

Service Manual

Datascope
Passport® 2

Datascope
Passport® 2LT

mindray

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Passport[®] 2

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Foreword

This Service Manual is intended as a guide for technically qualified personnel during repair and calibration procedures. The information has been divided into the eight chapters listed above. A detailed table of contents is provided on the first page of each chapter.

This publication may have been updated to reflect product design changes and/or manual improvements. Any such changes to this manual would be accomplished by supplying replacement pages and instructions for inserting or affixing them into the manual.

Note

Unauthorized servicing may void the remainder of the warranty. Check with the factory or with a local authorized representative to determine the warranty status of a particular instrument.

Warning

The **Passport 2** operates on line voltages. Therefore, an electric shock hazard may exist when the instrument covers are removed. Repair and calibration procedures should only be performed by qualified personnel who proceed with care and follow proper servicing techniques. Warnings are given in Chapters 4 and 7, as well as in other appropriate locations.

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1.1 Introduction

Sections 1.2 and 1.3 are intentionally left blank. Please refer to the Operating Instructions for complete details.

OPERATING INSTRUCTIONS	PART NUMBER
For software version V.x & earlier	
Domestic	0070-00-0440-01
International	0070-00-0440-02
For software version V.x & later	
Domestic	0070-00-0649-01
International	0070-00-0649-02

1.2 Controls, Indicators And Connectors

THIS SECTION LEFT INTENTIONALLY BLANK. REFER TO THE OPERATING INSTRUCTIONS.

1.3 Operation

THIS SECTION LEFT INTENTIONALLY BLANK. REFER TO THE OPERATING INSTRUCTIONS.

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2.1 CPU Control Module

Overview

This board has the main program and system controller for the **Passport 2**. It also contains the Communications Coprocessor, PCMCIA interface, RTC, Audio, CRT/LCD controller, Serial Channels and module bus interface connectors.

2.1.1 MPC860T Host CPU, U2

Device U2, is a MPC860T Microcontroller, which contains a PowerPC core, 32 bit address and data bus, Memory Controller (8 banks), general purpose timers, System Integration Unit (SIU), Multi-Level Interrupts, Communications Processor module, SPI port, 100 Mbit Ethernet Controller, and a Dual PCMCIA interface. Clock oscillator Y1, 5 Mhz, is multiplied by the MPC860T's PLL circuit to achieve the 45MHz for **Passport 2**. There are six serial channels, of which five are used. Two are full RS-232 compliant and are used for external communications: one is used for the Recorder module; one is used to connect to the Instrument Radio; and one is used for the Audio Synthesizer which goes to the Keypad/Display connector.

There are eight programmable chip select/wait state control groups, only six are used. They are listed below.

The power-on reset to the microcontroller is generated by U14, MAX814L CPU Supervisor. The signal generated is active low for 140ms. PORESET* is generated whenever both VCC rises from 0 to 4.75 volts and the 3.3V rises from 0 to 2.75V. The PORESET* signal is distributed to other components that require a power on reset by using a spoke distribution with series resistors instead of a daisy chain to better balance the signal paths. The U1 CPLD in turn generates a HRESET* signal and a buffered BRESET* signal that is used to reset all external components that require a reset other than PORESET*.

All high speed clock signal and control lines have series terminating resistors to reduce EMI.

2.1.2 Serial Communications Channels

There are four serial communications channels called SCC's that are part of the MPC860T's Communication Processor Module. The following describes the function of each of them.

SCC1 - This channel is assigned to external communication use. It is buffered (U49) to RS-232 levels before connection to the docking connector which is part of the base station or comm-port system. SCC1 will operate in the standard UART mode with all hardware control lines available.

SCC2 - This channel is assigned to external communication use. It is buffered (U50) to RS-232 levels before connection to the docking connector which is part of the base station or comm-port system. SCC2 will operate in the standard UART mode with all hardware control lines available.

SCC3 - This channel is assigned to the Instrument Radio on connector J15.

SCC4 - This channel is assigned to the serial Recorder. It operates at 3V logic levels and is connected to Recorder Connector J8. SCC4 will operate in the standard UART mode with all hardware control lines available.

There are two Serial management Channels called SMC's that are part of the MPC860T's Communication Processor Module. The following describes the function of each of them.

SMC1 - Not used. Pins used as general purpose I/O.

SMC2 - This channel is assigned to Audio. The audio circuit is composed of three integrated circuits, Wave Table Music Synthesizer, a 24 Bit Stereo D/A Converter and a one watt Power Amplifier. It operates at 3V logic levels and is connected to the Keypad/Display J5. SMC2 will operate in the standard UART mode with no hardware control lines available.

2.1.3 Fast Ethernet Controller

The MPC860T includes a 10/100 BASE-T Ethernet channel. The fast Ethernet Controller is implemented independently providing fast Ethernet connectivity without effecting the performance of the CPM. Full duplex 100 Mbps operation is supported at a system clock of 45 Mhz and higher. A 25 Mhz system clock supports 10 Mbps operation or half duplex 100 Mbps operation.

2.1.4 Power-On Reset, U14

The Power-On reset signal is created by components U14, R1, R12, R13 and Q4. The active low power-on reset signal required by the MPC860T, as well as other components that require reset, is generated for both logic voltages 5V and 3.3V. This keeps the CPU in reset until the power for all the digital components are above minimum operating levels. The reset signal PORESET is distributed in a spoke pattern with the following references, PORESET*, PORESET2*, PORESET3*, PORESET4*, and PORESET5*. The duration of the power-on reset signal is 140ms min. The MPC860T requires only 3us minimum after power is stable and all other components that receive this reset require less than 1ms.

2.1.5 Flash Memory, U3, U4, U5, U6, U180, U181, U182, U183

Program code is stored in eight flash memory devices configured as 2M x 32 bytes in 2 banks for a total of 16 Mbytes. These devices allow for in circuit programming via the MPC860T background debug mode (BDM). There are no special programming voltages, programming is done using the existing 3.3Volts.

This is one way to allow for initial factory programming as well as software upgrades. Alternately a boot loader can be programmed into the flash parts using the BDM, and the initial software and all upgrades can be programmed into the flash by the boot loader from a PCMCIA memory card.

The Flash devices are configured and connected to the processor in the byte mode. The specified access time for the Flash devices is 90nsec and will therefore require 4 wait states.

Upon reset, the MPC860T provides a boot chip select CS(0) which is hard wired to the flash memory to allow boot of the operating software. The board support software must execute prior to any other external or internal hardware, in order to function properly.

The Flash devices are provided a buffered reset by FET Q9 and associated components. This reset signal is generated from the MPC860T's HRESET. The reset is required to place the Flash devices' internal state machine in a known state after power is applied for either fetching or programming.

Bank decoding is performed by a sub-circuit of CPLD U1, and is dependent on the state of Address line A(8) in conjunction with active CS0*.

2.1.6 DRAM Memory, U8, U10

This memory is made up of two 4M x 16 devices which form a 4M x 32 byte memory array. These memories are volatile as well as requiring special timing and control signals, RAS* and CAS* to operate. The type of DRAM is Fast Page Mode with an access time of 50nsec. The special timing signals required are generated by an internal timing circuit contained in the MPC860T. This timing generator is called Universal Programmable Machine A (UPMA). There is another one called Universal Programmable Machine B (UPMB), which is not used.

The universal programmable machines are flexible interfaces that connect to a wide range of memory devices, such as Fast Page Mode Dram's. At the heart of the UPM is an internal memory RAM that specifies the logical value driven on the external memory controller pins for each clock cycle. Each word in the RAM array provides bits that allow a memory access to be controlled with a resolution of one quarter of the external bus clock period on the byte-select and chip-select lines. The RAM array contains 64, 32 bit words. The internal signal timing generator loads the RAM word from the RAM array to drive the general-purpose lines, byte-selects, and chip-selects.

The UPM RAM array is to be loaded by the board support software at power-on. The following is UPM RAM array values to support 50nsec Fast Page Mode DRAM with the processor operating at 50MHz.

UPMA Initializations for 50nsec DRAM's @ 50Mhz.

2.1.7 RTC with CPU Supervisor

The Real Time Clock module, BQ4847, integrates a time of day clock, a 100 year calendar, a CPU supervisor, a battery and a crystal in a 28 pin DIP module. There are 16 registers which contain real-time clock and alarm functions. The clock has an accuracy of +/-1 minute per month. The duration of the power-on reset signal is 100ms min. The MPC860T requires only 3us minimum.

Using the BQ4747's CE out and battery voltage out, Vout, static RAM U9 is made to be non-volatile. The internal battery powers the real time clock and maintains SRAM information in the absence of system voltage. When an out of tolerance (4.3 to 4.5 volt) condition is detected the BQ4747 generates an interrupt warning. The interrupt is fed to the IRQ0 NMI input on the MPC860T. This will allow 90us min. to save any data to the non-volatile SRAM.

2.1.8 Battery Backup SRAM, U9

The SRAM is configured as 128K x 8 bits and is used to store system configuration settings. These settings are required to be non-volatile, therefore the SRAM is battery backed-up when system power is removed. This is achieved by the battery output that is contained in the RTC module, U7, and is outputted on pin 1.

2.1.9 Dual Port RAM, U604, U777

There is a high speed 2K x 8 Dual Port RAM with internal logic for inter-processor communications. The device has two independent ports with separate control, address, and I/O pins that permit independent asynchronous access for reads to any location in memory. However, an attempt by one of the processors to access ('READ' or 'WRITE') an address location at the same time the other processor is attempting to access the identical location results in a 'BUSY' condition, and results in a 'write inhibit' to whichever side asserted the chip enable last (Not all such accesses will be 'WRITE LEFT/WRITE RIGHT'). The 'BUSY' condition is not reported to either processor in this implementation, and therefore, the software must be designed so as to avoid the possibility of concurrent access by both processors to an identical location.

The device is used for inter-communication between the main processor, MPC860T (U2) and the communication processor MCF5282 (U22). Refer to the Module Bus Protocol Specification (See Appendix).

The implementation uses the interrupt function. There are two flags, one for each side of the DPRAM. A memory location within the DPRAM is assigned to each flag. The interrupt line to the MPC860T is asserted when the MCF5282 writes to memory location CS1 + 0x0000 07FE. In order to reset this interrupt flag, the MPC860T must access memory location CS3 + 0x0000 0FFE. Similarly, the interrupt line to the MCF5282 is asserted when the MPC860T writes to memory location CS3 + 0x0000 0FFF. In order to reset this interrupt flag, the MCF5282 must access memory location CS1 + 0x0000 07FF. Please note that in addition to the flag functions described above, these two addresses are valid memory locations and may be used for message passing.

A 5V to 3.3V conversion is performed with U777. This is to protect the DPRAM, which cannot have 5V logic on any of its pins, even if it is not accessing the bus.

2.1.10 Audio Generator Circuit, U12, U27, U13

The audio circuit is composed of three integrated circuits, Wave Table Music Synthesizer, a 24 Bit Stereo D/A Converter and a one watt Power Amplifier.

U12 is a complete general MIDI wave table synthesizer on a single integrated circuit. The MIDI interpreter, synthesis engine, effects processing, and all memory are included on chip. The device receives a standard serial MIDI data stream at 31.25 +/-1% kbits/s, and outputs a stereo 16 bit digital audio stream at 44.1kHz.

The digital outputs LRCLK and SOUT from the U12 provide the clock and the digital audio data input to the stereo D/A converter. This is a complete stereo digital to analog system including digital interpolation, 128X third order delta-sigma D/A conversion, digital de-emphasis and analog filtering. The de-emphasis circuit is not used in this application.

The stereo outputs from the U27 are summed together and is fed to the power amplifier U13, which is a bridge connected audio power amplifier capable of delivering 1 watt of continuous average power to an 8 ohm speaker load. The circuit is optimized for a frequency range of 100Hz to 10KHz.

2.1.11 Module ID, U44

There is a Module ID port implemented by U44 that is used to read the ID code from any device that is connected to Docking connector, J9. These devices can be either a Base Station or Comm Ports. Each of these devices has a unique code. The base station is hot swappable, while the Comm Ports are not hot swappable. When any base station is connected or removed from the Docking connector J9 using live insertion, an interrupt IRQ4* is generated. When a Comm Port, which is not hot swappable, is powered up with a **Passport 2** monitor, the module ID is read by software, and is in the flow of the start-up code. This reading of the module ID upon power up is automatic and is not dependent on whether there is an IRQ4* or not, or if a base station or Comm Port is connected. Therefore a duplicate IRQ4*, which may be generated by the modules upon power up, is redundant.

This IRQ4* interrupt is falling edge triggered and can be sourced only when IRQB* is previously low and IRQA* then follows and goes low. The state diagram for the IRQA* / IRQB* logic is such that IRQB* must be low prior to an IRQA* falling edge. In the Comm Ports, IRQB* is tied to GND and IRQA* is driven low after the circuitry becomes active, thus the condition is met. In the base station, IRQB* is driven low whenever there is power applied to the base station, and IRQA* is driven low whenever the base station is powered AND the monitor's 3.3V power is within regulation, again, meeting the condition.

IRQA* and IRQB* (on J9-17, J9-67) are both generated external to the CPU board. Components involved in the state control logic on the CPU board, affecting the rise time of IRQA* and IRQB*, are components R185, R174, C427, and D9. U64 is used to generate IRQ4*.

The signal that enables U44 to drive the Module ID field onto the data bus is MODIDCS*, active low. It is generated by a sub-circuit of CPLD U1 by decoding Address lines A[18:20] in conjunction with an active CS3*.

2.1.12 Tone Generator, U39

The tone generator is implemented using an eight bit microcontroller. The device generates a tone signal of 909Hz for a duration of 300ms. The tone is generated in response to the following input conditions:

1. When the system is first turned on, the level of the MPC860T's BRESET* (same as HRESET*) signal is monitored. If this level is detected as high, the tone is generated.
2. When an active low status signal input is detected, the tone is generated. The status signal tone 769Hz for a duration of 300ms is generated by the MPC860T on Port A, bit 4 (PA4). The signal can be repeated as required in order to create a series of tones.

2.1.13 LCD/CRT VGA Controller, U16

The LCD/VGA controller is a SPC8110 with an integrated RAMDAC, PLL Bit Block Transfer engine and a VL Local Bus interface. It is capable of displaying 256 colors. Support for video modes of 640 X 480 and 800 X 600 is required. The display controller needs to be able to drive a TFT color LCD (10.4" or 12.1") (single scan), or EL panel (dual scan), or Monochrome LCD Passive (dual scan) and an external VGA color CRT simultaneously.

The display system consists of the LCD/CRT VGA controller (U16), clock oscillator (U65), the programmable clock synthesizer (Y2 & U66), and video display RAM (U18 & U19). The signals required by the various display panels are routed to the Keypad/Display board through connector J5. The various Keypad/Display boards have specific interface connectors for each display type, requiring only a simple one-to-one cable assembly. The display panel identifies itself to the CPU module by connecting selected pins in the VIDSEL[4:1] field directly to the power net. These signals are pulled down to 3VGND on the CPU module through 33.2K resistors, and their assigned value is then read, in order to identify the panel type.

2.1.14 PCMCIA Interface

The PCMCIA interface is a dual interface called Socket A and Socket B. The PCMCIA cards plug into a dual stacked connector assembly, J14. The MPC860T's PCMCIA host adapter module provides all the control logic for each PCMCIA socket interface and requires only power switching logic and buffering. The additional external buffering allows the PCMCIA host adapter module to support up to two PCMCIA sockets and provide electrical isolation. Because the PCMCIA interface specification was designed around the Intel (Little Endian) method of storing 16 bit words, a byte swapping scheme had to be employed in order to conform to the standard. Motorola follows the Big Endian method.

2.1.15 Serial EEPROM

The memory is made up of 512 bytes of non-volatile memory. U45 is a dip part and is socketed to allow programming the memory with an external programmer. This device is used to store network settings. Communications from the device is done via the MPC860T's SPI interface. To select this SPI device the MPC860T's, SPISEL signal (PB31) should be set to logic '0'.

2.1.16 CO Interface Connector, J4

This connector connects the Communications Processor Module Bus to the External Parameter Module. In addition power (+5Vdc and +12V2) and ground are provided. The digital signals are protected from ESD by capacitors C489 to C494.

2.1.17 Recorder Interface

The recorder interface (J8) is a serial interface which is 8 bit, 1 stop bit, no parity and a baud rate of 38.4K. The recorder interface is implemented using the MPC860T SCC4.

The recorder is controlled by sending a series of software commands along with data over the serial interface. The recorder's electronics process the incoming commands and data and send print information to the print head.

Hardware handshaking is provided using the RTS*/CTS* control lines. Handshaking signals are used to control the transmission of data to the recorder and to ensure that the MPC860T does not send another command until the current one has been processed.

The RECRST* signal is used to reset the recorder. This signal is an active low output from PB(16) of the MPC860T and is a software control function.

There is an additional signal which is located on the connector, IRQ3*, which indicates when data can be sent.

This connector also provides an interface to the fan for control and monitoring. There is a control line from the MPC860T to turn the fan on or off and a status signal that indicates if it is functioning.

2.1.18 CO₂ Interface Connector, J23

This connector connects the Communications Processor Module Bus to the external CO₂ module. In addition power (+5 Vdc and +12V2) and ground are provided. The digital signals are protected from ESD by capacitors C136 to C139.

2.1.19 NIBP Interface Connector, J25

This connector connects the Communications processor module bus to the external NIBP module. In addition power (+5 Vdc, +12V2) and ground are provided.

2.1.20 Defib Connector, J24

This connector provides the interface to an external Defibrillator. SMC1 is provided if serial communications is necessary. There is a provision to accept a logic signal that is monitored by input PB(14) on the MPC860T. There is a provision for an analog input signal that is fed to the 10 bit A/D converter that is contained with the Communication processor (916X1). In addition there is a re-created analog output (ECG_OUT) of the ECG waveform and a ECG_SYNC signal which is the E trigger from the front end electronics. The ECG_SYNC signal which is the E trigger from the front end electronics or ECG_SYNC created by the 12 lead communications data from the Mortara card within the MPC860T. The source is controlled by the MPC860T. All signals are filtered with T-Pole filter devices.

2.1.21 SYNC Connector, J22

This connector provides the interface to an external device. There is a provision for an analog input signal that is fed to the 10 bit A/D converter that is contained with the Communication processor (916X1). In addition there is a re-created analog output (ECG_OUT) of the ECG waveform and blood pressure (IBP_OUT).

2.1.22 Docking Connector, J9

The docking interface connector provides the interface between the CPU Control module and the Base Station or a Comm-Port. The main purpose of the Base Station or Comm-Port is to provide interface connectors and some interface circuitry that is not part of the CPU Control module. It is not feasible or practical to include all the connectors on the CPU Control module itself. The signal groups that are part of the docking interface are shown in the table below:

2.1.23 3.3 Volt Power

The 3.3 Vdc is generated by Synchronous Step-Down Power Supply Controller U47 (MAX767) and associated discrete components. The input to the power supply controller is +5 Vdc and its output is +3.3 Vdc +/-5% at 750ma. The controller operates a frequency of 300 Khz. The current sense resistor (R32) is connected to the controller using a Kelvin connection (no current flow in sense lines). The current limit is controlled by current sense resistor R32.

2.1.24 -12 Volts DC

There is a limited requirement for -12 Vdc @ 30 ma max. The supply voltage was created by using power inverter U51 (LTC1144) operating at 10KHz. This device takes the +12V1 as an input and generates -12 Vdc +/- 10% as an output. The -12 Vdc is used by RS-232 buffers U49 and U50 as well as Op-Amp U101.

2.1.25 Communications Processor and Support

The Communications Processor is U22, a Motorola MCF5282 microcontroller operating in master mode. The board pulls CPRCON* low, which causes the processor to enter this mode as it comes out of reset. The internal 64.0 MHz clock is generated by the internal synthesizer from a 8.000 MHz reference crystal, Y600. The crystal operates with roughly sinusoidal waveforms, and therefore generates less EMI than a square-wave oscillator module. To further minimize EMI and avoid the need for external pull up resistors, all unneeded dynamic I/O pins are set as outputs and disabled. This is performed at initial software boot up. This also helps reduce power dissipation.

The purpose of the Communications Processor is to communicate with **Passport 2** measurement modules such as NIBP, Front End, etc. The communications is handled over a RS-485 module bus, where the Communications Processor is the master and everyone else is a slave. This processor also handles scanning the front panel keypad, rotary knob, and updating its LEDs.

2.1.26 D/A Analog Outputs

There are two analog outputs for recreation of the ECG waveform and IBP measurement. Both analog signals are created using a dual 12-bit D/A, U724 and Op-Amp, U701. The required 4.096V reference is supplied by U638.

The ECG_OUT channel is composed of half of U701. The first stage is a low pass filter with a gain of 2 and a level shift to allow a maximum output swing of $\pm 4.096\text{V}$. The second stage provides a gain of 1.25. The IBP_OUT channel is composed of half of U701. The first stage is a low pass filter with a gain of 2 and a level shift to allow a maximum output swing of $\pm 4.096\text{V}$. The second stage provides a gain of 1.25 allowing the maximum amplitude to be $\pm 5\text{V}$. The dual 12 bit D/A converter gets its data from the Communications Processor's SPI port qualified by PCS0. Clock and data to U724 are buffered by. The data is recreated from measurement data received by the Communications Processor over the module bus.

2.1.27 Analog Inputs

The communications Processor has a 6 channel A/D converter, only 4 channel are used at this time. The A/D converter is only for monitoring voltages and not for critical measurements. AN0 and AN1 are assigned to external analog inputs. There is an attenuator circuit provided to keep the input to the A/D within its limits. AN3 and AN4 are assigned to measure the internal battery voltages. They also have an attenuator circuit which attenuates the battery voltage by 1/4, to stay within the limits of the A/D converter (5 Vdc).

2.1.28 SRAM

There is 128K x 8 bytes SRAM which is used to store temporary variables and data required by the Communications Processor.

2.1.29 Keypad and Rotary Knob

The front panel keypad is interfaced to the QSPI port qualified by PCS1. In order to read a key, keypad scanning is used. The actual scanning logic is contained on the Interconnect board, 0670-00-0686 and 0670-00-0714 in CPLD, U1. The keypad rows are exercised with a Awaiting zero pattern. This means that three out of four lines will always be at a logic 1 with one line driven low. In a complete cycle, each line will sequentially go low, driving a different row on the keypad. This cycle is repeated continuously at a fast rate. The eight columns are read, whenever a key is depressed, the coordinates of that key will be determined by knowing which column line. The Communications Processor sends the scan pattern on the QSPI port transmit output (MOSI) and receives the keypressed response on the QSPI receive input (MISO). The QSPI signal are connected to the Interconnect board through connector J5. The keypad connects to mating connectors on the Interconnect Board.

The front panel rotary selector is quadrature encoder with an integral switch. The purpose of this device is for LCD menu scroll and selection. The quadrature signals CHA and CHB are input from connector J5-70 and J5-71. The Communications Processor interprets the serial data stream and sends it to the MPC860T through the Dual Port Ram, representing direction and speed as well as the status of the integral switch.

2.1.30 Control Functions

There is a DC/DC converter module, PS1 which provides isolated DC power to the front end circuitry. The module can be turned on by a logic 1 on the Communications Processor port pin PGP7. The Communications Processor reset input is controlled by a signal from the MPC860T, port pin PA(6). The signal required for reset is a logic 1. The signal is inverted by FET Q1 before being connected to the Communications Processor RESET* pin.

2.1.31 Module Bus

Communications with all measurement modules in the ECM is through a RS-485 module bus. The Communications processor is the host and all modules are slave devices. The Communications Processor UART connects to the module bus through RS-485 buffer/driver U20. The direction of the data flow through the RS-485 buffer driver is controlled by two different signals from port pins on the Communications Processor. Receive is controlled by an logic 0 on port pin PGP6 and logic 0 on PGPO Transmit is controlled by a logic 1 on PGPO and a logic 1 on PGP6. There is a module bus connection from the isolated front end through RS-485 buffer driver, U28. The isolation is provided by opto couplers. The front end transmit data is provided by opto coupler U230 and receive data by opto coupler U231 along with Q2 and part of U100. The direction of data flow is controlled by opto coupler U232 along with part of U100.

2.2 Front End Module

Overview

This document describes the theory of operation of the ECM Frontend module. This module is responsible for acquisition of most of the patient-safety isolated signals, namely the ECG, Respiration (by impedance), Temperature, and two channels of Invasive Blood Pressure.

The Front End Module consists of a common isolated power supply, data isolation, microcontroller, and A/D converter, shared between the various patient signals.

2.2.1 Power Supply

The power supply takes a raw +12v DC supply voltage and generates the highly isolated operating voltages required by the front end module. Since the input voltage varies over a +/-5% range, some form of regulation is required. To preserve efficiency, a modular switching supply is used.

This power supply requires sufficient isolation between the input and output to withstand the open circuit voltage of a defibrillator, up to 5 kV. Further, it requires low capacitance between the input and output, to minimize leakage currents which may flow should the patient accidentally contact line voltage.

2.2.2 Communication Isolation

The communication between the front end module and the host must be isolated to the same degree as the power supply. The communications consist of an asynchronous bidirectional serial data stream at 500 k baud. Since these signals are all digital, the isolation is performed with optocouplers. All these devices are a special type which feature very high isolation voltage.

2.2.3 Data Acquisition

The various signal processing blocks, such as ECG, IBP, etc., generate both analog (waveform) and digital (status) signals. The purpose of the data acquisition system is to capture these signals and to format them into a data stream suitable for transmission through the communication isolation circuits. The system consists of a multiplexed analog to digital converter, a single-chip microcontroller, and some digital level shifters. The microcontroller serves the additional purpose of interpreting commands received from the host.

2.2.4 Analog to Digital Converter

The MAX147 ADC is operated in the single ended bipolar mode, with external clock. The control byte sent to the converter by the QSPI is %1mm, where mm is the ADC multiplexer channel. Since the entire analog signal path is "floated" on the +2.5 volt reference, the ADC analog common is referenced to this voltage also. The ADC therefore produces signed output data for analog inputs corresponding to nominally ± 1.25 volts around the +2.5 volt reference. The ADC results are read into the QSPI receive RAM as words, and are left-justified. That is, the sign bit of the ADC data is the msb of the word, and the 12 bit ADC data is padded with 4 trailing zeros. The ADC regards the leading "1" in the command byte as a synchronization bit. Therefore, the output data justification is controlled by the justification of the command byte within the word transmitted by the QSPI.

2.2.5 Microcontroller and Data Processing

The Front End is controlled by U224, a Motorola MCF5282 microcontroller operating in the single-chip mode. The board pulls RCON* high, which causes the processor to enter this mode as it comes out of reset. The internal 64.0MHz clock is generated by the internal synthesizer from a 8.000 MHz reference crystal. The crystal operates with roughly sinusoidal waveforms, and therefore generates less EMI than a square-wave oscillator module. To further minimize EMI and avoid the need for external pull up resistors, all unneeded dynamic I/O pins are set as outputs and disabled. This is performed by programming all the unused general purpose I/O pins as outputs at initial software boot up. This also helps reduce power dissipation. The other default values that are set by RCON* high are: boot port size - internal (32 bits); pad driver load - full drive strength; PLL reference - crystal; boot select - internal boot device; PLL mode - normal.

Two SCI ports are used. The first SCI port is used to interface to the host communication controller across the isolation barrier via the opto-couplers. The processor lies on the patient isolated side of the barrier, and communicates using the serial module bus. The required SCI baud rate is 500K baud. A second SCI is used to communicate to the SpO₂ boards. The third SCI is used for debugging purposes.

Power for the core is supplied by a +3.3VD switching power supply. Power for the internal A/D converter is supplied by a +5V linear regulator. The processor is resettable by a hard reset using several methods: 1) on power up; 2) generated locally by monitoring a voltage supervisory chip; and 3) the provision is made to have the module bus reset from the CPU side sent across the isolation barrier optocouplers, and then go to the microcontroller reset pin causing a hard reset. The Communications Processor will reset all the modules on the module bus at the beginning of its operation (after its own initialization).

A general purpose timer is used for several functions. One input capture channel is used for the pacer detection edge capture. Two output compare channels are used to implement the 38.4KHz respiration clock. The real time ECG trigger pulse is used with a general purpose I/O.

The periodic interrupt timer has the capability to be set to interrupt every 2ms and 0.5ms for software ISRs.

Emulation capabilities and high level debugging are included using a JTAG port configured as a Background Debug Mode (BDM) connector. A 26-pin header connector, J204, is provided.

Hardware multiply and accumulate (MAC) functionality for implementing the digital software filters is provided.

No external hardware interrupts are required.

2.2.6 Memory

Since the processor operates in the single chip mode, only internal memory is used. The device contains a ColdFire Flash Module (CFM), which is constructed with eight banks of 32K x 16-bit Flash to generate a 512-Kbyte, 32-bit wide electrically erasable and programmable read-only memory array. The CFM is ideal for program and data storage for single-chip applications and allows for field reprogramming without external high-voltage sources. The voltage required to program and erase the Flash is generated internally by on-chip charge pumps. Program and erase operations are performed under CPU control through a command driven interface to an internal state machine. All Flash physical blocks can be programmed or erased at the same time, however, it is not possible to read from a Flash physical block while the same block is being programmed or erased. The array used in the MCF5282 makes it possible to program or erase one pair of Flash physical blocks under the control of software routines executing out of another pair.

Some of the requirements satisfied by the design are 8KB SRAM and 96KB Flash EEPROM. The SRAM is used for the BOOT RAM, stack, and vector table. The Flash is used for the run-time code and satisfies the minimum of 64K, but expandable to at least 96K for ST/Arrhythmia and future growth. The 96K is divided into 2 blocks: 8K minimum for the bootloader code, and 88K minimum for the application code.

The Flash has a bulk erase mode. It is intended that the bootloader can be erased and changed only at the factory, while the application code can be reloaded in the field. The Flash has a security register, a protection register, and a lock control bit, all used to protect the boot code from accidental erasure. For added protection, a separate external program/erase jumper J7 is supplied, giving the capability to use jumpers for factory programming. The jumper is connected to a general purpose I/O pin and is only read by software in order to have permission to program the boot code. The application code is that which actually runs the module, following initialization, and is field downloadable via the module bus. The bootloader code performs basic initialization of the system, then passes control to the application. The bootloader also contains support for module bus downloads of the application code, in the event the application code is corrupted or is to be updated. The system can always recover from a failed download, since the bootloader cannot be accidentally erased or corrupted outside the factory.

The processor is to be soldered to the board unprogrammed. Initial programming of the bootloader is to be performed by the J204 BDM connector (Background Debug Mode). The application code can also be installed by the BDM, or it can be downloaded via the module bus once the bootloader is installed. Note that the BDM can also be used to facilitate board testing, besides downloading code.

The RAM requirements are met by the internal SRAM array. The vector table lies within the RAM. This allows the bootloader and application code to each install its own vectors at runtime. Note that when a Flash module (in this case the bootloader module) is configured as bootable, the initial PC, stack pointer, etc., are fetched from the module's shadow registers, not the usual vector table. Therefore, the system is able to boot despite having undefined RAM contents in the vector table at startup. One of the first tasks of the code is then to install a valid vector table in the SRAM. This must be done before any exception processing can occur.

2.2.7 I/O Ports and Software Register Programming

The interfaces to the processor are through the general purpose I/O ports, the QSPI, the SCI (UART), and the timer ports. The internal ADC is also used for status monitoring.

General purpose I/O expansion is available principally on ports TA[2], TB[2:1], NQ, SD[5:3], TD, TC[1:0], QS[6:4], QA[4].

Ports EL, EH, and AS[5:2] are used for microprocessor control signals and are configured as outputs, except for Port EH bit 1, which is an input. The table below shows the bit assignments for the ports. Port SD[2:0] is used for the SpO₂ ID bits and is listed below. Ports TA and TB are used for the general purpose timer signals and are listed below. Port QS is used for the QSPI signals and is listed below. Ports UA, TC, and AS are used for the SCI signals and are listed below. Port DD is used for the BDM signals, but is not listed below. Several ports are reserved for future interfaces using external address and data bus lines. These ports are A, B, C, D, E, F, G, H, and J. All of the unused I/O are all configured as outputs to eliminate the need to terminate these pins to a valid logic level.

ADC inputs and general purpose I/O are provided by Port QA and QB. The ports can be used for all the ADC signals, but have multiple functions. They can be configured with external analog multiplexer chips to accept as many as 18 analog inputs, utilizing the multiplexed signals MA1 and MA0 on port QA bits 1 and 0. This is used to extend the capabilities of the internal ADC. In this design, we accept 7 ADC inputs and don't need an external analog multiplexer chip.

The function and pin assignments of these ports are described in the tables below. The exact function of each signal will be more fully described in the discussion of the individual signal processing circuits. Each pin can be individually configured as an input or output. Software performs this configuration during initialization, and no subsequent changes are made during operation.

2.2.8 Signal Acquisition

ECG

The ECG signal acquisition consists of three differential amplifier channels, which can be configured to support either 3 lead or 5 lead operation. These are connected to channels 0 through 2 of the MAX147 ADC. In the 5 lead mode, a dedicated electrode (RL) is used for patient drive. This allows all of the remaining electrodes (RA, LA, LL, and C) to be used for signal acquisition. There are 7 standard vectors ("leads") which can be obtained simultaneously from these electrodes. However, these vectors contain much redundant information. In fact, only 3 channels of data are required to allow derivation of any or all of the 7 standard vectors. The ECM module bus therefore carries only lead I, Lead II, and V as the requisite data channels. In three lead mode, only three electrodes are attached to the patient. Further, one of these electrodes must be used for the patient drive, precluding its use for signal acquisition. Therefore, only vectors Lead I, Lead II, and Lead III are available, with only a single vector being available at a time. Two of the 3 differential amplifiers are configured to acquire Lead I and Lead II. The third amplifier is reconfigurable, by means of an analog switch, to acquire either the V lead or Lead III. The configuration of the amplifiers and the driven lead is controlled by the two ECG lead select bits, LS0 and LS1.

