still in the 2.0 cm³ cavity, select the page pushbutton to enter the custom calibration mode. Custom will appear on the fourth line of the display.

STEP 5

The value now displayed in the cm³ display area is the volume measured and adjusted to the current altitude. If the value displayed is 2.0 cc then the volume is adjusted to the current site. If the value is not 2.0 cc +/- .1, then press the SAVE pushbutton M+ to customize the volume measurement to the current altitude. The measured volume should now read 2.0 cc.

STEP 6

To exit the altitude mode press the PROG pushbutton to return to normal mode.

PROGRAM MODE

To enter the program mode, select the PROGram pushbutton located on the front panel. The following screen appears the first time you enter the Program mode after you receive your GSI 38 from the factory. (in other words, there are the default settings used at the factory during production).

Program Mode - User Selections

- Reflex HL + Curve Reflex HL only Reflex Yes/No
- * Pm Header GSI
 Pm Header Off
 Pm Header Custom
- Print Audiogram
 Print Aud Table
- Normal Box ASHA Normal Box Off
- * Aud Range Normal Aud Range Narrow

Note that these selections. fall into five different groups of controls:

Reflex format for printer Print header format Audiometric test result format Status of normal box Audiogram frequency range

The default setting for each group of controls has an asterisk (*) before it so that it is easy to scan the settings selected for each group.

REFLEX FORMAT

Reflex test results can be displayed and printed in three different ways: reflex dB HL plus curve; reflex dB HL only; or reflex yes/no. The default setting for this grouping is reflex dB HL plus curve. This means that all reflex test results will appear on the display and the printout with the following information.

NOTE

If you had previous/y entered a custom header, position the square cursor next to the asterisk (*) in front of Pm Header custom and press M+ to cause the line cursor to appear at the left-hand margin along the bottom of the display. The word SAVED will appear at the lower tight margin indicating that the custom header is still selected.

To move the cursor from the left-hand margin without inserting a letter or number, select the character which represents a space (i.e., rotate the knob one position to right of the letter A). Use the > Hz pushbutton to move over to the next character position. Repeat this sequence until the cursor is moved over to the desired start position for the first character to appear in your header. Rotate the dB HL knob to select the appropriate characters to spell out the desired header. After selecting each character, use the > Hz pushbutton to move over to the next character position. Once all of the header characters have been added, press the M+ pushbutton to save your header in memory. The word SAVED will appear on the right-hand margin indicating that you header is now saved. The square cursor will reappear next to Pm Header Custom. It is now possible to exit the program mode or to sequence on the next user selection. To exit the program mode, press the pushbutton labeled PROG. Enter a single test result and select print screen to see how the custom header looks.

AUDIOMETRIC FORMAT DURING PRINTING

The audiometric test results can be printed out in an audiogram format (PRINT - AUDIOGRAM) or in a tabular format (PRINT - AUD TABLE). The default setting for this function is the audiogram format.

NOTE

When a specific frequency is deselected for testing, the result will be a break in the audiogram line at that frequency. This eliminates the assumption that a threshold exists at that untested frequency.

Move the < or > Hz pushbutton to position the cursor in front of the description PRINT-AUD TABLE. Next, select the M+ pushbutton to save this format as the new default parameter. Note that the word SAVED appears in the lower right-hand comer of the display to indicate that this new setting has been saved. With PRINT-AUD TABLE selected, all audiometric test results will appear in a table with the frequency range typed horizontally along the top of the table followed by two lines of test data. The test results for the right ear will appear next to the letter R and below each frequency tested. Similarly, the test results from the left ear will follow below the right ear results.

NOTE

This setting (PRINT-AUD) selects the format for the printout only. An audiogram always appears on the screen while in this mode.

NORMAL BOX FORMAT

It is possible to have the normal box, as described by ASHA, appear on the tympanogram screen and printout. The boundaries for this normal box are -150 daPa to +100 daPa and 0.2 cm³ to 1.4 cm³.

NOTE

A compliance value of 7.5 cm³ or greater will automatically turn off the ASHA normal box.

The normal box is the default setting. To deselect this normal box, move the square cursor with either the < or > Hz so that it is placed in front of the words Normal Box Off. While the cursor is in this position, select the M+ pushbutton to save this feature as the new default setting. Note that the word SAVED appears in the lower right-hand margin. This message assures you that the normal box ill not appear on the tymp screen or printout.

AUDIOGRAM RANGE

All eleven frequencies are available during audiometry or the range can be abbreviated to eight frequencies. The default setting is Aud Range Normal. To select the abbreviated frequency range, position the square cursor in front of the feature Aud Range Narrow. Press the M+ pushbutton to save this narrow range for audiometric testing. Note that the word SAVED will appear in the lower right-hand margin and the asterisk now appears in front of the narrow range selection. The normal range of frequencies include 125 Hz through 8000 Hz. The narrow range of frequencies includes 500 Hz through 6000 Hz. Please note that in the Aud mode, if the narrow range is selected, the < and > Hz pushbuttons will allow you to scroll through this abbreviated frequency range only. Both the screen and printout will still be labelled with the full range of frequencies. i.e., 125 Hz through 8000 Hz.

EXIT PROGRAM MODE

Exit the program mode by selecting the PROG pushbutton. Note that you return to the test mode which was operational prior to entering the program mode.

TEST IN MEMORY

The Tymp and Tymp Reflex test results are automatically stored in memory when the test sequence ends. Audiometric test results are stored in memory when the M+ pushbutton is pressed a total of eight memory locations are available with the GSI 38. Each test result is assigned a memory location number in order of sequence obtained starting with MI and continuing up to M8.

To review the individual test results, press the PAGE pushbutton. Note that the screen contains the appropriate format for each test type stored (e.g., tympanogram or audiogram). The memory number is located in the upper right-hand corner of each screen. If, for example, only five tests were stored in memory, only five memory locations can be scanned. The memory can be scanned a page at a time by pressing the PAGE pushbutton once and observing the results. The entire memory can be scrolled through by holding the PAGE pushbutton down continuously.

MEMORY ERASE

If there is a particular test result that you wish to delete before printing, PAGE to this test result and press the M- pushbutton. This causes that particular test result to be erased from memory. The erase mode is accessed when the operator selects a test to erase and presses the M- pushbutton. The LCD displays a blank screen for erased memories with the memory location number located at the top right corner. Upon exit form the erase mode the stored memories reshuffle and replace the empty memory with the remaining tests in the order in which they were run. The erase mode will be exited once the operator presses the PRINT ALL or ERASE ALL pushbuttons or any pushbutton that would normally begin the setup of a new test. Please note that when the erase mode is entered, a current audiogram is no longer accessible to change or to store new HL values.

NOTE

The instrument is programmed to default to the right ear at 0 dB and 1000 Hz upon selection of a new audiometric test.

If you should wish to erase all tests from memory, press the M-(ERASE ALL) pushbutton. (For example, the test results have been printed and you wish to test another person).

NOTE

Be certain that you wish to remove all tests from memory before pressing the M-- pushbutton because the erasure occurs immediately upon pressing the M-pushbutton!

PRINTING TEST RESULTS

The printout will begin with a header if it is selected during the program mode (i.e., GSI 38 or a custom header designed by you). The next two lines contain space for entering the individuals name and the test date. This is followed by the test results in the order that they were obtained/selected.

Either a single test can be printed from memory or the entire group of tests in memory can be printed. To print a single test from memory, use the PAGE pushbutton to arrive at the desired test result to print. Once this test is displayed, press the PRINT SCREEN pushbutton.

To print all tests in memory, simply select the PRINT ALL pushbutton. When PRINT ALL is pressed and two audiogram tests are stored in memory, they will combine under the following conditions. There must be one left test and one right test sequentially stored in memory. A left and right audiometric pair of tests will not be combined if they are separated in the memory by a tymp test. Therefore, when tests are erased, the resorting could cause a change in left, right or right, left combined when PRINT ALL is selected. Prior to selecting PRINT ALL the operator should scroll through the tests in memory to determine where the audiometric tests are located. This will help the operator to avoid combining tests from different patients.

CIRCUIT THEORY

The Microprocessors

The GSI 38 operation is controlled by two MC68HC1 1E1 microcontrollers. The microcontrollers have an 8 bit CPU and additional built in peripheral devices. It was designed using HCMOS technology which combines smaller size and higher speeds with the lower power and high noise immunity of CMOS. On chip memory includes 512 bytes of RAM and 512 bytes of EEPROM. The built in peripheral functions include:

- An eight channel/8 bit analog to digital convertor
- A 16 bit timer system
- An 8 bit pulse accumulator circuit
- A real time interrupt circuit
- Parallel input/output ports
- A computer operating properly (COP) watch dog system which protects against software failures.
- A serial peripheral interface (SPI)
- A serial communications interface (SCI)
- Power saving wait and stop modes

The many functions incorporated by the microcontroller helps to reduce board space requirements and the need for additional support circuitry.

The audio microprocessor (U34) is the master of the system and has control over the tymp microprocessor (U7) which functions as a slave.

THE AUDIO MICROPROCESSOR CONTROLS THE FOLLOWING FUNCTIONS:

<u>Communication</u> to the Tymp <u>Microprocessor:</u> Asynchronous serial communications data is transmitted and received using the processors built in serial communications interface. The interface is located within port D of the microprocessor. PDO is the receive data (ARXD) line and PD1 is the transmit data (ATXD) line. The bi-directional communication allows the transfer of information, test results, parameters and control functions to occur between the two processors.

<u>Display Drive Information:</u> Display information to and from the liquid crystal display (LCD) display board RAM is latched via the bi-directional latch (U29). After the information is loaded into the LCD board RAM the display board drives the associated pixels and the audioprocessor is free to perform other tasks. The display area is 240 pixels wide by 64 pixels high.

Monitoring of the Switch Matrix Kevs: The processor routinely checks the status of the front panel keys for a change in state. The key panel switch inputs buffers U26, U27, U28 and U31 are read every 24 msec. If a switch change has occurred the processor executes the commands associated with the key function. The +10dB (extended range) key and the reflex control keys (lpsi, Contra, 500, 1K, 2K, 4K) are active toggle controls (ie., push on/push off).

Monitoring of the Switch Matrix Keys Continued:

The present bar, subject response switch, frequency up/down key, paper advance key, and page key all function as press and hold controls where the corresponding function is active only as long as the control is pressed. Single action controls include the mode control keys (Prog, Aud, Tymp, Tymp/Reflex) tone type keys (FM, Steady, Pulsed), routing keys (L,R), memory control keys (Page, M-, M-), and the printer control keys (Print Screen, Print All, Paper Advance).

<u>Normal/Calibration Mode Switch:</u> The slide switch is monitored by the processor thru the switch input buffer U31. It is utilized for entry to the calibration and diagnostic modes.

<u>Dip Switches:</u> Dip switches 1 thru 4 are connected directly to the microprocessor A/D convertor. Dip switches 5 thru 8 are connected to the switch input buffer U31. These dip switch selections are read or processed upon entry to the calibration mode. When calibration mode is selected the dip switch status is verified and processed according to the individual selections. Any change in the dip switch status after entry to the calibration mode will be ignored by the processor.

<u>Hearing Level Control (HL):</u> The hearing level control dial is connected to a 36 position 2 bit encoder (RE1) located on the HL Board. The encoder output from the HL board is connected to port A of the audio processor. In the audiometer mode this rotary knob selects the stimulus hearing level based on the relative position change of the knob from the previous hearing level selection.

Pure Tone Stimulus

The Audio microprocessor controls the frequency generator for the associated Left Earphone, Right Earphone, Ipsilateral, or Contralateral outputs. The foundation of the pure tone stimulus generator is a Programmable Timer (U24). Output 0 (SQWIN) is a square wave with a 50/50 duty cycle equal to the selected front panel frequency. Out 1 (SCFCLK) is a square wave that is either fifty or one hundred times greater than the front panel frequency and is used to set the band pass of the switched capacitor filter. Out 2 is tied back to the micro controller IRQ and is used as an interrupt for the microprocessor so that it can update the COP (computer operating properly) circuit.

The SQWIN signal is a 0 to 5 volt square wave which is level shifted by (U44) to a plus and minus 5 volt square wave. The signal then passes through an anti - aliasing filter that eliminates high frequency harmonics and "rounds" the edges of the sine wave. The signal then passes through the switched capacitor filter (U49) which reduces harmonics and other noise. This is the process that produces the clean sine wave product.

Attenuator and + 10dB Range Extender

The attenuator (U56) is a Voltage Controlled Amplifier (VCA). This device has amplification gain but most of its dynamic range is used as an attenuator. The total range of the attenuator is 112 dB The output of the attenuator may be set to any level within this range by adjusting the DC voltage present at the EC line pin 3. This input pin is connected to a Digital to Analog Convertor (DAC/U53) that controls the output level of the attenuator. Calibration of the output levels is accomplished by storing a Hearing Level to Sound Pressure Level value, per frequency and transducer, in a look up table in EEPROM. This information is then latched (U25) to the DAC that drives the attenuator to the appropriate output level. The resolution or step size is controllable to within a .5 dB increment. The +10 Range Extender may be selected any time that the hearing level is within 1 0dB of the maximum non-extended hearing level for all frequencies. This selection allows an additional +10dB of range above the normal maximum hearing level limit. After the attenuator but before the routing of the signal to the left or right earphone is the 1 0dB gain or attenuator circuit. The control line (+1 ODB) that selects the extended range (U51) is enabled or disabled by the latch (U20).

