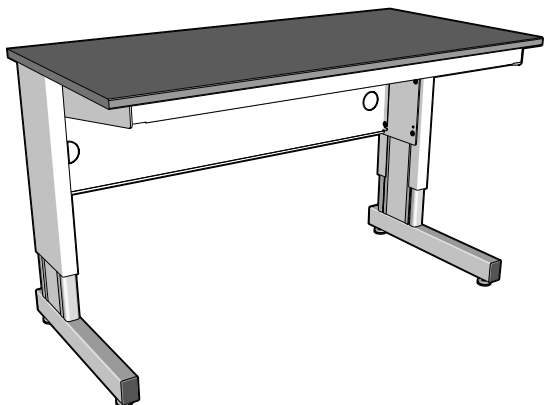


Assembly Instructions

Kewaunee C-Leg Table



Epoxy Top	Phenolic Top
DCLT20R3036	DCLT20T3036
DCLT20R3048	DCLT20T3048
DCLT20R3060	DCLT20T3060
DCLT20R3072	DCLT20T3072
DCLT20R3636	DCLT20T3636
DCLT20R3648	DCLT20T3648
DCLT20R3660	DCLT20T3660
DCLT20R3672	DCLT20T3672

Included Tools & Hardware

Shipped Loose

3/16" Allen Wrench Hex Key (1)

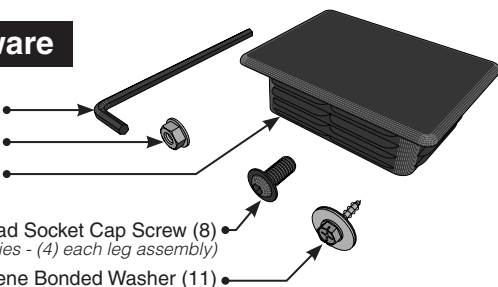
1/4"-20 Flanged Locknut (6)

Black Plastic Access Cover (2)

Installed on Assembly

5/16"-18 x 5/8" Flanged Button Head Socket Cap Screw (8)
(installed on Leg Assemblies - (4) each leg assembly)

Hex Head Screw with Neoprene Bonded Washer (11)
(fastens rails to work top)
(1/4" x 3/4" for Epoxy Top) – (1/4" x 1/2" for Phenolic Top)



Tools Required (not included)

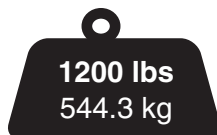
7/16" Box Wrench or Socket



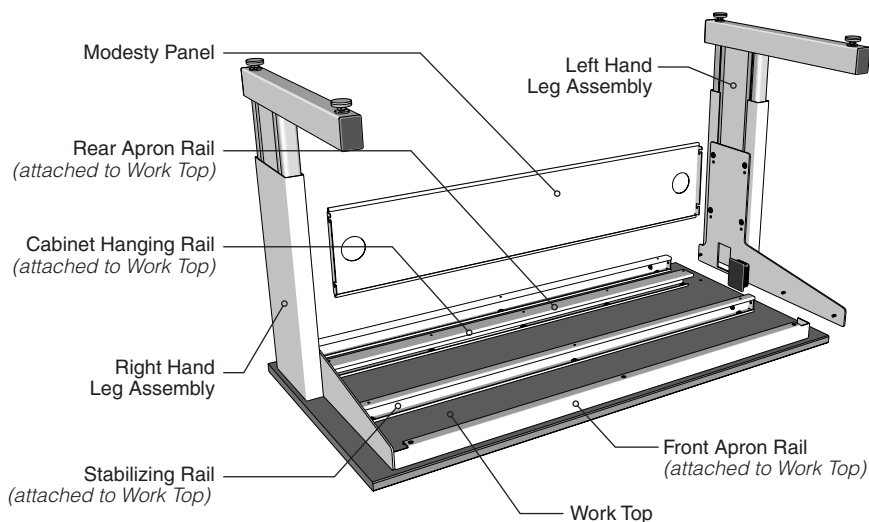
WARNING

Do not attempt to assemble this product if you do not understand these instructions or you have any doubts about the safety of the installation. Please call a qualified technician. Check carefully for missing, damaged, or defective parts. Improper installation may cause damage or serious injury. Do not use this product for any purpose that is not explicitly specified in this manual and do not exceed weight capacity. The manufacturer and distributor cannot be liable for damage or injury caused by improper mounting, incorrect assembly or inappropriate use.

DO NOT EXCEED WEIGHT CAPACITY
Failure to do so may result in serious injury



Parts Identification

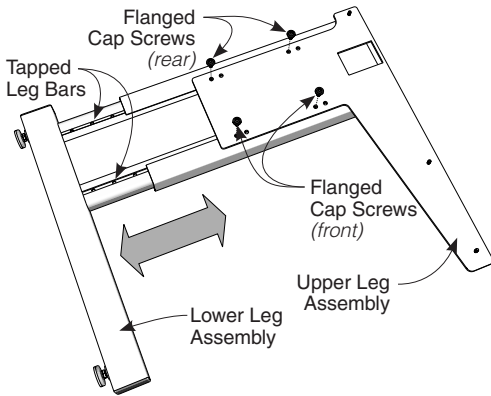


⚠ WARNING: Before beginning assembly, read the entire instruction procedure.