2.2.9 Lead Fault Detection

Lead fault detection is performed by observing the voltage on the ECG amplifier inputs. Due to the bias networks included in the lead buffers, an open circuited electrode will develop a strong negative voltage. The lead fault signal is then generated by the microcontroller, which is actively monitoring the voltage via its A/D converter.

In leads I, II, and III, the operation of the lead fault detection is very simple. When all leads are attached, both ECG amplifier inputs are approximately at the value of the drive amplifier bias voltage, which is about +2.5 volts nominal. This voltage is not sufficiently negative, so no lead fault condition is indicated. If one of the active electrodes becomes detached, the voltage on the corresponding amplifier input swings to about -5 volts. This is well beyond the threshold, so a lead fault condition is indicated. The effect is the same if either active lead is detached. If the drive electrode becomes detached, this is equivalent to both active leads being open, so the operation is the same. Note that the margins between the common mode voltage established by the drive amplifier and the lead fault threshold are large enough that the possibility of a 300 mV electrode polarization offset does not affect lead fault detection. Note also that this lead fault detection scheme only tests those electrodes which are necessary to view a particular lead selection. Therefore, to view leads I, II, or III, only RA, LA, and LL are needed. The lead fault detection is indifferent to the state of the unnecessary RL and C electrodes.

2.2.10 Pacer Pulse/Electrosurgical Interference Detection

It is necessary to detect pacer pulses so that the rate meter can be made unresponsive to them, and so that enhancement of the pacer pulse can be indicated on the monitor display. Electrosurgical interference is similar in nature to pacer pulses, but while a pacer pulse occurs at a repetition rate related to the normal range of heart rates, electrosurgical noise has much higher repetition rates, due to rapid sparking at the active electrode. Therefore, a single circuit can detect both types of signal, and categorize the detected event as a pacer or noise according to the repetition rate. The detection circuit processes the ECG signal present at the I, II, and III/V outputs.

The basis for detection of the pacer pulses is frequency - the frequency content of a pacer being assumed to be higher than any normal physiologic signal. The most difficult pacer to discriminate would therefore be one with the lowest slew rate, that is, the slowest rise time and smallest amplitude. From the range of pacers defined in AAMI EC13-1992, this is a pulse amplitude of 2 mV and a duration of 2 ms. The means of performing the frequency discrimination is shown in the figure below.

In order to identify the pacer or noise spike, a window comparator, U214, is used to detect when the output of U212 has a moderately high frequency content signal. U212 provides rejection of the Respiration excitation carrier, but permits passage of pacer signals. Positive and negative input pins of this comparator are biased near half of the +5 rail voltages. The threshold of the window is approximately 0.4 volts wide. The comparator output network consisting of C246 and R261, provides stretching for narrow input pulses of variable width to output pulses having a wider width. Since the window comparator is symmetrical, the system works equally well for pacer/noise pulses of either polarity. The outputs (open collectors tied together) are used as the pacer flag connected to the microcontroller.

2.2.11 Respiration

Respiration is obtained through the ECG electrodes by impedance pneumography, in which the AC impedance between a pair of the ECG electrodes is monitored. This impedance varies with the chest motions associated with breathing. The respiration signal consists of a small modulation on the order of 1 ohm, superimposed on a much larger baseline impedance. The baseline impedance measured at the patient has a typical value of 500 ohms, and may reach 2000 ohms. However, when AAMI connector ECG cables are used, the cable contains 1000 ohm resistors in series with each leadwire. Since the respiration is measured through a pair of leadwires, 2000 ohms are added to the patient impedance. When the connector board is equipped with additional defibrillation protection provisions (series ECG resistors and high voltage respiration coupling capacitors), the front end board can be used with resistor less ECG cables. Therefore, the total range of baseline impedance ranges from somewhat less than 500 to 4000 ohms.

The respiration signal is isolated from the baseline by a fixed analog highpass filter at 0.1 Hz, and a lowpass at about 3 Hz. The signal is amplified and acquired by channel 3 of the MAX147 ADC. Although the QSPI scans all channels every 2 ms, the respiration is to be sampled at only 100 Hz. Therefore, the data processing software takes data from the QSPI buffer in only 1 out of every 5 scans. The highpass filter is equipped with a reset function activated by a control line in Port A. The respiration reset is controlled in a manner similar to the ECG reset, in that it is activated whenever the respiration signal appears stuck offscale, and must remain asserted for a settling period after the signal is brought back in range. The baseline impedance is also monitored, by a channel in the 68HC16 internal ADC. When the baseline impedance exceeds about 4000 ohms (patient plus cable resistors), a high impedance flag must be set by the software. This flag indicates that the respiration signal is no longer reliable.

When monitoring neonatal patients, it is desirable to raise the highpass corner frequency to 0.2 Hz. Since the analog filter is fixed, this is done by refiltering the signal with a digital filter in software. In the adult mode, this digital filter remains active, but is set to a very low corner frequency, 0.0125 Hz. Therefore, the analog 0.1 Hz filter dominates the response. This relaxes the design constraints on the respiration filter and DC amplifier circuits, as any residual offset voltage present in these stages is now removed by the digital filter, even in the adult mode. In the neonatal mode, the digital filter is set to 0.155 Hz, which produces a 0.2 Hz 3 dB point when cascaded with the analog filter. A Mathcad document fully documents the digital filter. Note that these filters are based on the 100Hz sampling rate. Whenever software resets the analog filter, the cascaded digital filter must also be reset, or the baseline will not settle properly. The assembler code shows the method of resetting the digital filter. Note also that the detection of an offscale condition for reset generation must be done on the raw ADC data, before the digital filter.

The respiration can be configured to sense impedance in either a lead I (RA/LA) or lead II (RA/LL) axis, by means of the Respiration Lead Select bit in Port A. The respiration can be disabled by the Respiration Enable bit in Port A. It is necessary to disable the respiration when the carrier might cause interference with other electromedical devices. The table below summarizes the respiration control bits in Port A.

2.2.12 Invasive Blood Pressure

An interface is provided for two standard 5mV/mmHg/V transducers. This consists of a common excitation power source and a pair of differential amplifiers with lowpass filters, one for each channel. The excitation source is monitored by the 68HC16 ADC, while the pressure waveforms are acquired by the MAX147. The frequency response can be modified by digital filters processing the acquired signals.

The excitation voltage is nominally +5 volts, but tracks the ADC reference. In this way, the actual value of the ADC reference does not affect accuracy, since the transducer is a ratiometric device. The excitation source has current limiting, which prevents the module power supply from being disrupted if the transducer excitation becomes shorted. The excitation regulator's error amplifier output is monitored by the 68HC16 internal ADC. This signal will abruptly jump to almost zero when the excitation source begins to current limit.

2.2.13 Temperature

Patient temperature is monitored by a thermistor probe. Either YSI 400 series or 700 series probes can be used, with autodetection of probe type. When the 400 series is used, the temperature channel is accurate to 0.2 °C. Correct calibration is continuously verified, as is required by European standards.

The YSI 400 series probes contain a single thermistor, wired between the tip and sleeve of a two-circuit ¼ inch phone plug. The 700 series probes contain two thermistors, and use a three-circuit plug. The sleeve of the plug is connected to the common of the two thermistors. The primary thermistor is connected to the tip contact, and a secondary thermistor is connected to the ring contact. However, only the primary thermistor is used for temperature measurement. The secondary thermistor is used as the basis for probe type autodetection. The ring contact of the probe socket is biased through a resistor from the +5 volt supply, and has its voltage monitored by the 68HC16 internal ADC. When a series 400 probe is connected, the solid metal sleeve of the plug shorts the socket's ring contact to ground, so the ADC reads essentially zero. If no probe is connected, the ADC reads near full scale. However, if a series 700 probe is connected, a voltage divider is formed by the bias resistor and the secondary thermistor. Therefore, the ADC reads an intermediate value which depends on the probe temperature, but is easily distinguished from the readings obtained when a 400 series probe or no probe is present.

2.2.14 Timers

The only digital input to the processor is Timer Input Compare 1 (Port GP 0), which is used for pacer detection. This line exhibits a falling edge each time a pacer is detected. Therefore, this input should be configured to generate an interrupt on falling edges, which invokes the pacer handling ISR. A timer channel, rather than interrupt input, has been used so that the exact time of arrival of the pacer is logged; this may prove helpful in generating some of the timing based on the pacer, although it is not necessary to use this feature. The latency of the pacer ISR must be minimized, a consideration which must be remembered when assigning timer interrupt priorities. Timer Output Compare 1 (port GP 3) is the pacer blanking output. When the monitor is used with patients having conventional implanted pacemakers, this signal is not used, and is maintained at logic low. In the case of external pacemakers, a much stronger pacer overload signal results, and the pacer blanking output is used to activate a sample and hold of the ECG signal for the duration of the pacer overload. In external pacer mode, TOC 1 is used to generate the pacer blanking pulse. The Pacer ISR sets the TOC 1 output high, initiating the pulse. It further programs the TOC 1 register to terminate the pulse after the requisite duration. Therefore, the TOC 1 function is set to drive the pin low on timer match. Low ISR latency is necessary to ensure that the pulse starts promptly upon pacer detection.

Timer Output Compare 2 (Port GP4) is used to define the E-trigger pulse sent to the module bus. The E-trigger pulse is initiated by the R-wave detection software, which also programs TOC 2 to terminate the pulse after the requisite width.

The other timer channel pins (Port GP 5..7) are unused, and should be configured as outputs, to eliminate the need for termination. However, the associated internal timer channels may be used for software purposes, such as the 2 ms data acquisition interrupt, flash programming timer, etc.

2.2.15 Data Packets

The data communications via the UART and communication isolation circuits are in the form of bursts, or packets, of data.

The SCI is used to support the RS-485 module bus interface, operating at 500 kbaud. The SCI is operated in the 9 bit mode. In the module bus protocol, ninth bits are set only when a module address is transmitted. Most of the time, the SCI is operated in the Address Mark Wake-Up mode. In this mode, it ignores all characters without the ninth bit set. Each time an address is sent on the module bus, the receiver will generate an interrupt on this character. Software must rapidly evaluate this character to determine if it matches the module address. If it does not match, the SCI mode remains unchanged, and the bus continues to be monitored for address characters only. However, if there is a match, the SCI must immediately be placed in the normal receive mode, so that the rest of the poll packet can be received and buffered. The CRC is evaluated during reception. If the poll packet CRC is valid, the transmitter is enabled, and SCI is used to transmit a pre-buffered response packet. Following this packet, the transmitter is disabled, and the SCI is returned to the Address Mark Wake-Up mode. Control of the transmitter is by means of peripheral select 3 (Port PQS 6), which is brought low to enable the RS-485 transmitter.

Because of the high data transmission speed, each of the phases of module bus communications is best handled through a separate ISR, with the interrupt vector being changed for each phase. This will result in faster response than could be achieved in a single ISR with conditional code. The SCI must be the highest priority peripheral interrupt in the system, due to the high communication speed.

2.3 TFT Display / Monochrome Interface Board and Keypad Board (P/N 0670-00-0686 or 0670-00-0726)

Overview

This board provides interface and support for four different displays, an SPI interface to 4 X 8 matrix keypad, optical encoder and LED's. It provides connections for an external speaker and inverter for the display.

2.3.1 The EPLD Interface to the CPU Board VIA SPI

The purpose of the CPLD (U1) is to interface to and scan for key presses on the front panel keypad. The method of communicating with the CPLD is the SPI port of the 68HC916X1 communications processor on the CPU control board, 0670-00-0674. The SPI interface is a serial interface with separate serial data and clock. Data can flow in either direction using the common clock. The communications processor is set as the master device and the CPLD can only be a slave.

The method used to scan the keypad, which is a 4 row (J11) with up to 8 columns (J10), is a "walking zero" pattern. This means that 3 of the 4 row/lines will always be a logic "1" with one line driven low. In a complete cycle, each line will sequentially be driven low, driving a different row on the keypad.

2.3.2 Video display connections

The J5 connector is the decoded video for the TFT color LCD / monochrome display based on the board's configuration. The 3.3 VDC input power requires additional filtering.

2.3.3 TFT Inverter Connection

The inverter for the monochrome or TFT display is connected to J3. This inverter uses the filtered +12V2 voltage and is controlled via a 5V CMOS compatible signal.

2.3.4 Speaker connection

The system speaker is connected to J2. The Interconnect Board functions as a pass through for this signal.

2.3.5 Encoder connection

The optical encoder for the keypad is connected to J4. Phase signals (CHA/CHB) and the switch contact signal (SW) are passed through the interconnect board to ADC on the CPU board.

2.4 NIBP Module (P/N 0997-00-0501)

Overview

The NIBP PCB utilizes a Motorola MC68HC16Z1 microcontroller. This processor is responsible for controlling a pump and two valves in the generation of the patient pressure signal. This pressure signal is generated non-invasively using an inflatable cuff. A Fujikura XFPM-050KPG-P2 pressure transducer converts the pressure signal in the cuff to an analog voltage. The pressure signal is sampled by an AD7714 24-bit ADC which interfaces to the microcontroller's QSPI port. This data is processed by the HC16Z1 to determine the blood pressure using the oscillometric principle. The results are then fed to the host via a RS-485 interface through the processor's SCI port.

During a measurement, the HC16Z1 software inflates the cuff and then controls the pressure bleed rate using a linear valve. The linear valve control allows the software to adjust the valve orifice to arrive at a nominal linear bleed rate of 6mmHg per second. At the conclusion of the measurement, a dump valve is opened by the software which allows the cuff pressure to rapidly bleed down to atmosphere.

A separate Microchip PIC16C710 processor and Fujikura XFPM-050KPG-BP pressure transducer are used to monitor the cuff pressure redundantly for safety purposes.

This document describes the details of the actual design implementation developed to meet the specifications set forth in the PCB specification document. It provides theory of operation and internal specification of this implementation.

2.4.1 Pneumatic System Control

The pneumatic control consists of a pressure transducer, ADC, microcontroller, DAC, and drive circuitry. This circuitry controls a pump, a dump valve and a linear valve. The pneumatics can also be disengaged by the over-pressure detection circuitry. The pump is used to inflate the cuff at the beginning of each measurement cycle. Inflation pressure is regulated by the HC16Z1 software monitoring the pressure transducer signal from PT1 via the AD7714 ADC.

During the pump-up phase, the dump valve (V1) is closed and linear valve (V2) is modulated. At the onset of the actual measurement phase, the linear valve is controlled to provide a gradual reduction of the cuff pressure. The HC16Z1 software maintains the pressure bleed rate at a nominal 6 mmHg per second, regardless of the cuff pressure or system volume. During the measurement phase, the pressure signal acquired by the transducer PT1 is digitized by the ADC (U2) and processed to extract the oscillometric blood pressure data. At the conclusion of the measurement phase, the dump valve and linear valve are both fully opened to rapidly exhaust the residual cuff pressure.

2.4.2 Pressure Transducer, PT1

A Fujikura XFPM-050KPG-P2 transducer was selected for the measurement channel. It provides a high level output signal which eliminates the need for an external amplifier circuit. All that is required is a pull-up resistor and compensation capacitor. The -P2, is screened to maximize performance in designs which will perform a zero cal before each measurement and a yearly span cal at 150mmHg near room temperature. It also provides a nonlinearity specification beyond the screening limits which enhances performance.

Adjusting trim pot R81 changes the attenuation factor of the transducer output signal (span calibration). The nominal gain slope will correspond to the attenuation produced when the wiper is at the midpoint of its range. With a 28.7k Ω value for R80 and a 2k Ω value for R81, the nominal gain to be used by the software for the measurement channel is 11.29mV per mmHg. The adjustment range is wide enough to cover the +/-50mV transducer set point tolerance at the 150mmHg calibration pressure.

2.4.3 Pressure Transducer, PT2

The Fujikura XFPM-050KPG-BP transducer was selected for the over-pressure channel. Due to a transducer accuracy of ± 5.625 mmHg over the entire pressure range, the overpressure transducer must be zero calibrated at 0mmHg in order to operate the measurement duration timer. This zero calibration must be performed at the time of manufacture, any time a transducer is replaced, and as part of the yearly service routine for the NIBP module. The -BP provides a high level output signal which eliminates the need for an external amplifier circuit. All that is required is a pull-up resistor and compensation capacitor.

Adjusting trim pot R31 effectively zeros the transducer error. With 0mmHg pressure applied to the transducer input port, R31 is adjusted until the output of the op-amp (U16) is $0.1V \pm 1mV$. With a 100k Ω value for R30, a 3.60k Ω value for R29, and a 10k Ω value for R31, the nominal gain to be used by the software for the over-pressure channel is 12.44mV per mmHg. The adjustment range is wide enough to cover the +/-67.5mV transducer set point tolerance at the 0mmHg calibration pressure.

2.4.4 Over-Pressure Detection

There are two methods of keeping the pressure from getting too high. The first method is the HC16Z1 software based monitoring of the pressure transducer, PT1. When the software monitors pressure higher than, 295mmHg in Adult mode, 195mmHg in Pediatric or 145mmHg in Neonate mode, the measurement cycle will halt and dump valve, V1 and bleed valve, V2 shall open to release the pressure in the cuff.

In the event of an over-pressure condition that is not corrected by the HC16Z1 software and the measurement channel circuitry, the over-pressure channel serves as a fully redundant backup system to disable the pump and valves, thus relieving the pressure in the cuff. The hardware over pressure limit detect circuitry will deactivate the over pressure signal 12VEN*, cutting off power to the pump (M1) and valves (V1 and V2), reverting them to their 'normally open' state, independent of software. This action places the NIBP PCB in a 'shutdown' state that can be exited only by cycling the system power.

To achieve this secondary over-pressure detection, the PCB uses a pressure transducer (PT2) separate from the measurement channel, a secondary microprocessor (U4), and power-cut circuitry (Q1, Q2). This circuit is also powered by a separate voltage (T5V) than used by the AD7714 and measurement transducer.

2.4.5 Pump, M1

The pump control signal, M1EN, is provided via a PWM signal from the HC16Z1 microcontroller and is active high. This signal switches MOSFET Q3 (1/2), applying power to the pump motor. Power to the pump (12VSW) is supplied from 12V2 via Q2. This allows the pump to be disabled in case of a fault condition. (See section 1.1.1.3- Over-Pressure Detection).

2.4.6 Dump Valve, V1

The dump valve, V1, is controlled by the V1EN signal provided by an active high signal from the HC16Z1 microcontroller. This signal drives MOSFET Q3 (1/2), which switches power to the valve coil. Power to the valve (12VSW) is supplied from 12V2 via Q2. This allows the valve to be opened in case of a fault condition. This valve is a 'normally open' type, so coil current must be supplied to cause the valve to close.

2.4.7 Linear Valve, V2

The bleed valve, V2, provides bleed down of the cuff pressure. The HC16Z1 software maintains the pressure bleed rate at a nominal 6mmHg per second, for product specified volumes and pressure ranges. The linear valve can also be used to control the pump up rate when small volume cuffs are used in the neonatal mode.

Note that this valve is a 'normally open' type, so coil current must be supplied to cause the valve to close.

The linear valve's bleed rate is current controlled by the HC16Z1 software by writing to a Maxim MAX5352 12-bit DAC (U12) connected to a Burr-Brown OPA336 CMOS operational amplifier (U13), in turn connected to an International Rectifier IRF7303 Power MOSFET (Q6).

The DAC output voltage is divided by 5 (which results in a full-scale control voltage of 0.5V nominal) which is applied to the opamp's, U13, non-inverting input. A current sensing resistor, R95, is used to generate a low voltage proportional to the linear valve current. This voltage is fed back to the opamp's inverting input. The opamp controls the Q6 FET gate voltage to maintain the desired current setting and corresponding valve orifice. A5V is used to generate a small offset voltage using R94 and R92 to insure the FET is fully off for a DAC code of 0.

R95 is chosen to guarantee the full-scale current fully closes the valve under worst case conditions, including coil winding tolerance.

The IRF7303 MOSFET part (Q6), was chosen due to its lead-frame design which offers superior power dissipation capabilities. As such, the maximum junction rise when driving the 0.526W, 274 ohm linear valve coil under the worst case conditions, does not warrant any heat-sinking to achieve reasonable reliability.

2.4.8 Primary Microcontroller, U10

The NIBP PCB utilizes a Motorola MC68HC16Z1CPV16 microcontroller. This specifies a 5V, 16.78MHz, commercial temperature range part in a 144 pin TQFP package. This processor is responsible for controlling a pump and two valves in the generation of the patient pressure signal. This data is processed by the HC16Z1 and fed to the host via an RS-485 interface through the processor's SCI port.

A 32.768kHz crystal (Y1) is used for the HC16Z1 reference oscillator circuit. The HC16Z1 SYNCR (clock synthesizer control) register will be set with X=1, W=0 and Y=60. This produces a nominal system clock frequency of 15.99MHz. The 32.768kHz crystal is specified with a load capacitance of 20pF. To present this load, C20 and C21 are set to 33pF. The load capacitance is calculated as the series combination of C21 and C22 plus the stray capacitance which is estimated to be less than 5pF.

At Power-On Reset, the state of the HC16Z1 pins controlling the pump and valves is such that they are disabled (pump off / valves open).

The HC16Z1 has an internal ADC which will be used to monitor both pressure transducer outputs, a 2.5V reference source, A5V, 12V and the switched 12V voltage, 12VSW. Dividers are used where needed to insure the sampled voltage is within the usable ADC input range. A filtered version of T5V is used as the ADC reference.

2.4.9 Secondary Microcontroller, U4

The PCB incorporates a Microchip Technologies PIC16LC710 to perform over-pressure sensing.

A 2.45MHz ceramic resonator (Y2) with built-in capacitors is used for the PIC16 oscillator.

The PIC16 is informed of the desired measurement mode by reading the MODE2:0 signals fed from the HC16Z1. It in turn sends back three signals, STATE2:0, to indicate that the PIC16 has not encountered any faults, has set its over-pressure and measurement duration limits to match the type of measurement indicated, and is ready for the measurement of the type encoded on STATE2:0.

The over-pressure signal (PVO) is sampled by an ADC internal to the PIC16 at a rate of 1.196kHz. If it detects an abnormal condition, the PIC16 goes into an emergency shutdown state. In this state, the PIC16 turns off the 12VSW power feeding the pump and valves by toggling the 12VEN* signal line high. Since the valves are normally open, turning off their power will vent any cuff pressure to atmosphere. The PIC16 then remains in the emergency shutdown state until the system's power is cycled. Note, a software reset issued from the HC16Z1 and asserting RST* will have no effect on releasing the PIC16 from the shutdown state.

The ADC uses an external reference voltage (T5V). Since T5V is the same voltage source that is powering the ratiometric transducer, direct ADC readings represent the pressure.

In addition to the input signals MODE2:0 and PVO, the PIC16 also has the 2.5V reference voltage (25VR) applied to its A/D inputs. This signal is used as an 'back-door' verification of the T5V reference voltage. Since 25VR is generated from a separate supply than T5V, and since T5V is also used as the ADC reference voltage, if the T5V reference voltage were to fail, the ADC would read full scale when comparing 25VR to the ADC reference (T5V).

The PIC16 device includes a brown-out reset circuit which guarantees the device is reset when VCC is below 3.7V. As long as the PIC16LC version is used, the device is guaranteed to be reset if its minimum allowed supply voltage is not present. This brown-out reset is required since the PIC16 is not connected to the HC16Z1 RST*.

To increase the reliability of the PIC16 device's function as an over-pressure detector, sleep mode will not be utilized. This prevents the possibility of the part becoming stuck in the sleep state.

2.4.10 Memory

Flash Memory

The program code will be stored in an Intel 28F400B5 4Mbit flash memory. The flash device specified has the boot sector located at the bottom of the memory map at address 00000H where the HC16Z1 expects to find the reset vectors.

Although the flash device requires additional power with CE* tied low, this prevents the need for decoding logic where board real estate is limited.

Besides storing program code, other unprotected sectors of the flash memory may be used to store less critical nonvolatile data if required. This would require dedicating an entire flash sector for that purpose. However, due to small 8K byte parameter blocks in the flash, this is not a gross waste of memory resources and prevents the need for an additional device.

2.4.11 CMOS Static RAM

The CMOS SRAM is composed of two Sony CXK58100AM 128k-word x 8-bit parts, each with its own chip select signal, CSRAMLB* and CSRAMHB*, connected to the CS1* pins. The HC16Z1 R/W* signal is used to activate the SRAM WE* pins while the OE* pins are held low and the CS2 pins are held high to default the part to the read mode. Although this much memory is unlikely to be needed during normal operation, it will help when updating the flash in the field from the host. During this process, the HC16Z1 program code must reside in the SRAM with additional room available for buffering data received from the host.

2.4.12 CMOS EEPROM

The HC16Z1 also has access to a National Semiconductor NM25C020 2k-bit serial EEPROM through its QSPI port. This EEPROM device may be used for storing PCB identification codes or any other non-volatile information. Although a potentiometer is currently included in the circuitry to allow span calibration of the measurement channel, the EEPROM could optionally be used to store span calibration values for a software calibration scheme.

The HC16Z1 software can detect bad sector data in the serial EEPROM by storing checksums which can be verified during initialization.

2.4.13 Voltage Sources

The PCB is fed 12V and 5V (VCC) from the host through connector J1. VCC is used to power the PCB's digital circuitry. It is also used to generate a 2.5V reference signal (25VR) using a Maxim MAX6125 2.5V reference (U11).

VCC can alternately be applied through J7 during in-circuit programming or debugging procedures. VCC shall not be applied to both connectors simultaneously. VPP is applied through J7 as the programming voltage for the PIC16.

A switched version of 12V2 (12VSW) is generated by Q2 and is used to drive the electro-mechanical components. This switch allows these components to be de-energized by the PIC16 processor during an emergency shutdown. The 12V supply is also used to generate separate, high tolerance 5 volt analog voltages, A5V and T5V, for powering the two pressure transducer circuits. Each of these 5V voltages are generated using Maxim MAX6250 5V references (U3 & U15).

A5V is used for the measurement channel pressure transducer and AD7714 ADC analog supply and a divided version is used for the device reference. A5V is also used to power the linear valve opamp control circuit.

T5V is used as the PIC16 ADC and HC16Z1 ADC reference voltages and the over-pressure transducer supply. In addition, T5V is used as the HC16Z1 analog supply voltage (VDDA).

2.4.14 Host Reset

The MODRESET* signal from J1 allows the host to reset the main processor (HC16Z1) on the PCB. A NOR gate (U14) inverts the signal and the Q7 FET pulls RST* low when MODRESET* is activated.

RST* is pulled up by R17. This resistor's value was chosen in order to meet the RST* timing requirements of the HC16Z1. If the RST* rise time is too slow, the HC16Z1 will assume there is an external reset and repeatedly drive RST* low itself. This rise time is governed by the capacitive loads on RST* as well.

VPP is pulled up to VCC by R44 during normal device operation which activates the PIC16 power-on-reset.

NOTE: RST* is not connected to the PIC16 MCLR* input (VPP) in order to prevent an HC16Z1 reset from bringing the PCB out of the emergency shutdown state.

2.5 Patient Connector Board AAMI

The ECM Patient Connector board is intended for use with cables having integral 1k resistors, which eliminate the possibility of harmful arc-over at the connector pins during defibrillation.

2.5.1 Spark Gap Suppressor

The patient cable is attached to the patient connector board. The clamping of defibrillator transients, consisting of a neon bulb with each electrode circuit which clamps the peak voltage with respect to isolated ground in series with the coupling capacitors. The cable resistors absorb the remaining defibrillator voltage.

2.5.2 Neon Bulbs

This board provides defibrillator overload protection in conjunction with the front-end board. The neon bulbs has a breakdown voltage range 60 v to 75 Volts. The patient's ECG and Respiration signals pass through the neon bulbs, which suppresses the defibrillation pulses.

2.5.3 Low-Pass Filter

The patient cable is attached to the patient connector board. The ECG signal and the respiration signal pass through the AAMI connector J1. This board contains 3 LC Low -Pass Filters with a minimum roll-off frequency of 17 MHz. A cut-off frequency of 23 MHz (-3dB)

2.5.4 EMI Suppressor

The temperature probe connects to a three-circuit phone jack connector on the Patient Connector board. The temperature circuit provides high-precision measurements of the thermistor resistance, while using a minimum of precise components. This module also features electrosurgical interference suppression (ESIS) and EMI suppression. The Connector cable is used to reduce Conducted Susceptibility and Radiated Susceptibility induced by the high frequency fields. The module serves simply as a connector; the signals pass through efficiently and with minimum loss.

2.5.5 Patient and Power Isolation

This power supply requires sufficient isolation between the input and output to withstand the voltage of a defibrillator, up to 2.5 kVrms. Further, it requires low capacitance between the input and output, to minimize leakage currents which may flow should the patient accidentally contact line voltage. The patient's signals in the Patient Connector board must be isolated to the same degree as the power supply and the ground.

2.5.6 Provide mating for ECG, Temperature and two IBP connectors

The patient cable is attached to the monitor at the Patient Connector board. From the connector board, the signal flows to the Front-End module, where the bulk of the ECG processing is performed the transducers are plugged into the monitor via the Patient Connector board. The Connector board bridges the excitation and ground of the transducers together, then passes the signals to the main board.

2.5.7 0670-00-0682-01

This module is responsible for acquisition of most of the patient-safety-isolated signals, namely the ECG, Temperature and two channels of Invasive Blood Pressure connectors IBP1 and IBP2. The Connector board collects all of the individual patient cables into a single ribbon cable, then passes the signals to the main board.

2.5.8 0670-00-0682-02

This module is responsible for acquisition of the patient-safety signals, namely the ECG and the Temperature. This module is without the dual 6 pin connectors for the IBP. The Connector board collects all of the individual patient cables into a single ribbon cable, then passes the signals to the main board.

2.6 Patient Connector Board H.P.

The ECM Patient Connector board is intended for use with cables having integral 1k resistors, which eliminate the possibility of harmful arc-over at the connector pins during defibrillation.

2.6.1 Spark Gap Suppressor

The patient cable is attached to the patient connector board. The clamping of defibrillator transients, consisting of a neon bulb with each electrode circuit which clamps the peak voltage with respect to isolated ground in series with the coupling capacitors. The cable resistors absorb the remaining defibrillator voltage.

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This board provides defibrillator overload protection in conjunction with the front-end board. The neon bulbs have a breakdown voltage range 60 v to 75 Volts. The patient's ECG and Respiration signals pass through the neon bulbs, which suppresses the defibrillation pulses.

2.6.3 Low-Pass Filter

The patient cable is attached to the patient connector board. The ECG signal and the respiration signal pass through the HP connector J1. This board contains 3 LC Low -Pass Filters with a minimum roll-off frequency of 17 MHz. A cut-off frequency of 23 MHz (-3dB).

2.6.4 EMI Suppressor

The temperature probe connects to a three-circuit phone jack connector on the Patient Connector board. The temperature circuit provides high-precision measurements of the thermistor resistance, while using a minimum of precise components. This module also features electrosurgical interference suppression (ESIS) and EMI suppression. The Connector cable is used to reduce Conducted Susceptibility and Radiated Susceptibility induced by the high frequency fields. The module serves simply as a connector; the signals pass through efficiently and with minimum loss.

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2.6.6 Provide Mating for ECG, Temperature and two IBP connectors

The patient cable is attached to the monitor at the Patient Connector board. From the connector board, the signal flows to the Front-End module, where the bulk of the ECG processing is performed the transducers are plugged into the monitor via the Patient Connector board. The Connector board bridges the excitation and ground of the transducers together, then passes the signals to the main board.

2.6.7 0670-00-0680-01

This module is responsible for acquisition of most of the patient-safety-isolated signals, namely the ECG, Temperature and two channels of Invasive Blood Pressure connectors IBP1 and IBP2. The Connector board collects all of the individual patient cables into a single ribbon cable, then passes the signals to the main board.

2.6.8 0670-00-0680-02

This module is responsible for acquisition of the patient-safety signals, namely the ECG and the Temperature. This module is without the dual 12- pin connectors for the IBP. The Connector board collects all of the individual patient cables into a single ribbon cable, then passes the signals to the main board.

2.7 Nellcor/Interface Board

Overview

The Nellcor SpO₂ Interface PCB provides the communication path for the two-way data flow between the Nellcor MP-304 PCB and Passport 2 CPU Control Module. The MP-304 analyzes the analog input from the SpO₂ sensor and outputs the data in digital format via a serial digital interface. The purpose of this PCB is to control the power supplied by the control module as well as to reassign pins for two connectors, serving as an adapter between the two boards.

2.8 Recorder Interface Board (AR-42)

Overview

The function of this board is to provide power filtering for the recorder and suppress the current spikes. The board also provide fan control and fan tach filtering and conversion to logic levels that the 860T can accept.

2.8.1 Detailed Description

2.8.1.1 Power Filtering

Power filtering of the recorder logic 5VDC is provided by C5 and C6. This circuit provides a low pass filter to reduce noise introduced into the system power. Since the load is digital logic the current peaks are minimal.

The power filtering for the recorder motor and print head is provided by this board. It is this board that must suppress the high current peaks from affecting the power supply and power distribution within the system.

The suppression must reduce these peak loads to less than 1 Amp with a maximum voltage ripple of 0.5VDC.

2.8.1.2 Fan Controller

The digital control provided by the 860T I/O pin operating as a output is conditioned by R5 & C7. This signal is then applied to the gate of Q1 which provides the drive control. The fan is low line controlled with the fan return being connected to the FET source pin. In series with the 12V2 is R1, 30 ohm resistor, that limits the fan voltage to approx. 9V and reduces the fan noise. When fan operates on 12VDC it draws 100mA, typical.