Output Routing Control

The output of the attenuator (ATTENOUT) is routed to either the Left amplifier (U48) Right Amplifier (U52), or the lpsi / **Probe Tone** Speaker Amplifier (U66). When contra is selected the output is routed through the right output amplifier and is then switched to the contra phone by the routing relay The output amplifiers have a special control line (pin 1) that allows the output to be disabled or shut off to conserve power. This power saving feature also eliminates any unwanted noise from a non selected output.

Print Function / Control

The test results are printed using a thermal print head printer on paper that is 112mm wide. When the print function is selected the processor starts building a graphical bit mapped image of the printout in the Audio RAM (U32). The printout is formatted as specified by the selections made in the program mode and stored in EEPROM. Before printing takes place the A/D port E of the micro controller measures the ambient temperature and adds it to the calibrated Dot on time stored in EEPROM. This routine assures consistent print quality regardless of the ambient temperature or the print head resistance.

The serial print data is transferred from the RAM through port D of the micro controller to the serial to parallel convertor (U19). The dot drivers (U16 & U17) that are connected to U19 sink the current through the associated print head dot element. Information for the print head motor driver (U15) and the paper feed motor driver (U14) is received from the micro controller port A. The latch (U13) assures that the print head dot drivers are off when the print head motor is inactive or when the paper feed motor is advanced. The printer has a built in switch that is closed when the print head is returned to the home position. During the power up initialization and after each print out the print head motor is returned to the home position. The printer also has independent power supplies used for the print head (U38/ V +5P) and the print motors (U39/ +VM). The +VM power supply is also connected to the left right routing relay KI.

The Tymp Microprocessor controls the following functions:

<u>Communication to the Audio Microprocessor</u>: Asynchronous communications data is transmitted and received using the processors built in serial communications interface. The interface is located within port D of the microprocessor. PDO is the Tymp receive data line (TRXD) and PD1 is the Tymp transmit data line (TTXD). The bidirectional communication allows the transfer of information, test results, parameters, and control functions to occur between the two processors.

Pump Drive Control: The Pump assembly consists of a DC step motor, an air reservoir, a piston, and an infra photo eye/detector pair. After power-up (during the instrument initialization period) and at the end of a test the pump piston is returned to the home position. The home position (HOME) is determined by a state transition of the infra red photo detector of the pump assembly which is monitored by the Tymp microprocessor (U7) A/D input PE4 (pin 44). The pump motor coils are driven by the motor driver (U37) which is clocked by the pump drive timer (U21). The timer controls the step rate of the pump assembly which varies with the pressure sweep rate. The pump sweeps at a rate of 600 daPa/sec until the slope of the tympanogram is sensed then the sweep rate slows to 200 daPa/sec. If a leak is detected during the pump sweep the pump stops until the probe is removed from the ear canal. When the probe is removed from the ear canal the pump returns to the home position.

Monitoring of the Pressure Transducer Output: The pressure Transducer output is monitored by the Tymp Microprocessor (U7) A/D input PE6 (pin 48). In the Ambient Pressure calibration mode the CMOS Switch (U64) is used to adjust the gain of the pressure transducer circuit so that the input voltage at the A/D is equal to 1.5 vdc. This gain adjustment places the pressure transducer output at ambient or zero pressure in the optimum operating range for the A/D convertor. When the ambient gain has been established the processor will set the switches to the stored values at all times. The pressure span calibration (+200/-400) is controlled by the technician and is stored by the microprocessor as a software offset.

Probe Tone Oscillator (226 Hz) and Speaker Drive : The Probe tone Frequency is generated by the Microprocessor (U7) Internal Timer System (Port A). This produces a 226 Hz Square wave at PA3 of the Tymp Microprocessor (U7 pin 31). The Square wave level or gain is determined by the CMOS switch settings of (U45 and (U46). These switches select the appropriate output levels based on controls from the microprocessor. The output levels or switch settings are determined by the calibration data and the external volume as measured by the probe microphone. The appropriate level is then routed through a 226 Hz band pass filter (U61). The signal is then routed to the Probe Tone / Ipsi speaker amp (U66).

<u>Microphone Input level Monitoring</u>: The microphone signals that are measured in the ear canal must be filtered to remove as much unwanted signal as possible. This filtering

is performed by the 226 Hz band pass filter (U65). The filtered RMS microphone signal is rectified to a dc level for input to the Microprocessor A/D convertor. This filtered signal is level adjusted (U59) by the Microprocessor to establish an optimum operating range for the system during the tymp sweep or reflex testing.

CALIBRATION

EQUIPMENT REQUIRED FOR CALIBRATION

TYPE 1 SOUND LEVEL METER

ARTIFICIAL EAR

2 cc COUPLER (GSI #1700-2005 OR B&K #DB0138)

9A (6 cc) COUPLER OR B&K ARTIFICIAL EAR (B&K #4153)

MANOMETER

VOLTMETER (RMS)

FREQUENCY COUNTER

1700-I 030 TEST CAVITY

SMALL STANDARD (SLOTTED) SCREWDRIVER

SMALL PHILLIPS (CROSS) SCREWDRIVER

CALIBRATION PROCEDURE

CONFIG. REGISTER: During routine Calibration it is not necessary to program the Config. Register. Programming the Config. Register establishes the microprocessors mode of operation and once programmed should never change. If a new microprocessor is installed in location XU7 or XU34 its Config. Register must be programmed. To program the Config. Register install temporary jumpers (shorts) on JP1 and JP3 then power up the unit. Almost immediately after power up the unit will display Config. Register Programmed. At this point power down and remove the previously installed jumpers. The Config. Register is now programmed.

DEFAULT DATA LOADING: Durina routine calibration it is not necessary to load Default Data. Defautt Data Loading allows the technician to quickly store an averaged set of calibration values into EEPROM. Also, if a new microprocessor has been installed the Default Data loads critical power-up information that the processor requires for operation into EEPROM. When a new microprocessor or Auto/Tymp Board is installed Default Data should be loaded. Load Default Data by setting Dip Switch positions 6, 7, and 8 to the "ON" position. Set the Cal/Norm Switch to the Cal Mode, then power up the unit. At power-up the display should indicate the unit model and version number (GSI 38 Version X), the Tymp/Reflex Software Revision Number (Tymp/Reflex Rev XXX), the Audiometer Software Revision Number (Audiometer Rev XXX), and the Default Parameters which are currently being loaded into EEPROM (Loading Audiometer Defautts, Loading Programmed Defautts, or Loading Tymp/Reflex Defaults). When the Default Data Loading sequence is complete the display will update to the Main Calibration Mode Menu. At this point Dip Switches 6, 7, and 8 should be returned to their normally OFF position.

The technician may also load an individual set of Default Data by first setting the desired Dip Switch to the ON position then setting the Cal/Norm Switch to the Cal Mode position. Dip Switch assignments are as follows:

<u>Dip Switch</u>	<u>Function</u> <u>Loca</u>	tion Loaded
7 Audion	neter Defaults Audio	EEPROM EEPROM EEPROM

ENTERINGTHE CALIBRATION MODE DIRECTLY (ROUTINE CALIBRATION)

- Verify that Dip Switches 6, 7, and 8 are in the OFF position.
- 2) Power up the unit.
- 3) Slide the Cal/Normal Switch to the Cal Mode position. The display should appear as follows:

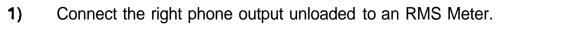
CALIBRATION MODES

ATTEN MAX CAL
 XDUCER STIM CAL
 CUSTOM RTL CAL
 PROBE TONE/MIC CAL
 COMPLIANCE CAL
 PRESSURE CAL

PRINT HEAD CAL

AUDIOMETER CALIBRATION

ATTENUATOR MAXIMUM OUTPUT CALIBRATION: During routine calibration it should not be necessary to calibrate the Attenuator Maximum Output. However, if the Audiometer Default Data has been loaded then the Attenuator Maximum Output must be calibrated.



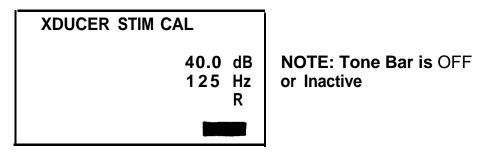
- 2) Use the Hz Keys to position the cursor on the 38 display at the ATTEN MAX CAL position.
- 3) Press the PROG Key to enter the ATTEN MAX CAL Mode.
- Press the Present Bar to lock on the tone.
 (The Tone Indicator should now be present on the display.
- Use the Hz to select the desired frequency for calibration. Adjust the dB HL knob until the output level for currently display frequency is within the minimum/maximum values listed in the following table. When the desired output level has been reached store the value by pressing the M+ Key. Repeat for all frequencies.

Frequency (Hz)	Minimum - Maximum				
125 .	2.05 - 2.30	vrms			
250 500	2.05 - 2.30 2.33 - 2.5	vrms vrms			
750	1.69 - 1.9	vrms			
1000	2.28 - 2.5	vrms			
1500	2.28 - 2.5	vrms			
2000	2.55 - 2.70	vrrns			
3000	2.28 - 2.50	vrms			
4000	2.55 - 2.70	vrms			
6000	2.28 - 2.50	vrms			
8000	2.28 - 2.50	vrms			

After all frequencies have been calibrated press the PROG Key to the Main Calibration Mode Menu.

AUDIOMETER SPL OUTPUT LEVEL CALIBRATION

- 1) Use the Hz Keys to position the cursor on the 38 display at XDUCER STIM CAL.
- 2) Press the PROG Key to enter the XDUCER STIM CAL MODE. The display should now indicate:



40.0 dB Indicates the Current Hearing Level (HL) selected.
 125 Hz Indicates the Current Frequency (Hz) selected.
 Indicates the Current Transducer selected.
 Indicates a Steady Tone Presentation

The Tone Bar is active in this mode and serves a dual function. When the Tone Bar is OFF or inactive the current hearing level is displayed as shown above.

When the Tone Bar is pressed ON or active the stim on indicator will appear on the display and the 40.0 dB (HL) indicator will update to the ANSI Standard Reference Threshold Level (RTL) measured in Sound Pressure Level (SPL) for the selected frequency and hearing level.

Example: 40.0 dB (HL) at 125 Hz (Freq) will update to 85.0 dB SPL

when the Tone Bar is depressed.

Given: The ANSI Standard (RTL) correction value for 125 Hz at <u>0 HL</u> is

equal to 45.0 dB SPL.

Therefore: At 40 dB HL which is 40 dB SPL higher that 0 dB HL the output for

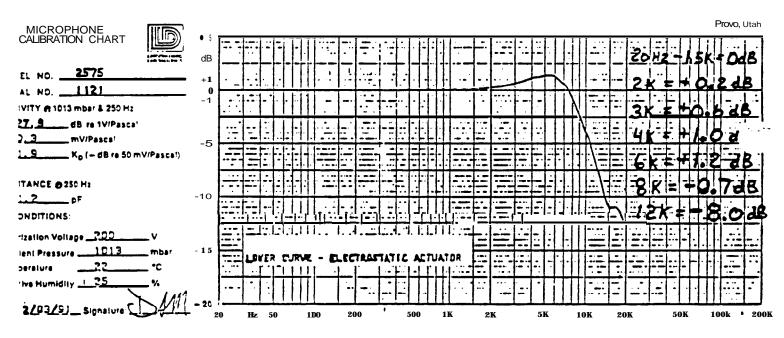
125 Hz will equal 85.0 dB SPL.

For <u>125 H</u>z

For 8 KHz

ANSI Standard RTL for 0. dB HL = (+)60 dB HL = (+)60.0 dB SPL60. dB HL = 73.0 dB SPL

When calibrating using a Sound Level Meter (SLM) it is important to add or subtract the appropriate microphone correction. When the microphones are calibrated the manufacturer or calibration facility should supply the microphone's frequency response curve. The microphone is then calibrated to the SLM which has a flat frequency response by using a piston phone or similar standard device. Below is an example of a microphone frequency response curve.



The curve shows that the microphone response is flat between 20 Hz and 1.5 KHz, high between 2 KHz and 6 KHz, and low at frequencies 8 KHz or greater. Using 4 KHz as an example when a standard force is applied to the surface of this microphone its output is 1 dB high. Therefore, when calibrating 4 KHz using this microphone we must add 1 dB to our expected value. Our formula for determining the proper calibration level for 4 KHz is as follows:

4 KHz ANSI Standard RTL for Reference HL for Calibration (+)8 (+) or (-) Microphone Correction

0. dB HL = 9.5 dB SPL (+)80. dB HL = (+)80.0 dB SPL NA. (+) 1.0 dB SPL 80. dB HL = 90.5 dB SPL

The following table contains the ANSI Standard Reference Threshold Levels RTL's at 0 HL for each frequency when using TDH-39P earphones.

Frequency (Hz)	125	250	500	750	1000	1500	2000	3000	4000	6000	8000
ANSI Standard RTL Measured in dB SPL	45. 0	25. 5	11.5	7. 5	7.0	6. 5	9. 0	10. 0	0.5	15. 5	13. 0

Standard Reference Threshold Levels re: $20\,\mu\text{Pa}$ for Telephonics TDH-39P earphones as measured on the National Bureau of Standards 9-A coupler. Reference ANSI S3.6 • 1989, ISO 389 • 1975 Standards.