NOTE: If installing shelf assembly on top of table, follow instructions on page 4 before beginning assembly of table.

NOTE: Although the height of the table may be adjusted after the table has been assembled, it is easier to adjust the height of the legs before they are attached to the rails and modesty panel.

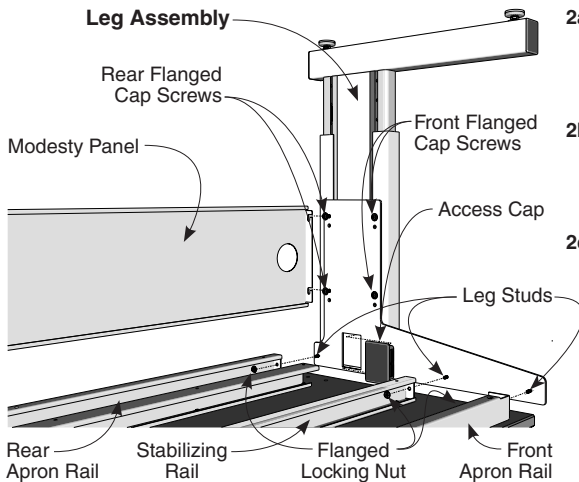
Step 1 Adjust Leg Height



- 1a. Lay both **Leg Assemblies** flat on their sides and remove the (4) 5/16"-18 x 5/8" **Flanged Cap Screws** from each leg.
- 1b. Slide the **Lower Leg Assembly** and **Upper Leg Assembly** apart until the overall height of the Leg Assembly is 1" less than the required table height.
- 1c. Thread the **Flanged Cap Screws** back into the appropriate holes in the Tapped Leg Bars, leaving the rear **Cap Screws** loose.

Note: Leg Bars are tapped on 2" centers. Leg heights are adjustable in 1" increments by inserting the Flanged Cap Screws in either the upper or lower hole pattern in the Upper Leg Assembly.

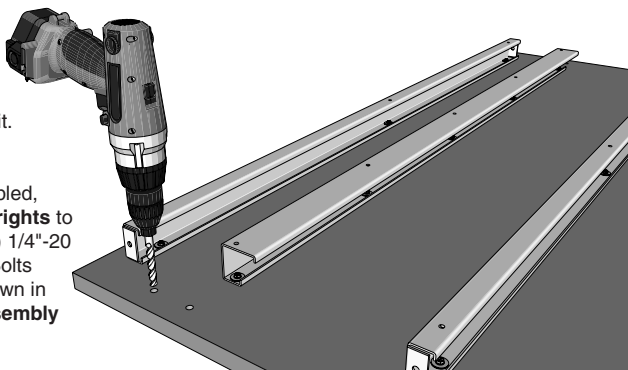
Step 2 Attach Legs to Apron Rails and Modesty Panel



- 2a. Insert **Leg Studs** into holes on ends of the **Front & Rear Apron Rails** and **Support Rail**.
- 2b. Thread **Flanged Locking Nuts** onto **Studs** and tighten using 7/16" Wrench or Socket.
- 2c. Slide slots in **Modesty Panel** over loosened **Rear Flanged Bolts**. Make sure **Modesty Panel** is fully seated by pulling up on the Panel and tighten **Cap Screws**.
(Make sure both **Front & Rear Flanged Cap Screws** are securely tightened.)
- 2d. Snap **Access Cap** into hole in **Leg Assembly**. Make sure cap is fully seated.

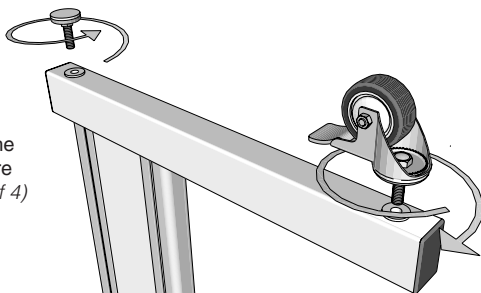
Shelving Assembly Installation

1. Before assembling table, bore through the 3/8" pilot holes in the back of work top using a 3/8" diameter masonry bit. *(Total of 4 holes)*
2. After table is assembled, fasten **Shelving Uprights** to top of table using (4) 1/4"-20 x 1-1/2" Hex Head Bolts with washers as shown in **Table Shelving Assembly Instructions**.



Caster Option Installation

1. Remove Glides from bottom of Column Foot by turning counter-clockwise. *(total of 4)*
2. Replace with Casters by turning the caster stems clock-wise. Make sure casters are fully tightened. *(total of 4)*



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