2.8.1.3 Fan Sense

The Tach-generator, TG, generates two cycles of square wave per rotation of the fan motor. The square wave is then converted to a Digital logic level, which turns on Q2 (FET). Q2's output is driven to Digital Logic low. The 860T uses this level to sense if the fan is functional. If FTACH goes to Digital logic High The 860T will drive the FAN_CNTRL to Digital logic low turning off Q1 FET removing Digital Ground from the Fan and turning it off.

2.9 XE-50 Recorder Interface Board

2.9.1 Cooling Fault

The Cooling Fault signal is driven by an FET (Q2), to the CPU to alert the CPU that a cooling fault has occurred. A "Cooling Fan Failure" message will be displayed on the unit. The fault can be cleared, if there is no obstruction in the fan, by cycling system power. In normal fan operation, a pulse train is present at the SENSE pin. A missing pulse detector monitors this pin during fan operation. A stalled, open or unconnected fan causes the TC646 to trigger its startup timer once. If the fault persists, the FAULT output goes low, and the device is latched in its shutdown mode. The Cooling Fault signal is also generated if there is an over-temperature condition. That is, a temperature rise above the point where the fan's PWM control signal is at 100%. A "Cooling Fan Failure" message will be displayed on the unit, but no action is necessary if the temperature normalizes.

2.9.2 Fan-Fault Sense

The SENSE input (U2 pin 5) is connected to a resistor divider network (R5 & R30) to scale down the tach pulses from the fan. During normal fan operation, a brief interruption in the fan current generates pulses into the sense resistors network. If the device is not in Shutdown mode, and pulses are not appearing at the SENSE input, a fault exists. The Sense Network shall scale-down the pulses that will meet the requirements of the TC646 of 90mV minimum at pin 5.

2.9.3 Power Filtering

Power filtering of the recorder logic 5VDC is provided by L1 together with C5 and C6. This circuit provides a low pass filter to reduce noise introduced into the system power. Since the load is digital logic, the current peaks are minimal. This board provides the power filtering for the recorder motor and print head. It must suppress the high current peaks from affecting the power supply and power distribution within the system. The suppression reduces these peak loads to less than the recorder in-rush current with a maximum voltage ripple of 0.5VDC.

Capacitor C7 is for the purpose of reducing induced PWM switching noise. The value of this capacitor depends on the fan current consumption. Therefore, this capacitor value may be adjusted after lab measurements are analyzed. A provisional capacitor (C16) is included as a placeholder with a different footprint to further aide in the elimination of the fan's acoustical noise, if required.

2.9.4 XE-50 Interface

J4 Interfaces the XE-50 Recorder to this Module. Data is transferred serially to and from the recorder when it gives the indication that it is ready to accept data. The signals SINEN* and RDY* are ANDed together to produce the REC_CTS*, which is processed by the CPU for data flow-control.

2.9.5 5V Regulator (U4)

The 5V Regulator circuit, comprised of the Micrel MIC2954 three terminal regulator, which derives +5V from the incoming +12V (+12V2). The regulated +5V is referenced to the 12V-return in order to minimize the introduction motor noise generated by the fan.

Q2, Q3 and Q5 isolate the boundary between the CPU Module's circuit ground potential, and the local ground potential. Since the two are referenced to different supply voltages, they can be significantly different.

2.10 Power Supply

2.10.1 Part Numbers 0014-00-0250 and 0014-00-0190-01

The isolated power supply takes a raw +12V2 DC supply voltage and generates the operating voltages required by the Front End Module. Since the input voltage varies over a +/-5% range, some form of regulation is required. To preserve efficiency, a modular switching supply is used.

This power supply requires sufficient isolation between the input and output to withstand the open circuit voltage of a defibrillator, up to 5 KV. Further, it requires low capacitance between the input and output, to minimize leakage currents which may flow should the patient accidentally contact line voltage.

Operating power is to be derived from the partially regulated +12V2 supply (4.0 W max., including the SpO2 module interface), and output as +5.5V and -1.1V. Several voltages will be generated locally on the isolated front end, including +2.5V, +3.3VD, +5V, -5V, and +5P. Other voltages will be generated on the SpO2 interface board.

The +5.5V and -1.1V DC output voltages vary according to load. The major source of load variation is the presence or absence of the invasive pressure transducers. Certain portions of the system, such as the A/D converter, and devices interfaced to the microcontroller require a well-regulated +5 volt supply. This is obtained from the +5.5V rail by a linear regulator, U802, whose enable line is activated immediately upon power up. A dedicated voltage reference device, U801, is used as the +2.5V reference voltage for the A/D converter and other parts in the frontend. The tolerance of this regulator (0.1%) is fairly good. In the case of the invasive pressure, the transducer excitation voltage must track the +2.5V supply. However, because the transducer circuits are prone to being shorted (as by spilling saline into a connector), it is not advisable to directly use the +5 volt supply to excite the transducers. Therefore, a second power source, a very accurate voltage regulator (1.0%), U228, has been added for the pressure excitation. A voltage comparison is performed by U223A, and output as EXSTAT. A compensation network consisting of C289, R323, and R957 is used. In the event that the pressure excitation should be shorted out or overloaded, U228 will go into current limit or shutdown, disabling the IBP function, but the +5 volt supply from U802 will not be affected, so other functions will continue to operate. The +3.3VD used for the microcontroller power is supplied by U805, a high efficiency step down switching power supply. The power is created from the unregulated +5.5V, and a soft start feature is implemented to aid the microprocessor to power up smoothly. There is no enable capability for the +3.3VD, since the microcontroller must be powered up once power is applied to the front end. The -5V used in the patient analog section is supplied by a linear regulator, U803, whose enable line is activated immediately upon power up.

Power being supplied to the SpO2 modules is created on the SpO₂ interface board from +5.5V and -1.1V, in order to eliminate any negative interaction resulting from shared regulated power.

On the Front End processor, it is crucial during power up that VDD never exceeds VDDH by more than 0.3V. Within the processor, there are diode devices between the two voltage domains, and violating this rule can lead to a latch-up condition. This is satisfied because it's 3.3V switching power supply runs off of +5.5V and has a slower startup, while VDDH, which also runs off of +5.5V, is output from the voltage regulator, which comes up almost immediately. So VDD will never exceed VDDH. Contingencies for enabling the +5V and -5V by the microcontroller were removed to satisfy the power up sequencing on the VDDH line.

2.10.2 Part Number 0014-00-0251

The power supply can operate off of an AC line, a DC source from the Docking Station (DS-DC), or two Batteries (either Sealed Lead Acid or Lithium-Ion). The power supply will automatically select the available power source based on a specified priority.

The power supply provides 5V and 12V regulated DC output voltages. The outputs are turned On/Off via a logic signal **REMOTE-ON***.

Two independent multi-chemistry battery chargers are included in the power supply. The chargers are capable of rapid charging up to two Sealed Lead Acid or Lithium-Ion batteries. The chargers will be activated when AC or DS-DC power is applied.

The power supply constantly monitors various available power sources, which are selected in the following priority order:

1. AC, or DS-DC
2. BATTERY

The total off-state current from both batteries must be less than 5 mA. During Battery operation, the **BATT-OP*** output signal is set to a logic "0". Otherwise, **BATT-OP*** is a logic "1". When operating on battery power, each battery will share the total load based on its individual charge level.

The transfer from one source to another is seamless and occurs when the source providing power is either disconnected or out of range.

An **AC-PRESENT** output signal that can drive an external LED at 10mA indicates the presence of AC power. When AC power is applied, this output signal has an open-circuit voltage of 20Vdc \pm 15%, with output equivalent impedance of 1.8k Ω \pm 10%. When AC power is not present, the **AC-PRESENT** output signal is 0V.

The power supply includes two independent chargers that are capable of charging 2 Lithium-Ion (Li-ion) batteries (P/N: 0146-00-0069) or 2 Sealed Lead Acid (SLA) batteries (P/N: 0146-00-0043).

The chargers are enabled upon application of AC, or DS-DC power and are independent of the **REMOTE-ON** signal. The charger provides protection against shorted battery cells and overly discharged batteries.

The Power Supply also provides a **BATT-CHARGE** output signal that is a logic "1" when either charger is active (i.e. batteries are actually being charged). Otherwise, **BATT-CHARGE** will be a logic "0". In addition, the signal will be logic "0" if there is a charger fault, such as open/shorted cell(s). The **BATT-CHARGE** output is capable of driving an external LED, sourcing a minimum of 10mA.

During BATTERY operation (i.e. AC and DS-DC powers are not present), the power supply latches off when the BATTERY voltage drops below 10.3V for SLA and 9.2V for Li-Ion. The power supply unlatches when any one of the following occurs:

- The **REMOTE-ON*** signal is toggled off and on, provided that valid input power (AC, DS-DC, or BATTERY) is present.
- AC or DS-DC power is applied.

2.11 Communication Isolation

The communication between the Front End Module and the host must be isolated to the same degree as the power supply. The communications consist of an asynchronous bidirectional serial data stream at 500K baud. Since these signals are all digital, the isolation is performed with optocouplers. All these devices are a special type, which feature very high isolation voltage.

Data is sent from the main part of the **Passport 2** CPU to the Front End Module. It is inverted twice by U100, and then buffered by Q2, so that it is capable of driving the LED portion of optocoupler U231. The current applied to U231 is set by R47. Note that the power for these devices is obtained from the non-isolated main +5V. The output side of U231 is connected to the isolated circuitry. Data at a +5.5V pullup level (IRXD) is obtained by the use of pullup resistor R346. This data is connected to the UART receive data input of the microcontroller, through a translation buffer.

The communication from the Front End Module to the CPU is very similar. The microcontroller's UART transmit data output switches driver transistor Q204, which performs an inversion while driving the LED portion of optocoupler U230, with the current being set by R328. These components operate from the isolated +5.5V rails. Note that this supply is used to power the LED, so that the current pulses do not create noise on the +3.3VD and +5V rails. The output of the optocoupler is connected to the non-isolated circuits, where, with the assistance of pullup resistor R48, a 5V CMOS level signal is obtained.

A transmit data enable signal is applied to Q206 so that it may drive the LED portion of optocoupler U232, with the current being set by R354. The output of the optocoupler is furnished with pullup resistor R58 to the non-isolated +5V supply, and drives the enable pin of transceiver U28 through U100.

The data communication consists of brief data packets, which occur at low duty cycle. Therefore, the communications lines spend much of the time in the idle state. Further, the ETRIG signal is also active (only on) for very short periods. The ETRIG signal is applied through a series resistor R864 to Q207 so that it may drive (on or off) the LED portion of optocoupler U233, with the current being set by R65. The output of the optocoupler is furnished with pullup resistor R72 to the non-isolated +5V supply, and directly drives two inverters U100.

2.12 El Display Interface Board

2.12.1 Overview

This board provides interface and support for the EL display, an SPI interface to a 4x8 matrix keypad, optical encoder and LED's. It also provides connection for a speaker.

2.12.2 Detailed Description

CPLD Interface to the CPU Board Via SPI

The purpose of the CPLD (U1) is to interface to, and scan for, key presses on the front panel keypad. The method of communicating with the CPLD is the SPI port of the 68HC916X1 communications processor on the CPU control board (0670-00-0674). The SPI interface is a serial interface with separate serial data and clock. Data can flow either direction using a common clock. The communications processor is set as the master device and the CPLD can only be a slave.

Video Display Connections

The J5 connector is for the EL display. The EL display requires a 12V excitation voltage, 5V to power the logic circuitry, and can recognize the 3.3V logic levels. Data lines LD0 through LD7 are driven by 3.3V logic from the video processor, and filtered with 68pF capacitors to 3.3V ground to prevent ringing.

Speaker Connection

The system speaker is connected to J2. The EL Display/Keypad Interface Board functions as a pass through for this signal.

Encoder Connection

The optical encoder for the keypad is connected to J4. Phase signals (CHA/CHB) and the switch contact signal (SW) are passed through the EL Display/Keypad Interface Board to an ADC on the CPU board.

VDD Control Circuit

The board employs a P-Channel FET together with a NPN Transistor to provide power switching for the EL display's 12V excitation. The FET is controlled by the transistor which is switched on and off.

JTAG Connection

The board is equipped with JTAG Connector, J9, for in-circuit programming of the Keypad Scanning CPLD.

2.13 Passport 2 Passive Display/Keypad Interface Board

2.13.1 Overview

This board provides interface and support for the Passive Display, an SPI interface to a 4 x 8 matrix keypad, optical encoder and LED's. It also provides connection for a speaker.

2.13.2 Detailed Description

CPLD Interface to the CPU Board VIA SPI

The purpose of the CPLD (U1) is to interface to, and scan for, key presses on the front panel keypad. The method of communicating with the CPLD is the SPI port of the 68HC916X1 communications processor on the CPU control board (670-00-0674). The SPI interface is a serial interface with separate serial data and clock. Data can flow in either direction using the common clock. The communications processor is set as the master device and the CPLD can only be a slave.

Video Display Connections

Connectors J12, J13 and J14 are for the passive display. J12 and J13 are connectors for the display data lines and power, J14 is for the inverter. Data Lines LD0 through LD7 and UD0 through UD7 originate from the video processor and are driven by 5V logic from the FCT162373T buffer line driver. The data lines are terminated with 61.9 ohm resistors and filtered with 68pF capacitors to ground to prevent ringing.

Speaker Connection

The system speaker is connected to J2. The Passive Display/Keypad Interface Board functions as a pass through for this signal.

Encoder Connection

The optical encoder for the keypad is connected to J4. Phase signals (CHA/CHB) and the switch contact signal (SW) are passed through the Passive Display/Keypad Interface Board to an ADC on the CPU board.

VDD Control Circuit

The board employs a P-Channel FET together with a NPN Transistor to provide power switching for the Passive Display's 12V excitation. The FET is controlled by the transistor which is switched on and off by the VIDPWR* signal from the CPU board. The circuit also provides power filtering using an LC filter to reduce the in-rush current drawn by the display.

JTAG Connection

The board is equipped with JTAG Connector, J9 for in-circuit programming of the Keypad Scanning CPLD.

LCDBIAS Control Circuit

In order to properly turn on the passive display, the board employs a N-Channel FET which is switched on and off by the LCDBIAS signal from the CPU board. The LCDBIAS signal is connected to the CPLD for power sequencing. The contrast function is accomplished by varying a 10K potentiometer.

LCDADJ Control Circuit

The contrast function is accomplished by varying a 10K potentiometer.

2.14 NEC 10.4" Display/Keypad Interface Board

Overview

This board provides interface and support for the 10.4" NEC Display, an SPI interface to a 4 X 8 matrix keypad, optical encoder and LED's. It provides connections for an external speaker and inverter for the display.

2.14.1 Video Display Interface

The video data, control signals, and display logic power are supplied to the display via the J5 connector. The video data and control signals are generated by the video controller IC on the CPU board (0670-00-0674) and input to buffer/line driver ICs (U7 & U8). These ICs have 3.3V/5V logic compatible.

inputs, and 5V logic compatible outputs. These buffer/line drivers provide the proper logic levels to the display regardless of the setting of the video processor's LCD interface, and ensure proper drive capability. Each video data and control signal line then passes through an RC low pass filter designed to match line impedance and thus reduce ringing.

There are two display ID signals going to the CPU board connector, labeled VIDSEL1 and VIDSEL2. This generates the bit pattern for the NEC 10.4" display per the following chart:

TYPE	VIDSEL1	VIDSEL2
NEC 10.4" Display	1	0

The 3.3V supply power to the display is filtered by a LC low pass filter made up of L4 and C64. The goal of the low pass filter is to prevent the display's operating frequency from contaminating the 3.3V line. C59 was chosen for it's low ESR and Ripple Current characteristics with the capacitance value being a secondary consideration. C61 was chosen for storing an amount of charge in order to maintain the voltage level for the LCD logic.

2.14.2 TFT Inverter Interface

The inverter for the TFT display is connected to connector J3. The inverter is powered by filtered +12V2 voltage and is turned on and off using the output of a monostable timer driven from an astable timer. By varying the duty cycle of the monostable timer, the brightness of the display is controlled. The higher the duty cycle, the brighter the display is, the lower the duty cycle, the dimmer the display is.

The +12V2 voltage to the inverter is filtered by a LC low pass filter made up of L3 and C20. The goal of the low pass filter is to prevent the inverter's operating frequency from contaminating the +12V2 line. Capacitors C57 and C58 were chosen for their low ESR and ripple current characteristics, with the capacitance value being a secondary consideration.

Operation of both timers begins with both RESET lines held high. The first timer circuit operates in an astable mode. The output of the first timer circuit is approximately 1.5ms with a 67% duty cycle. The period and the duty cycle are determined by R58, R56 and C11. The output of the first timer circuit is fed into the trigger input of the second timer circuit. The second timer circuit begins its operation on the falling edge of the input signal. The duty cycle is determined by the value of R59, R61 and C12. The amplitude of the output is approximately 1.55 volts less than the power supply.

To obtain a 100% duty cycle, J8 is unjumpered. This disconnects the output of the monostable circuit from U9 and ties the input of U9 to the voltage across R63, which is setup by the voltage divider of R60, R62 and R63. In this configuration J6 and J7 are unjumpered. To obtain a 50% duty cycle, J6 and J8 are jumpered, J7 is unjumpered. The combination of R59 and C12 produces the 50% duty cycle. To obtain a 75% duty cycle, J7 and J8 are jumpered and J6 is unjumpered. The combination of R61 and C12 produces a 75% duty cycle.

The output of the monostable timer is used to drive a buffer with a 3 state output which is controlled by VIDPWR*. In order to satisfy the input requirements of the buffer, U9, the output of the monostable timer is stepped down by R62 and R63 for 50% and 75% duty cycles. For the 100% duty cycle, the monostable timer is disabled and the input to U9 is stepped down by R60, R62, R63 and +12V2. When VIDPWR* is low, U9 is turned on, providing the gate voltage to Q1. Q1 turns on essentially shorting the gate on Q2 to ground. This turns on Q2, providing current to flow to the control pin of the inverter, VCONT. R34 and C66 were chosen to keep the Passport 2 CPU clock frequency (45 MHz) from contaminating the VCONT signal and to permit a return to +12V_RET for the inverter frequency (41 KHz). R34 also provides a ground loop between 3VGND (VIDPWR*) and +12V_RET (VCONT). When VIDPWR* is high, there is no output on U9.

R64 and C65 sustain the supply voltage for U9 as the input on U9 changes from high to low and low to high.

CR1 provides ESD protection for the circuit from transients from the inverter.

2.14.3 Speaker Interface

The system speaker is connected to J2. The NEC 10.4" Display/Keypad Interface Board functions as a pass through for audio signals.

2.14.4 Encoder Interface

The optical encoder for the keypad is connected to J4. Phase signals (CHA/CHB) and the switch contact signal (SW) are passed through the NEC 10.4" Display/Keypad Interface Board to an ADC on the CPU board.

2.14.5 The CPLD Interface to the CPU Board VIA SPI

The purpose of the CPLD (U1) is to interface to and scan for key presses on the front panel keypad. The method of communicating with the CPLD is the SPI port of the 68HC916X1 communications processor on the CPU control board, 0670-00-0674-XX. The SPI interface is a serial interface with separate serial data and clock. Data can flow in either direction using the common clock. The communications processor is set as the master device and the CPLD can only be a slave.

The serial input provides the keypad poll data (D0, D1, D2, D3) and LED data (XLED1-4) for the charger and mute LED's. This data is latched and is updated with each communication packet and erased whenever the BRESET* is enabled. The output of the keypad Row Select is sent to the keypad. The column selection is edge latched when a key is pressed. This data is then serial encoded and transmitted to the Host.

The method used to scan the keypad, which is a matrix of 4 rows (J11, ROW1-4) with up to 8 columns (J10, COL1-8), is a "walking zero" pattern. This means that three out of the four row lines will always be a logic "1" with one line driven low. In a complete cycle, each line will sequentially be driven low, driving a different row on the keypad.

The CPLD has an 8-bit receive shift register with a latch to hold the row selection pattern (walking zero). This completes the first part of the cycle. The next 8 bit serial data received provides the next pattern for the row selection (walking zero) and simultaneously shifts back the previous column pattern. If a key were pressed there would be a logic "0" in the data shifted back for one of the columns. Since the communications processor knows which row was a logic "0" and now has the column location, it can determine exactly which key was pressed.

Since there are only four rows allocated to the keypad and eight select lines available, two have been assigned to the alarm LED's. The lines used are assigned to bits 4 and 5 of the input serial data. Lines assigned to bits [0:3] are for the keypad and bits 6 and 7 are not used. The LED's can be turned on or off as well as flashed by changing the pattern of the bits assigned.

Passive components between the CPLD and top and bottom tail connectors are needed as follows: R15-22 are used to hold the signals high when the signal is low so that there is no confusion about signal information. Furthermore, R7-14 as well as R23-30 are current limiting resistors cleaning up the signal to the connectors.

The CPLD is programmed in-circuit by a cable connecting a computer to the 6 pin header, J9.

2.15 Passport 2 NIBP Module (P/N 0670-00-0730 or 0670-00-0746-01)

Overview

The NIBP PCB utilizes a Motorola MC68HC16Z1 microcontroller. This processor is responsible for controlling a pump and two valves in the generation of the patient pressure signal. This pressure signal is generated non-invasively using an inflatable cuff. A Fujikura XFPM-050KPG-P5 pressure transducer converts the pressure signal in the cuff to an analog voltage. The pressure signal is sampled by an AD7714 24-bit ADC which interfaces to the microcontroller's QSPI port. This data is processed by the HC16Z1 to determine the blood pressure using the oscillometric principle. The results are then fed to the host via a RS-485 interface through the processor's SCI port.

During a measurement, the HC16Z1 software inflates the cuff and then controls the pressure bleed rate using a linear valve. The linear valve control allows the software to adjust the valve orifice to arrive at a nominal linear bleed rate of 6mmHg per second. At the conclusion of the measurement, a dump valve is opened by the software which allows the cuff pressure to rapidly bleed down to atmosphere.

A separate Atmel AVR microcontroller (AT90S4433-8AC) and Fujikura XFPM-050KPG-BP3 pressure transducer are used to monitor the cuff pressure redundantly for safety purposes.

This document describes the details of the actual design implementation developed to meet the requirements set forth in the module requirements document. It provides theory of operation and internal specification of this implementation.

2.15.1 Pneumatic System Control

The pneumatic control consists of a pressure transducer, ADC, microcontroller, DAC, and drive circuitry. This circuitry controls a pump, a dump valve and a linear valve. The pneumatics can also be disengaged by the over-pressure detection circuitry. (See section 2.15.8) The pump is used to inflate the cuff at the beginning of each measurement cycle. Inflation pressure is regulated by the HC16Z1 software monitoring the pressure transducer signal from PT1 via the AD7714 ADC.

During the pump-up phase, the dump valve (V1) is closed and linear valve (V2) is modulated. At the onset of the actual measurement phase, the linear valve is controlled to provide a gradual reduction of the cuff pressure. The HC16Z1 software maintains the pressure bleed rate at a nominal 6mmHg per second, regardless of the cuff pressure or system volume. During the measurement phase, the pressure signal acquired by the transducer PT1 is digitized by the ADC (U2) and processed to extract the oscillometric blood pressure data. At the conclusion of the measurement phase, the dump valve and linear valve are both fully opened to rapidly exhaust the residual cuff pressure.

2.15.2 Pressure Transducer, PT1

A Fujikura XFPM-050KPG-P5 transducer was selected for the measurement channel. It provides a high level output signal which eliminates the need for an external amplifier circuit. All that is required is a pull-up resistor and compensation capacitor. The PT1 is screened to maximize performance in designs which will perform a zero cal before each measurement and a yearly span cal at 150mmHg near room temperature. It also provides a nonlinearity specification beyond the screening limits which enhances performance.

The transducer is not installed during the initial PCB manufacturing and cleaning processes, avoiding exposure to moisture which may effect its performance, but will be soldered in place during final module assembly.

The transducer has an output transfer characteristic of 11.667mV/mmHg. Adjusting trim pot R81 changes the attenuation factor of the transducer output signal (span calibration), and thus the slope of the transfer characteristic. The nominal slope will correspond to the attenuation produced when the wiper is at the midpoint of its range. With a 28.7kW value for R80 and a 2kW value for R81, the nominal slope to be used by the software for the measurement channel is 11.29mV per mmHg. The adjustment range is wide enough to cover the +/-50mV transducer set point tolerance at the 150mmHg calibration pressure.

2.15.3 ADC, U2

The pressure signal is sampled by an Analog Devices AD7714 24-bit ADC which interfaces to the microcontroller's QSPI port.

The device must first be configured by using the AD7714 zero-scale self-calibration mode followed by the full-scale self-calibration mode. From this calibration process, offset and gain coefficients are determined that will be applied automatically by the AD7714 hardware.

NOTE: **Several samples must be read before the new coefficients are applied after a calibration.**

The system zero cal is then performed. If in the span calibration diagnostic mode the system zero cal is followed by the span cal.

NOTE: **A 90 second warm-up period shall elapse prior to span calibration to account for transducer warm-up drift. It is also necessary to calibrate the ADC prior to system span cal., otherwise the gain coefficient in the ADC will not be taken into account during the span calibration.**

The ADC is used in the bipolar mode which causes the ADC gain error to be of opposite sign above and below the 2.5V nominal voltage appearing on AIN2. That is, the ADC gain error pivots at 2.5V. The trim pot (R81), on the other hand, adjusts for gain error which pivots at 0V and will not correctly account for ADC gain error without a corresponding change in the offset value. This leads to an iterative process for adjusting ADC gain error and offset.

The input buffer reduces the input range below what is required, so the BUFFER control pin is tied low to short out the internal buffer.

R15 and R27 are $\pm 0.1\%$ tolerance, $\pm 25\text{ppm}/^\circ\text{C}$ resistors which form a highly accurate and stable voltage divider generating the AD7714 2.5V reference voltage from A5V. Since the PT1 measurement channel transducer output is ratiometric with A5V, the AD7714 readings are directly proportional to the applied pressure after subtracting the zero offset.

The DRDY* signal is used to indicate to the HC16Z1 software that the converted data is available. The AD7714's POL input is tied low, so the HC16Z1 QSPI shall be configured in the master mode with its CPOL bit set to 0 and its CPHA bit set to 1 for ADC data transfers.

The nominal ADC clock rate is 2MHz.

2.15.4 DAC

The linear valve's bleed rate is current controlled by the HC16Z1 software by writing to a Maxim MAX5352 12-bit DAC (U12) connected to a Burr-Brown OPA336 CMOS operational amplifier (U13), in turn connected to an International Rectifier IRF7303 Power MOSFET (Q6).

A DAC code of 0 will result in zero current flow in Q6, and a fully opened valve. A full-scale DAC code results in the maximum DAC output voltage of 2.5V and thus maximum current flow in Q6. This corresponds to a fully closed valve. Power-on-reset clears the DAC's output to 0 thus fully opening the valve. The DAC's 2.5V reference voltage is derived from a Linear Technology part, LT1790-2.5.

2.15.5 Pump, M1

The pump control signal, M1EN, is provided via a PWM signal from the HC16Z1 microcontroller and is active high. This signal switches MOSFET Q3 (1/2), applying power to the pump motor. Power to the pump (12VSW) is supplied from 12V2 via Q2. This allows the pump to be disabled in case of a fault condition.

2.15.6 Dump Valve, V1

The dump valve, V1, is controlled by the V1EN signal provided by an active high signal from the HC16Z1 microcontroller. This signal drives MOSFET Q3 (1/2), which switches power to the valve coil. Power to the valve (12VSW) is supplied from 12V2 via Q2. This allows the valve to be opened in case of a fault condition. This valve is a 'normally open' type, so coil current must be supplied to cause the valve to close.

2.15.7 Linear Valve, V2

The linear valve, V2, provides bleed down of the cuff pressure. The HC16Z1 software maintains the pressure bleed rate at a nominal 6mmHg per second, for product specified volumes and pressure ranges. The linear valve can also be used to control the pump up rate when small volume cuffs are used in the neonatal mode.

Note that this valve is a 'normally open' type, so coil current must be supplied to cause the valve to close.

The linear valve's bleed rate is current controlled by the HC16Z1 software by writing to a Maxim MAX5352 12-bit DAC (U12) connected to a Burr-Brown OPA336 CMOS operational amplifier (U13), in turn connected to an International Rectifier IRF7303 Power MOSFET (Q6).

The DAC output voltage is divided by 5 (which results in a full-scale control voltage of 0.5V nominal) which is applied to the opamp's, U13, non-inverting input. A current sensing resistor, R95, is used to generate a low voltage proportional to the linear valve current. This voltage is fed back to the opamp's inverting input. The opamp controls the Q6 FET gate voltage to maintain the desired current setting and corresponding valve orifice. A5V is used to generate a small offset voltage using R94 and R92 to insure the FET is fully off for a DAC code of 0.

R95 is chosen to guarantee the full-scale current fully closes the valve under worst case conditions, including coil winding tolerance.

The IRF7303 MOSFET part (Q6), was chosen due to its lead-frame design which offers superior power dissipation capabilities. As such, the maximum junction rise when driving the 0.526W, 274 ohm linear valve coil under the worst case conditions, does not warrant any heat-sinking to achieve reasonable reliability.

2.15.8 Over-Pressure Detection

There are two methods of keeping the pressure from getting too high. The first method is the HC16Z1 software based monitoring of the pressure transducer, PT1. When the software monitors pressure higher than, 300mmHg in Adult mode, 200mmHg in Pediatric or 150mmHg in Neonate mode, the measurement cycle will halt and dump valve, V1 and bleed valve, V2 shall open to release the pressure in the cuff.

In the event of an over-pressure condition that is not corrected by the HC16Z1 software and the measurement channel circuitry, the over-pressure channel serves as a fully redundant backup system to disable the pump and valves, thus relieving the pressure in the cuff. The hardware over pressure limit detect circuitry will deactivate the over pressure signal 12VEN*, cutting off power to the pump (M1) and valves (V1 and V2), reverting them to their 'normally open' state, independent of software. This action places the NIBP PCB in a 'shutdown' state that can be exited only by cycling the system power.

To achieve this secondary over-pressure detection, the PCB uses a pressure transducer (PT2) separate from the measurement channel, a secondary microprocessor (U4), and power-cut circuitry (Q1, Q2). This circuit is also powered by a separate voltage (T5V) than used by the AD7714 and measurement transducer.

An over-pressure test shall be performed yearly through service diagnostics to verify the circuit is operating within the prescribed parameters.

2.15.9 Pressure Transducer, PT2

The Fujikura XFPM-050KPG-BP3 transducer was selected for the over-pressure channel. Due to a transducer accuracy of $\pm 5.625\text{mmHg}$ ($\pm 67.5\text{mV}$ set point tolerance at the 0mmHg) over the entire pressure range, the overpressure transducer must be zero calibrated at 0mmHg in order to operate the measurement duration timer. This zero calibration is automatically performed by the software resident in the secondary Atmel microcontroller (U4). The PT2 provides a high level output signal which eliminates the need for an external amplifier circuit. All that is required is a pull-up resistor and compensation capacitor.

The transducer has an output transfer characteristic of 12mV/mmHg , but due to a small gain generated by a $100\text{k}\Omega$ value for R30 and a $3.60\text{k}\Omega$ value for R29 in the negative feedback loop of the op-amp (U16), the transfer characteristic to be used by the software for the over-pressure channel is 12.44mV/mmHg . With 0mmHg pressure applied to the transducer input port, the output of the op-amp (U16) is approximately 100mV. Given the set point tolerance of $\pm 67.5\text{mV}$ at 0mmHg, the main processor (U10) software tracking can be off as much as $67.5\text{mV} * 3.6\%$ or 69.93mV (5.62mmHg).

The transducer is not inserted until the end of the manufacturing and cleaning processes, avoiding exposure to moisture which may effect its performance, but will be soldered in place after final assembly.

2.15.10 12VSW Circuitry, Q1, Q2

Disabling the pump (M1) and valves (V1 and V2) is accomplished by cutting power to these devices using a switched version of 12V2, 12VSW. This is done via the secondary microcontroller's 12VEN* signal which controls Q1. The 12VEN* signal turns the NPN transistor Q1 on which allows current to flow through R36 and into the Q1 collector. The voltage developed on R36 turns on Q2, a P-channel FET with high current capability, supplying power to the pump and valves.

2.15.11 Primary Microcontroller, U10

The NIBP PCB utilizes a Motorola MC68HC16Z1CPV16 microcontroller. This specifies a 5V, 16.78MHz, commercial temperature range part in a 144 pin TQFP package. This processor is responsible for controlling a pump and two valves in the generation of the patient pressure signal. This data is processed by the HC16Z1 and fed to the host via an RS-485 interface through the processor's SCI port.

A 32.768kHz crystal (Y1) is used for the HC16Z1 reference oscillator circuit. The HC16Z1 SYNCR (clock synthesizer control) register will be set with X=1, W=0 and Y=60. This produces a nominal system clock frequency of 15.99MHz. The 32.768kHz crystal is specified with a load capacitance of 20pF. To present this load, C20 and C21 are set to 33pF. The load capacitance is calculated as the series combination of C21 and C22 plus the stray capacitance which is estimated to be less than 5pF.

At Power-On Reset, the state of the HC16Z1 pins controlling the pump and valves is such that they are disabled (pump off / valves open).

The HC16Z1 has an internal ADC which will be used to monitor both pressure transducer outputs, a 2.5V reference source, A5V, 12V and the switched 12V voltage, 12VSW. Dividers are used where needed to insure the sampled voltage is within the usable ADC input range. A filtered version of T5V is used as the ADC reference.

2.15.12 Secondary Microcontroller, U4

The PCB incorporates an Atmel AVR microcontroller to perform over-pressure sensing. The Atmel AT90S4433-8AC is an 8-bit RISC architecture AVR microcontroller with 4Kbytes of in-system programmable FLASH, 128 bytes of RAM and 256 bytes of EEPROM. The device contains 32 byte-wide general-purpose registers, two timer/counters, a 10-bit ADC with 6 input channels, programmable Watchdog, SPI Serial interface and 20 individually programmable I/O lines. The device comes in a 32-pin TQFP package and operates between 4 to 6 volts at speeds up to 8 MHz.