Grason-Stadler has made an effort to minimize calibration time by defaulting the Reference HL Levels for Calibration to maintain an expected SPL Calibration Level of between 85 and 95 dB SPL. The Default HL Levels are as follows:

Frequency (Hz)	125	250	500	750	1000	1500	2000	3000	4000	6000	8000
Default HL	40	60	80	80	80	80	80	80	80	80	60

Because the 38 automatically adds the ANSI RTL and reference HL values on the display (when the Tone Bar, is active) the technician needs only to add or subtract the appropriate microphone correction to the displayed value when calibrating.

- 3) Connect the right ear phone to the Sound Level Meter Artificial Ear. '
- Press (TONE BAR) the display will update from the selected hearing level to the ANSI Standard RTL value for calibration and the indicator will appear).
- 5) Adjust the HL knob until the SPL Level measured on the SLM for the selected frequency and transducer equals the value indicated on the 38 display (+ or Microphone Correction).
- 6) Press the M+ Key to store the data in memory.
- Repeat for all frequencies, right phone, left phone, ipsi and contra by selecting the appropriate key on the 38 front panel.

 NOTE: Both left phone and right phone must be calibrated.
- 8) When finished press the PROG Key to return to the Main Calibration Mode Menu.

CUSTOM RTL CAL

This mode is used primarily if a customer wants to calibrate using transducers other than TDH-39P earphones. This mode allows the technician to program different RTL values to be displayed when calibrating using the XDUCER STIM CAL MODE. Once programmed, the Custom RTL values will be displayed each time the XDUCER STIM CAL MODE is entered. The range of allowable RTL's is -5 dB to 63.5 dB A # sign will appear next to the dB HL indicator on the display when Audiometry Mode is selected to indicate to the customer that Custom RTL values have been programmed. To return to the ANSI Standard Values and extinguish the # sign, the technician must load Audiometry Default Calibration Data.

- 1) Use the Hz Keys to position the cursor at Custom RTL Cal on the display.
- 2) Press the PROG Key to enter the Custom RTL Cal Mode.
- 3) Press the Hz Keys to select the desired frequency.
- 4) Adjust the dB HL dial to achieve the desired RTL value.
- 5) Store the value into memory by pressing the **M+** Key.
- 6) Repeat for all desired frequencies.
- 7) Press the PROG Key to return to the Main Calibration Menu.

NOTE:

Adjusting the Custom RTL values has no effect on the earphone output level. After storing the Custom RTL's the technician must calibrate to the appropriate levels using the XDUCER STIM CAL MODE.

PROBE TONE/MIC CAL

- 1) Use the Hz Key to position the cursor at the Probe Tone/Mic Cal Mode position.
- 2) Press the PROG Key to enter Probe Tone/Mic Cal Mode. The display will update to the following "flashing" display.

PROBE TONE/MIC CAL 1.1 ECV SLM

At this point place the probe in the 2 cc coupler on the Sound Level Meter.

- 3) Press the M+ Key and the display will stop flashing.
- 4) Use the dB HL dial to adjust the Probe Tone Level to 85.5 dB SPL (+/- 0.9 dB). At this point the Probe Tone Frequency may be verified. It should equal 226 Hz (+/- 6 Hz).
- Press the M+ Key to store the data in memory. The display will update to the following 'Washing' display.

PROBE TONE/MIC CAL 1.2 ECV 2.0

At this point place the probe in the 2 cc test cavity.

Press the M+ Key to start the microphone calibration process. The display will update to the following steady state display.

PROBE TONE/MIC CAL 1.2 ECV 2.0 SAVED

After a few seconds the SAVED indicator will extinguish and the 1.2 indicator will change to 1.3. When the cycle is complete the display will update to the following "flashing" display.

PROBE TONE/MIC CAL 1.3
ECV
PERFORM COMPLIANCE CAL

7) Press the PROG Key to return to the Main Calibration Mode Menu.

COMPLIANCE CAL

- 1) Use the Hz Keys to position the cursor at the Compliance Cal Mode position.
- Press the PROG Key to enter the Compliance Cal Model The display will update to the following "flashing" display.

COMPLIANCE CAL 2.1 ECV 0.5 cm³

Place the probe into the 0.5 cc calibration cavity then press the M+ Key to start the 0.5 cc calibration. The display will stop flashing and remain in steady state to indicate that calibration is in progress.

NOTE: If the wrong cavity size is used the display will indicate E74 in the lower right hand corner. After approximately 5 seconds the ERROR MESSAGE will extinguish and the calibration process may be continued by placing the probe into 0.5 cc cavity and then pressing the M+ Key.

When the 0.5 cc calibration is complete the display will update to the following "flashing" display.

COMPLIANCE CAL 2.2 ECV 2.0 cm³

At this point place the probe into the 2.0 cc test cavity.

4) Press the M+ Key to start the 2.0 cc calibration. The display will stop flashing and remain in steady state to indicate that calibration is in progress.

NOTE: If the wrong cavity size is used the display will indicate E74 in the lower right hand corner. After approximately 5 seconds the ERROR MESSAGE extinguish and the calibration process may be continued by placing the probe into the 2.0 cc cavity and then pressing the M+ Key.

When the 2.0 cc calibration process is complete the display will update to the following steady state display.

COMPLIANCE CAL 2.3 ECV 2.0 cm³ X.XX

X.XX is equal to the current volume measurement.

The calibration of compliance measuring devices is affected by air density. As the air gets thinner, the volume measurement in a hardwall cavity increases. Therefore, as you go up in altitude, barometric pressure decreases making the hardwall cavity appear larger than it is. The GSI 38 allows the flexibility to display the real altitude effect or to correct the ear canal measurements relative to sea level.

- A) If the customer prefers to correct the ear canal volumes relative to sea level then adjust the Hz Keys until the cm3 XXX value equals 2.00 (±.1). After adjusting to the desired level store the value by pressing the +M Key. The display will start "flashing" indicating that the compliance calibration process is complete.
- B) If the customer prefers uncorrected ear canal volumes (actual at altitude measurements) then adjust the Hz Keys until the cm' XXX value indicates the appropriate volume measurement for the customer site elevation according to the following altitude table.

Altitude (ff)	Barometric Pressure (mm Hg)	Expected Volume Reading at Altitude (cc)	Calibration Volume at Altitude (cc)
0	759.97	2. 00	2.0±0.1
500	746. 51	2. 01	2.0 + 0.1
1000	733. 04	2.03	2.0±0.1
1500	719. 84	2. 05	2.0 <u>+</u> 0.1
2000	706. 63	2. 07	2.1 - 0.1
2500	693. 93	2. 09	2.1 <u>+</u> 0.1
3000	681. 23	2. 11	2.1 <u>+</u> 0.1
3500	668. 78	2. 13	2.1 <u>+</u> 0.1
4000	656. 34	2. 15	2.2 <u>+</u> 0.1
4500	644. 40	2. 17	2.2 <u>+</u> 0.1
5000	632. 46	2. 20	2.2 <u>+</u> 0.1
5500	620. 78	2. 22	2.2 <u>+</u> 0.1
6000	609. 09	2. 25	2.2 <u>+</u> 0.1
6500	598. 00	2. 27	2.3 <u>+</u> 0.1
7000	588. 00	2. 30	2.3 <u>+</u> 0.1
7500	578. 00	2. 34	2.3 <u>+</u> 0.1
8000	568. 00	2. 37	2.4 <u>+</u> 0.1
8500	555. 00	2. 40	2.4 <u>+</u> 0.1
9000	544. 00	2.44	2.4 <u>+</u> 0.1
9500	533. 00	2. 49	2.5 <u>+</u> 0.1
10000	522. 00	2.54	2.5 <u>+</u> 0.1

Press the M+ Key to store the customer altitude volume measurement. The display will start "flashing" indicating that the Compliance Calibration process is complete.

5) Press the **PROG** Key to return to the Main Calibration Mode Menu.

PRESSURE CAL



2) Press the PROG Key to enter the Pressure Cal Mode. The display will update to the following "flashing" display.

'PRESSURE CAL 3.1 ECV OPEN A/D daPa

At this point make sure that the probe tip is in open air.

Press M+ Key to start the Ambient Pressure Calibration. When the Ambient Pressure Calibration is complete the display will update to the following "flashing" display.

PRESSURE CAL 3.2 ECV MANOMETER A/D XXXX daPa -200

At this point connect the probe tip to a manometer.

NOTE: Manometer internal volume must be less than 5 cc's.

- 4) Press the PAGE Key. At this point the pump will pressurize to -200 daPa
- 5) Use the Hz Keys to adjust the pressure on the external manometer to -200 daPa (+15%)
- Press the M+ Key to store the -200 daPa Calibration data. The messages saved will appear in the lower right hand corner of the display. After 3 to 5 seconds the saved indicator will be extinguished and the display will update to a steady state display as follows.

At this point verify that the leak rate is less than 2 daPa/sec:

- 7) Press the PAGE Key and the 38 will pressurize to +200 daPa.
 manometer reading is within (+15%) of the pressure value indicated on the 38 display.
- 8) Pres he PROG Key to return to the Main Calibration Mode Menu.

PRINT HEAD CAL

- 1) Use the Hz Keys to move the cursor at the Print Head Cal position.
- 2) Press the **PROG** Key to enter the Print Head Cal Mode.
- Press the Hz to lighten the printout and the Hz Key to darken the printout. When either key is pressed the printer will print a test pattern (the alphabet) on a single line. When the center of the adjustment range is crossed the In Range indicator on the display will appear (when adjusting from a light intensity to a dark intensity) or extinguish (when adjusting from a dark intensity to a light intensity).

EXAMPLE OF PRINT INTENSITY ADJUST RANGE.

TOTAL RANGE = 20 STEPS OR 20 DIFFERENT INTENSITY LEVELS.

ABCDEFGHIJKLMNOPQRSTUVWXYZ: A B C D E F G H I J K L M N O P Q R S T U V W X Y Z : ABCDEFGHIJKLMNOPQRSTUVWXYZ: ABCDEFGHIJKLMNOPQRSTUVWXYZ: ABCDEFGHIJKLMNOPQRSTUVWXYZ: A B C D E F G H I J K L M N O P Q R S T U V W X Y Z : A B C D E F G H I J K L R N O P Q R S T U V W X Y Z : ABCDEFGHIJKLRNOPQRSTUVWXYZ: ABCDEFGHIJKLMNOPQRSTUVWXYZ: ABCDEFGHIJKLMNOPQRSTUVWXYZ: ABCDEFGHIJKLNNOPQRSTUVWXYZ: A B C D E F G H I J K L M N O P Q R S T U V W X Y Z : A B C D E F G H I J K L M H O P Q R S T U V W X Y Z : A B C D E F G H I J K L M N O P Q R S T U V W X Y Z : ABCDEFGHIJKLMNOPQRSTUVWXYZ: A B C D E F G H I J K L M N O P Q R S T U V W X Y Z :

> A B C D E F G H I J K L M N O P Q R S T U V W X Y Z : A B C D E F G H I J K L M N O P Q R S T U V W X Y Z :

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z :

- "In Range" indicated on display.
- 4) Press the M+ Key to store the desired intensity value.
- 5) Press the PROG Key to return to the Main Cal Mode Menu.
- 6) Slide the Cal/Norm Switch to Norm to return to Normal Mode Operation.

• A B C D E F G H I J K L M N O P Q R S T U V W X Y Z :

	S4 DIP SWITCHES.					
	O N	OFF				
S1	Unused	Unused				
S2	Factory Auto Cal	Norma! Cal Mode Operation				
S3	To Be Defined	Normal Cal Mode Operation				
S4 🚄	To Be Defined	Normal Cal Mode Operation				
S5	To Be Defined	Normal Cal Mode Operation				
S6	Tymp/Reflex Default Data	Normal Cal Mode Operation				
S7	Audiometer Default Data	Normal Cal Mode Operation				
S8	Program Default Data	Normal Cal Mode Operation				

TROUBLE SHOOTING

ERROR MESSAGES (EXX)

NOTE: If an Error Message is observed the associated code number should be recorded for future reference. The Error Code Number is designed to point to a specific block of circuitry which will enable the technician to repair the problem in a fast, efficient manner. Most software errors are related to poor environmental conditions such as static electricity and power line interference and will generally clear with power down/up. Contact your local sales and service organization and supply them with the Error Code Number if the error will not clear with power down/up.

AUDIOMETER PROCESSOR RELATED MESSAGES

Code Number	Description/Possible Cause
01	EPROM Checksum Error on power up / if non-recoverable possible defective Auto/Tymp Board EPROM U30 or Microprocessor U34.
02	Microprocessor Internal RAM Error on power up / if non-recoverable replace Microprocessor U34.
03	Watch Dog Timer Timeout / the Watch Dog Timer Circuit monitors the Microprocessor's operation. The Processor must periodically send an "I'm Okay" message 'to the watch dog or the watch dog will halt all operations. If non-recoverable try replacing. Microprocessor U34 or Audiomymp Board.
04	Microprocessor Clock Failure / if non-recoverable possible defective crystal Y2 or Microprocessor U34.
05	Undefined Interrupt Error / this type of soft error should always be recoverable. It relates to an Interrupt that the Processor does not acknowledge or cannot execute. If non-recoverable replace Audiomymp Board.
06	Opcode Trap Interrupt Error /this type of error code should always be recoverable. If non-recoverable replace Microprocessor U34 or Audiomymp Board.
07	External RAM Error / if non-recoverable possible defective Audio RAM U32 or Microprocessor U34.
08	Normal or Swap Stack Overflow into the Global Variables / should always be recoverable. If non-recoverable replace Audio/Tymp Board.

Code Number	Description/Probable Cause
09	Conf. Register Error / if non-recoverable re-calibrate Config, Register then replace Microprocessor U34.
10	Halt in Response to Remote Command / if non-recoverable possible defective Audio/Tymp Communications Chip U36 or Microprocessor U34.
11	Invalid Keycode detected in CMDTSK / if non-recoverable possible defective Switch Panel, Switch Buffer U26, U27, or U28, or Microprocessor U34.
12	Invalid Keysource detected in CMDTSK / same as above.
'13	Invalid Queue Power Error detected in CMDTSK /same as above.
'14	Bad Pointer to EEPROM Routine'/
'15	Collision of the Normal Stack and Swap Stack /
'16	Invalid function for a Banded Swapped Function /
'17	Printer RAM Error on power up / internal or micro
'18	Tymp Hardware State is unknown /
'19	Non-Fatal Audiometer related error messages
'20	Calibration Data Read Error occured /
'21	HL Limit exceeded /
22	Invalid Extended Range Selection due to HL not in range where the Extend Range is valid /
23	Calibration Data Write Error occurred /
24	Invalid Present Bar Operation due to a Calibration Data Error /

Code Number	Description/Probable Cause
25	Remote Record received with a Bad Record Format, invalid Key Code, or Invalid Record Type /
26	EEPROM Checksum Error /
27	EPROM TO EEPROM Data Load Error /
28	Remote Command received from an external remote device (factory auto cal) which is invalid due to mode or is an unsupported record type /
29	Remote command received from an external remote device (factory auto cal) which is ignored due to mode /
30	GSI vs Custom RTL Calibration status Read Error from EEPROM /
31	Printer Calibration Data Read Error /
32	No test available to print /
33	Tymp/Reflex Processor not responding to a command from the Audio Processor or the Tymp/Reflex Processor is not setting the Synch Stimo line on power up /
34	No Free Memory available when going to a new test /
35	Invalid test type read from memory when trying to display
36	Print Head initialization failed /
37	Printer Ambient temperature out of Range /
38	Record was received from the Tymp/Reflex Processor which has a valid format but the record type was not the type expected /
39	Call Factory for instruction
40	Audiometry mode not enabled

TYMP PROCESSOR RELATED MESSAGES

Code Number	Description/Probable Cause
51	EPROM Checksum Error on power up /
52	Internal RAM Error on power up /
53	Watch Dog Timer Time Out /
54	CPU Clock Failure /
55	Undefined Interrupt Error /
56	Opcode Trap Interrupt Error /
57	External RAM Error /
58	Stack Overflow Error /
59	Config. Register Error /
60	Bad Pointer to EEPROM Routine /
61	EEPROM Read Error in Norm or Alt Mode /
62	Couldn't Home Pump /
63-69	Undefined Non Fatal Errors
70	Probe is occluded or in cavity at power up /
71	Probe not in 2.0 mL cavity during Altitude Adjustment Cal Mode
72	End of gain reached in Microphone Cal Mode /
73	Probe Tone Gain Error during Probe Tone Gain Verification /
74	Cavity Error during Calibration /
75	Compliance Calibration Error /
76	Unused

Code Number	Description/Probable Cause
77	A/D Pressure Value out of range of Pressure Transducer Gain Error /
78	Remote Record Error /
79	Non-Fatal Cal Data Read/Write Error /
80	Reflex Test info not received for the Audio within the allotted time /
81	Remote Command invalid for the mode /
82	Leak or Occlusion Error /
83	Pump end of stroke /
84	Undefined Error Number Reported /

DISASSEMBLY

CAUTION STATIC SENSITIVE DEVICES/USE STATIC PROTECTION

DISASSEMBLY

OPENING CASE

TO GAIN ACCESS TO INTERNAL COMPONENTS. REMOVE 2 SCREWS MARKED "A" LOCATED UNDER FRONT EDGE OF UNIT AS SHOWN IN DRAWING 1. NOTE: IT MAY BE EASIER TO STABILIZE UNIT AND LOCATE COMPONENTS IF UNIT IS PLACED ON LER SIDE PRIOR TO REMOVING SCREWS AND OPENING CASE.

TO REMOVE PROBE

DISCONNECT REAR PANEL POWER CONNECTOR. OPEN CASE. DISCONNECT AUDIO/TYMP BOARD CONNECTORS J8 AND SHIELD 1. DISCONNECT THE PNEUMATIC TUBING FROM THE PUMP PNEUMATIC FITTING BY GENTLY PULLING ON TUBING NEAR THE PNEUMATIC FITTING. REMOVE CABLE CLAMP SCREW MARKED"C" AS SHOWN IN DRAWING 1 AND ENLARGED DETAIL VIEW "A". GENTLY LIFT THE CABLE STRAIN RELIEF OUT OF THE BOTTOM CASE SIDE PANEL.

TO REMOVE HL BOARD ASSEMBLY

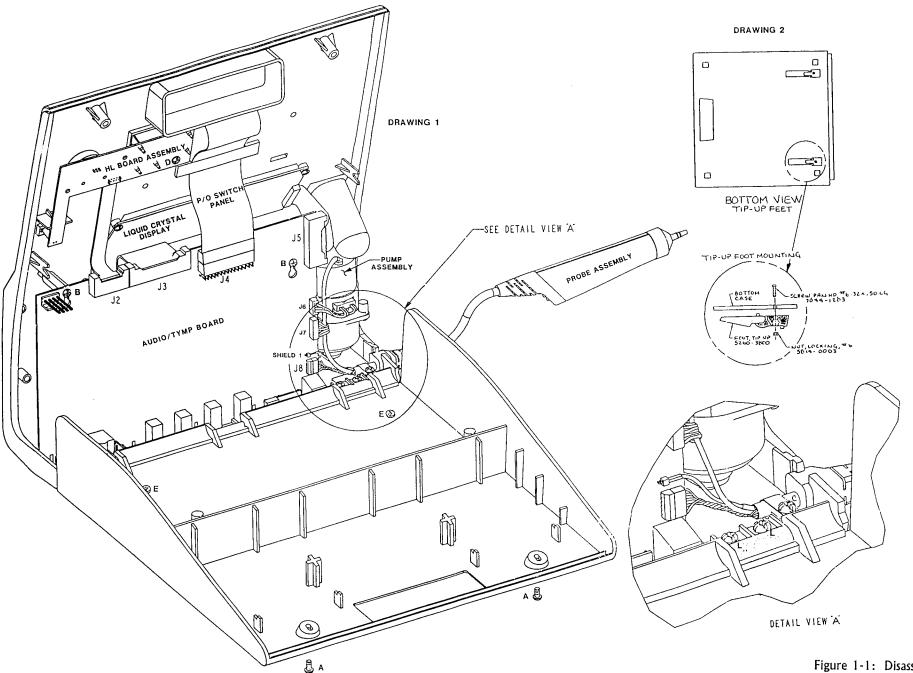
DISCONNECT REAR PANEL POWER CONNECTOR. REMOVE HL KNOB AND THE HL SWITCH MOUNTING HARDWARE (7116" HEX NUT & WASHER) AS SHOWN IN DRAWING 2. OPEN CASE. REMOVE SCREW MARKED "D" AS SHOWN IN DRAWING 1. GENTLY LIFT BOARD AWAY FROM TOP CASE.

TO REMOVE AUDIO/TYMP BOARD

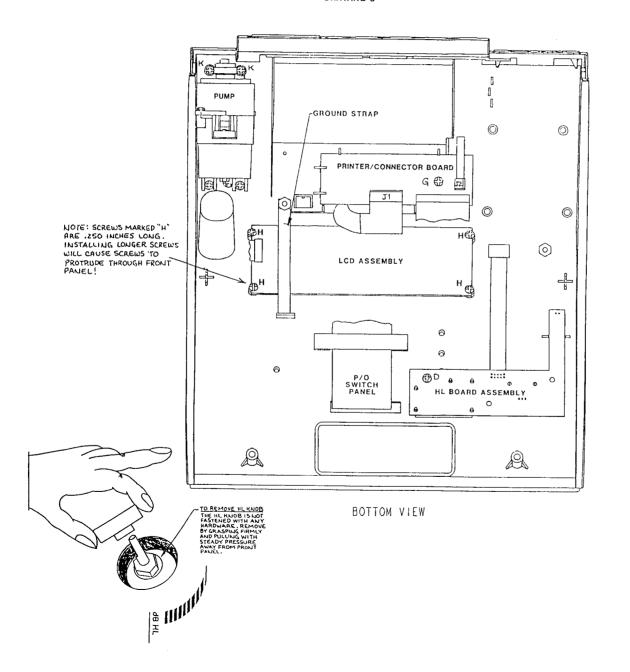
DISCONNECT ALL REAR PANEL CONNECTORS OPEN CASE. DISCONNECT AUTO/TYMP BOARD CONNECTORS J2 THRU J8 AND SHIELD 1 (ie ALL). LOOSEN OR REMOVE 2 SCREWS MARKED "B" AS SHOWN IN DRAWING 1. PULL BOARD CAREFULLY FORWARD THEN UP AND OUT OF CASE.

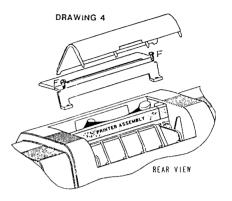
TO REMOVE TIP-UP FEET

DISCONNECT REAR PANEL POWER CONNECTOR. OPEN CASE. REMOVE SCREWS MARKED "E" AS SHOWN IN DRAWING AND DRAWING 2.

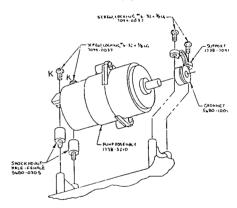


DRAWING 3





DRAWING 5



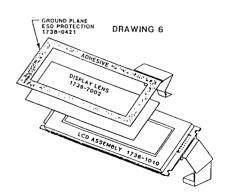


Figure 1-2: Disassembly

SWITCH PANEL REMOVAL

DISCONNECT REAR PANEL POWER CONNECTOR. REMOVE HL KNOB. OPEN CASE. DISCONNECT AUDIO/TYMP BOARD CONNECTOR J4. REMOVE THE ADHESIVE CABLE CLAMP WHICH SECURES THE SWITCH PANEL CABLE BY GRASPING FIRMLY AND GENTLY PULLING AWAY FROM THE TOP COVER. THE SWITCH PANEL IS SECURED TO THE TOP COVER BY ADHESIVE BACKING. START LIFTING THE SWITCH PANEL BY INSERTING A SMALL KNIFE BLADE BETWEEN THE SWITCH PANEL AND TOP CASE AT ANY CORNER. ONCE A CORNER IS LIFTED GRASP THE PANEL FIRMLY AND GENTLY PEEL AWAY FROM THE TOP CASE.

PRINTER REMOVAL

DISCONNECT ALL REAR PANEL CONNECTORS. OPEN CASE. REMOVE AUDIO/TYMP BOARD. DISCONNECT J1 AND J2 FROM PRINTER CONNECTOR BOARD. REMOVE PAPER COVER. REMOVE 2 SCREWS MARKED "F" AS SHOWN IN DRAWING 4. REMOVE PRINTER COVER. REMOVE PRINTER BY LIFTING REAR OF PRINTER ABOVE THE 2 REAR HOLDING PINS OF CASE, THEN SLIDE PRINTER TOWARDS THE REAR UNTIL THE PRINTER IS CLEAR OF THE 2 FRONT HOLDING PINS. ONCE CLEAR OF THE HOLDING PINS LIFT PRINTER OUT OF CASE.

PRINTER CONNECTOR BOARD REMOVAL

DISCONNECT ALL REAR PANEL CONNECTORS. OPEN CASE. REMOVE AUDIO/TYMP BOARD. DISCONNECT JI & J2 FROM PRINTER CONNECTOR BOARD. REMOVE SCREW MARKED "G" AS SHOWN IN DRAWING 3.

LCD REMOVAL

DISCONNECT ALL REAR PANEL CONNECTORS. OPEN CASE. REMOVE AUDIO/TYMP BOARD. REMOVE 4 SCREWS MARKED "H" AS SHOWN IN DRAWING 3. (NOTE: THESE SCREWS ARE .250 INCHES LONG. INSTALLING LONGER SCREWS WILL CAUSE SCREWS TO PROTRUDE THROUGH FRONT PANEL!).

PUMP REMOVAL

DISCONNECT REAR PANEL POWER CONNECTOR. OPEN CASE. DISCONNECT J7 & J8 FROM AUDIO/TYMP BOARD. DISCONNECT PNEUMATIC TUBING FROM PUMP FITTING. REMOVE 4 SCREWS MARKED "K" AS SHOWN IN DRAWING 3 AND DRAWING 5. NOTE: ACCESS TO PUMP SCREWS WILL BE EASIER IF BOTTOM CASE IS REMOVED. APPLY SLIGHT REARWARD PRESSURE WHILE LIFTING PUMP FROM CASE TO ALLOW PUMP TO CLEAR SHOCK MOUNT STANDOFFS.