A 2.45MHz ceramic resonator (Y2) with built-in capacitors is used for the AVR's oscillator.

The AT90S4433 is informed of the desired measurement mode by reading the MODE_IN3:0 signals fed from the HC16Z1. It in turn sends back four signals, STATE_OUT3:0, to indicate that the AT90S4433 has not encountered any faults, has set its over-pressure and measurement duration limits to match the type of measurement indicated, has completed the offset reading (zero) and is ready for the measurement of the type encoded on STATE_OUT3:0.

The over-pressure signal (PVO) is sampled by an ADC internal to the AT90S4433 at a rate of 153.125kHz. If it detects an over-pressure condition, the AT90S4433 goes into an emergency shutdown state. In this state, the AT90S4433 turns off the 12VSW power feeding the pump and valves by toggling the 12VEN* signal line high. Since the valves are normally open, turning off their power will vent any cuff pressure to atmosphere. The AT90S4433 then remains in the emergency shutdown state until the system's power is cycled. Note, a software reset issued from the HC16Z1 and asserting RST* will have no effect on releasing the AT90S4433 from the shutdown state.

The ADC uses an external reference voltage (T5V). Since T5V is the same voltage source that is powering the ratiometric transducer, direct ADC readings represent the pressure.

In addition to the input signals MODE_IN3:0 and PVO, the AT90S4433 also has the 2.5V reference voltage (25VR) applied to its A/D inputs. This signal is used as a 'back-door' verification of the T5V reference voltage. Since 25VR is generated from a separate supply than T5V, and since T5V is also used as the ADC reference voltage, if the T5V reference voltage were to fail, the ADC would read full scale when comparing 25VR to the ADC reference (T5V).

The AT90S4433 device includes a brown-out reset circuit which guarantees the device is reset when VCC is below 4.0V +/-0.2V. This brown-out reset is required since the AT90S4433 is not connected to the HC16Z1 RST*.

To increase the reliability of the AT90S4433 device's function as an over-pressure detector, sleep mode will not be utilized. This prevents the possibility of the part becoming stuck in the sleep state.

2.15.13 Memory

Flash Memory, U7

The program code will be stored in an Atmel AT49F4096A 4Mbit memory. The flash device specified has the boot sector located at the bottom of the memory map at address 00000H where the HC16Z1 expects to find the reset vectors.

Although the flash device requires additional power with CE* tied low, this prevents the need for decoding logic where board real estate is limited.

Besides storing program code, other unprotected sectors of the flash memory may be used to store less critical nonvolatile data if required. This would require dedicating an entire flash sector for that purpose. However, due to small 8K byte parameter blocks in the flash, this is not a gross waste of memory resources and prevents the need for an additional device.

Due to the fact that the flash reset input is held active low by the DS1811 until VCC is at a valid level, inadvertent flash writes are avoided during power cycling and brown-outs. In addition, the flash WE* signal defaults to the high state after reset and it is virtually impossible for the flash write protocol to be reproduced due to random levels.

The HC16Z1 software can detect bad sector data in the flash by storing checksums which can be verified during initialization.

2.15.14 CMOS Static RAM, U5

The SRAM is composed of one (U5) Samsung K6R1016C1C 64k-word x 16-bit part with two separate chip select signals, CSRAMLB* and CSRAMHB*, connected to the LB* and UB* pins respectively. The HC16Z1 R/W* signal is used to activate the SRAM WE* pins while the OE* pin(s) are held low. The CS* signal is controlled by the UB* and LB* signals.

Although this much memory is unlikely to be needed during normal operation, it will help when updating the flash in the field from the host. During this process, the HC16Z1 program code must reside in the SRAM with additional room available for buffering data received from the host.

2.15.15 CMOS EEPROM, U9

The HC16Z1 also has access to an Atmel AT25C020 2k-bit serial EEPROM through its QSPI port. This EEPROM device will be used for storing an electronic serial number (ESN), NIBP hardware version, and byte checksum. The ESN is a 32-bit long word, starting in memory location 0. The hardware version information is one byte and follows immediately after the ESN, in memory location 5. The checksum is also one byte, and follows immediately after the hardware version info, in memory location 6. This information can be programmed via J7 or off the board by removing the device from the socket.

This memory is hardware write protected by installing jumper J3 (JMODE*).

The EEPROM will be programmed using a PC based program script to download hardware and software revision history.

The HC16Z1 software can detect bad sector data in the serial EEPROM using checksums which can be verified during initialization.

2.15.16 Hardware Locks

The EEPROM are hardware write protected by installing jumper J3 (JMODE* signal line). Removing J3 will automatically remove the hardware write protection feature allowing the device to be written while in one of the auxiliary modes.

2.15.17 Reset

Low Power Reset, U8

A Dallas Semiconductor DS1811 device monitors the PCB's VCC voltage and activates RST* before it falls below 4.5V. Since the HC16Z1 timing characteristics are specified with VCC at 5V+/-10%, a valid VCC voltage is guaranteed while the device is out of reset. The flash is also reset by RST*, which prevents spurious flash writes during power cycling.

2.15.18 Host Reset

The MODRESET* signal from J1 allows the host to reset the main processor (HC16Z1) on the PCB. A NOR gate (U14) inverts the signal and the Q7 FET pulls RST* low when MODRESET* is activated.

RST* is pulled up by R17. This resistor's value was chosen in order to meet the RST* timing requirements of the HC16Z1. If the RST* rise time is too slow, the HC16Z1 will assume there is an external reset and repeatedly drive RST* low itself. This rise time is governed by the capacitive loads on RST* as well.

Note, RST* is not connected to the AT90S4433 reset (PROGRAM*) in order to prevent an HC16Z1 reset from bringing the PCB out of the emergency shutdown state.

2.16 SpO₂ Interface Board (Nellcor, Nell-3™ and Masimo)

The SpO₂ Interface board provides the communications path for the two-way data flow between the SpO₂ modules and the **Passport 2** CPU Control Module. The SpO₂ module analyzes the analog input from the SpO₂ sensor and outputs the data in digital format via a serial digital interface.

The SpO₂ Interface board addresses the different power requirements, as well as the different connector pin assignments for each of the three SpO₂ modules.

The SpO₂ interface board provides SCI UART host communication to the SpO₂ modules. It serves simply as an adapter. The signals pass through unchanged.

The SpO₂ interface board will be specifically configured for the SpO₂ module it is interfacing with. This may include different jumper settings, different feedback resistor options, custom ribbon cables, etc.

Patient isolation is provided on the **Passport 2** CPU Control Module, so it is not needed on this SpO₂ interface board.

2.17 Power Supply

The board employs one switching regulator and several linear regulators that provide power and eliminate ripple on the power supply lines. There are separate enable lines for each of the power supplies. Depending on which of the three SpO₂ modules is installed, this provides the capability to sequence the supplies upon power up. It also allows the capability to shutdown the supplies and conserve power when the voltages are not necessary for the specified SpO₂ module.

The input power is a semi-regulated +5.5V and -11V source and is used for generating the SpO₂ power sources. Several voltages will be generated locally, including +5VAS (Analog), +5VDS (Digital), +12VS, +15VS, -5VAS (Analog), -15VS. These will be used to power the SpO₂ connectors.

The +/-15VS and +12VS are created using U2, a high efficiency step up switching power supply using a combined SEPIC and Cuk topology. The switching frequency is 500KHz. The choice of +15VS or +12VS is provided by using a choice of 2 different feedback resistors for R18, depending on the SpO₂ module that the board is interfacing to. When the +12VS is selected, the -12VS is not needed but is still available. The SpO₂ module that uses the +12VS does not have any connections to the -12VS. The +/-15VS and +12VS (-12VS as well) have an enable capability using a digital signal from the microcontroller on the **Passport 2** CPU/FE board. LC filters are provided on the positive rail with L808 and C42, and on the negative rail with L807 and C841. The +5VDS is provided using a linear regulator U3, and has an enable capability from the microcontroller. The +5VAS is provided using a linear regulator U4, and has an enable capability from the microcontroller. The -5VAS is provided using a linear regulator U5, and has an enable capability from the microcontroller. The +5VDS and +5VAS are prefiltered using an LC filter, L809 and C812, on the source input +5.5V, to reduce any noise and ripple.

2.18 SpO₂ UART Serial Interface

The SpO₂ interface board provides SCI UART host communication to the SpO₂ modules. It serves simply as an adapter. The signals, (TX, RX, SpO₂RST_PB5, CTS, ETRIG), pass through unchanged.

The SpO₂ interface board will be specifically configured for the SpO₂ module it is interfacing with. This may include different jumper settings, different feedback resistor options, custom ribbon cables, different SpO₂ ID resistors, etc.

The J4 (Nellcor MP506), J5 (Nellcor MP304), and J6 (Masimo MS-3) connectors are used for these interfaces. To help the software decide which SpO₂ module is under use, three SpO₂ identification bits are available for reading on general purpose inputs by the Passport front end microprocessor.

An ESD protection device, U1, is connected to the SpO₂ communications signals. C1 to C4 are decoupling capacitors connected to the ground and shield. CR1 is a do not populate, and is used as a contingency protection circuit for the U3 regulator. CR1's purpose is to allow current to flow backwards from the output to the input of the linear regulator during power-down to remove residual charge on the output capacitors.

2.18.1 Panel Interface Extension Connector

In order to physically and mechanically connect the Nellcor MP506 board to this SpO₂ Interface board, a pass through or extension connection for the panel interface signals had to be placed on the SpO₂ Interface board. Therefore three connectors are used when interfacing to a Nellcor MP506. One connector J4 is for the SpO₂ signals. The second and third connectors, J1 and J2, are the extension for the panel interface signals.

3.1 Introduction	3-1
3.2 Safety Precautions	3-1
3.3 Troubleshooting Guidelines	3-7
3.4 Exchange Programs	3-7
3.5 Special Tools Required	3-7
3.6 Disassembly Instructions	3-8

3.1 Introduction

This chapter of the Service Manual provides the necessary technical information to perform repairs to the instrument. The most important prerequisites for effective troubleshooting are through understanding of the instrument functions as well as understanding the theory of operation.

3.2 Safety Precautions

In the event the instrument covers are removed, observe the following warnings and guidelines.

1. Do not short component leads together.
2. The instrument covers must not be removed by other than qualified technical personnel who have received supplementary instructions regarding maintenance of medical equipment or has equivalent experience in this area.

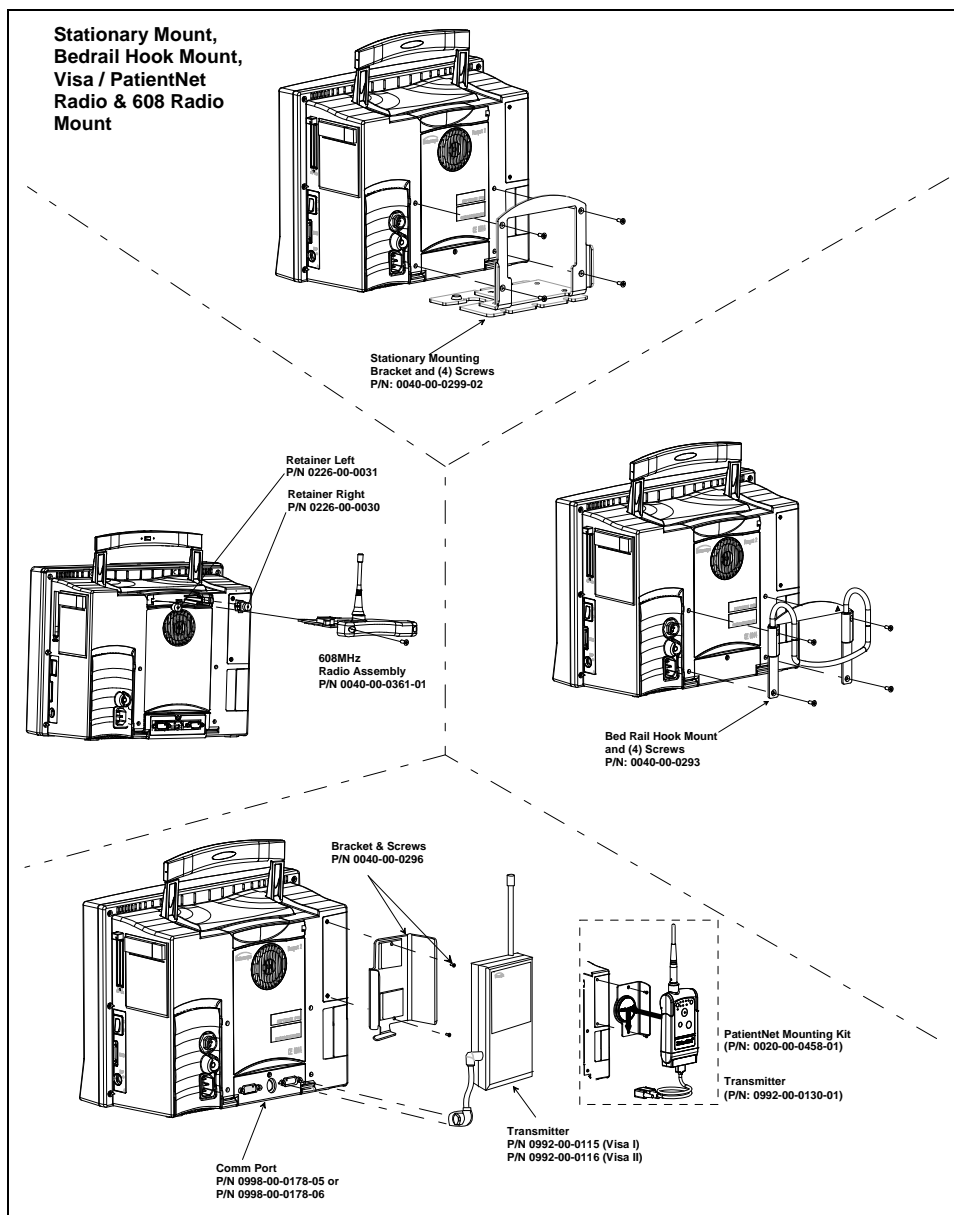
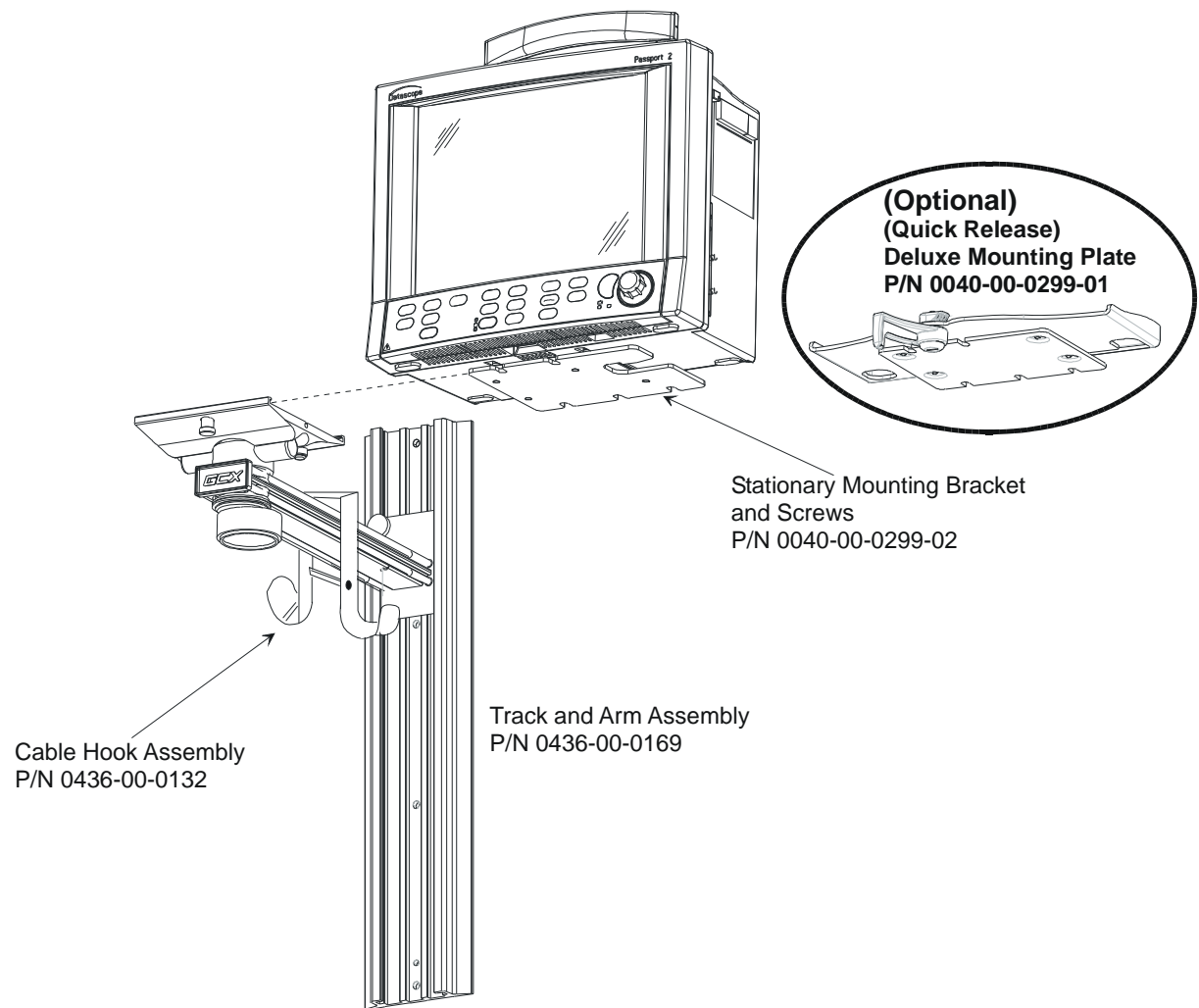
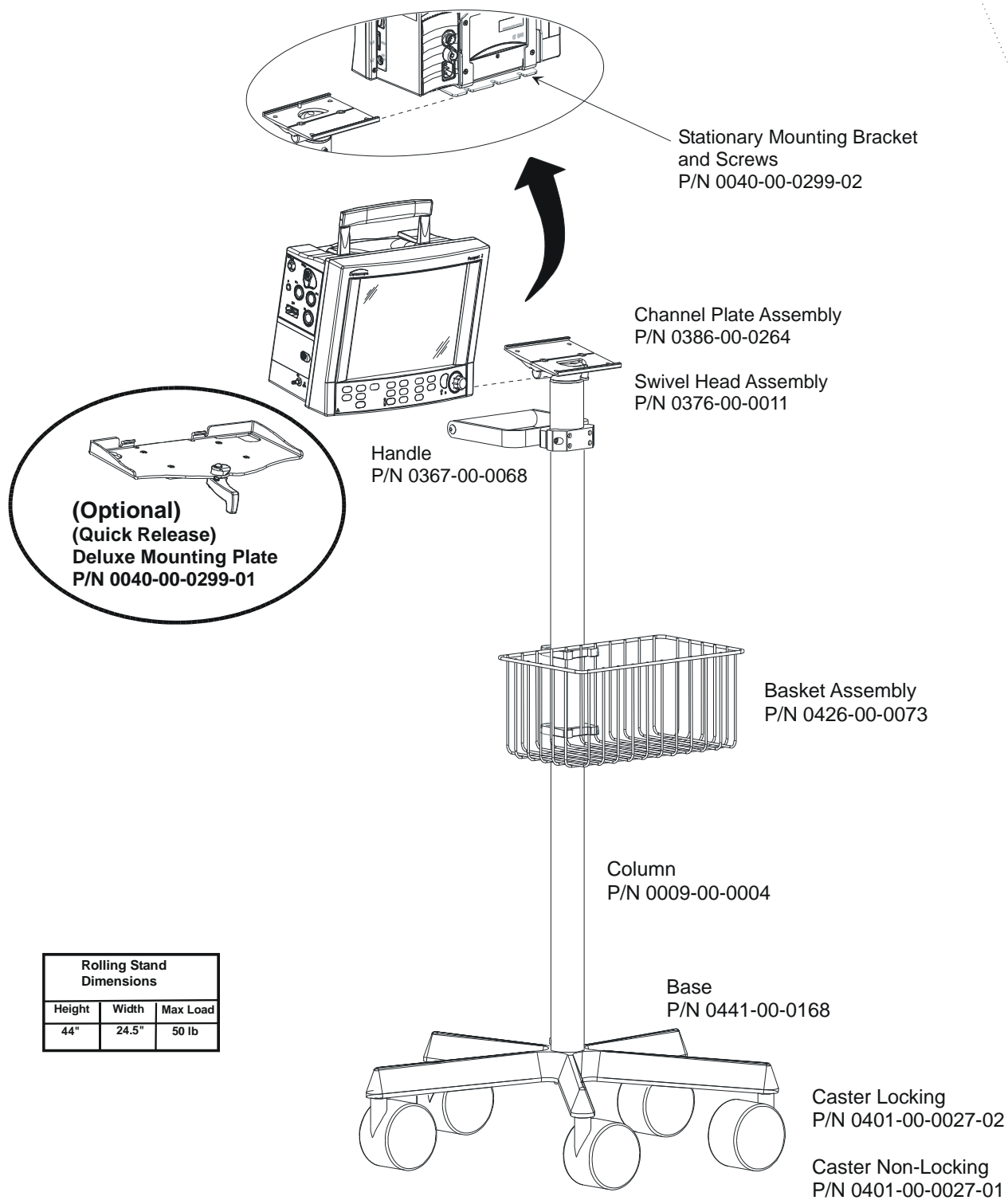


FIGURE 3-1 Stationary Mount, Bedrail Hook Mount, Visa/Patient Net Radio and 608 Radio Mount

Rolling Stand and Wall Mount

Rolling Stand Kit
P/N: 0040-00-0287-01

Wall Mount Kit
P/N: 0040-00-0287-02



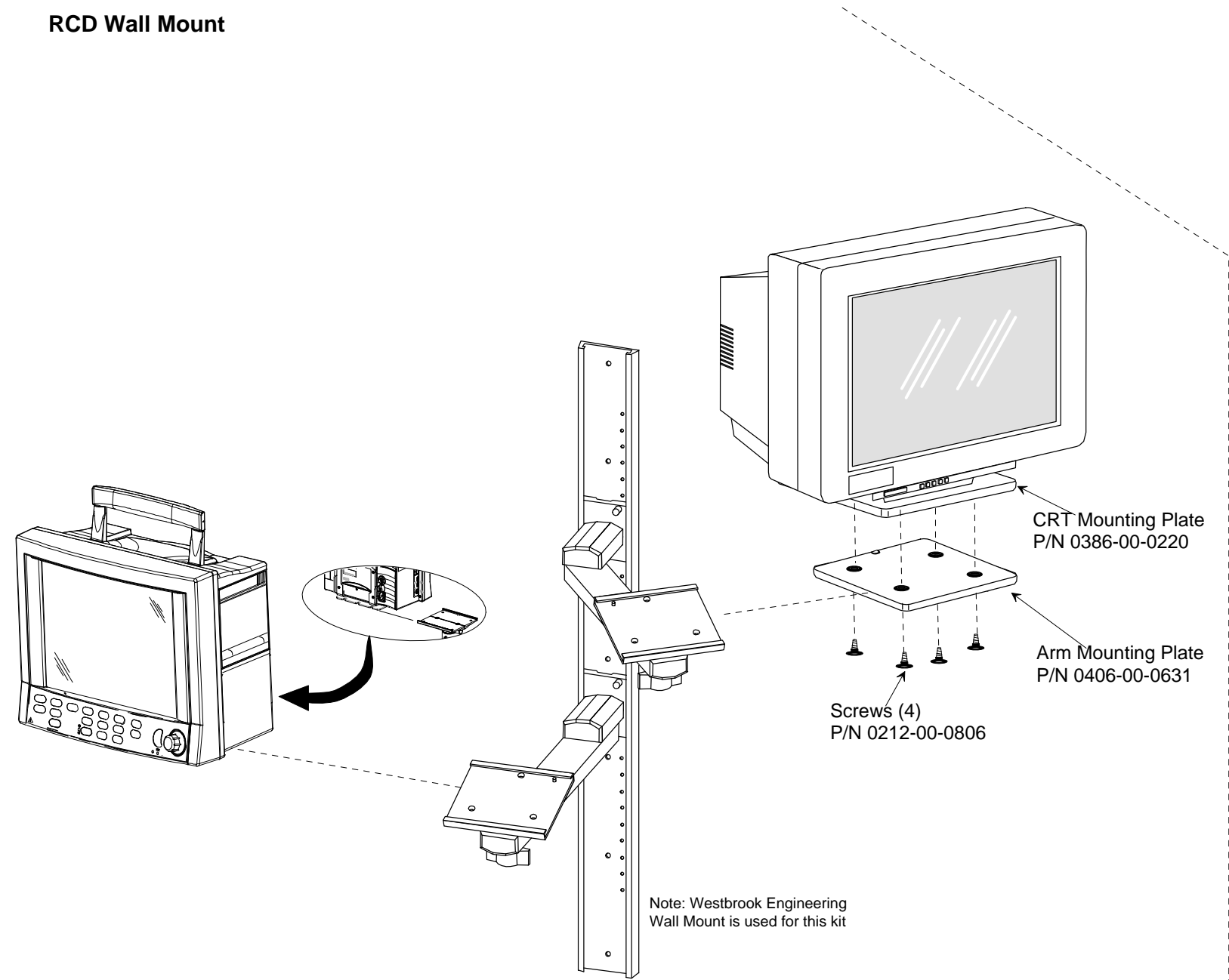
Single Wall Mount Dimensions				
Item	Height	Depth	Width	lbs.
Track	19"		3.5"	
Arm		12"	3.5"	
Max. Load per Arm				80 lbs

Passport 2 Specifications	
Height	9.5"
Depth	7.4"
Width	11.9"
lbs.	13.9 lbs
Watts Max.	72.0
BTU's	245

- Notes:
- 1. It is recommended all AC Power be 120/6amps, or 240/3amps. Emergency power and a dedicated circuit be provided.
 - 2. It is recommended minimum distance from finished floor to bottom of wall mount be 54 inches.
 - 3. Location of wall mount is recommended to be to the left or right of the patients head for best visual.

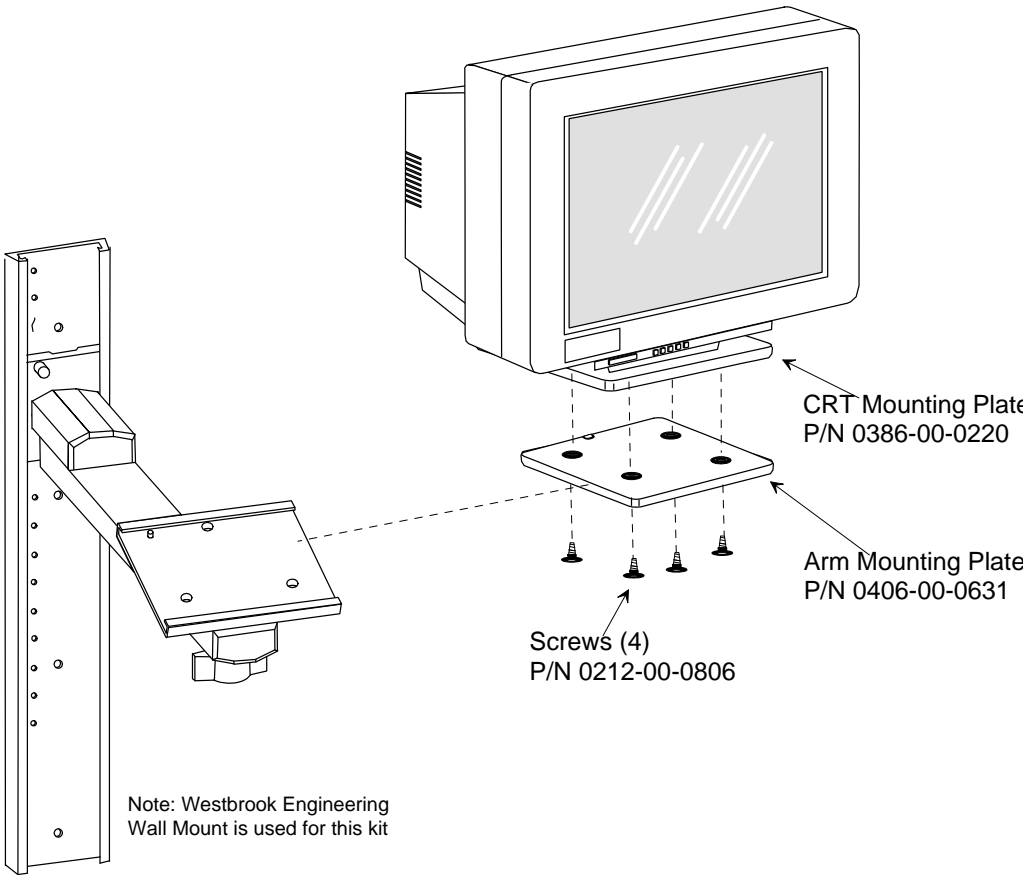
Revised 12/01/08

RCD Wall Mount



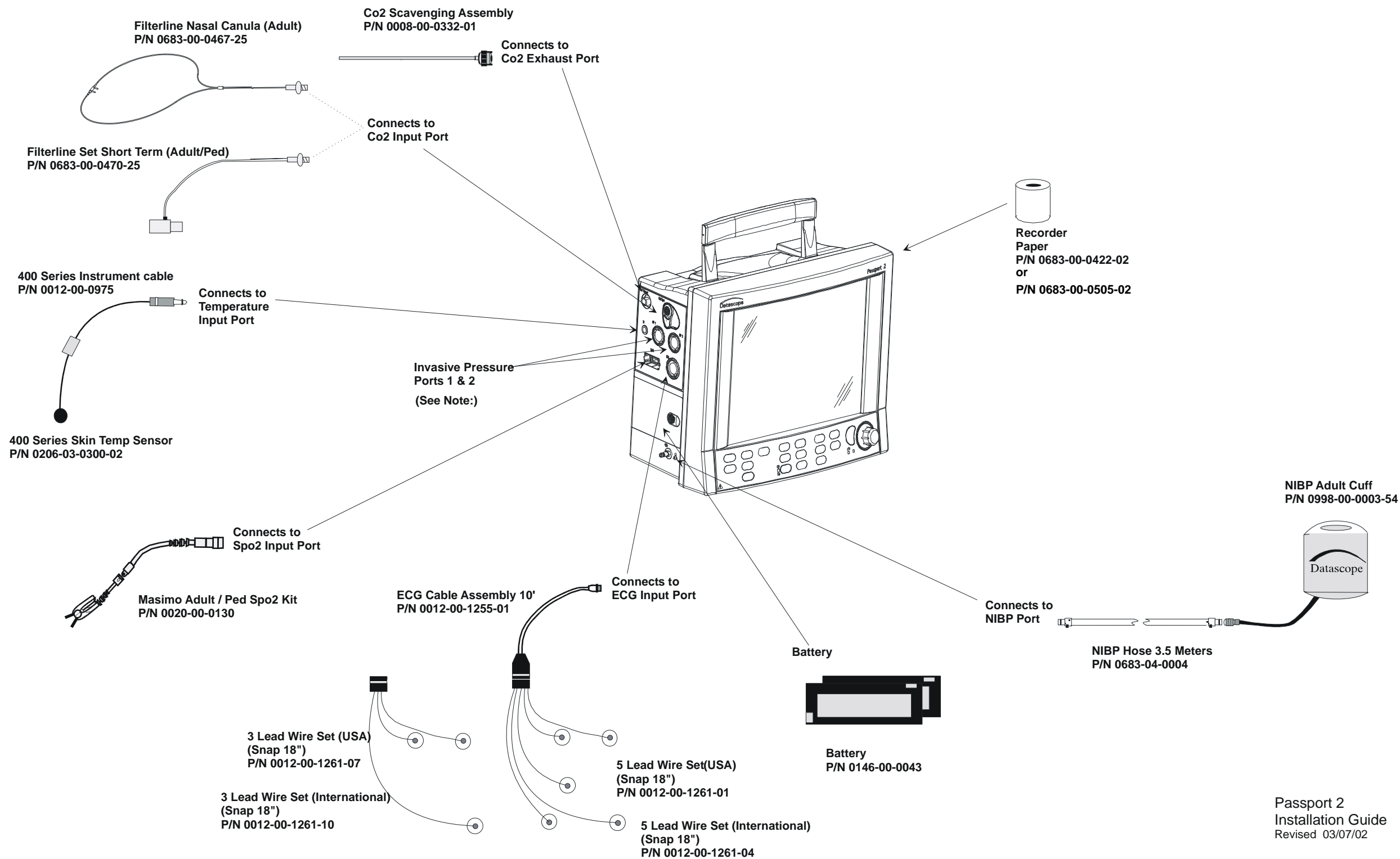
**Dual Remote Color Display
Wall Mount Kit
P/N 0020-00-0109**

Note: This kit includes mounting accessories for the Passport 3L, 5L and XG monitors. See the wall mount kit on previous page for accessories when used with a Passport 2.



**Single Remote Color Display
Wall Mount Kit
P/N 0020-00-0108**

Basic Passport 2 Accessories



Note: Refer to the Pressure Transducer Manufacturer for the proper IBP Instrument Cable

Passport 2
Installation Guide
Revised 03/07/02

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3.3 Troubleshooting Guidelines

- 1. Identify the problem** - Due to the wide variety of potential symptoms certain problems may be more subtle than others. One approach to trouble shooting is to set up the instrument as described in Chapter 7. Following the guidelines of the tests will help determine the problem if one exists.
- 2. Avoid shorting component leads together** - During repair procedures, it can become tempting to make a series of quick measurements. Always turn the power off before connecting and disconnecting the test leads and probes. The accidental shorting of leads can easily stress the components and cause a second failure (aside from the safety risk).
- 3. Use the Proper equipment** - This equipment listed below is suggested to fulfill a wide range of troubleshooting requirements. It is imperative to use the designated equipment in order to ensure proper results of any and all test procedures.
- 4. Clean up the repair area** - After any repair especially after any soldering or desoldering clean off the repair area with alcohol and a stiff hairbrush. This will remove any residual solder flux inturn allowing the instrument to return to its original neat appearance.