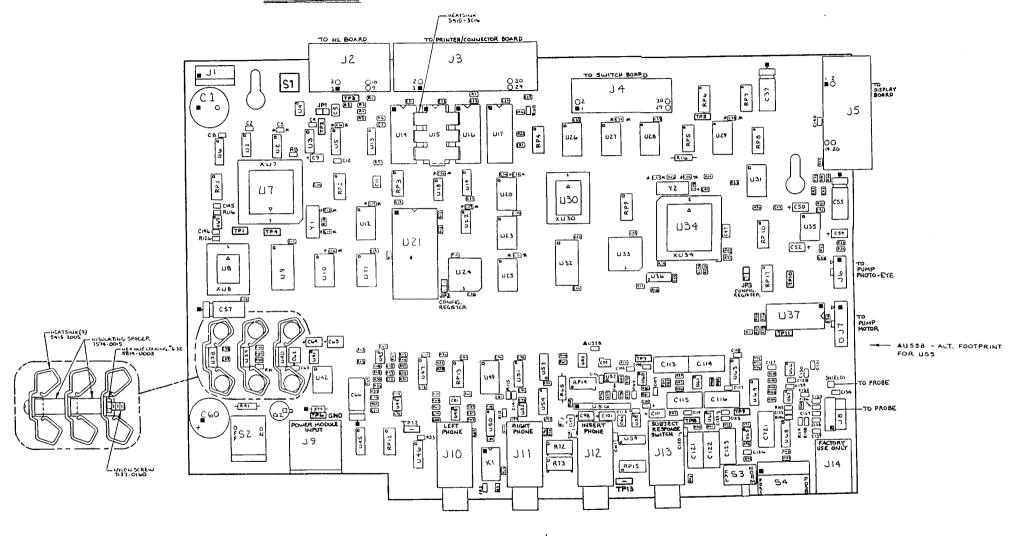
BOTTOM CASE REMOVAL

DISCONNECT REAR PANEL POWER CONNECTOR. OPEN CASE. LOOSEN 4 SCREWS MARKED "L" AS SHOWN IN DRAWING 1 BY APPROXIMATELY 3 TURNS. THIS SHOULD ALLOW SUFFICIENT CLEARANCE TO SLIDE BOTTOM CASE PINS FROM BETWEEN THE TOP COVER AND THE HINGE BLOCKS.

INSTRUMENT ASSEMBLY PARTS LIST

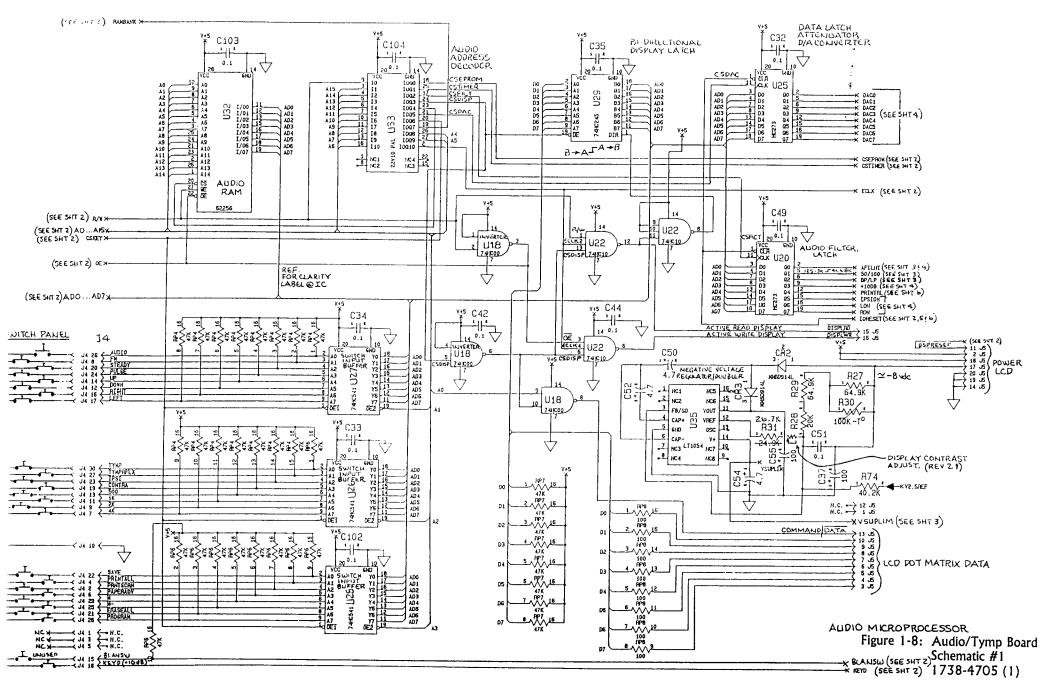
<u>DESCRIPTION</u>	PART NUMBER
INSTRUMENT ASSEMBLY, GSI 38 CONSISTING OF:	1738-3100
LABEL SET, GSI 38 CASE, BOTTOM KNOB, CONTROL GOUND PLANE, ESD PROTECT PRINTER, 112mm, HIGH SPEED SWITCH PANEL, GSI 38 LABEL, JACK PANEL ASSEMBLY, CASE, TOP ASSEMBLY, LIQUID CRYSTAL DISPLAY ASSEMBLY, PROBE	1738-0480
CASE, BUTTON	1717-7001
KNOB, CONTROL	1717-7006 1738-042 1
DDINTED 112mm HICH CREED	1738-0430
PRINTER, ITZIIIII, NIGH SPEED	1738-0435
LAREL LACK RANEL	1738-0440
ASSEMBLY CASE TOD	1738-1005
ASSEMBLY LIGHT COVETAL DISDLAY	1738-I 010
ASSEMBLY, PROBE	1738-3200
ASSEMBLY PLIMP	1738-3200
ASSEMBLY ALIDIO/TYMP RD	1738-4705
ASSEMBLY, PROBE ASSEMBLY, PUMP . ASSEMBLY, AUDIO/TYMP BD. ASSEMBLY, PRINTER CONNECTOR BD. ASSEMBLY, H.L. BD.	1738-4710
ASSEMBLY HI BD	1738-4715
LENS, DISPLAY	1738-7002
COVER, PAPER	1738-7020
SUPPORT, PUMP	1738-704 1
COVER, CALIBRATION	1738-7042
BLOCK, HINGE	1738-7055
PANEL, POWER, BLANK	1738-7060
	1738-7065
PANEL, POWER COVER, PRINTER CLAMP, CABLE, FIAT, ADHESIVE CLAMP, INSULATING, .25 NOM. I.D. RETAINER, KNOB FOOT, ADHESIVE, BLACK SHOCK MOUNT, MALE-FEMALE GROMMET	1738-7080
CLAMP, CABLE, FIAT, ADHESIVE	4314-0009
CLAMP, INSULATING, .25 NOM. I.D.	4320-0300
RETAINER, KNOB	5220-0101
FOOT, ADHESIVE, BLACK	5260-2250
SHOCK MOUNT, MALE-FEMALE	5680-0305
GROMMET	5680-l 001
SCREW, LOCKING, #6-32 x .375 LG.	7044-0037
STANDOFF, M/F	7574-0050
FOOT, TI P-UP	5260-3800
GROMMET SCREW, LOCKING, #6-32 x .375 LG. STANDOFF, M/F FOOT, TI P-UP NUT, LOCKING, #6-32 SCREW, PAN HD., 36-32 x .500 LG. SCREW, LOCKING, #6-32 x LG.	5814-0003
SCREW, PAN HD., 36-32 x .500 LG.	7044-1203
SCREW, LOCKING, #6-32 x LG.	7044-0024

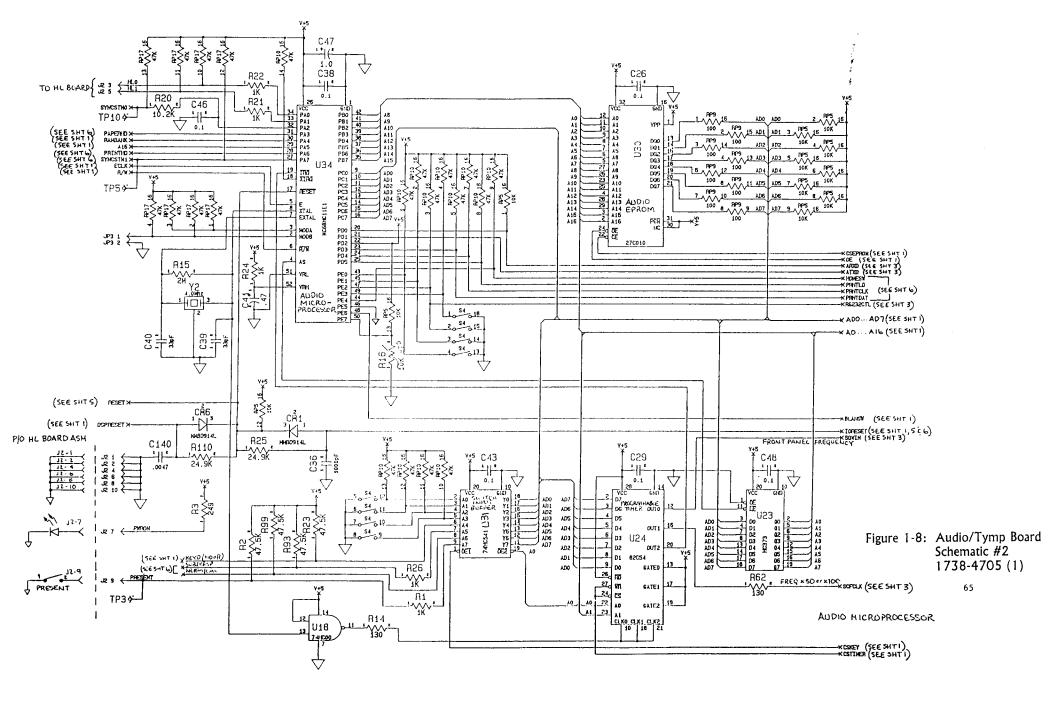
AUDIO/TYMP BOARD ASSEMBLY DRAWINGS/SCHEMATICS

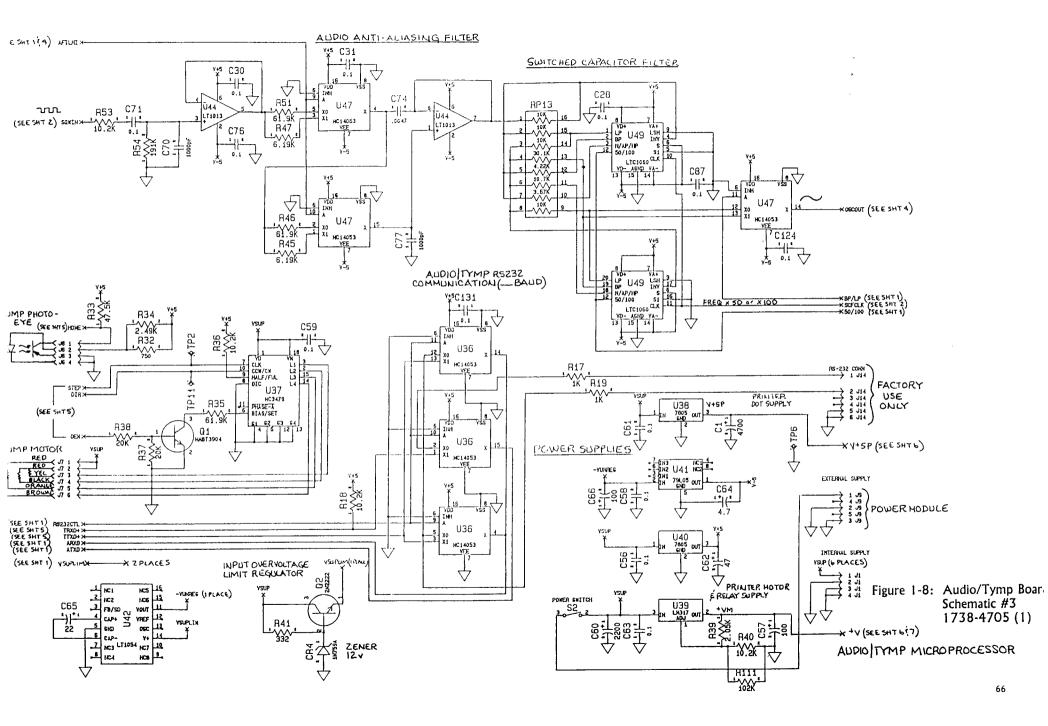


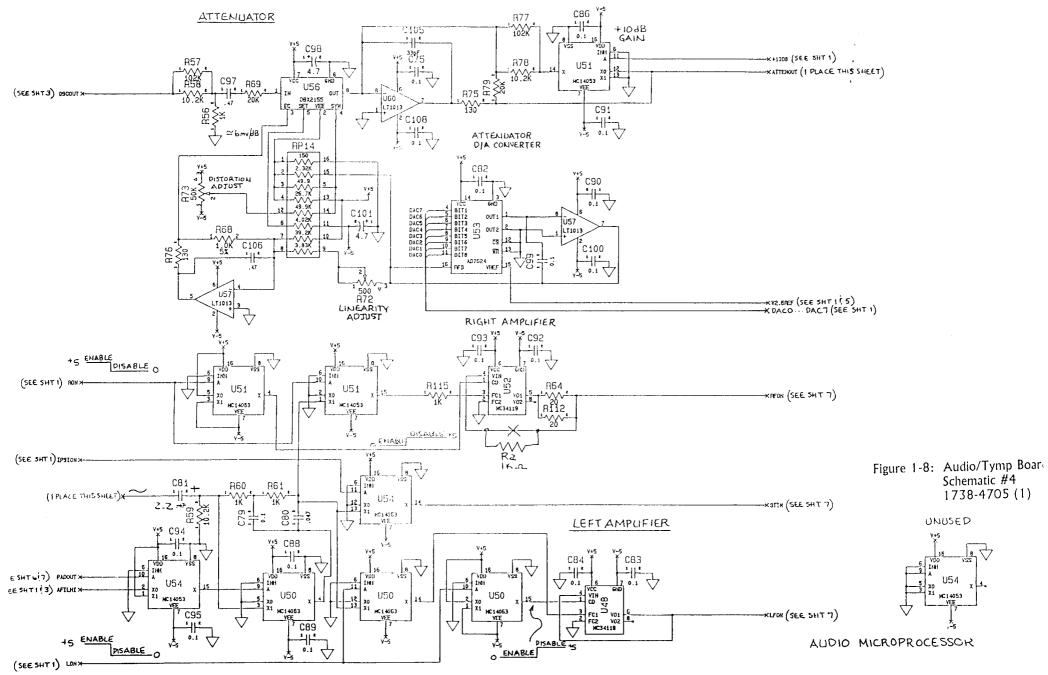
NOTE ORIENTATION OF US3.

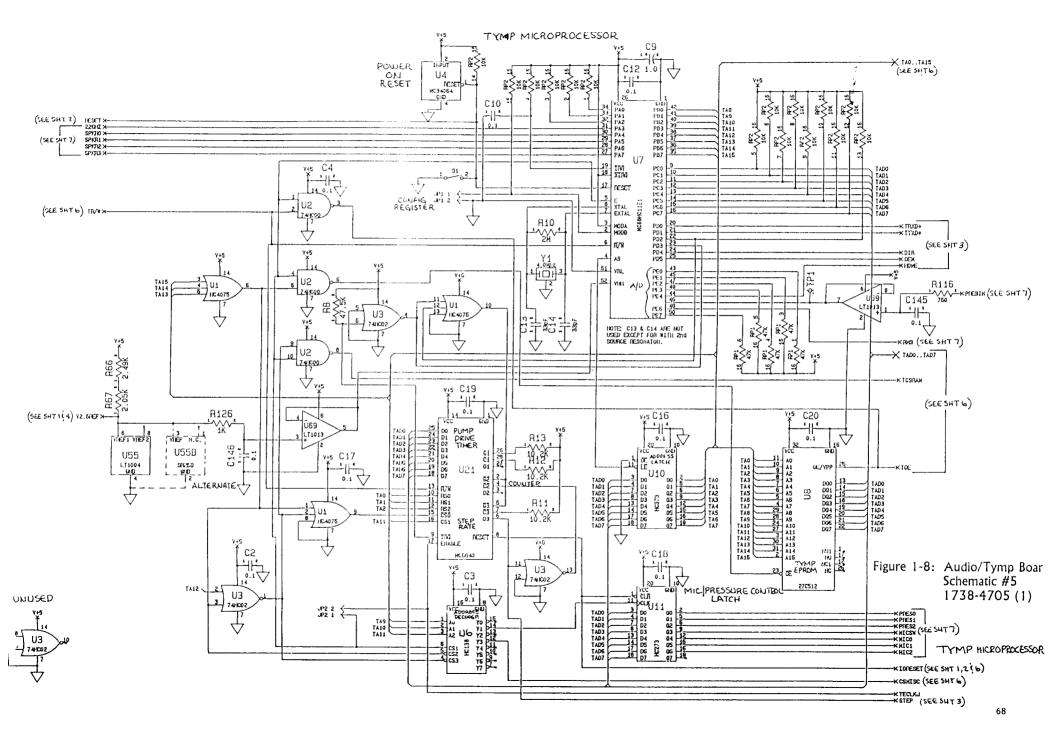
Figure 1-7: Audio/Tymp Board Component Layout

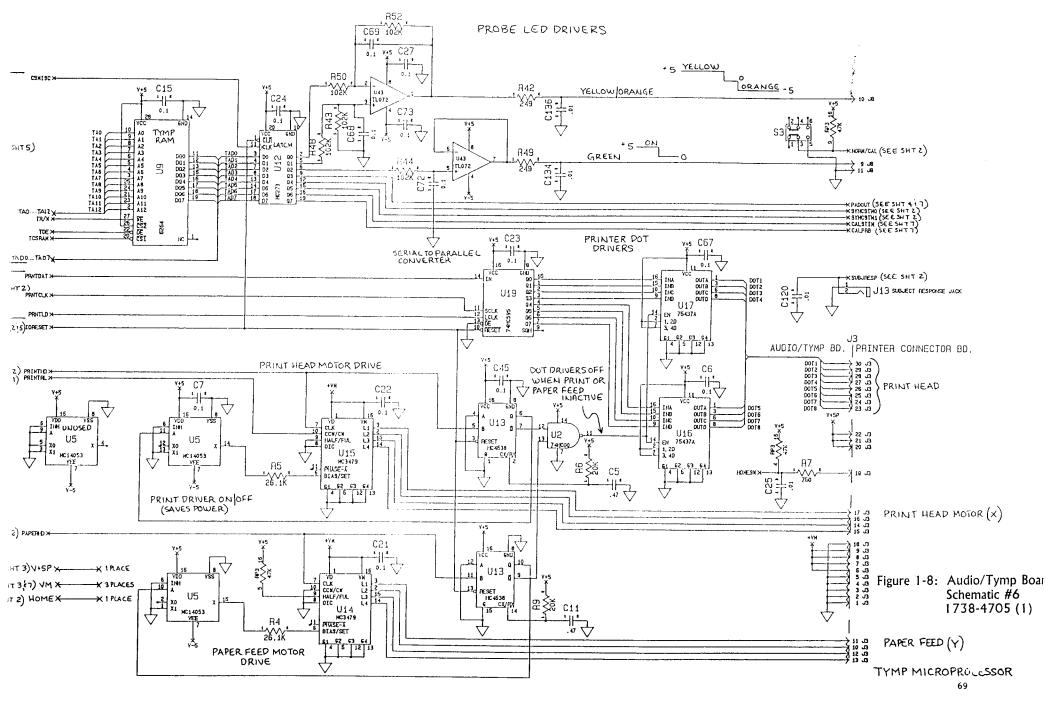


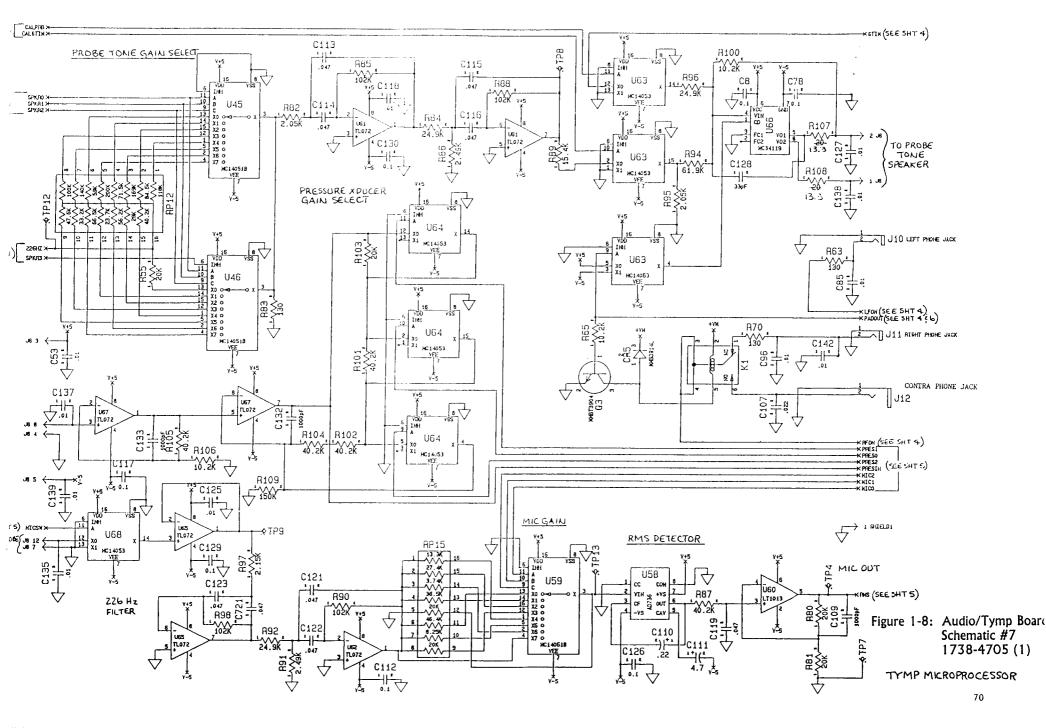


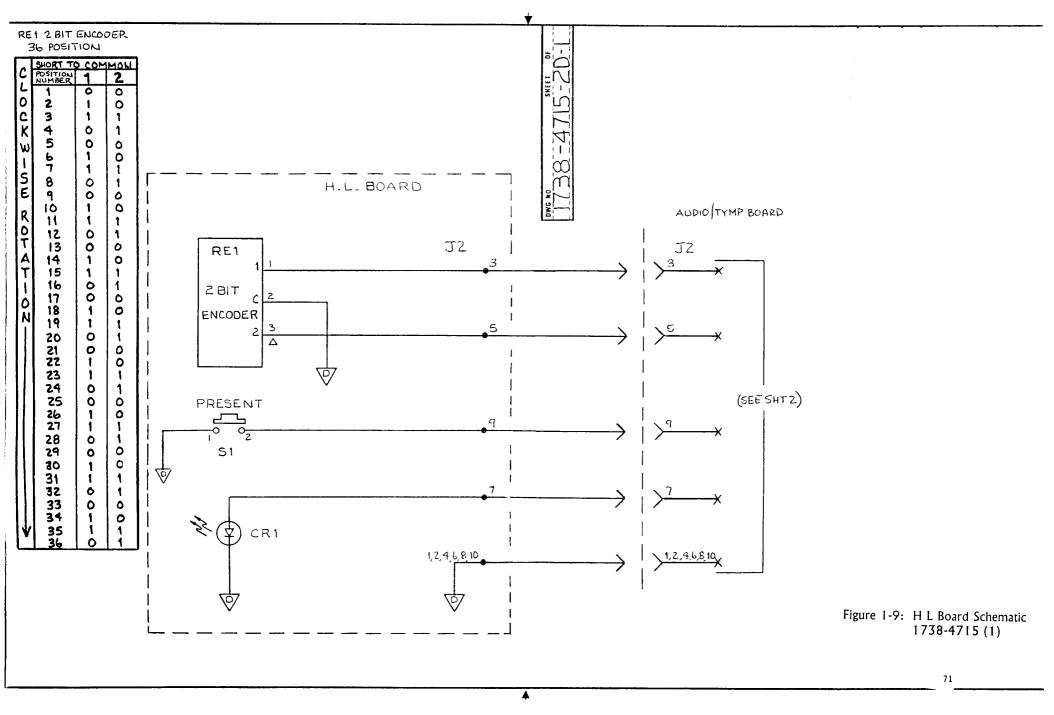












AUDIO/TYMP BOARD PARTS LIST

DESIGNATION	DESCRIPTION	PART NUMBER
INTEGRATED CIRCUITS		
U1	IC, SMT, 74 HC 4075, 3 INPUT OR	5905-4075
U2	IC, SMT, 74 HCOO, QUAD 2 INPUT NAND	5905-0000
U3	IC, SMT, 74 HC02, QUAD 2 INPUT NOR	5905-0002
U4	IC, SMT, MC 34064, UNDER VOLTAGE SENSOR	
U5	IC, SMT, MC 14053, TR1-2 CH MUX/DEMUX	5904-4053
U6	IC, SMT, 74HCC138, 1 OF 8 DECODE/DEMUX	5905-0138
U7	IC, SMT, 68HC11E1, 8 BIT MICRO	
U8	EPROM, PROGRAMMED	1738-0510
U9	IC, SMT, 6264, 8K X 8 STATIC RAM	5904-6264
U10	IC, SMT, 74 HC 373, 3 STATE OCTAL LATCH	5905-0373
U11	IC, SMT, 74 HC 273, OCTAL D FLIP-FLOP	5905-0273
U12	SEE UII	
U13	IC, SMT 74 HC 4538, DUAL MULTIVIBRATOR	5905-4538
U14	IC, MC 3479, STEP MOTOR DRIVER	5431-9697
U15	SEE U14	
U16	IC, SN 754377, QUAD PERIPHERAL DRIVER	5431-9697
U17	SEE U16	
U18	SEE U2	
U19	IC, SMT, 74 HC 595, 8 BIT I/O SHIFT REG.	5909-0595
U20	SEE U11	
U21	IC, MC 6840, PROGRAMMABLE TIMER	5431-9018
U22	IC, SMT, 74 HC 10, 3 INPUT NAND	5905-0010
U23	SEE U10	
U24	IC, SMT, 82 C 54, PROGRAMMABLE TIMER	5929-8254
U25	SEE UII	
- U26-U28	IC, SMT, 74 HC 541, OCTAL BUFFER/DRIVER	5905-054 1
U29	IC, SMT, 74 HC 245, 3 STATE BUS X-CIEVER	5905-0245
U30	EPROM PROGRAMMED	1738-0505
U31	SEE U26 • U28	
U32	IC, SMT, MS 62256, 32KX8, STATIC RAM	5904-2256
U33	IC, SMT, CMOSPAL, PROGRAMMED	1738-0515
U34	SEE U7	
U35	IC, SMT, LT 1054, VOLTAGE CONV/REG	5908-1 054
U36	SEE U5	
U37	SEE U14	= 400 L 000
U38	IC, MC 7805, +5V REG	5432-1 066
U39	IC, 317, REGULATOR	5432-l 024