3.4 Exchange Programs

An exchange program for certain assemblies in the instrument is available. In many cases replacement of the complete assembly will result in the most expedient repairs.

3.5 Special Tools Required

- DVM
- Digital Mercury Manometer - 0 to 300 mmHg
- Safety Analyzer - Dempsey model or Equivalent
- Patient Simulator
- Flow Meter
- Test Chamber / Dummy Cuff – P/N 0138-00-0001-01 (700 cc) or -03 (500 cc)

3.6 Disassembly Instructions

Before disassembling the unit, perform the following:

- Power down the unit and remove the line cord.
- Remove all cable assemblies from the left side, right side and rear of the unit.
- Remove any batteries that were installed.
- Perform all work on a properly grounded station.

A. Removal of the Front Housing

1. Place the unit face down on a protective surface.
2. Loosen the screw from the Comm Port or filler Port. Remove the Comm Port or filler port from the rear of the unit. Remove the eight screws from the rear of the unit.
3. Turn the unit over and carefully remove the front housing assembly.
4. Disconnect the 80 pin ribbon cable from the J1 of the Display / Keypad board mount in the front housing.
5. Disconnect the ground strap

B. Removal of the TFT Panel/EL Panel/Passive Panel/Keypad Panel Board

1. Remove the Encoder cable assembly from connector J4.
2. Unlatch the connectors and remove the Keypad Cable assemblies from connectors J10 and J11 (EL or LCD), J11 and J12 (Passive).
3. Remove the Speaker cable assembly from connector J2.
4. Remove the inverter cable assembly from connector J8 (LCD only).
5. Remove the screw that secures the LCD cable assembly cover on J3 (LCD only).
6. Remove the cable assembly from the connector J3 (LCD only).
7. Remove the EL Cable Assembly from connector J6 (EL only).
8. Remove the 5 screws that secure the panel board the front housing.
9. Remove the 2 screws that secure the ferrite clip to the Panel / Keypad Board.
10. Lift the panel board up and out from the front housing.

C. Removal of the LCD Display / EL Display

1. Remove the TFT / EL Keypad Board as stated in Paragraph B.
2. Remove the high voltage cable assembly from the high voltage board at connector CN2 (LCD only).
3. Remove the inverter cable assembly from the high voltage board at connector CN1 (LCD only).
4. Remove the two screws that secure the high voltage assembly to the left rail (LCD only).
5. Remove the two screws that secure the display driver cable bracket to the right side rail (LCD only).
6. Lift display driver cable assembly cable carefully from the LCD display / EL Display.
7. Remove the four screws that secure the LCD/EL display to the left and right rails.
8. Lift the LCD/EL display up and out to remove.

D. Removal of the Passive Display

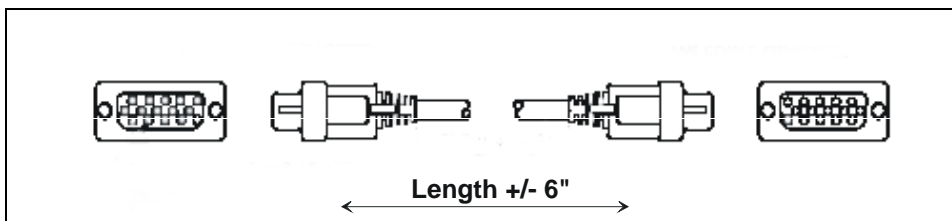
1. Remove the Passive Panel/Keypad Panel Board as stated in Paragraph B.

2. Remove the 2 screws that secure the Inverter bracket assembly.
 3. Remove the 2 screws that secure the right mounting rail.
 4. Remove the screw that secures the choke mounting bracket.
 5. Remove the screw that secures the left mounting rail.
 6. Remove the screw that secures the lower mounting bracket.
 7. Lift the Passive display up and out and remove.
- E. Removal of the Main CPU board (Main Frame).**
1. Remove the front housing assembly as stated in Paragraph A.
 2. Remove the NIBP Pump assembly and bracket as stated in Paragraph F.
 3. Remove the 8 screws that secures the metal shield to the back housing.
 4. Remove the Power Supply assembly from the rear of the unit as stated in Paragraph M.
Once the Power Supply is removed carefully lift the Main CPU assembly up (about one inch).
 5. Disconnect the Recorder cable from J8.
 6. Disconnect the connector J13 (power switch).
 7. Disconnect the CO₂ connector from J 23 (CO₂ module)
 8. Disconnect the SpO₂ connector from the SpO₂ board assembly (Masimo® or Nellcor®).
 9. Disconnect the connector J203. (Panel board).
 10. Carefully lift the CPU board assembly from the back housing.
 11. Carefully angle and lift the CPU board assembly from the back housing.
 12. Disconnect the connector from J202 and remove the SpO₂ assembly.
 13. Remove the ten screws that secure the CPU board to the metal frame.
- F. Removal of the NIBP Pump.**
1. Remove the Front housing assembly as stated in Paragraph A.
 2. Disconnect the tubing from the inline pump filter.
 3. Disconnect the connector from J8.
 4. Remove Pump assembly from holding bracket.
- G. Removal of the NIBP Module**
1. Remove the Front housing assembly as stated in Paragraph A.
 2. Remove the NIBP Pump as stated Paragraph F.
 3. Disconnect the cable from J1.
 4. Unfasten the NIBP fitting on the side of the back housing with a 1/4 inch nut driver
 5. Slide the NIBP module from the rear of the unit carefully and remove.
- H. Removal of the Masimo SpO₂ Module**
1. Remove the Front Housing assembly as stated Paragraph A.
 2. Remove the Main frame assembly as stated Paragraph E.
 3. Remove the three screws that secure the Masimo SpO₂ module to the standoffs.
 4. Remove the Cable assembly from J3 of the SpO₂ Module.
 5. Lift the Masimo SpO₂ Module up and remove.
- I. Removal of the CO₂ Module**
1. Remove the front housing assembly as stated Paragraph A.

2. Remove the Main frame assembly as stated Paragraph E.
 3. Remove the Patient Connector Panel as stated in Paragraph J.
 4. Remove the two screws that secure the CO₂ module to the back housing assembly.
 5. Slide the CO₂ Module to the left and lift the Module up and out of the back housing.
- J. Removal of the Patient Connector Panel**
1. Remove the two screws that secure the Patient Connector Panel housing the back housing.
 2. Slide the Patient Connector housing toward the back.
 3. Swing the housing open and remove the CO₂ exhaust tubing, connector and input connector retainer clip. (optional).
 4. Disconnect the Ribbon cable assembly from the module.
 5. Remove the two screws that secure the SpO₂ connector to the Panel assembly.
- K. Removal of the Recorder Assembly**
1. Open the recorder door and locate the captive screws in the rear of the recorder.
 2. Slide the recorder from the opening and remove.
- L. Removal of Recorder Interface Board**
1. Remove the Front Housing as stated in Paragraph A
 2. Remove the Main frame as stated in Paragraph E.
 3. Remove the recorder assembly as stated in Paragraph K.
 4. Remove the Cable assembly from J3.
 5. Remove the three screws and pull the board from the unit.
- M. Removal of the Power Supply**
1. Insert a narrow flat blade into each of the four slots and release each tab.
 2. Ensure not to damage each tab. Remove the plastic cover.
 3. Remove the four screws from the corners of the metal housing.
 4. **For units with Li-ion batteries only**, a control cable is connected to the power supply as shown in Figure 5-5 on page 5 - 13. The power supply cannot be completely removed without first disconnecting this cable. Slide the power supply out of the rear of the monitor until the control cable connector is exposed. Disconnect the control cable.
 5. Slide the power supply out of the rear of the monitor and remove.
- N. Removal of the Battery Holder Assembly**
1. Be sure the batteries are removed from the battery holder assembly.
 2. Remove front housing assembly as stated in Paragraph A
 3. Remove the main frame assembly as stated in Paragraph E.
 4. Remove the five screws that secure the housing to the back housing. Be sure not to bend the ground plate.
 5. Lift and remove the battery holder assembly.

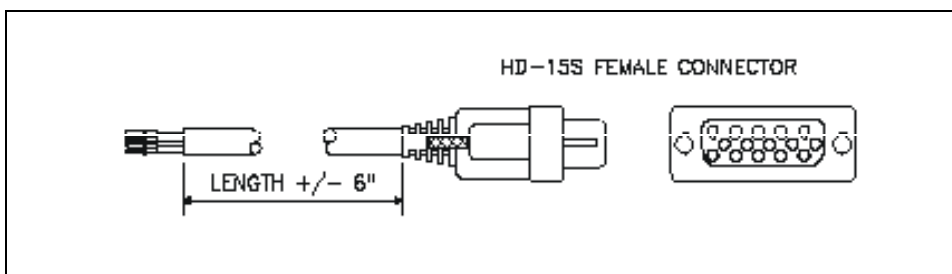
VGA Ext. Male 15 Pin D-Sub to Female 15 Pin D-Sub

PART NUMBER	LENGTH
0012-00-0852-01	6 feet



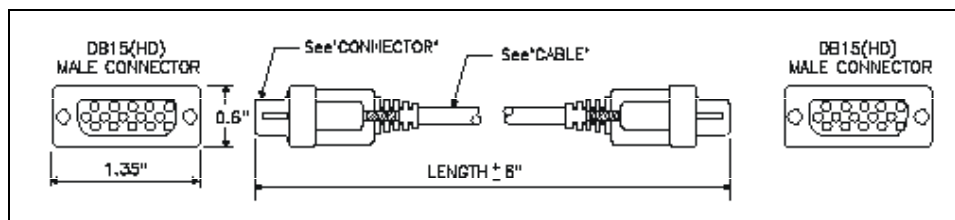
Open Ended to Female 15 Pin D-Sub

PART NUMBER	LENGTH
0012-00-0852-02	25 feet
0012-00-0852-03	50 feet
0012-00-0852-04	100 feet
0012-00-0852-05	200 feet
0012-00-0852-06	300 feet
0012-00-0852-07	450 feet
0012-00-0852-08	600 feet
0012-00-0852-09	175 feet



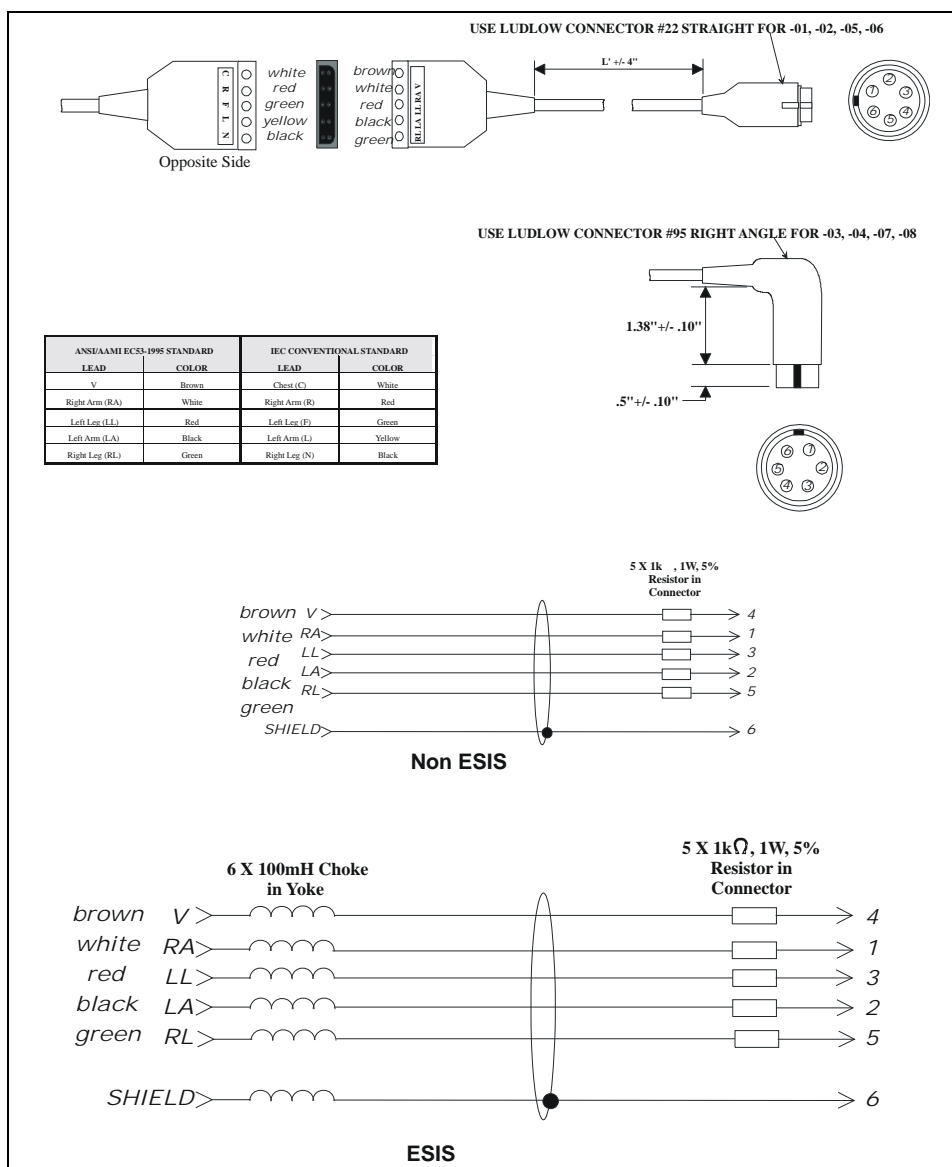
VGA Ext. Male 15 Pin D-Sub to Male 15 Pin D-Sub

PART NUMBER	LENGTH
0012-00-0994-01	10 feet
0012-00-0994-02	25 feet
0012-00-0994-03	50 feet
0012-00-0994-04	75 feet



ECG Cable ESIS and Non ESIS

PART NUMBER	LENGTH AND DESCRIPTION
0012-00-1255-01	10 feet Straight Non ESIS
0012-00-1255-02	20 feet Straight Non ESIS
0012-00-1255-03	10 feet Rt Angle Non ESIS
0012-00-1255-04	20 feet Rt Angle Non ESIS
0012-00-1255-05	10 feet Straight ESIS
0012-00-1255-06	20 feet Straight ESIS
0012-00-1255-07	10 feet Rt Angle ESIS
0012-00-1255-08	20 feet Rt Angle ESIS



Panorama Mobility Cable (ESIS and Non ESIS)

P/N 0012-00-1502-XX

DESCRIPTION	DASH #
Non ESIS, 10', USA	-01
Non ESIS, 20', USA	-02
ESIS, 10', USA	-03
ESIS, 20', USA	-04
Non ESIS, 10', International	-05
Non ESIS, 20', International	-06
ESIS, 10', International	-07
ESIS, 20', International	-08

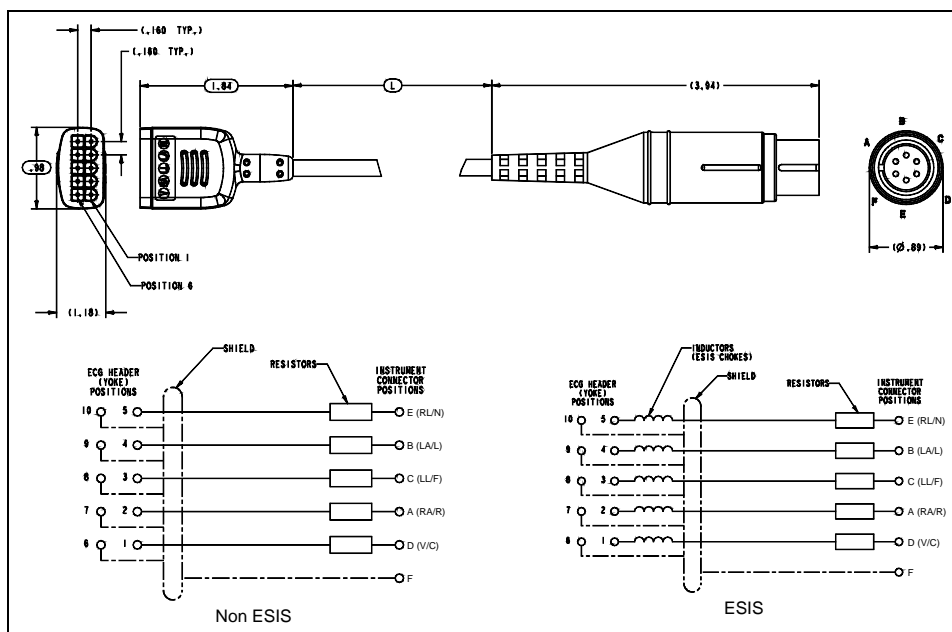


FIGURE 3-2 Panorama Mobility Cable (ESIS and Non ESIS)

ANSI/AAMI EC53-1995

LEAD	COLOR	LEAD	COLOR
V	Brown	Chest (C)	White
Right Arm (RA)	White	Right Arm (R)	Red
Left Leg (LL)	Red	Left Leg (F)	Green
Left Arm (LA)	Black	Left Arm (L)	Yellow
Right Leg (RL)	Green	Right Leg (N)	Black

IEC CONVENTIONAL STANDARD

IABP Cable (ECG/IBP)

(only for serial numbers TSXXXX-J5 and higher)

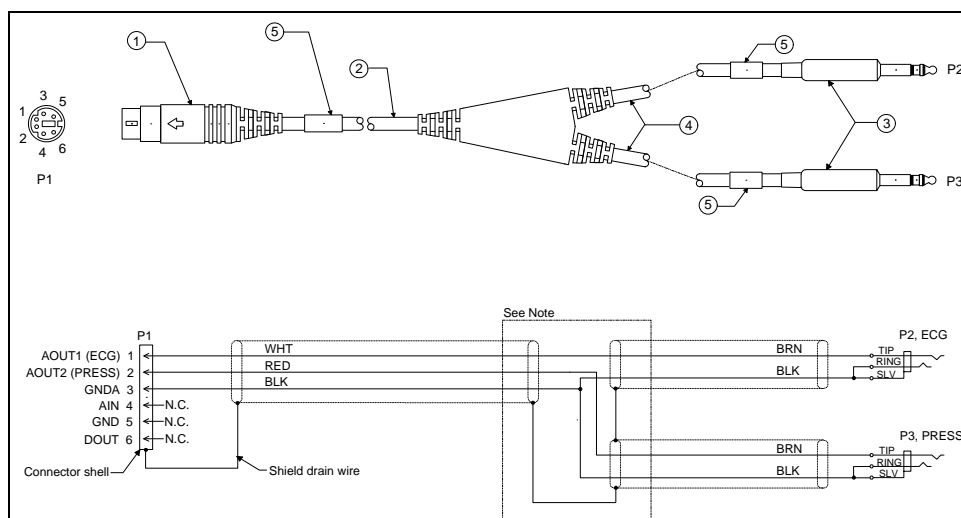
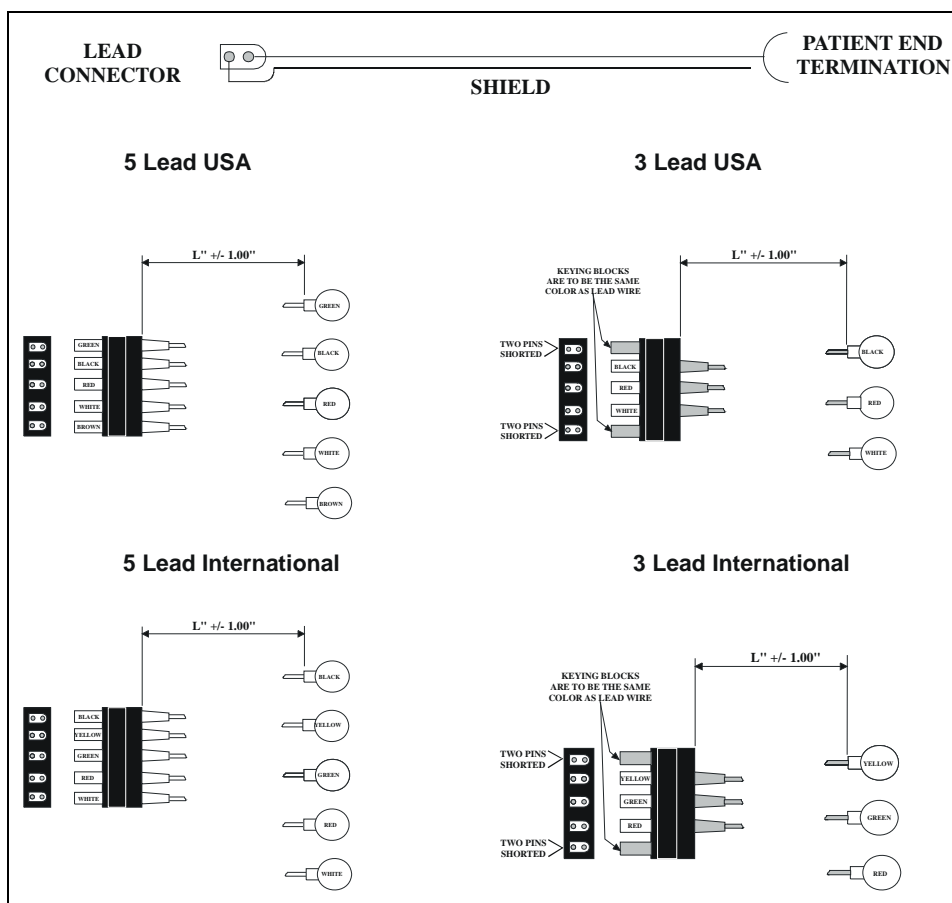


FIGURE 3-3 IABP Cable (ECG/IBP) (P/N 0012-00-1650-01)

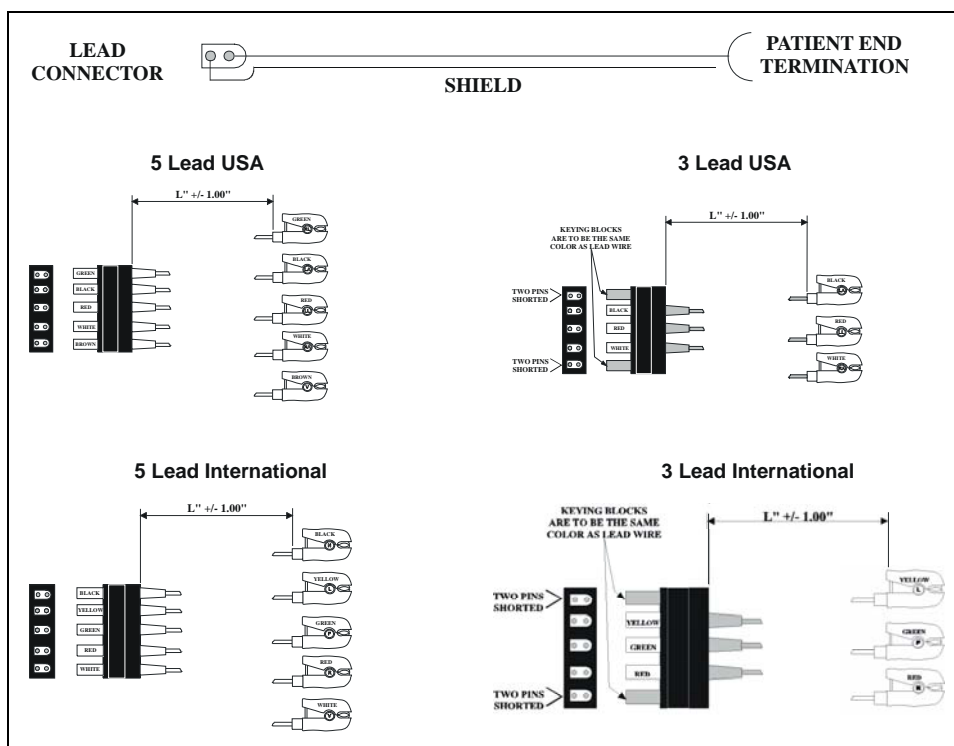
ECG Shielded Lead Wires

PART NUMBER	LENGTH AND DESCRIPTION
0012-00-1261-01	18" snap lead set USA
0012-00-1261-02	24" snap lead set USA
0012-00-1261-03	40" snap lead set USA
0012-00-1261-04	18" snap lead set International
0012-00-1261-05	24" snap lead set International
0012-00-1261-06	40" snap lead set International
0012-00-1261-07	18" snap lead set USA
0012-00-1261-08	24" snap lead set USA
0012-00-1261-09	40" snap lead set USA
0012-00-1261-10	18" snap lead set International
0012-00-1261-11	24" snap lead set International
0012-00-1261-12	40" snap lead set International
0012-00-1261-13	3/40" 2/60" snap lead set USA
0012-00-1261-14	3/40" 2/60" snap lead set International



ECG Shielded Lead Wires

PART NUMBER	LENGTH AND DESCRIPTION
0012-00-1262-01	18" pinch 5 lead set USA
0012-00-1262-02	24" pinch 5 lead set USA
0012-00-1262-03	40" pinch 5 lead set USA
0012-00-1262-04	18" pinch 5 lead set International
0012-00-1262-05	24" pinch 5 lead set International
0012-00-1262-06	40" pinch 5 lead set International
0012-00-1262-07	18" pinch 3 lead set USA
0012-00-1262-08	24" pinch 3 lead set USA
0012-00-1262-09	40" pinch 3 lead set USA
0012-00-1262-10	18" pinch 3 lead set International
0012-00-1262-11	24" pinch 3 lead set International
0012-00-1262-12	40" pinch 3 lead set International
0012-00-1262-13	3/40" 2/60" pinch 5 lead set USA
0012-00-1262-14	3/40" 2/60" pinch 5 lead set International



Panorama Mobility Lead Wires

P/N 0012-00-1503-XX

DESCRIPTION	DASH #
24", snap, 5 lead set, Domestic	-02
24", snap, 3 lead set, Domestic	-05
24", snap, 5 lead set, International	-11
24", snap, 3 lead set, International	-14

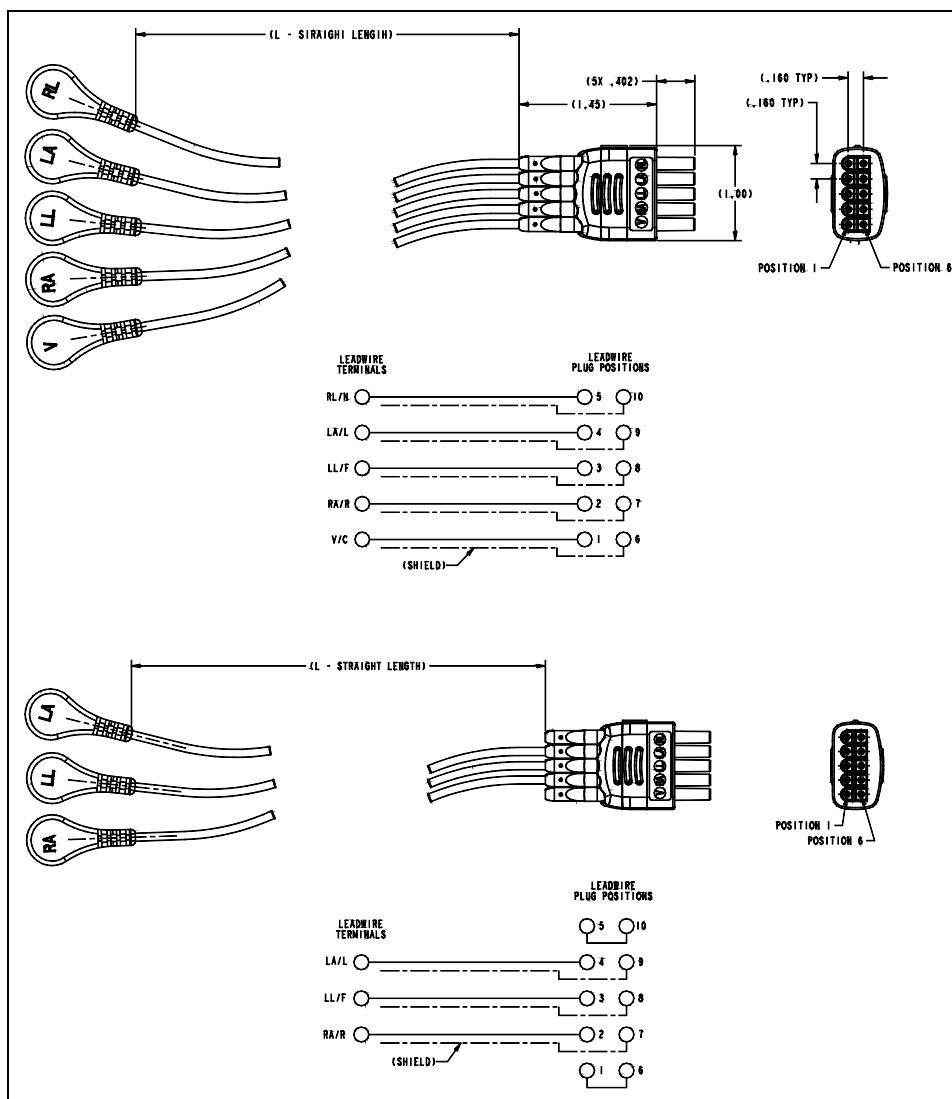
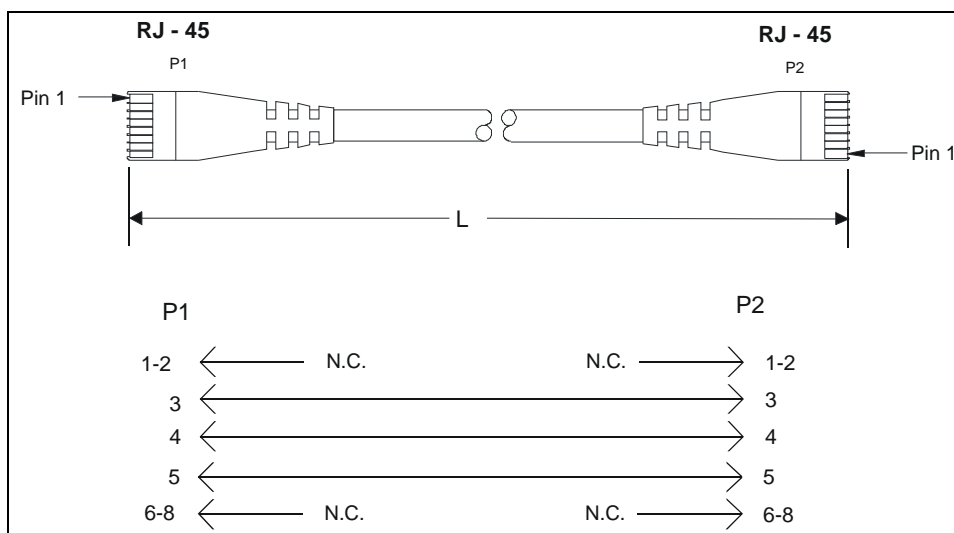


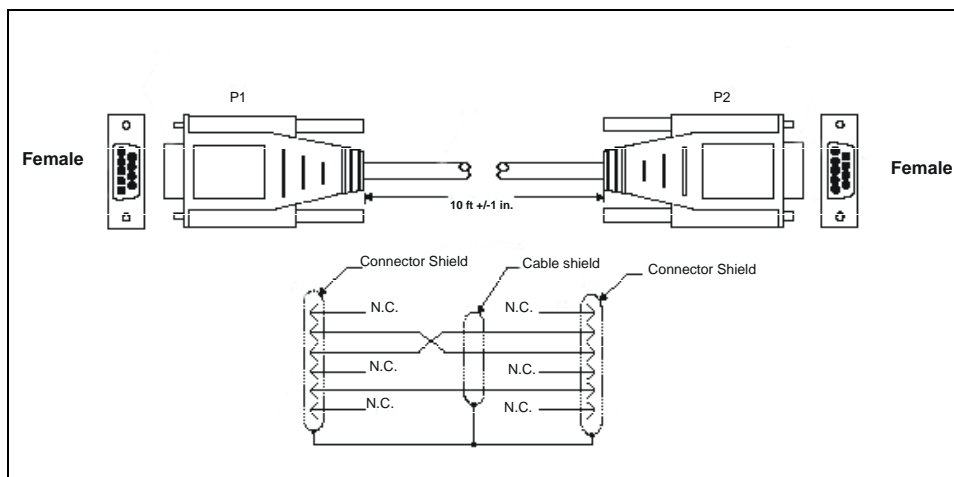
FIGURE 3-4 Panorama Mobility Lead Wires

Category 5 Ethernet Cable

PART NUMBER	LENGTH AND DESCRIPTION
0012-00-1274-01	6 feet Cat 5 Ethernet Cable
0012-00-1274-02	25 feet Cat 5 Ethernet Cable
0012-00-1274-03	50 feet Cat 5 Ethernet Cable

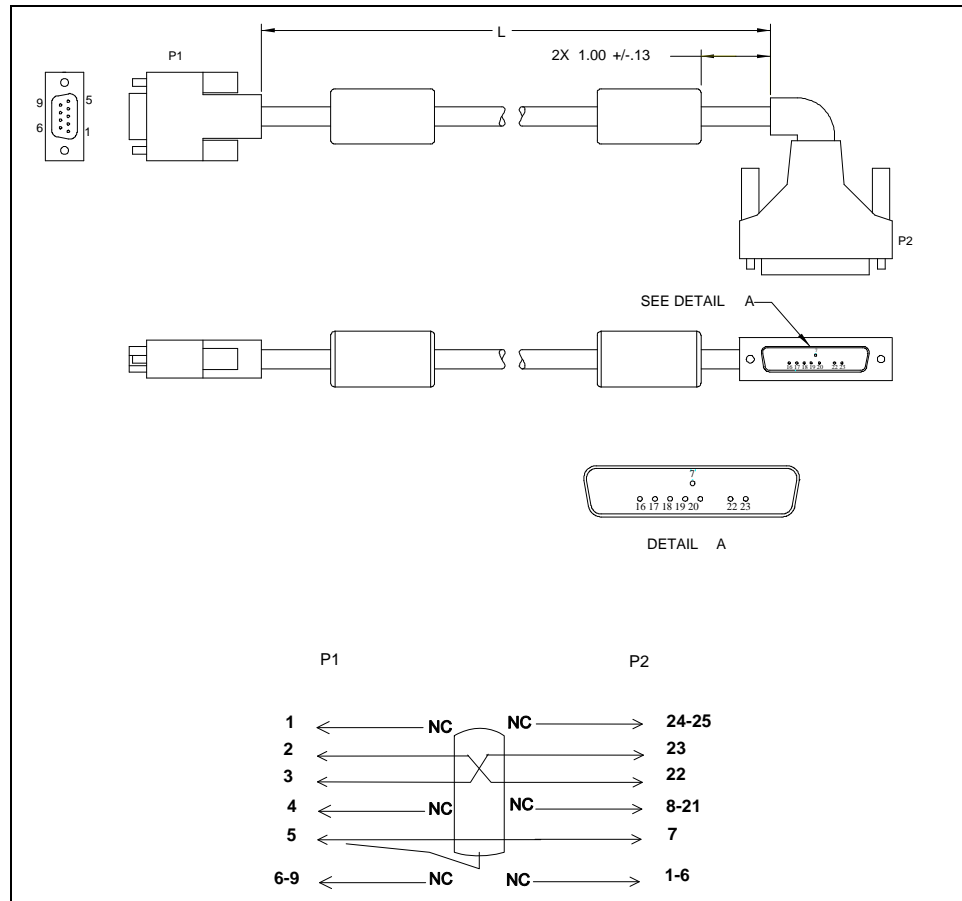


Serial Port to Serial Port Cable P/N 0012-00-1275-01



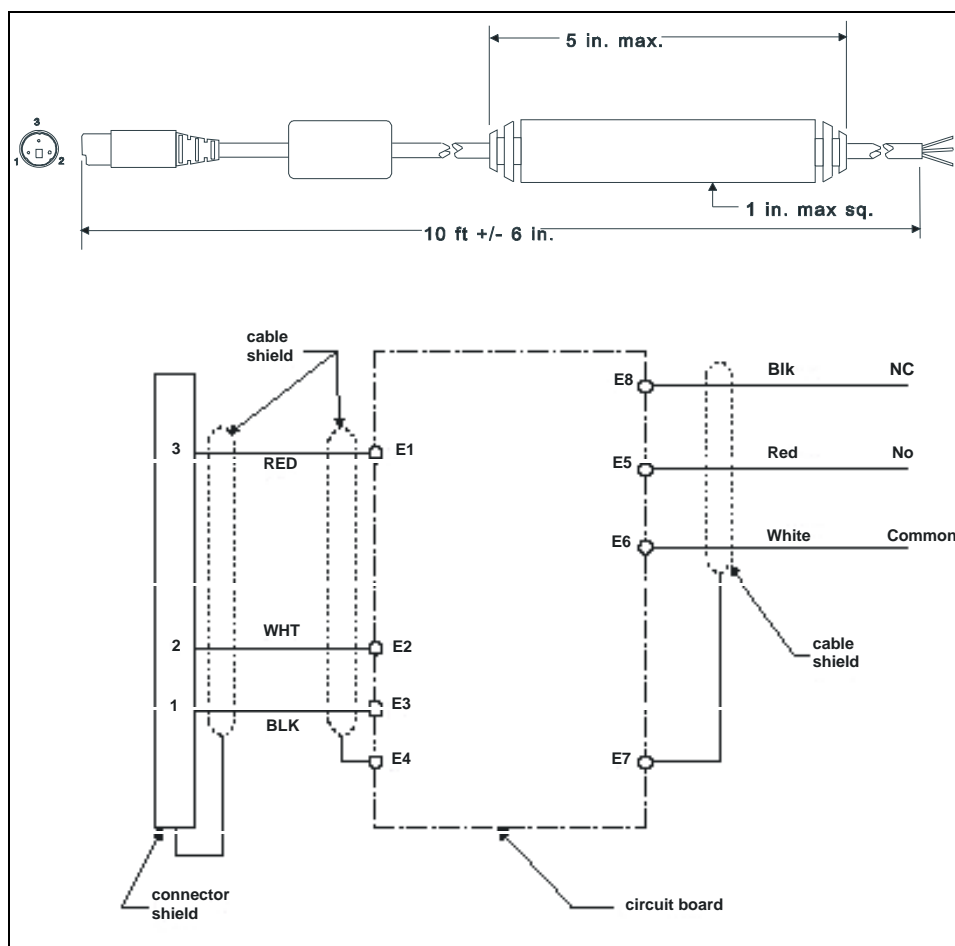
Serial Port to Gas Module Cable

PART NUMBER	LENGTH AND DESCRIPTION
0012-00-1276-01	12 inch 9 pin mini D serial to 25 pin D shell
0012-00-1276-02	72 inch 9 pin mini D serial to 25 pin D shell

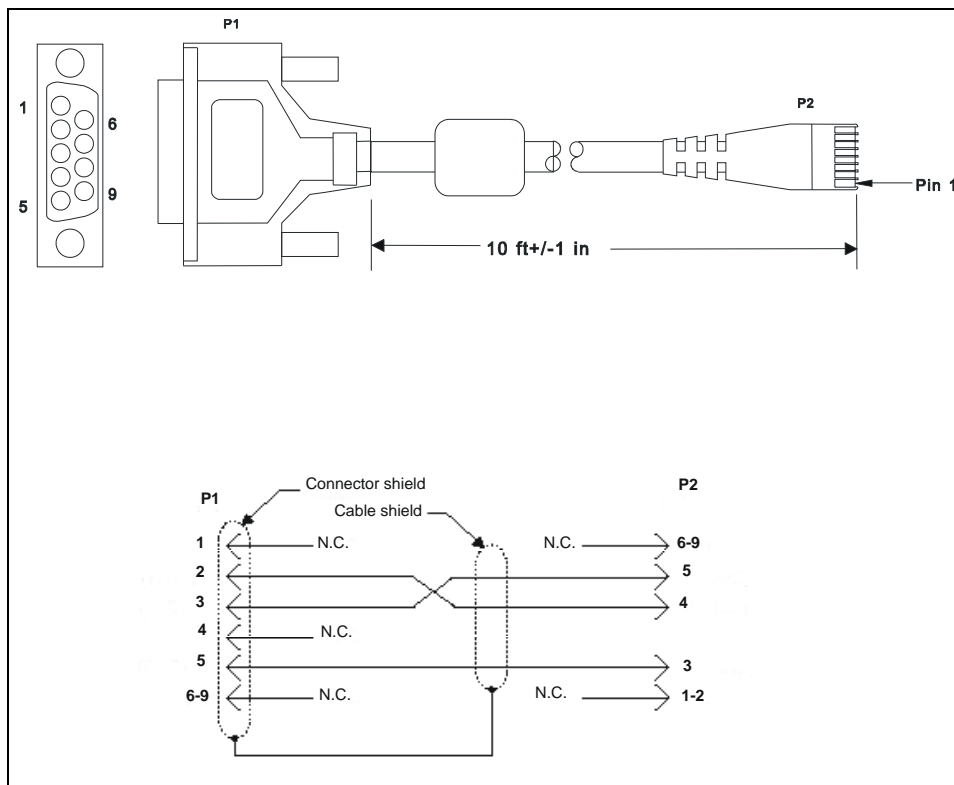


Nurse Call Cable (3 pin circular to unterminated)

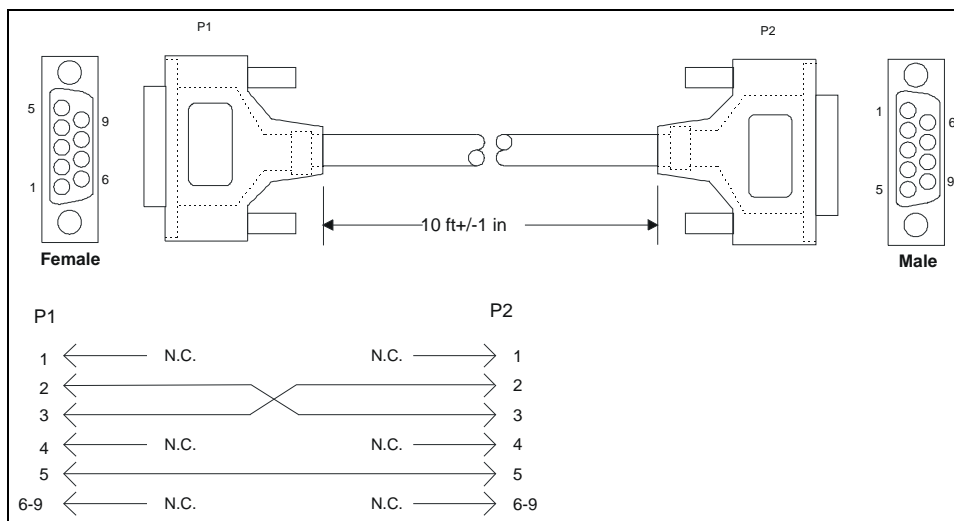
P/N 0012-00-1277-02



Serial Port to RJ 45 Cable (VISA) P/N 0012-00-1299-01

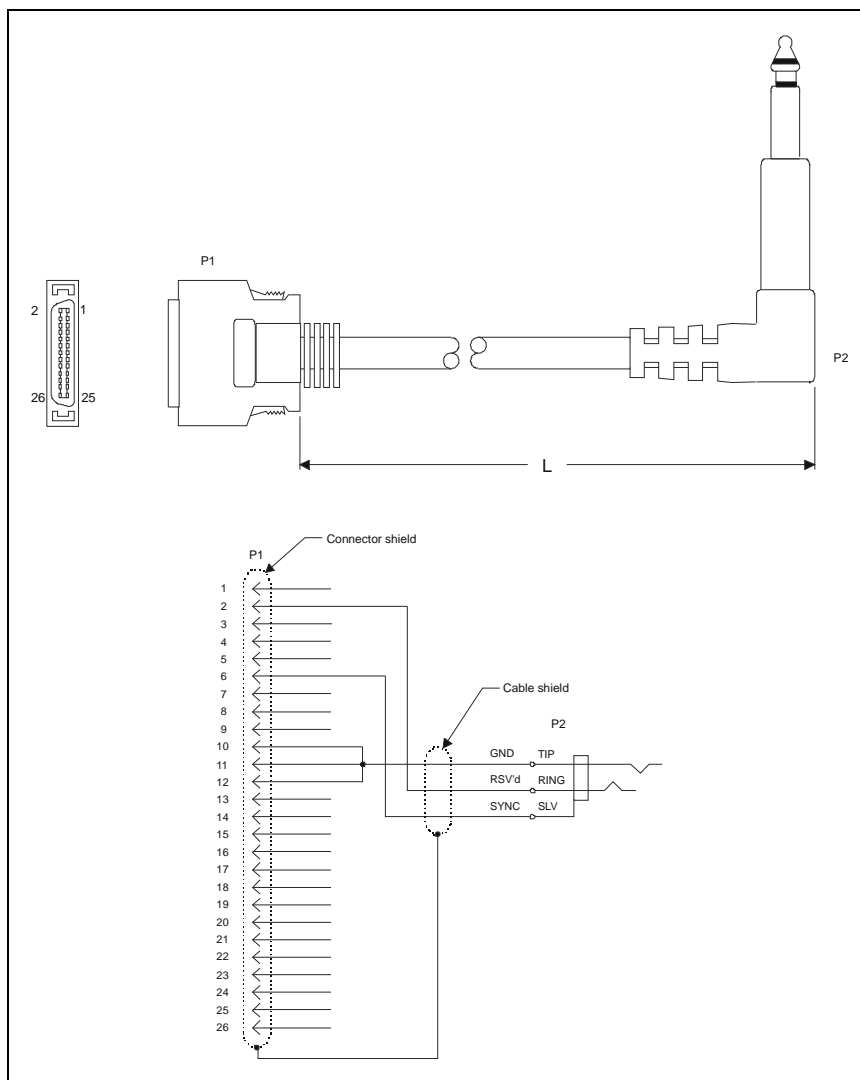


Serial Port to Corometrics Fetal Monitor Cable P/N 0012-00-1300-01

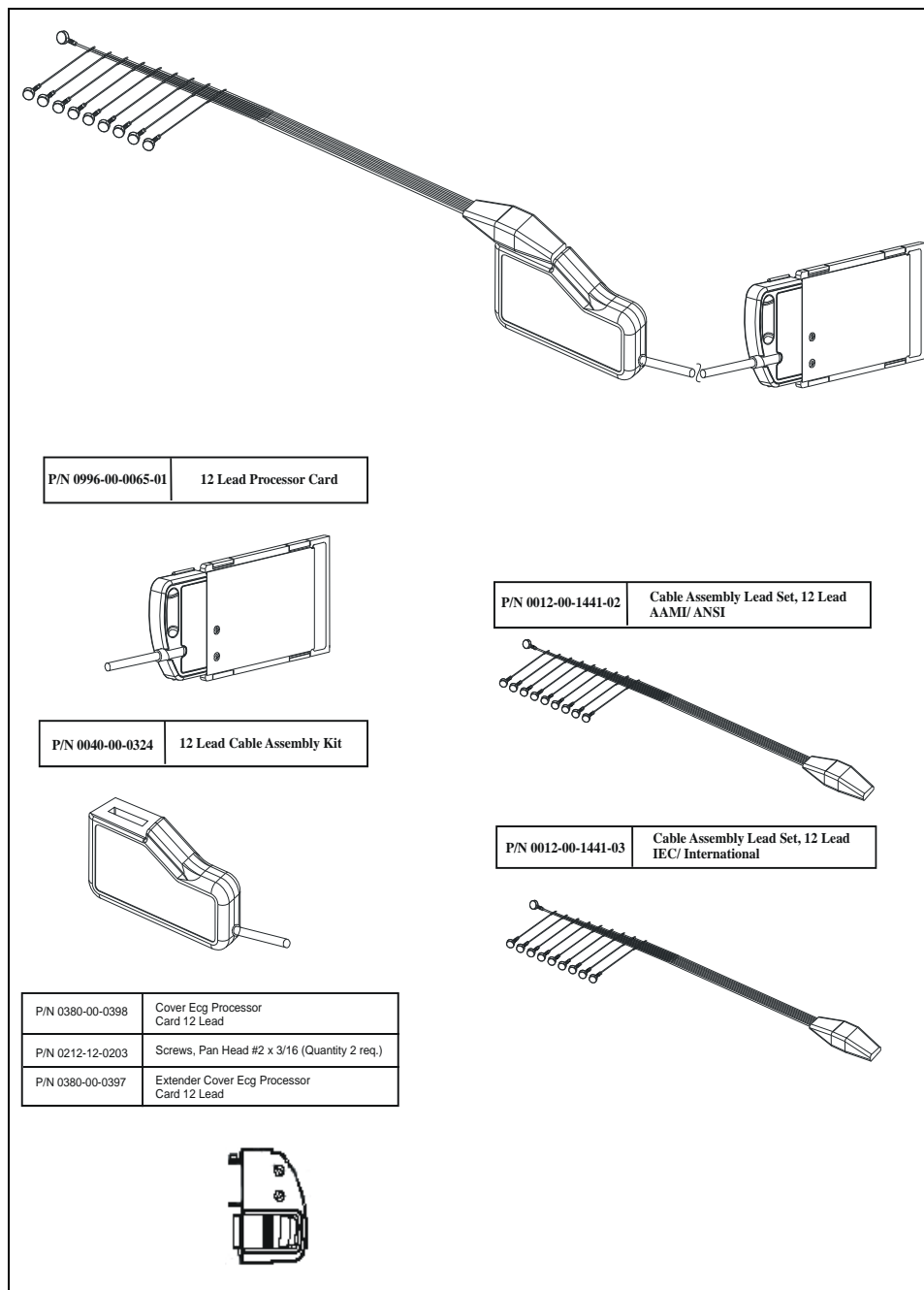


26 pin Molex to Mini Din Cable (DPD sync Cable)

PART NUMBER	LENGTH
0012-00-1301-01	8 inches \pm 1 inch
0012-00-1301-02	10 feet \pm 6 inches



12 Lead PCMCIA Card and Cable Assembly P/N 0992-00-0155-01



Assembly and Schematic Diagrams

Detail Parts Lists, Assembly and Schematic Drawings are available upon request. Contact Customer Service: 1-800-288-2121 (x7130).

Detail Parts Lists, Assembly and Schematic Drawings Part Number 0070-00-0441-01.

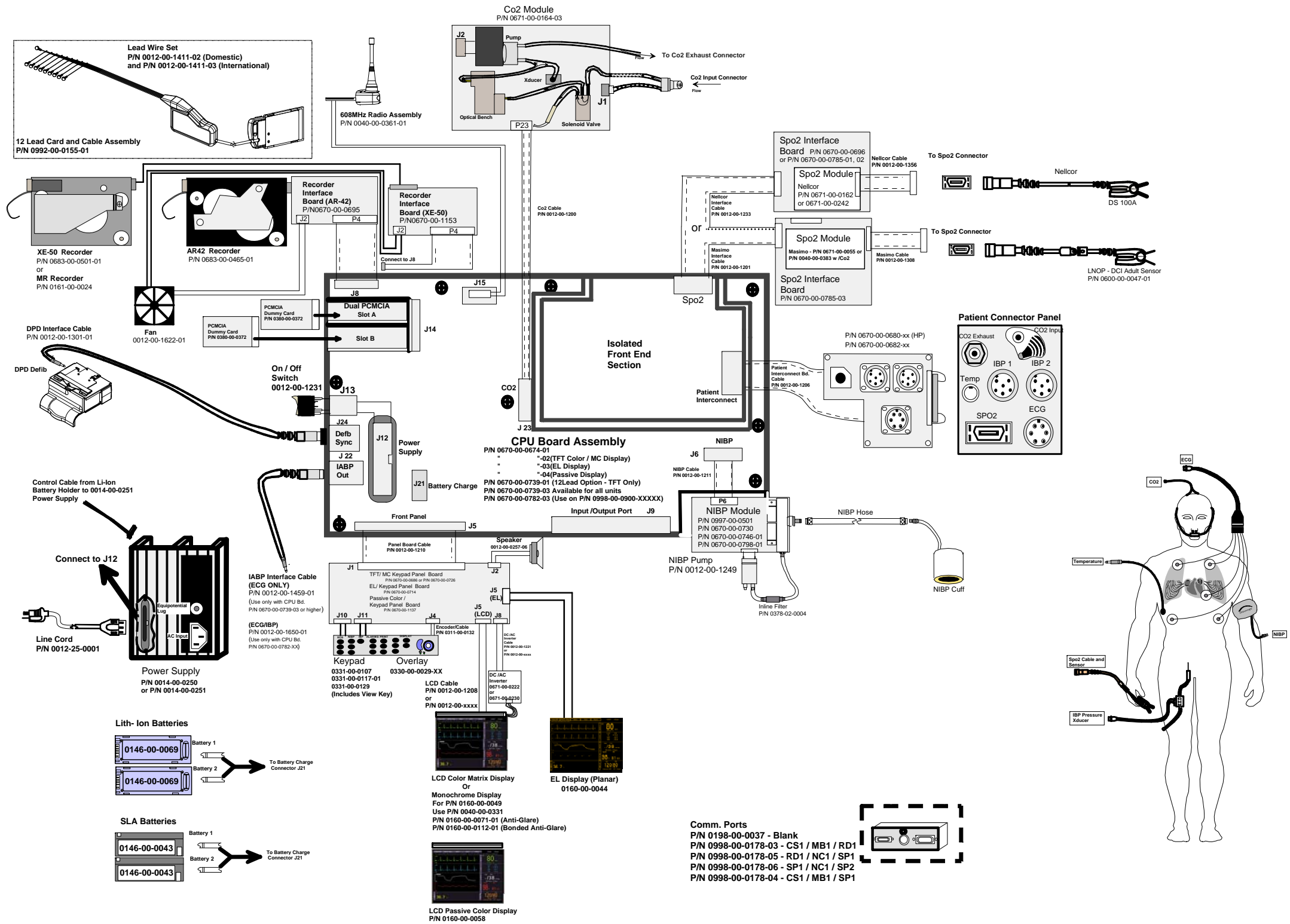
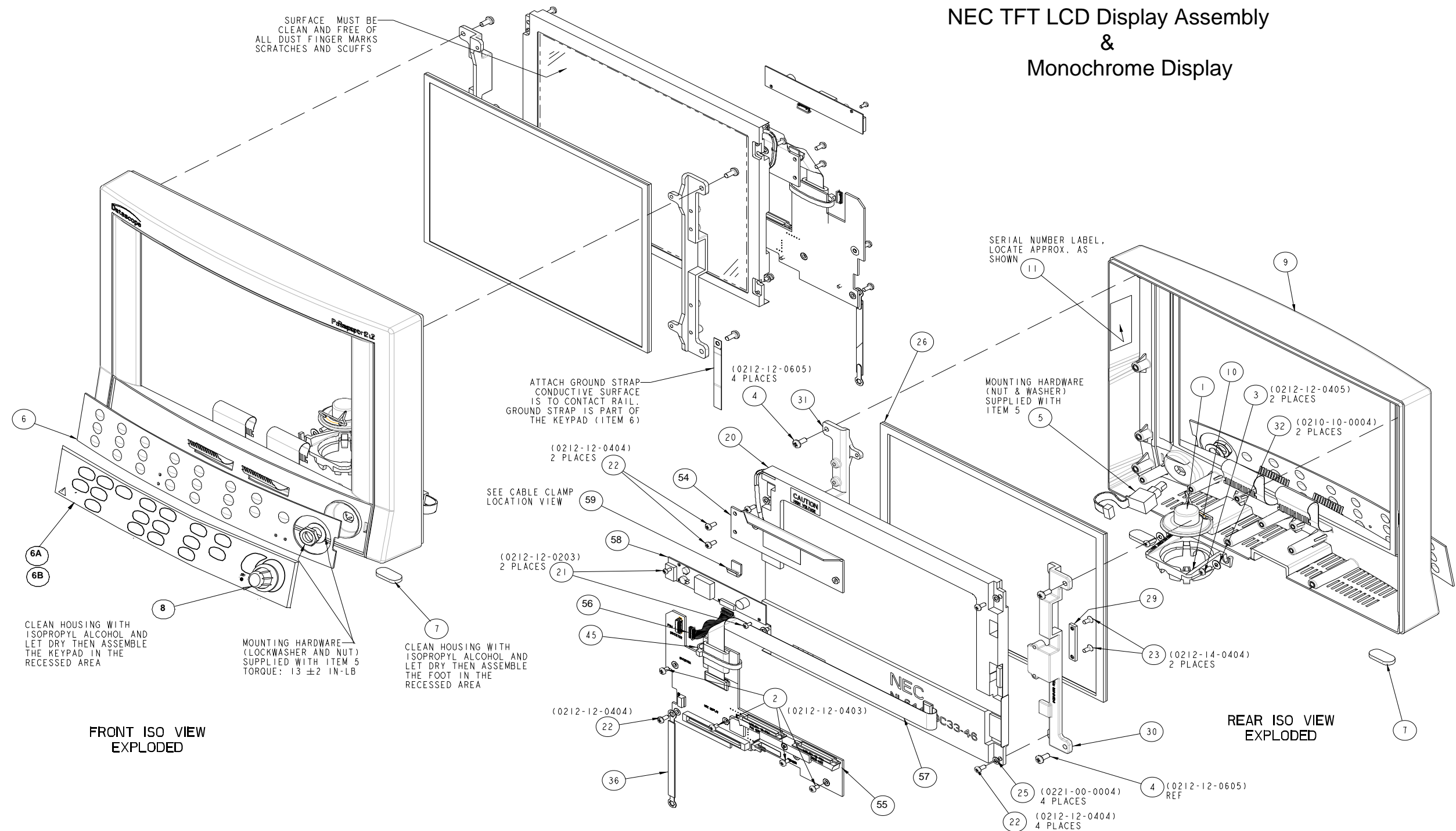


FIGURE 4-5 Detail Parts Lists and Assembly Schematic Drawing

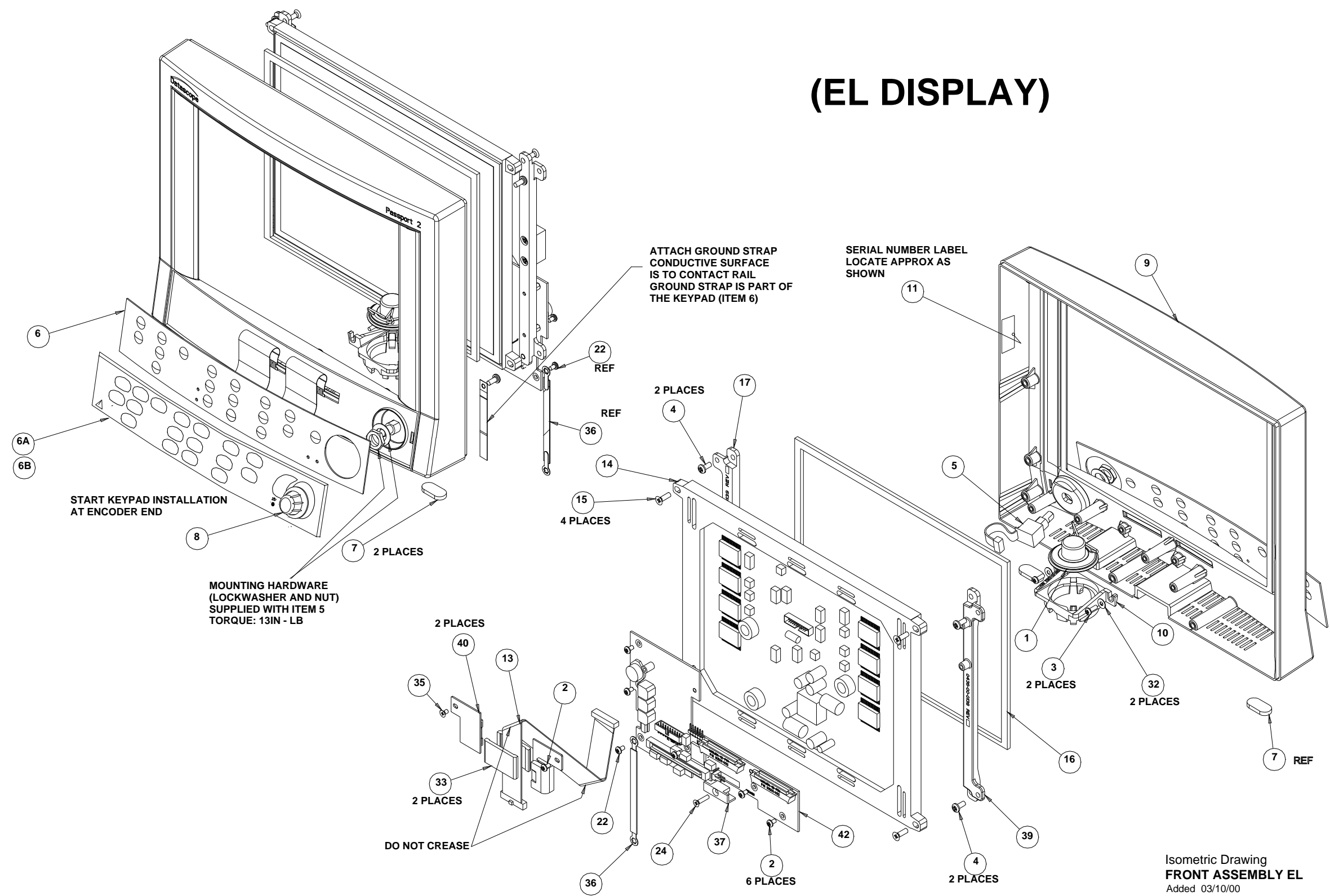
5.0 *Replacement Parts*

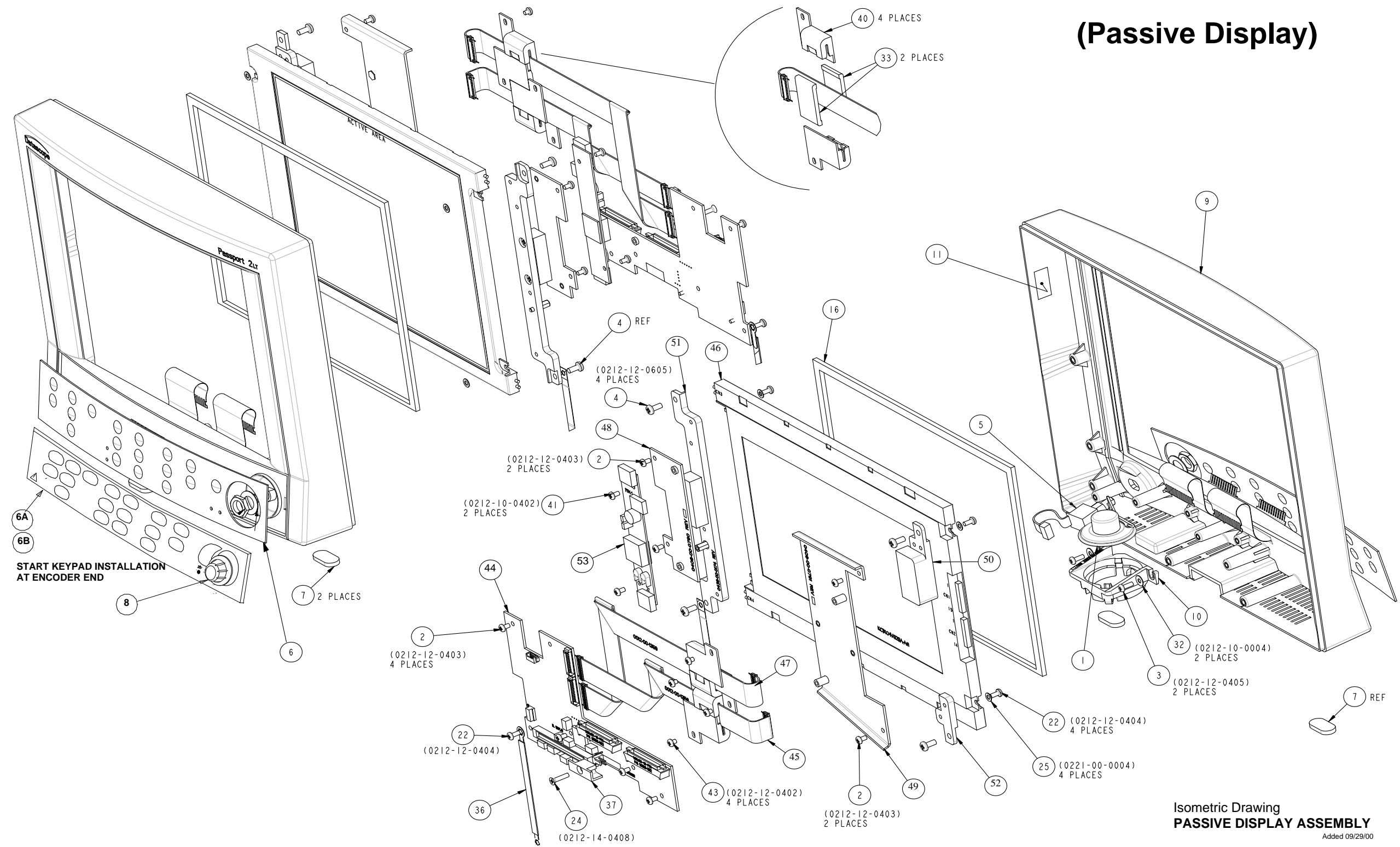
5.1 Parts List Front Housing	5-5
5.2 Parts List Rear Housing	5-15
5.3 Communication Ports Parts List	5-25

NEC TFT LCD Display Assembly & Monochrome Display



Isometric Drawing





5.1 Parts List Front Housing

ITEM NO.	DESCRIPTION	PART NO.
1.	Speaker w/ cable assembly	0012-00-0257-06
2.	Screw Pan Hd 4-40 x 3/16	0212-12-0403
3.	Screw Pan Hd 4-40 x 5/16	0212-12-0405
4.	Screw Pan Hd 6-32 x 5/16	0212-12-0605
5.	(Navigator) Encoder w / nut & washer	0311-00-0132
6.	Keypad Membrane	0331-00-0117-01
6.	Keypad Membrane	0331-00-0129
6a.	Keypad Overlay w/ IBP	0330-00-0029-XX
6b.	Keypad Overlay w/o IBP	0330-00-0029-XX (See "Keypad Overlay Table P/N 0330-00-0029-XX" on page 5-7.)
7.	Foot (4 required)	0348-00-0190
8.	Knob, Rotary	0366-00-0101
9.	Front Housing	0380-00-0338-01
9.	Front Housing (LT)	0380-00-0338-02
10.	Speaker Holder	0380-00-0352
11.	Serial Number Label (Front Housing)	0334-00-1560
12.	PCB Interconnect Panel Bd. (LCD Display)	0670-00-0686
13.	Cable EL, (display to Interconnect Bd.)	0012-00-1005
14.	EL Display Assembly	0160-00-0044
15.	Screw Flat Head	0212-17-0807
16.	(EL) Gasket	0348-00-0189
17.	Mount Rail (EL Right Side)	0436-00-0138
18.	Cable LCD Color (display to Interconnect Bd)	0012-00-1208
19.	Cable LCD Color (DC/AC Inverter)	0012-00-1221
20.	LCD Color Display Kit	0040-00-0331
20.	LCD Color Display with Anti-Glare	0160-00-0071-01
20.	LCD Color Display NEC Bonded/Anti-Glare For use in units with serial number TSXXXX-E8 and below.	0160-00-0087-01
20.	LCD Color Display NEC Bonded/Anti-Glare For use in units with serial number TSXXXX-E8 and above.	0160-00-0112-01
21.	Screw Pan Hd 2-56 x 3/16	0212-12-0203
22.	Screw Pan Hd 4-40 x 1/4	0212-12-0404
23.	Screw Flat Hd 4-40 x 1/4	0212-14-0404
24.	Screw Flat Hd 4-40 x 1/2	0212-14-0408
25.	Washer flat #4	0221-00-0004
26.	Gasket	0348-00-0204
27.	N/A	
28.	Bracket	0406-00-0794
29.	Bracket Cable Retainer	0406-00-0795
30.	Mount Rail (LCD Left side)	0436-00-0178

ITEM NO.	DESCRIPTION	PART NO.
31.	Mount Rail (LCD Right side)	0436-00-0177
32.	Washer flat large (2 required)	0210-10-0004
33.	Ferrite, Split Flat Cable	0108-00-0097-01
34.	Stand Off, Hex M/F 4-40 X 0.312 Long	0361-30-0312
35.	Screw, Flat Head 100° 4-40 X 0.187 Long	0212-17-0403
36.	Strap, Ground	0346-00-0046-02
37.	Retainer - Cable	0380-00-0375
38.	Clip, Ferrite	0344-00-0246
39.	Mount Rail (EL Left Side)	0436-00-0139
40.	Rubber Retainer	0354-00-0081
41.	Backlite Assembly	0149-00-0009
42.	PCB Interconnect Panel Bd. (EL)	0670-00-0714
43.	Screw, pan head, cross recessed, 4-40x 1/8	0212-12-0402
44.	PCB Interconnect Panel Bd. (Passive Display)	0670-00-1137
45.	Cable Assembly, 14 pin (Passive Display)	0012-00-1358
46.	Display, 10.4 Passive Color (Passive Display)	0160-00-0058
47.	Cable Assembly, 15 pin (Passive Display)	0012-00-1359
48.	Bracket Inverter Board (Passive Display)	0406-00-0790
49.	Bracket Choke Mounting (Passive Display)	0406-00-0791
50.	Mounting Rail, Left (Passive Display)	0436-00-0173
51.	Mounting Rail, Right (Passive Display)	0436-00-0174
52.	Mounting Block, Lower (Passive Display)	0436-00-0175
53.	PCB Inverter Bd., K2340, Kyocera (Passive Display)	0671-00-0222
54.	Bracket (TFT LCD 0160-00-0069)	0406-00-0820
55.	PCB Interconnect Panel Bd. (0331-00-0117-01 Keypad)	0670-00-0726
55.	PCB Interconnect Panel Bd. (0331-00-0129 Keypad)	0670-00-0793
56.	Cable Inverter	0012-00-1423
57.	Cable Interconnect to LCD assembly	0012-00-1424
58.	PCB Inverter Bd. - 46 Display	0671-00-0230
59.	Clamp, Cable	0343-00-0108

Keypad Overlay Table P/N 0330-00-0029-XX

Languages

		ENGLISH	GERMAN	FRENCH	SPANISH	ITALIAN	DUTCH	*JAPANESE	DANISH
IBP	W/ IBP	01	03	05	07	09	11	13	15
	W/O IBP	02	04	06	08	10	12	14	16

* Options with an asterisk (*) are not released at this time.