<u>DESIGNATION</u>	DESCRIPTION	PART NUMBER	
INTEGRATED CIRCUITS CO	NTINUED		
U40 U41 U43 U44 U45 U46 U47	SEE U38 IC, SMT, MC 79L05, -5V REG IC, SMT, TL072, JFET OP AMP IC, SMT, LT1013, DUAL OP AMP IC, SMT, 140518, ANALOG MULTI PLXR SEE U45 SEE U5	5908-7905 5909-0072 5909-1013	
U48 U49 U50 - U51	IC, SMT, MC 34119, LOW POWER AUD. AMP IC, SMT, LTC1060CS, SWITCHED CAP FILTER SEE U5		
U52 U53 U54	SEE U48 IC, SMT, AD7524, 8 BIT D/A CONVERTER SEE U5	5907-7524	
U55 U56 U57	IC, SMT, SR25D, 2.5V REF IC, DBX2150, VC AMP SEE U44	5933-0025 5432-l 092	
U57 U58 U59 U60 U61 • U62 U63 • U64 U65 U66 U67 U68 U69	IC, SMT. AD736. RMS/DC CONVERTER SEE U45 SEE U44 SEE U43 SEE U43 SEE U48 SEE U43 SEE U43 SEE U44 SEE U44 SEE U44	5907-0736	
DIODES			
CR1 - CR3 CR4 CR5 - CR6	DIODE, SMT, MMB0914L DIODE, ZENER, 1N759A, 12v SEE CR1 - CR3	6082-2002 6083-1014	
RESISTORS & POTENTIOMETERS			
RI R2 R3 R4 • R5 R6 R7 R8 R9 R10 RII • R13 R14	RES, SMT, 1K, 1%, .12W RES, SMT, 47.5K, 1%, .12W RES, SMT, 249 OHM, 1%, .12W RES, SMT, 26.1K, 1%, .12W RES, SMT, 20K, 1%, .12W RES, SMT, 750 OHM, 1%, .12W SEE R2 SEE R6 RES, SMT, 2M, 1%, .12W RES, SMT, 10.2K, 1%, 12W RES, SMT, 10.0HM, 1%, .12W SEE R10	6650-l 100 6650-2475 6650-0249 6650-2261 6650-2200 6650-0750 6650-4200 6650-2102 6650-0130	

<u>DESIGNATION</u>	<u>DESCRIPTION</u>	PART NUMBER		
RESISTORS 8 POTEN	RESISTORS 8 POTENTIOMETERS			
R16 R17 R18 R19 R20 R21 • R22 R23	THERMISTOR, 10K, 10%, 4.41%/C SEE R1 SEE RII - R13 SEE RI SEE R11- R13 SEE R1 SEE R22	6740-l 302		
R24 R25 R26	SEE R1 RES, SMT, 24.9K, 1%, .12W SEE R1	6650-2249		
R27 R28 R29	RES, SMT, 64.9K, 1%, .12W SEE R6 SEE R27	6650-2649		
R30 R31 R32 R33	THERMISTOR, SMT, 100K, 10% RES, SMT, 23.2K, 18, .12W SEE R7 SEE R2	6740-l 350 6650-2232		
R34 R35 R36 R37 - R38	RES, SMT, 2.49K, 1%, .12W RES, SMT, 61.9K, 1%, .12W SEE R11- R13 SEE R6	6650-1249 6650-2619		
R39 R40	RES, SMT, 2.05K, 1%, .12W SEE R11 - R13	6650-l 205		
R41 R42	RES, FILM, 332 OHM, 1%, .25W SEE R3	6350-0332		
R43 R44	RES, SMT, 102K, 1%, .12W SEE R43	6650-3102		
R45 R46 R47 R48 R49 R50 R51 R52 R53	RES, SMT, 6.19K, 1%, .12W 'SEE R35 SEE R43 SEE R43 SEE R43 SEE R43 SEE R35 SEE R43 SEE R43 SEE R43 SEE R43 SEE R43	6650-1619		
R54 R55 R56 R57 R58 • R59 R60 • R61 R62 • R63	RES, SMT, 191K, 1%, .12W SEE R6 SEE R1 SEE R43 SEE R11- R13 SEE RI SEE R14	6650-3191		
R64 R65 R66 R67	RES, SMT, 20 OHMS, 1%, .12W SEE RII • R13 SEE R34 SEE R39	6650-9200		
R68 R69	RES, WW, TEMP. SENS, I.IK 3600 PPM, 5% SEE R6	6700-0002		

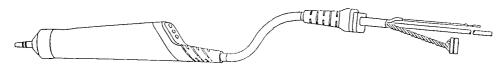
<u>DESIGNATION</u>	DESCRIPTION	PART NUMBER		
RESISTORS 8 POTENTION	RESISTORS 8 POTENTIOMETERS			
R70 R72 R73 R74 R75 • R76 R77 R78 R79 • R81	SEE R14 POT, CER MET, 1K OHM, +/- 10% POT, CER MET, 50 K, +/- 10% RES, SMT, 40.2K, 1%, .12W SEE R14 SEE R43 SEE RII - R13 SEE R6	6049-0500 6049-0350 6650-2402		
R82 R83 R84 R85 R86 R87 R88	SEE R39 SEE R14 SEE R25 SEE R43 SEE R34 SEE R74 SEE R43			
R89 R90 R91 R92 R93 R94 R95 R96 R97	RES, SMT, 15.4K, 1%, .12W SEE R43 SEE R34 SEE R25 SEE R2 SEE R35 SEE R34 SEE R4 SEE R4 SEE R85	6650-2154		
R99 R100 R101 - R102 R103 R104 - R105 R106	SEE R2 RES, SMT, 8.25, 1%, .12W SEE R74 'SEE R6 SEE R74 SEE R11 - R13	6650-l 825		
R107	RES, SMT, 13.3 OHMS, 1%, .12W	6650-9133		
R108 R109 R110 R I I I RI12 R115 R116	SEE R107 RES, SMT, 150K, 1%, .12W SEE R25 SEE R43 SEE R64 SEE RI SEE R7	6650-3150		
R110 R150 R151 R200 R201	POT, CER MET, 10K, +/- 20% SEE R1 SEE R7 SEE RII • R13 SEE R34	6049-0386		

<u>DESIGNATION</u>	<u>DESCRIPTION</u>	PART NUMBER
CAPACITORS		
CI C2	CAP, ELECT, 4700uF, 20%, 16V CAP, SMT, CER, 01uF, 10%, 50V	4450-6311 4500-l 041
C4 C5	SEE C2 CAP, SMT, CER, .47uF, 20%, 50V	4500-4742
C7 • C8 C9 C10	SEE C2 CAP, SMT, TANT, 1.0uF, 20%, 35V SEE C2	4550-l 052
C11 C12	SEE C5	
C13 C14	SEE C2 CAP, SMT, CER SEE Cl3	
CI5 CI6		
CI7 - C24 C25 C27	SEE C2 CAP, SMT, CER, .01uF, 10%, 50V SEE C2	4500-l 301
C28 C29		
C30 - C35 C36	SEE C2 CAP, SMT, CER, 1000PF, 5%, 50V	4500-l 025
C37 C39 • C40	CAP, TANT, AXAL LEAD, 100uF, 20%, 16V SEE CI3	4450-4515
C41 C42-C46	CAP, SMT, TANT, .47uF, 10%, 35V	4550-474 1
C47	SEE C2 SEE C9	
C48-C49 C50	SEE C2 CAP, SMT, TANT, 4.7uF, 10%, 25V	4550-4751
C51 C52	SEE C2 SEE C50	
C53 C54	SEE C25 SEE C50	
C55 C56	SEE C37 SEE C2	
C57 C58 - C59	SEE C37 SEE C2	
C60 C61	CAP ELECT, 2200uF, 20%, 25V SEE C2	4450-6310
C62 C63	CAP, SMT, TANT, 47uF, 20%, 10V SEE C2	4550-4762
C64	SEE C50	4550 2264
C65 C66	CAP, SMT, TANT, 22uF, 10%, 20V SEE C37	4550-2261
C67 • C69 C70	SEE C2 SEE C36	
C71 • c73 C74	SEE C2 CAP, SMT, CER, .0047uF, 10%, 50V	
C75 - C76 C77	SEE C2 SEE C36	
C78 - C79	SEE C2	

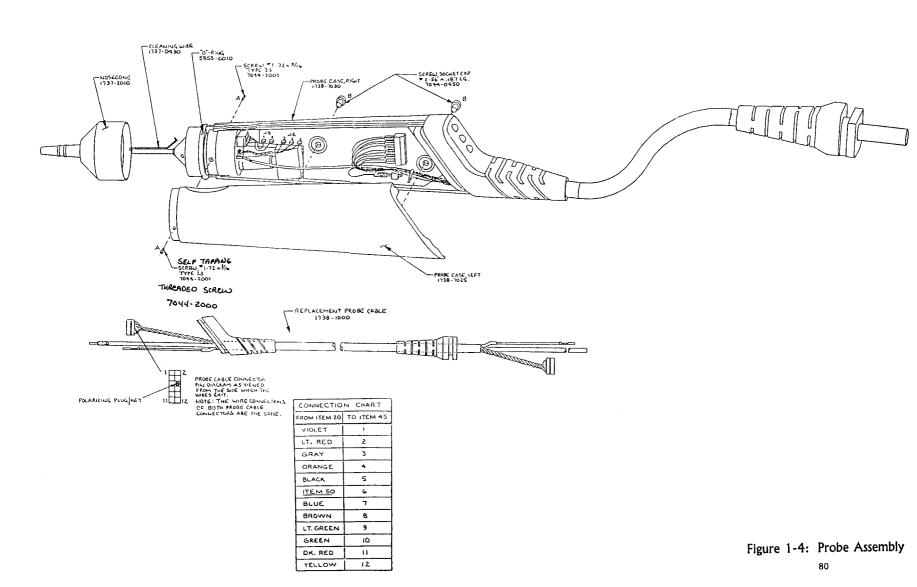
<u>DESIGNATION</u>	DESCRIPTION	PART NUMBER
CAPACITORS		
C80 C81 C82 • C84 C85 C86 • c95 C96 c97 C98 C99 • C100 C101 Cl02 • Cl04	CAP, SMT, CER, .047uF, 10%, 50V CAP, SMT, TANT, 2.2uF, 10%, 20V SEE C2 SEE C25 SEE C2 SEE C5 SEE C5 SEE C5 SEE C50 SEE C2 SEE C50 SEE C50 SEE C50	4500-4731 4550-2251
C105	CAP, SMT, CER, 33pF, 5%, 50V	4500-3305
C106 C107 C108 C109	SEE C5 CAP, SMT, CER, .022uF, 10%, 50V SEE C2 SEE C36	4500-2231
CI10 CI11 CI12	CAP, SMT, TANT, .22uF, 10%, 35V SEE C50	4550-2241
C112 C113 - C116 C117 C118 C119 C120 C121 - 123 C124 C125 C126 C127 C128 C129 - C131 C132 - C133 C134 - C139 C140 C145 - C146 C200 C201 C202 C721	SEE C2 CAP, POLYPROP, .047uF, 5%, 50V SEE C2 SEE C25 SEE C80 SEE C25 SEE C113 - C116 SEE C2 SEE C25 SEE C20 SEE C25 SEE C36 SEE C2 SEE C25 SEE C36 SEE C25 SEE C36 SEE C25 SEE C74 SEE C2 SEE C25 SEE C74 SEE C2 SEE C36 SEE C25 SEE C113 - C116	4862-2807 4500-3321
RESISTOR NETWORK		
RP1 RP2 RP3 • RP4 RP5 RP6 • RP7	RES, NETWORK, SMT, 47K PULL-UP RES, NETWORK, SMT, 10K PULL-UP SEE RP1 SEE RP2 SEE RP1	6740-2012 6740-2011
RP8 - RP9	RES, NETWORK, SMT, 100 OHM SERIES	6740-2010

<u>DESIGNATION</u>	<u>DESCRIPTION</u>	PART NUMBER
RESISTOR NETWORK		
RP10 RP12 RP13 RP14 RP15 RP17	SEE RP1 RES, NETWORK, SMT, CUSTOM X 15 RES, NETWORK, SMT, CUSTOM X 8 RES, NETWORK, SMT, CUSTOM X 8 RES, NETWORK, SMT, CUSTOM X 8 SEE RP1	6740-20 13 6740-2016 6740-2015 6740-2014
TRANSDUCERS		
Q1 Q2 Q3	XSTR, SMT, MMBT 3904, NPN XSTR, 2N222, NPN SEE Q1	8214-1035 8210-1222
<u>SWITCHES</u>		
S2 S3 S4	SWITCH, POWER SWITCH, SLIDE, DPDT, RT. ANGLE SWITCH, DIP, 8 POS, RT. ANGLE	7874-0030 7874-0175 7874-0169
MISCELANEOUS		
JI J2 J3 J4 (30 PINS) J5 J6 J7 J8 J9 J10 - J13 J14 JP1 - JP3 TP1- TP15 Y1 -Y2 KI XY1 - XY2 XU7 XU8 XU30 XU34	POST HEADER ASSEMBLY, 4 POSITION HEADER, 10 PIN, RT ANGLE, LKG HEADER, 30 PIN, RT ANGLE, LKG CONN., STRIP, MALE, RT ANGLE HEADER, 20 PIN, RT ANGLE, LKG HEADER, SHROUDED, 1 ROW, 4 PIN HEADER, SHROUDED, 1 ROW, 6 PIN HEADER, RT. ANGLE, 2MM SP, 12 POSITION CONN., MALE, JACK, 5 PIN DIN JACK, PHONE, PC MTG, LOW PROFILE CONN., RT ANGLE, TELE., 6 CONTACT CONN., STRIP, SIP, 36 CONT. JUMPER, TEST POINT, .020 DIA CRYSTAL, 4.00 MH2 RELAY, SPST, 9V INSULATION, CRYSTAL SOCKET, SMT, LOW PROFILE, PLCC52 SOCKET, SMT, LOW PROFILE, PLCC32 SEE XU8 SEE XU7 CONN., STRIP, RT ANGLE, 1 PIN SHIELD 1 HEATSINK, 16 PIN DIP SLIDE • ON HEATSINK, TO-220 NUT, HEX, LOCKING, #6-32 SCREW, FIL. HD. INS, .138 X 32 X 1.5 LG SPACER, INS, LG	4230-3201 4230-7310 4230-7330 4230-7052 4230-7320 4230-2204 4230-2206 4230-1 540 4230-4025 4214-0155 4230-4031 4230-8069 5080-0001 5075-0045 6090-1 530 7574-02 10 7574-1 052 7574-1 032 42304633 5415-3016 5415-2005 5814-0003 7137-0160 7574-0015

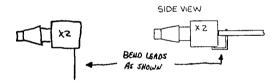
PROBE

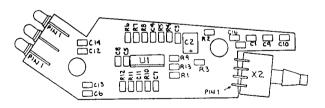


CONNECTION CHART			
FROM	TO	USING	
SPEAKER	13 PIN 1	BLACK	
SPEAKER	13 PIN Z	WHITE.	
MICROPHONE	JZ PIN 1	GRAY	
MICROPHONE	JZ PINZ	ELACIK	
MICROPHONE	JZ PIN 3	WHITE	



TOP VIEW TOP VIEW PIN 2 PIN 1 PIN 2 PIN





BOTTOM VIEW

ALTERNATE TRANSDUCER (X1) MOUNTING

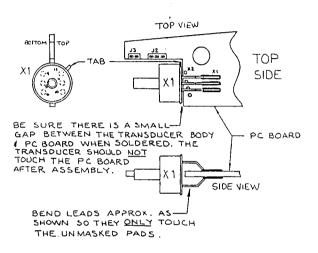


Figure 1-5: Probe Board Component Layor

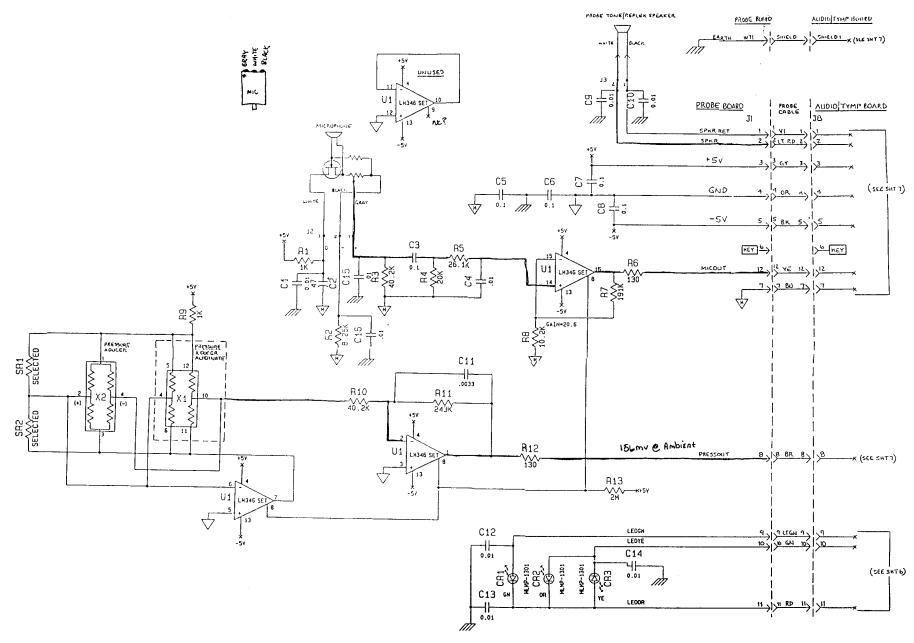


Figure 1-6: Probe Schemat

PROBE ASSEMBLY PARTS LIST

DESIGNATION	DESCRIPTION	PART NUMBER
	ASSEMBLY, PROBE CONSISTING OF:	1738-3200
	WIRE, CLEANING ASSEMBLY, NOSECONE NOSECONE, THREADED ASSEMBLY, PROBE CABLE ASSEMBLY, PROBE BOARD CASE, PROBE, LEFT CASE, PROBE, RIGHT TUBING, TYGON, .062 ID x .5 LG TUBING, TYGON, .125 ID x .5 LG. O-RING, 5/8 ID, 3/4 OD SCREW, SOCKET CAP, #2-56 x .187 LG. CLAMP, INSULATED SCREW, FIAT HEAD, #1-42 x 3/16, TYPE 23	1737-0430 1737-201 0 1737-6004 1738-1000 1738-4700 1738-7025 1738-7030 0028-7576 0028-7577 5855-0010 7044-0950 4314-0033 7044-200 1

PROBE BOARD PARTS LIST

DESIGNATION	DESCRIPTION	PART NUMBER
INTERGRATED CIRCUITS U1	IC, SMT, LM346, PRG 1UAD OP-AMP	5909-0346
RESISTORS		
R1 R2 R3 R4 R5 R6 R7 R8	RES, SMT, 1K OHM, 1%, .12W RES, SMT, 8.25K OHM, 1%, .12W RES, SMT, 40.2K OHM, 1%, .12W RES, SMT, 20K OHM, 1%, .12W RES, SMT, 26.1K OHM, 1%, .12W RES, SMT, 130 OHM, 1%, .12W RES, SMT, 191K OHM, 1%, .12W RES, SMT, 191K OHM, 1%, .12W RES, SMT, 10.2K OHM, 12W	6650-0110 6650-l 825 6650-2402 6650-2200 6650-2261 6650-0130 6650-3191 6650-2102

DESIGNATION	DESCRIPTION	PART NUMBER
RESISTORS CONTINUED		
R9 R10 R11 R12 R13	SEE R1 SEE R3 RES, SMT, 243K OHM, 1%, .12W SEE R6 RES, SMT, 2 M OHM, 1%, .12W	6650-3242 6650-4200
CAPACITORS		
CI c2 c3 C4 C5 - C8 C9 - CI0 CI1 CI2 - CI6	CAP, SMT, CER, .01uF, 10% 50V CAP, SMT, TANT 47 uF, 20%, 10V CAP, SMT, CER, 1uF, 10%, 35V SEE CI SEE C3 SEE CI CAP, SMT, CER, .0033uF, 10%, 50V SEE CI	4500-l 031 4550-4762 4550-l 041 4550-3321
<u>LED</u>		
CR1 CR2 CR3	LED, GREEN, .130 DIA LED, ORANGE, .130 DIA LED, YELLOW, .130 DIA	6084-l 071 6084-l 070 6084-l 072
<u>HEADER</u>		
JI J2 - J3	HEADER, DBL • ROW, 2 MMSP, 12 POS 'TERMINAL, WIRE WRAPPING	4230-l 540 7924-0061
CONNECTOR STRIP		
WT1	CONN. STRIP, RT. ANGLE, 1 PIN	4230-4633
MISCELLANEOUS		
X2 SR1 • SR2	TANSDUCER, PRESSURE SEE X2	1738-0427

NOSECONE "0"-RING PARTS LIST

DESIGNATION	DESCRIPTION	PART NUMBER
	KIT, NOSECONE, W-RING, GREASE CONSISTING OF:	1738-9605
	KIT, GREASE, "O"-RING	1738-9610
	NOSECONE, THREADED	1737-6004
	W-RING	5855-0010

PUMP

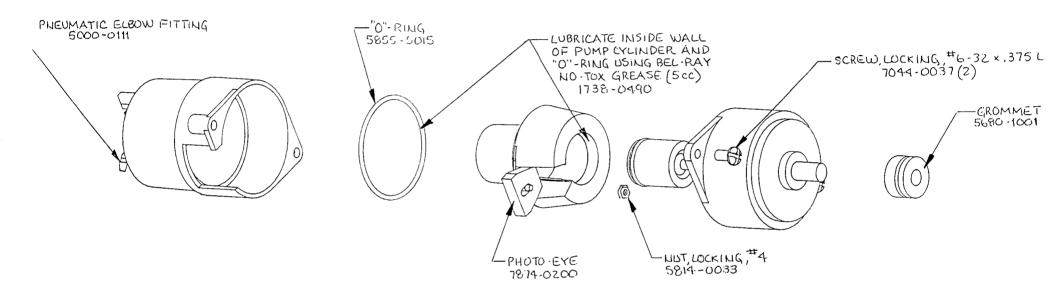
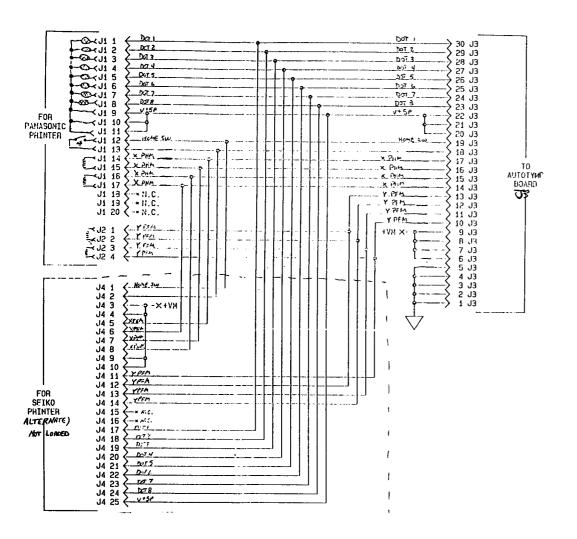
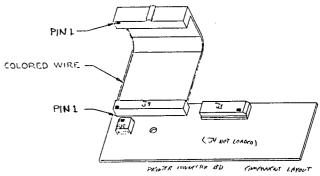


Figure 1-3: Pump Assembly

PRINTER



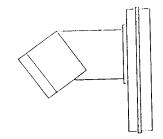


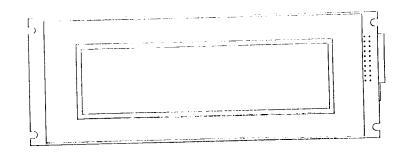
Schematic, Printer Connector Board 1738-4710

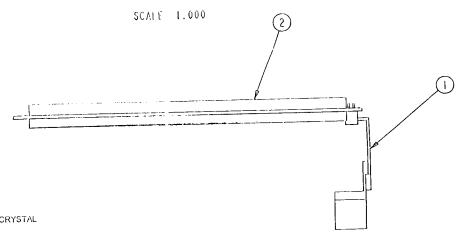
PRINTER CONNECTION BOARD PARTS LIST

DESIGNATION	DESCRIPTION	PART NUMBER
	ASSEMBLY, PRINTER CONNTECTOR BD. CONSISTING OF:	1738-4710
	ASSEMBLY, CABLE, PRINTER-CONN. BD.	1738-0205
	PRINTER CONNECTOR BOARD	1738-0710
Л	CONN, FIAT CABLE, 20 CONTACT	4230-1620
J2	CONN., FIAT CABLE, 4 CONTACT	4230-1604

DISPLAY







NOTES:

- SOLDER ITEM 1, LCD CABLE ASSEMBLY, TO ITEM 2, LIQUID CRYSTAL DISPLAY, AS SHOWN.
 IF NECESSARY, THE ASSEMBLY CAN BE TESTED ON FIXTURE 1738-3815.
 PIN 1 OF CONNECTOR DOES NOT MATCH PIN 1 OF DISPLAY.

LIQUID CRYSTAL DISPLAY PARTS LIST

DESIGNATION	DESCRIPTION	PART NUMBER
	ASSEMBLY, LIQUID CRYSTAL DISPLAY CONSISTING OF:	1738-1010
	ASSEMBLY, CABLE, LCD	1738-0200
	DISPLAY, LIQUID CRYSTAL, 240 X 64	5437-1238

ASSEMBLY

ASSEMBLY CONTRA PHONE PARTS LIST

QUANTITY	<u>DESCRIPTI</u> ON	PART NUMBER
Χ	INSERT PHONE ASSEMBLY CONSISTING OF:	8000-0079
1	CABLE, COAXIAL, 6'	4204-0209
1	EARPHONE (AUDIOVOX) 470 ohm	8000-0037
1	EARTIP, MODIFIED	8000-0255

ASSEMBLY TDH-39 TEST HEAD SET PARTS LIST

QUANTITY	DESCRIPTION	PART NUMBER
Χ	ASSEMBLY, HEAD SET CONSISTING OF:	8000-0175
1	HEADBAND.	8000-0142
2	EARPHONE, 60 ohm, PLASTIC TDH-39	8000-0046
1	CORD, HEAD SET, DUAL	4204-0147
2	CUSHION, EARPHONE, MX41	8000-0143