Languages w/ ECG View

		ENGLISH	GERMAN	FRENCH	SPANISH	ITALIAN	DUTCH	*JAPANESE	DANISH
IBP	W/ IBP	51	53	55	57	59	61	63	65
	W/O IBP	52	54	56	58	60	62	64	66

* Options with an asterisk (*) are not released at this time.

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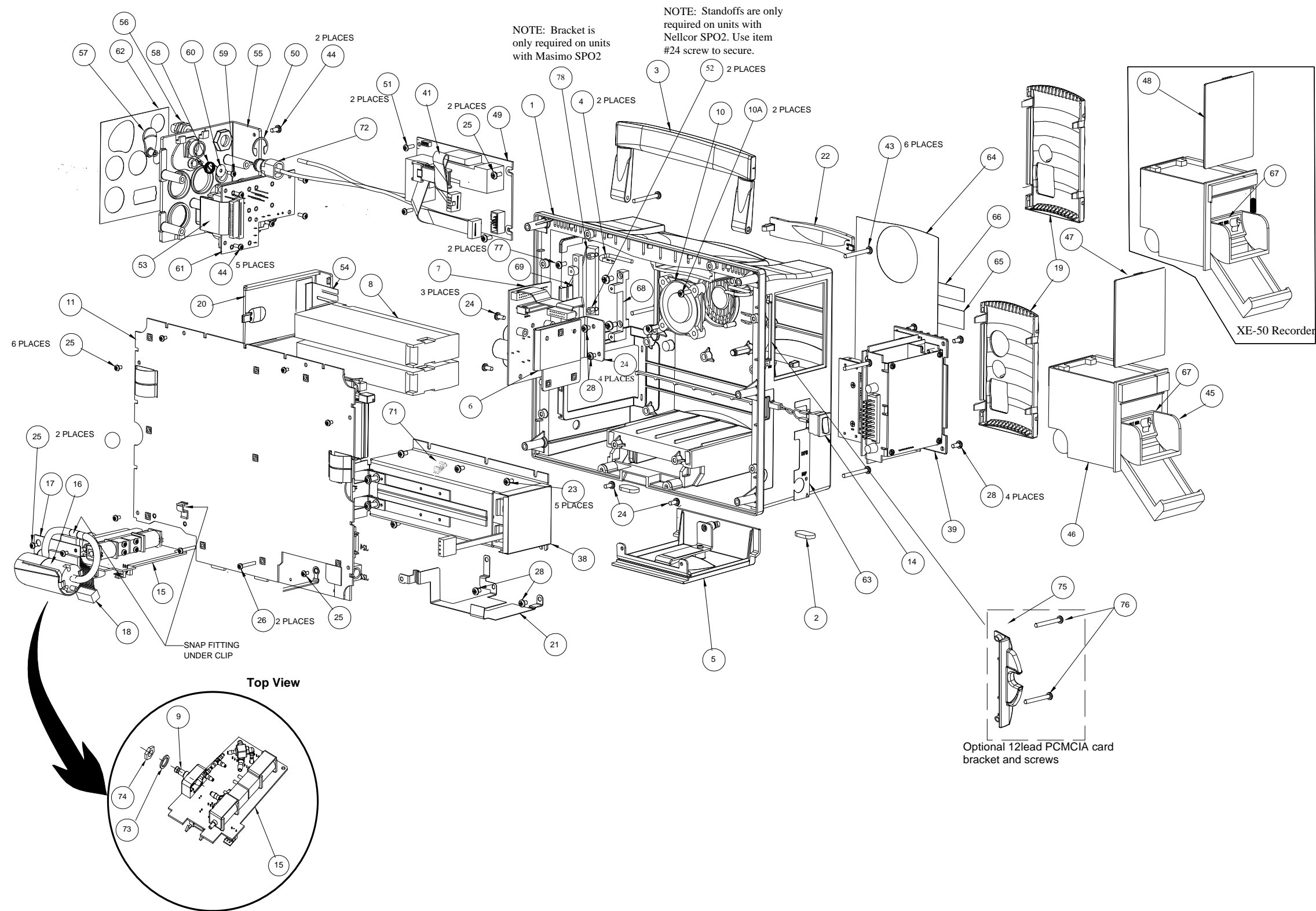


FIGURE 5-1 Rear Panel Assembly (Sealed Lead Acid battery configuration)

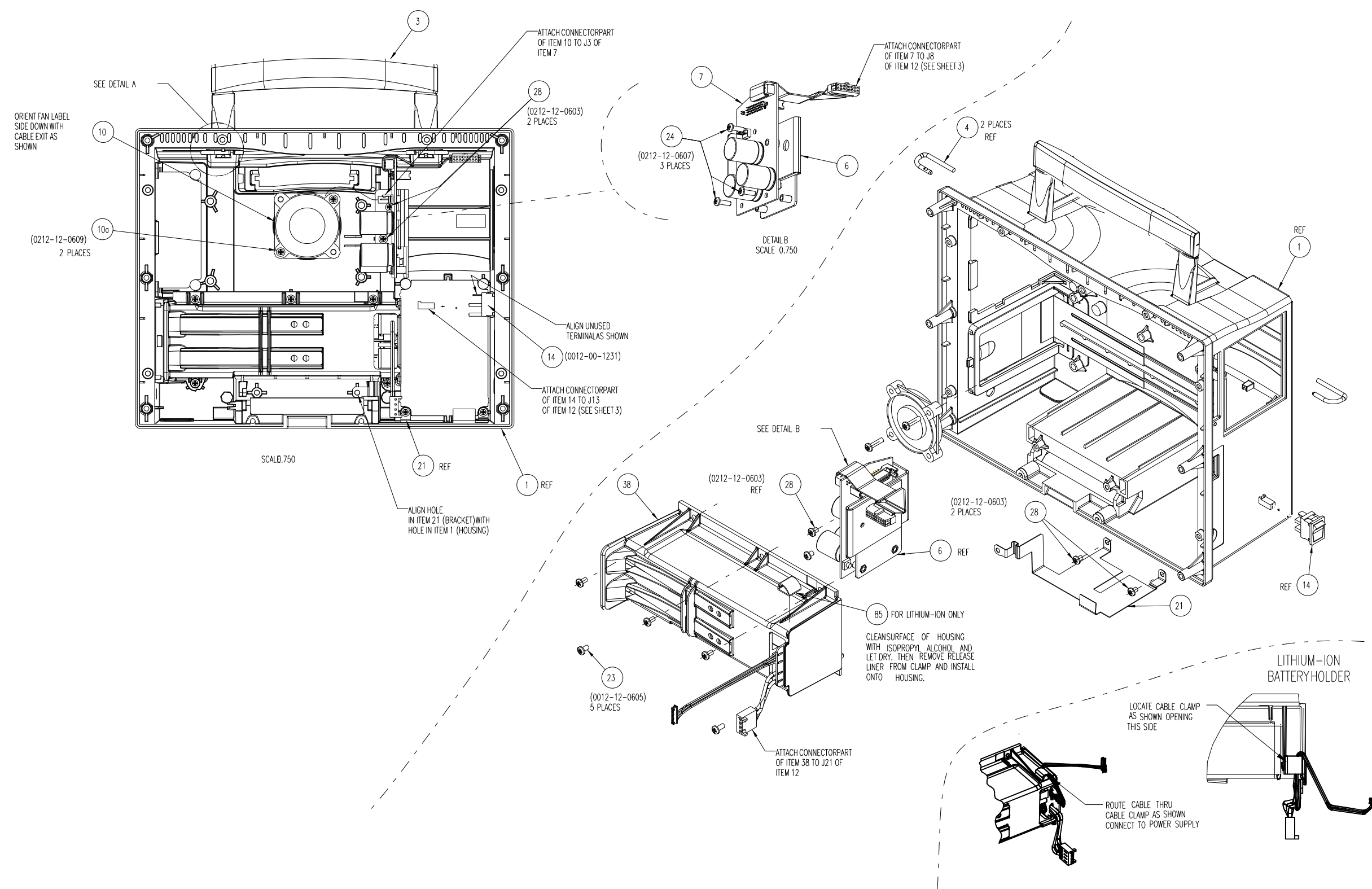
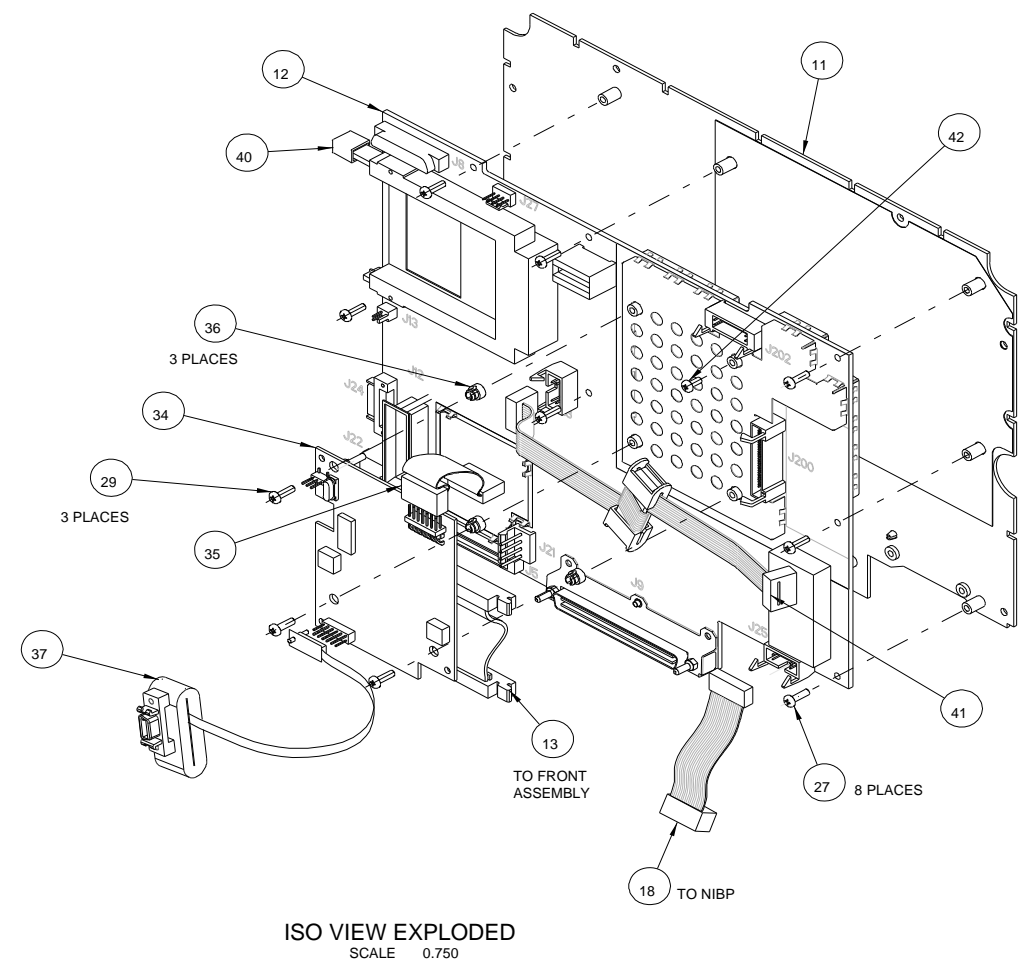


FIGURE 5-2 Rear Panel Assembly (Lithium-Ion battery configuration)

Use In P/N 0998-00-0170-XXXX

(MASIMO SPO2)



(NELLCOR SPO2)

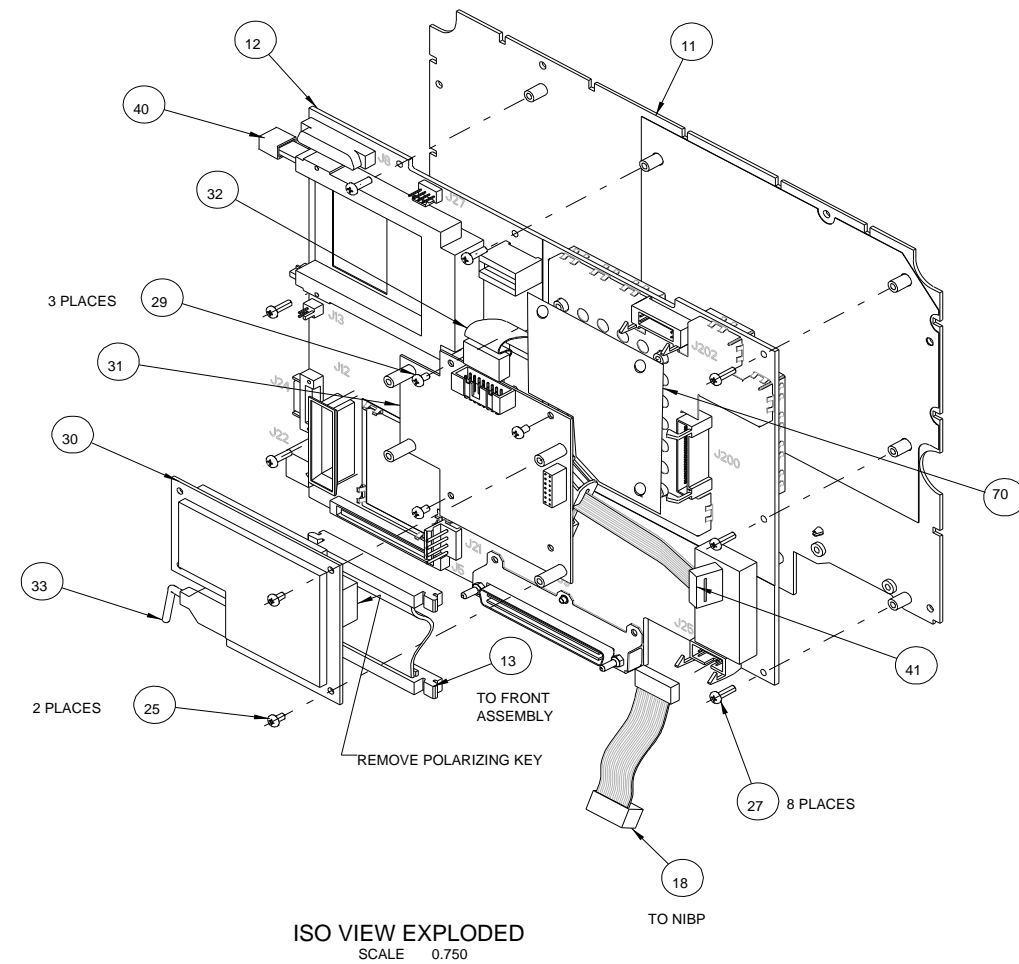


FIGURE 5-3 Main/Rear Assembly (P/N 0998-00-0170-XXXX)

Use In P/N 0998-00-0900-XXXX

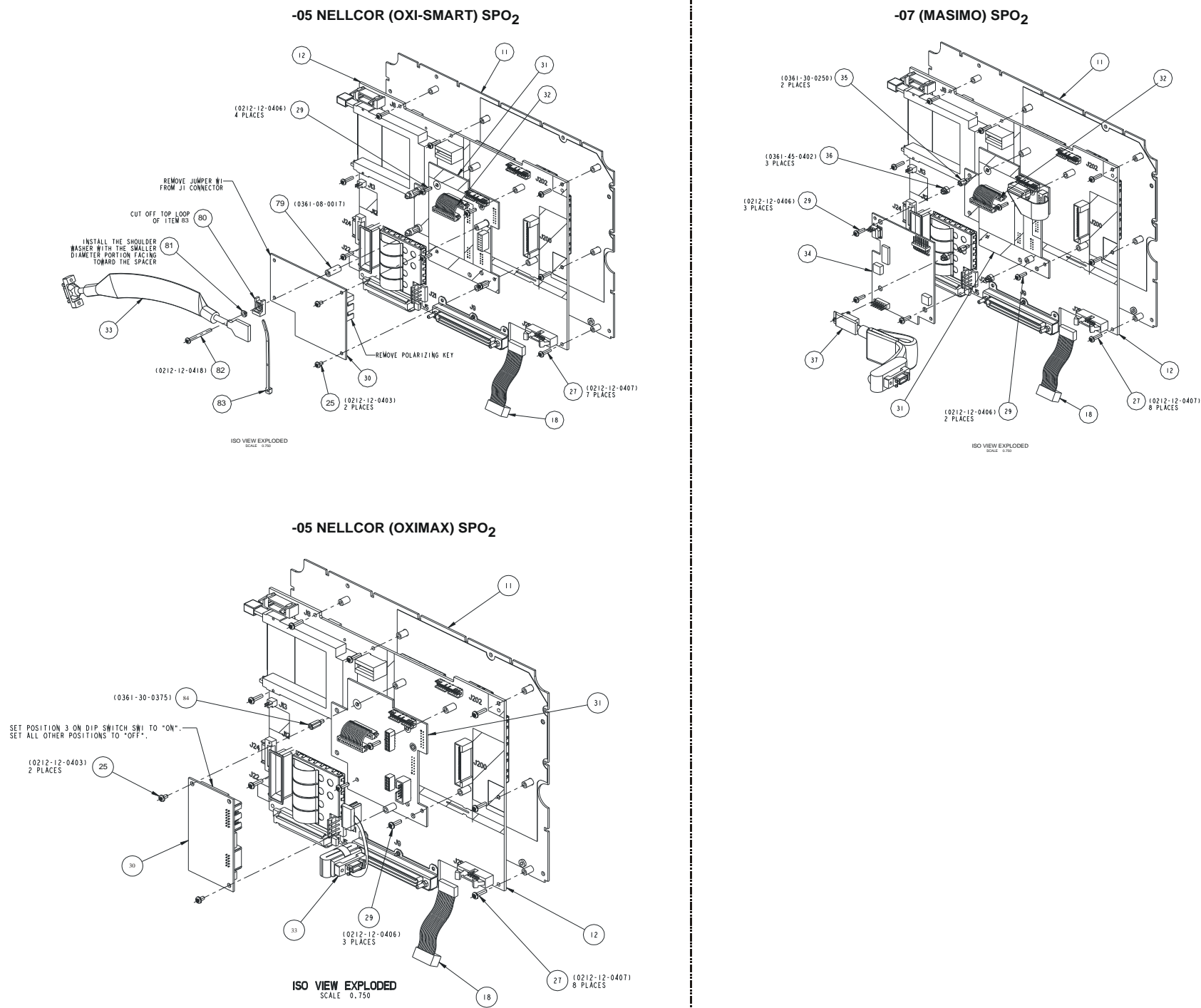


FIGURE 5-4 Main/Rear Assembly (P/N 0998-00-0900-XXXX)

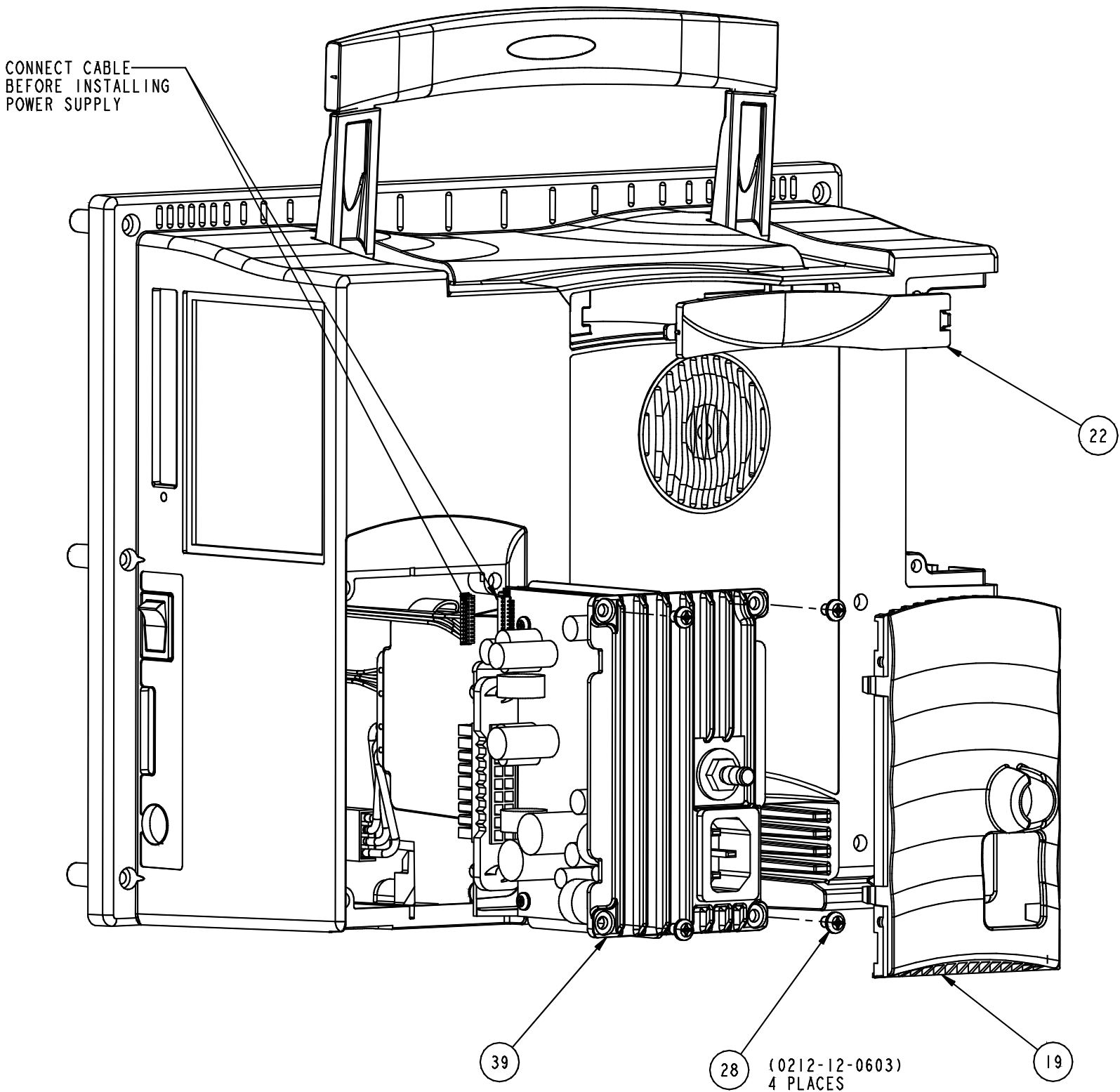


FIGURE 5-5 Rear View (Lithium-Ion battery configuration)

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5.2 Parts List Rear Housing

ITEM NO.	DESCRIPTION	PART NUMBER
1.	Rear Housing Assembly (S/N - TM06075-G3 or higher)	0380-00-0339-01
1.	Rear Housing Assembly (for 0683-00-0501-01 recorders)	0380-00-0339-02
1.	Rear Housing Assembly (for 0161-00-0024 recorders)	0380-00-0339-07
2.	Foot	0348-00-0190
3.	Handle	0367-00-0061
4.	Pin, Handle (2 required)	0226-00-0017
5.	Cover/Docking Connector	0198-00-0037
6.	Recorder Mount Bracket (AR-42)	0406-00-0741
6.	Bracket Recorder Mount (XE-50)	0406-00-0745
7.	PCB Recorder Interface Board (AR-42)	0670-00-0695
7.	PCB Recorder Interface Board (XE-50)	0670-00-1153
8.	Batteries, 12 Volt Sealed Lead Acid	0146-00-0043
9.	Fitting NIBP Connector	0103-00-0503
10.	Fan w/ cable assembly 9.89 CFM	0012-00-1622-01
10a.	Screw Pan Hd 6-32 x 9/16	0212-12-0609
11.	Shield, Ground Plate	0386-00-0243
12a.	PCB Main CPU Board (12 lead option) S/N CM 20000/TM1000-X or higher	0670-00-0739-01
12b.	PCB Main CPU Board (12 lead option)	0670-00-0739-03
12c.	PCB Main CPU Board (use with S/N TS XXXX-J5 or higher)	0670-00-0782-03
13.	Cable Interconnect Panel Bd to Main CPU Bd	0012-00-1210
14.	Switch w/ cable assembly	0012-00-1231
15.	NIBP Module Assembly	0670-00-0746-01
15.	NIBP Module Assembly	0670-00-0798-01
16.	Pump Assembly w / cable (NIBP)	0012-00-1249
17.	NIBP Pump Bracket	0406-00-0750
18.	Cable Assembly NIBP to Main CPU Bd	0012-00-1211
19.	Cover, Power Supply (with DC connector)	0198-00-0028
19.	Cover, Power Supply (w/o DC connector)	0198-00-0050
20.	Battery Door	0380-00-0349
21.	Grounding bracket/ strap (metal)	0346-00-0044
21.	Grounding bracket/ strap (plastic)	0346-00-0049
22.	Snap Cover, Blank	0198-00-0027
23.	Screw Pan Hd 6-32 x 5/16	0212-12-0605
24.	Screw Pan Hd 6-32 x 7/16	0212-12-0607
25.	Screw Pan Hd 4-40 x 3/16	0212-12-0404
25a.	Screw Pan Hd 4-40 x 3/16	0212-12-0403
26.	Screw Pan Hd 4-40 x 11/16	0212-12-0412
27.	Screw Pan Hd 4-40 x 11/16	0212-12-0407
28.	Screw Pan Hd 4-40 x 3/16	0212-12-0603

N/A - Not available

ITEM NO.	DESCRIPTION	PART NUMBER
29.	Screw Pan Hd 4-40 x 1/2	0212-10-0408
30.	PCB Nellcor SpO ₂ Module with OxiSmart	0671-00-0162
30.	PCB Nellcor SpO ₂ Module with Oximax (Nell3)	0671-00-0066
31.	PCB Nellcor Interface	0670-00-0696
31.	SPO ₂ Interface Board	0670-00-0785-01 -02 or -03
32.	Cable, Nellcor Interface to Main CPU Board	0012-00-1233
32.	Cable, Interface to Main CPU Board for 0998-00-0900-XXXX	0012-00-1596
33.	Cable Assembly Nellcor SpO ₂	0012-00-1356
34.	PCB Masimo (MS-3) SpO ₂ Module	0671-00-0055
35.	Cable Masimo Module to Main CPU	0012-00-1201
36.	Spacer	0361-45-0403
37.	Cable Assembly Masimo SpO ₂	0012-00-1308
38.	Battery Holder Assembly (metal, SLA)	0997-00-0502
38.	Battery Holder Assembly (plastic, SLA)	0997-00-0972-01
38.	Battery Holder Assembly (plastic, Li-ion)	0997-00-0972-02
39.	Power Supply/ Charger Assembly, SLA	0014-00-0190E
39.	Power Supply/ Charge Assembly, SLA	0014-00-0250
39.	Power Supply/ Charge Assembly, Li-ion/SLA	0014-00-0251
40.	Button/PCMCIA Slot B	
41.	Cable CO ₂ Module to Main CPU Bd (MediCO ₂)	0012-00-1200
41.	Cable CO ₂ Module to Main CPU Bd (miniMediCO ₂)	0012-00-1683-01
NS	Double Sided Tape	0215-00-0115
42.	Screw Pan Hd Nylon 4-40 x 1/4	0212-01-0404
43.	Screw Pan Hd # 6 x 1 1/4	0212-12-0620
44.	Screw Pan Hd # 6 x 5/16	0212-12-0405
45.	Paper Holder Recorder Door	0352-00-0051
46.	Recorder Assembly (AR-42 special)	0683-00-0465E01
46.	Recorder Assembly (XE-50)	0683-00-0501-01
46.	Recorder Assembly (XE-50) 0998-00-0170-XXXXX (S/N TM20000-XX or higher) 0998-00-0900-XXXXX (S/N TS03000-XX or higher)	0683-00-0501-02
46.	MR Recorder	0161-00-0024
47.	Recorder Plate, Blank	0370-00-0017-03
48.	Recorder Plate, Blank (XE-50)	0380-00-0482-02
49.	MediCO ₂ Module Assembly (Oridion)	0671-00-0164-03
49.	miniMediCO ₂ Module Assembly (Oridion)	0671-00-0089-01
50.	Retainer C-Clip	0226-00-0018
51.	Screw Pan Head 6-32 x 1/4	0212-12-0604
52.	Standoff Male / Female 6-32 x 0.250 long	0361-27-0250
53.	Cable, Patient Connector to Main CPU Bd	0012-00-1206-01
54.	Strap, Battery Door	0346-00-0047

N/A - Not available

ITEM NO.	DESCRIPTION	PART NUMBER
55.	Connector Panel (Masimo w/ CO ₂)	0380-00-0348-01
55.	Connector Panel (Masimo w/o CO ₂)	0380-00-0348-02
55.	Connector Panel (Nellcor w/CO ₂)	0380-00-0348-03
55.	Connector Panel (Nellcor w/o CO ₂)	0380-00-0348-04
55.	Connector Panel (Nellcor Oximax w/ CO ₂)	0380-00-0348-05
55.	Connector Panel (Nellcor Oximax w/o CO ₂)	0380-00-0348-06
56.	CO ₂ Exhaust Connector w/nut	0103-00-0489
57.	CO ₂ Input Connector Door	0380-00-0355
58.	Spring	0214-00-0236
59.	Screw Self Tapping #4 x 3/16	0213-09-0403
60.	Washer Flat 0.470 OD 0.119 ID	0221-00-1014
61.	PCB Patient Connector Bd AAMI w/ IBP	0670-00-0682-01
61.	PCB Patient Connector Bd AAMI w/o IBP	0670-00-0682-02
61.	PCB Patient Connector Bd HP w/ IBP or w/o IBP	0670-00-0680-01
62.	Label, Patient Connector	0334-00-1501-XX (See Table 6-2)
63.	Label, Right Side	0334-00-1528
64.	Label, Information Passport2	0334-00-1500
65.	Label, Part Number / Serial Number	N/A
66.	Label, Software Part Number	N/A
67.	Label, Loading Recorder Paper (AR-42)	0334-00-1431
67.	Label, Loading Recorder Paper (XE-50)	0334-00-2674
68.	Bracket Plastic Slotted (MediCO ₂)	0406-00-0805
68.	Bracket Plastic Lower (miniMediCO ₂)	0406-00-0885
69.	Bracket Plastic Thru-Hole (MediCO ₂)	0406-00-0783
69.	Bracket Plastic Upper (miniMediCO ₂)	0406-00-0879
NS	PCMCIA Extended Trend Card	0996-00-0052-01
NS	PCMCIA Transfer Card	0996-00-0051-01
NS	PCMCIA Filler Card (Blank)	0380-00-0372
70.	Insulator, Nellcor SpO ₂ Interface Board	0349-00-0322
71.	Clamp, Cable	0343-00-0007
72.	CO ₂ Input Assembly	0012-00-1400
73.	Nut, Hex 1/4 x 32 (use on NIBP fitting)	0220-00-0004
74.	Washer, Flat 0.473 OD - 0.260 ID use on NIBP fitting)	0221-00-1023
75.	Mounting Bracket, 12 Lead	0380-00-0399-01
76.	Screw Pan Head #6 - 32 x 1 1/2	0212-12-0624
77.	Screw Pan Head #6 - 32 x 3/4	0212-12-0612
78.	Bracket Magnetic Shield	0406-00-0833
79.	Standoff Plastic	0361-08-0017
80.	Cable Tie Anchor	0125-00-0023
81.	Washer Shoulder .140 OD, .115 ID	0221-00-1026
82.	Screw Pan Head	0212-12-0418

N/A - Not available

ITEM NO.	DESCRIPTION	PART NUMBER
83.	Cable Tie	0125-01-0001
84.	Standoff Plastic	0361-30-0375
85.	Clip, Plastic	0343-05-0001

N/A - Not available

CONNECTOR PANEL LABEL P/N 0334-00-1501 -XXX

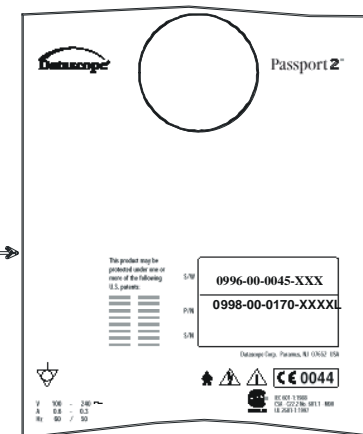
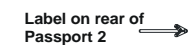
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IBP	CO ₂	SPO ₂						
W/IBP	W/CO ₂	NELCOR	001	011	021	031	041	051
		MASIMO	002	012	022	032	042	052
		NELCOR OXIMAX® (NELL3)	101	111	121	131	141	151
	W/O CO ₂	NELCOR	003	013	023	023	003	053
		MASIMO	004	014	024	024	004	054
		NELCOR OXIMAX® (NELL3)	103	113	123	123	103	153
W/O IBP	W/CO ₂	NELCOR	005	015	025	035	045	055
		MASIMO	006	016	026	036	046	056
		NELCOR OXIMAX® (NELL3)	105	115	125	135	145	155
	W/O CO ₂	NELCOR	007	017	007	007	007	007
		MASIMO	008	018	008	008	008	008
		NELCOR OXIMAX® (NELL3)	107	117	107	107	107	107

0670-00-0674E02 = CPU Bd. (TFT Active Color Display or Monochrome)
 0670-00-0674E03 = CPU Bd. (EL Display)
 0670-00-0674E04 = CPU Bd. (Passive Color Display- PP2 LT)
 0670-00-0739E01 = CPU Bd. (12 Lead ECG capable unit - TFT Only)

Example: Unit P/N - 0998-00-0170-0002A
S/W P/N 0996-00-0045-002 = CPU P/N 0670-00-0674E02
Serial Number - CM12233-K1

0998-00-0170-XXXX

			PASSPORT2								PASSPORT2 LT								PASSPORT2 WITH CO2 FOR VIEWPOINT TELEMETRY					
			BATTERY		LEAD ACID				EXTENDED				LEAD ACID				EXTENDED				LEAD ACID			
			RECORDER		w/ RECORDER	w/o RECORDER	w/ RECORDER	w/o RECORDER	w/ RECORDER	w/o RECORDER	w/ RECORDER	w/o RECORDER	w/ RECORDER	w/o RECORDER	w/ RECORDER	w/o RECORDER	w/ RECORDER	w/o RECORDER	w/ RECORDER	w/o RECORDER				
			CONN TYPE		AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP				
IBP	CO2	DISPLAY	SPO2		AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP	AAMI	HP				
w/ IBP	w/ CO2	COLOR	NELLCOR	0001	0017	0033	0049	0065	0081	0097	0113								4001	4017	4033	4049		
			MASIMO	0002	0018	0034	0050	0066	0082	0098	0114									4002	4018	4034	4050	
		EL	NELLCOR	0003	0019	0035	0051	0067	0083	0099	0115													
			MASIMO	0004	0020	0036	0052	0068	0084	0100	0116													
		MC	NELLCOR	0129	0137	0145	0153	0161	0169	0177	0185									4129	4137	4145	4153	
			MASIMO	0130	0138	0146	0154	0162	0170	0178	0186									4130	4138	4146	4154	
	w/o CO2	COLOR	NELLCOR	0005	0021	0037	0053	0069	0085	0101	0117	3005		3037		3069		3101						
			MASIMO	0006	0022	0038	0054	0070	0086	0102	0118	3006		3038		3070		3102						
		EL	NELLCOR	0007	0023	0039	0055	0071	0087	0103	0119	3007		3039		3071		3103						
			MASIMO	0008	0024	0040	0056	0072	0088	0104	0120	3008		3040		3072		3104						
		MC	NELLCOR	0131	0139	0147	0155	0163	0171	0179	0187	3131		3147		3183		3179						
			MASIMO	0132	0140	0148	0156	0164	0172	0180	0188	3132		3148		3184		3180						
w/o IBP	w/ CO2	COLOR	NELLCOR	0009	0025	0041	0057	0073	0089	0105	0121								4009	4025	4041	4057		
			MASIMO	0010	0026	0042	0058	0074	0090	0106	0122								4010	4026	4042	4058		
		EL	NELLCOR	0011	0027	0043	0059	0075	0091	0107	0123													
			MASIMO	0012	0028	0044	0060	0076	0092	0108	0124													
		MC	NELLCOR	0133	0141	0149	0157	0165	0173	0181	0189									4133	4141	4149	4157	
			MASIMO	0134	0142	0150	0158	0166	0174	0182	0190									4134	4142	4150	4158	
	w/o CO2	COLOR	NELLCOR	0013	0029	0045	0061	0077	0093	0109	0125	3013		3045		3077		3109						
			MASIMO	0014	0030	0046	0062	0078	0094	0110	0126	3014		3046		3078		3110						
		EL	NELLCOR	0015	0031	0047	0063	0079	0095	0111	0127	3015		3047		3079		3111						
			MASIMO	0016	0032	0048	0064	0080	0096	0112	0128	3016		3048		3080		3112						
		MC	NELLCOR	0135	0143	0151	0159	0167	0175	0183	0191	3135		3151		3187		3193						
			MASIMO	0136	0144	0152	0160	0168	0176	0184	0192	3136		3152		3188		3194						



SOFTWARE OPTIONS

SOFTWARE OPTIONS			
0996-00-0045-XXX	DESCRIPTION	0996-00-0045-XXX	DESCRIPTION
-001	S/W, PP2, Default	-101	S/W, PP2 LT, USA, DEFAULT
-002	S/W, PP2, 3-Lead ST Analysis	-201	S/W, PP2 LT, INTERNATIONAL, DEFAULT
-003	S/W, PP2, Arrhythmia Analysis	-202	S/W, PP2 LT, INTERNATIONAL, 4-TRACE
-004	S/W, PP2, Drug Calcs	-203	S/W, PP2 LT, INTERNATIONAL, 4-TRACE ST ANALYSIS W/MULTI-VECTOR ECG
-005	S/W, PP2, 3-Lead ST & Arrhythmia Analyses	-204	S/W, PP2 LT, INTERNATIONAL, ARRHYTHMIA ANALYSIS
-006	S/W, PP2, 3 Lead ST Analysis & Drug Calcs	-205	S/W, PP2 LT, INTERNATIONAL, 4-TRACE & ARRHYTHMIA ANALYSIS
-007	S/W, PP2, Arrhythmia Analysis & Drug Calcs	-206	S/W, PP2 LT, INTERNATIONAL, 4-TRACE ST ANALYSIS W/MULTI-VECTOR ECG & ARRHYTHMIA ANALYSIS
-008	S/W, PP2, Drug Calcs, 3 Lead ST & Arrhythmia Analyses		

NOTE: Passport2 (0-XXXXL) units may be loaded with SoftWare Packages -001 thru -008. Passport2 LT USA units may be loaded with SoftWare Package -101 only. Passport2 II International units may be loaded with SoftWare Packages -201 thru -206.

* OPTIONS WITH AN ASTERISK (*) ARE NOT RELEASED AT THIS TIME

L = LANGUAGE CODE
A = ENGLISH
G = GERMAN
F = FRENCH
P = SPANISH
T = ITALIAN
D = DUTCH
N = DANISH
J = JAPANESE

Example:

<p>0998-00-0170-0002A</p>	<p>With IBP With CO2 LCD Display Masimo SpO2 Lead Acid Batteries With Recorder AAMI Connector Type English Language</p>
----------------------------------	--

TAIL CODE OPTIONS

0998-00-0900-XXXXL

			PASSPORT 2				PASSPORT 2 LT			
			BATTERY	LEAD ACID				Li Ion		
			RECORDER	WITH RECORDER		WITHOUT RECORDER		WITH RECORDER	WITHOUT RECORDER	
			CONN TYPE	AAMI	HP	AAMI	HP	AAMI	AAMI	
IBP	CO2	DISPLAY	SpO2	AAMI	HP	AAMI	HP	AAMI	AAMI	AAMI
w/ IBP	w/ CO2	COLOR	NELLCOR MP304	4001	4017	4033	4049	5002	5034	
			MASIMO	4002	4018	4034	4050			
			NELLCOR NELL3	4201	4217	4233	4249	5201	5233	
		MC	NELLCOR MP304	4129	4137	4145	4153			
			MASIMO	4130	4138	4146	4154			
			NELLCOR NELL3	4329	4337	4345	4353			
	w/o CO2	COLOR	NELLCOR MP304	0005	0021	0037	0053	5006	5038	
			MASIMO	0006	0022	0038	0054			
			NELLCOR NELL3	0205	0221	0237	0253	5205	5237	
		MC	NELLCOR MP304	0131	0139	0147	0155	3131	3147	
			MASIMO	0132	0140	0148	0156	3132	3148	
			NELLCOR NELL3	0331	0339	0347	0355	3331	3347	
w/o IBP	w/ CO2	COLOR	NELLCOR MP304	4009	4025	4041	4057	5010	5042	
			MASIMO	4010	4026	4042	4058			
			NELLCOR NELL3	4209	4225	4241	4257	5209	5241	
		MC	NELLCOR MP304	4133	4141	4149	4157			
			MASIMO	4134	4142	4150	4158			
			NELLCOR NELL3	4333	4341	4349	4357			
	w/o CO2	COLOR	NELLCOR MP304	0013	0029	0045	0061	5014	5046	
			MASIMO	0014	0030	0046	0062			
			NELLCOR NELL3	0213	0229	0245	0261	5213	5245	
		MC	NELLCOR MP304	0135	0143	0151	0159	3135	3151	
			MASIMO	0136	0144	0152	0160	3136	3152	
			NELLCOR NELL3	0335	0343	0351	0359	3335	3351	

L = LANGUAGE CODE

A = ENGLISH

G = GERMAN

F = FRENCH

P = SPANISH

T = ITALIAN

D = DUTCH

*J = JAPANESE

*N = DANISH

Example:

0998-00-0900-5002A

With IBP
With CO2
Color Display
Masimo SpO2
Li Ion Batteries
With Recorder
AAMI Connector Type
English Language

NOTE: BOXES WITH A DIAGONAL LINE ARE NO LONGER AVAILABLE FOR NEW ORDERS.

NOTE: INSTALL THE APPROPRIATE DEFAULT SOFTWARE OPTIONS TO MATCH THE UNIT HARDWARE CONFIGURATION.

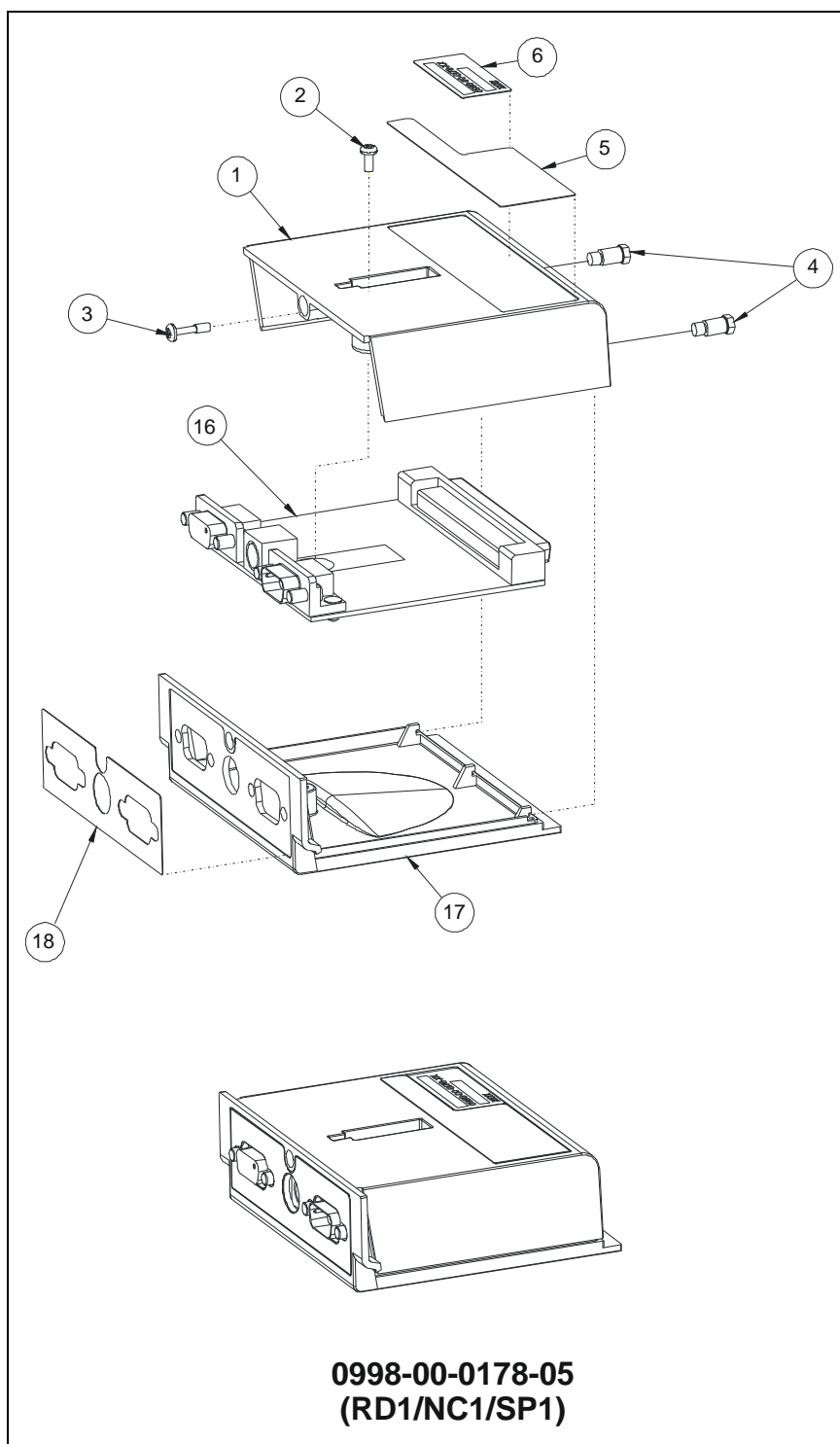
0996-00-0045-XXX

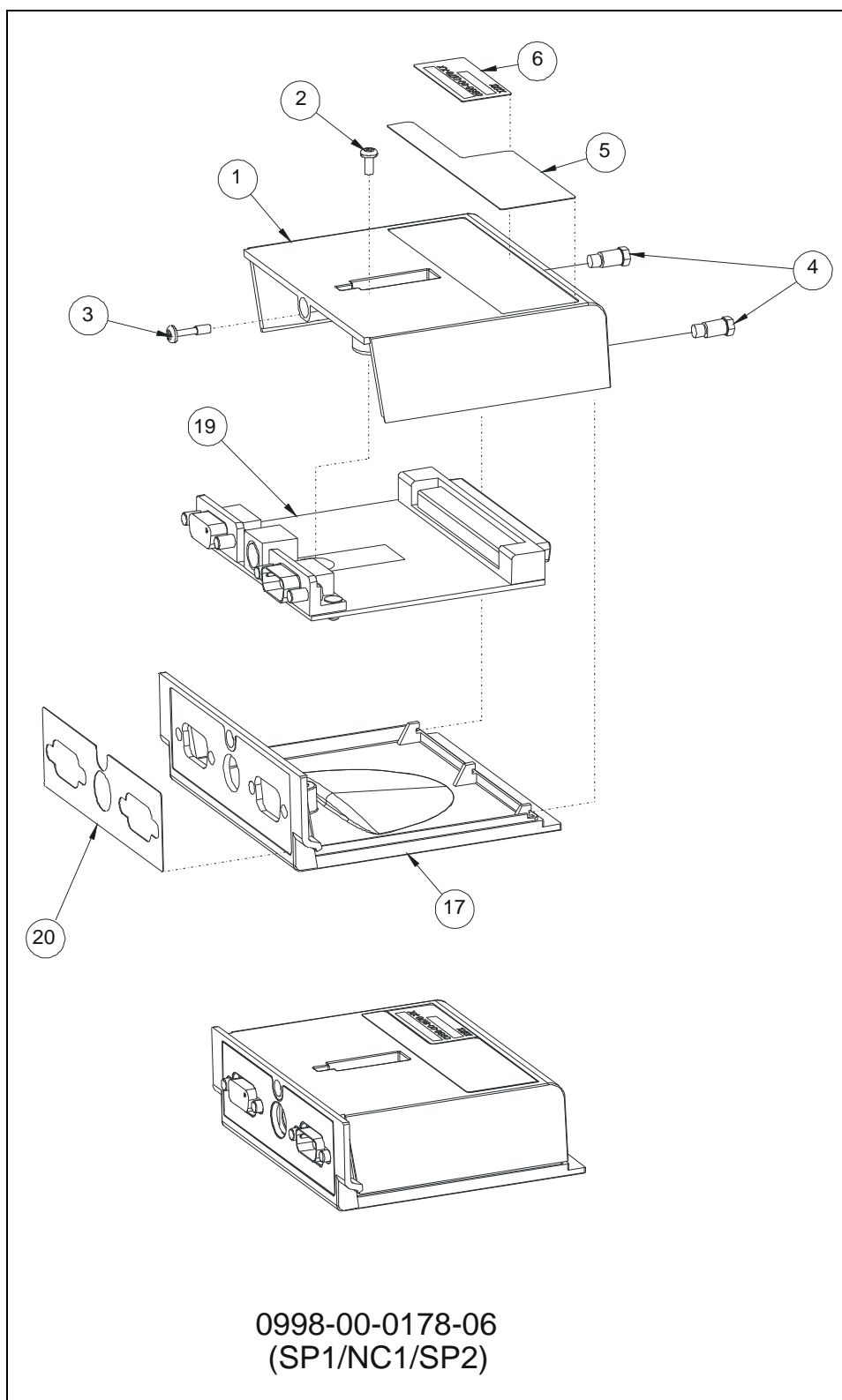
SOFTWARE OPTIONS			
0996-00-0045-XXX	DESCRIPTION	0998-00-0045-XXX	DESCRIPTION
-001	S/W, PP2, Default	-101	S/W, PP2 LT, DOMESTIC DEFAULT
-002	S/W, PP2, 3-Lead ST Analysis	-201	S/W, PP2 LT, INTERNATIONAL, DEFAULT
-003	S/W, PP2, Arrhythmia Analysis	-202	S/W, PP2 LT, INTERNATIONAL, 4-TRACE
-004 *	S/W, PP2, Drug calcs	-203	S/W, PP2 LT, INTERNATIONAL, 4-TRACE ST ANALYSIS W/MULTI-VECTOR ECG
-005	S/W, PP2, 3-Lead ST & Arrhythmia Analyses	-204	S/W, PP2 LT, INTERNATIONAL, ARRHYTHMIA ANALYSIS
-006 *	S/W, PP2, 3-Lead ST Analysis & Drug Calcs	-205	S/W, PP2 LT, INTERNATIONAL, 4-TRACE & ARRHYTHMIA ANALYSIS
-007 *	S/W, PP2, Arrhythmia Analysis & Drug Calcs	-206	S/W, PP2 LT, INTERNATIONAL, 4-TRACE ST ANALYSIS W/MULTI-VECTOR ECG & ARRHYTHMIA ANALYSIS
-008 *	S/W, PP2, Drug Calcs, 3 Lead ST & Arrhythmia Analyses		

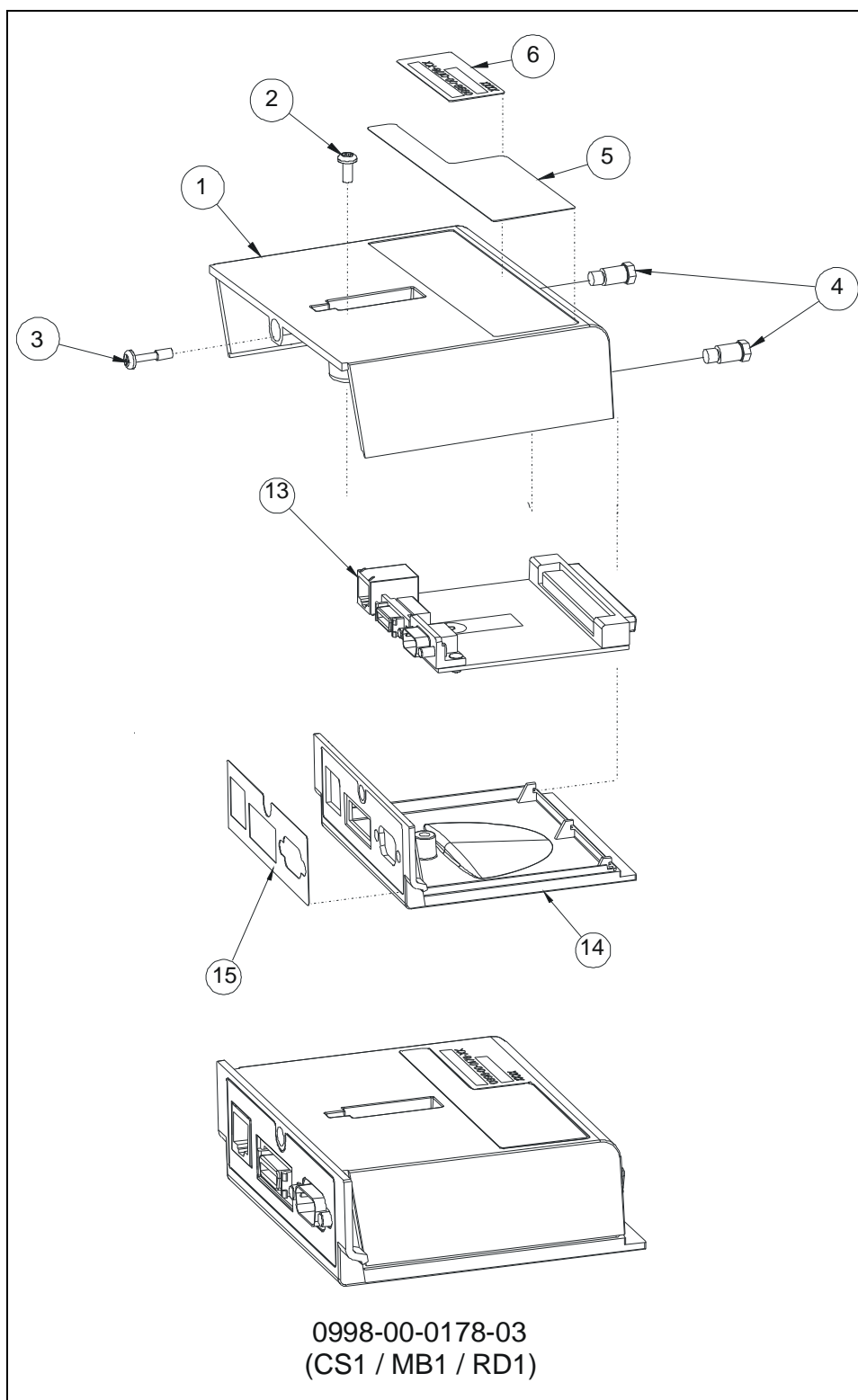
NOTE : Passport2 (-XXXXL) units may be loaded with Software Packages -001 thru -008, Passport2 LT Domestic units may be loaded with Software Package -101 only, Passport2 LT International units may be loaded with Software Packages -201 thru -206.

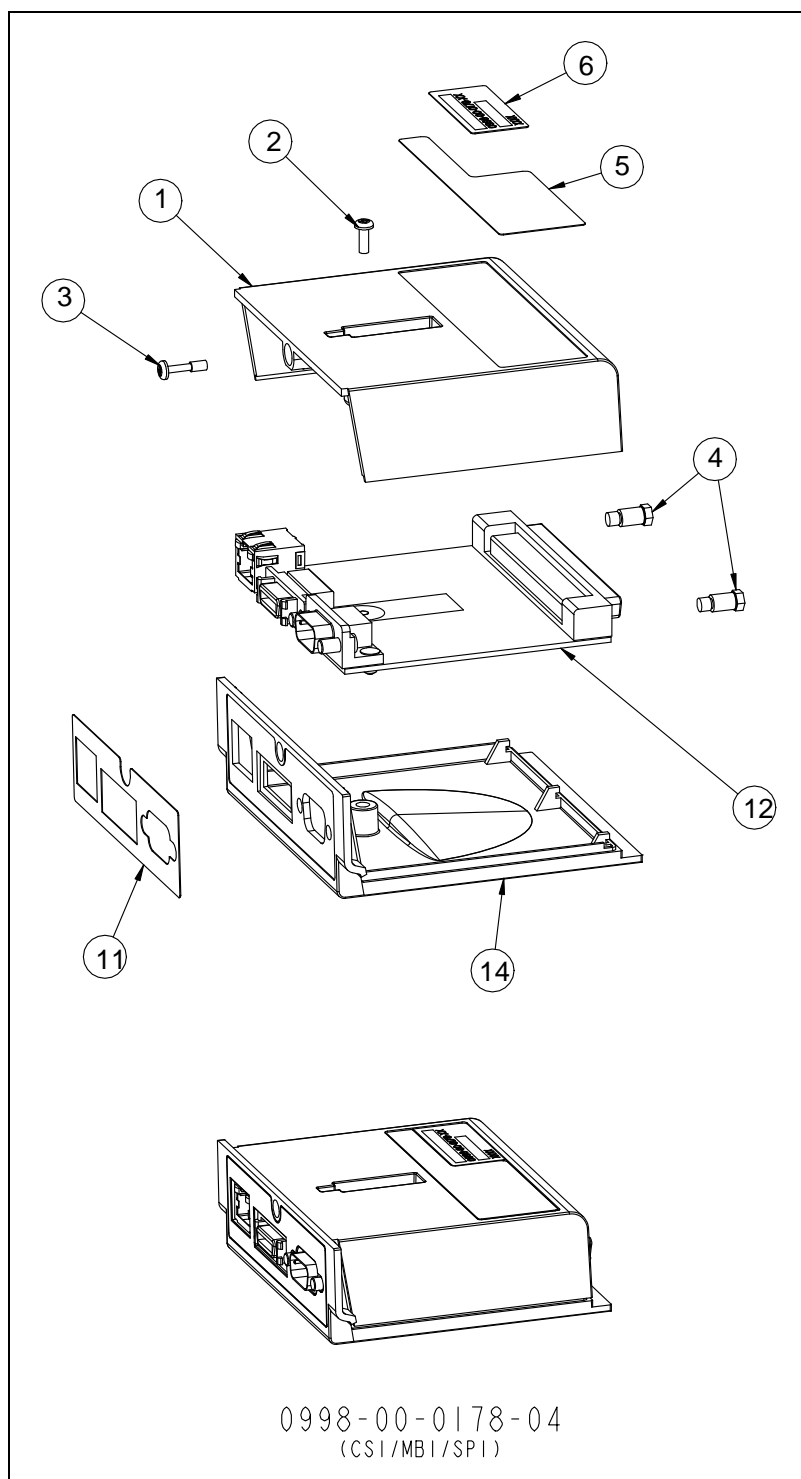
* OPTIONS WITH AN ASTERISK (*) ARE NOT RELEASED AT THIS TIME.

DEFAULT SOFTWARE OPTIONS		
PASSPORT2 DEFAULT SW OPTIONS	PASSPORT2 LT DOMESTIC DEFAULT SW OPTIONS	PASSPORT2 LT INT'L DEFAULT SW OPTIONS
OXY-CRG	3-TRACE	3-TRACE
GRAPHIC TRENDS		OXY-CRG
VISA		GRAPHIC TRENDS
DIAP		VISA
GAS MODULE		DIAP
ACCUTORR		GAS MODULE
PATIENTNET		ACCUTORR
I2-LED		PATIENTNET
PANORAMA		PANORAMA



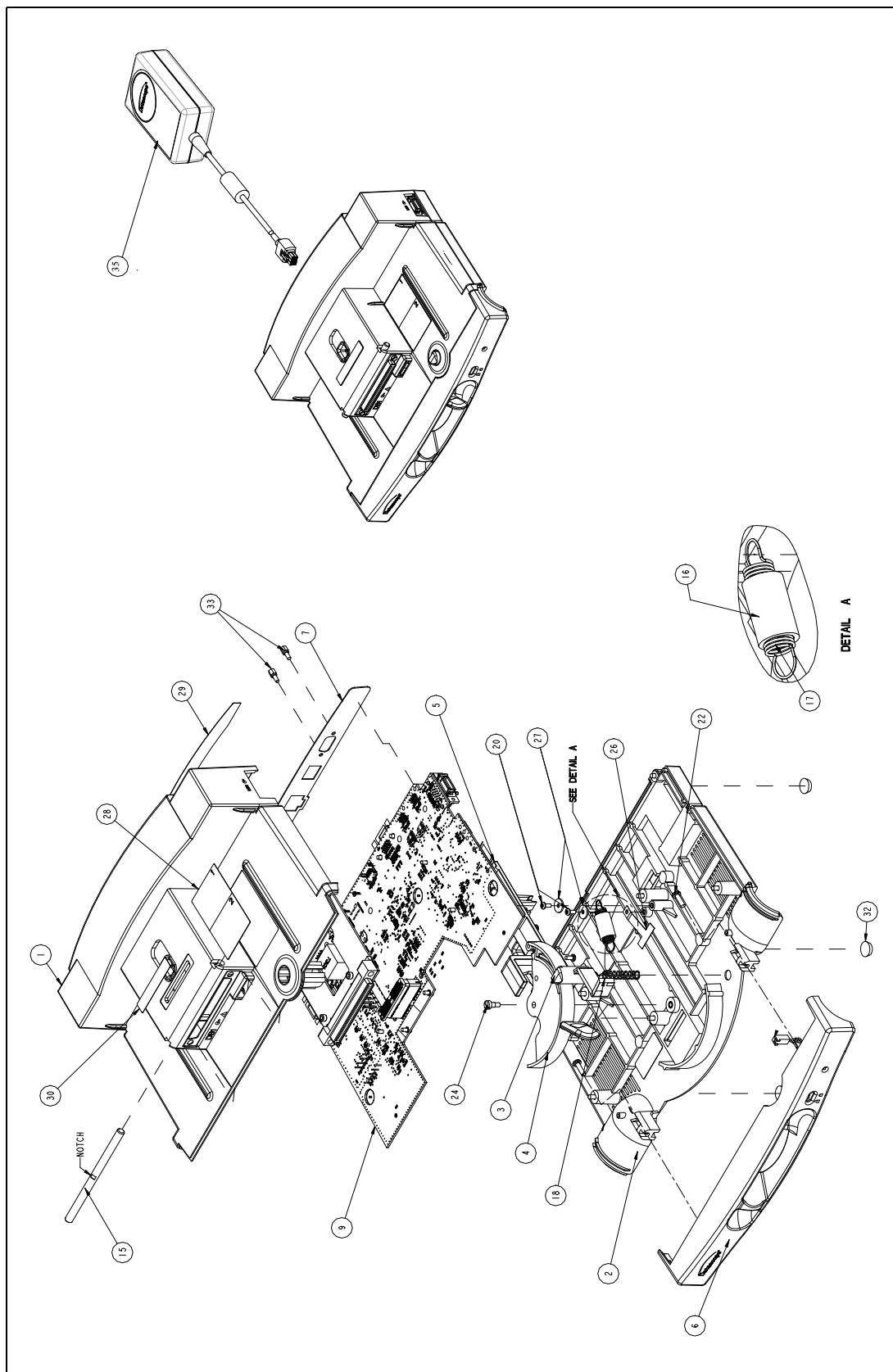






5.3 Communication Ports Parts List

ITEM NO.	DESCRIPTION	PART NUMBER
1.	Housing, Top	0380-00-0346
2.	Screw, Pan Head, #4.25 length	0212-12-0405
3.	Screw, Captive Pan Head	0217-02-0004
4.	Socket Guide, Docking Connector	0132-00-0077
5.	Label, Information	0334-00-1533
6.	Label	N/A
7.	TBD	
8.	TBD	
9.	TBD	
10.	TBD	
11.	Label, CS1, MB1, RD1, Comm Port	0334-00-1541
12.	PCB Assy, Comm Port, CS1, MB1, SP1	0670-00-0684-01
13.	PCB Assy CS1/MB1/RD1	0670-00-0690
14.	Housing, Bottom, CS1/MB1/RD1	0380-00-0347-03
15.	Label, CS1/MB1/RD1	0334-00-1541
16.	PCB Assy, RD1/NC1/SP1	0670-00-0692
17.	Housing, Bottom, RD1/NC1/SP1	0380-00-0347-04
18.	Label, RD1/NC1/SP1	0334-00-1573
19.	PCB Assy. SPI/NCI/SP2	0670-00-1140
20.	Label, SP1/NC1/SP2	0334-00-2521

**FIGURE 5-6** Base Station

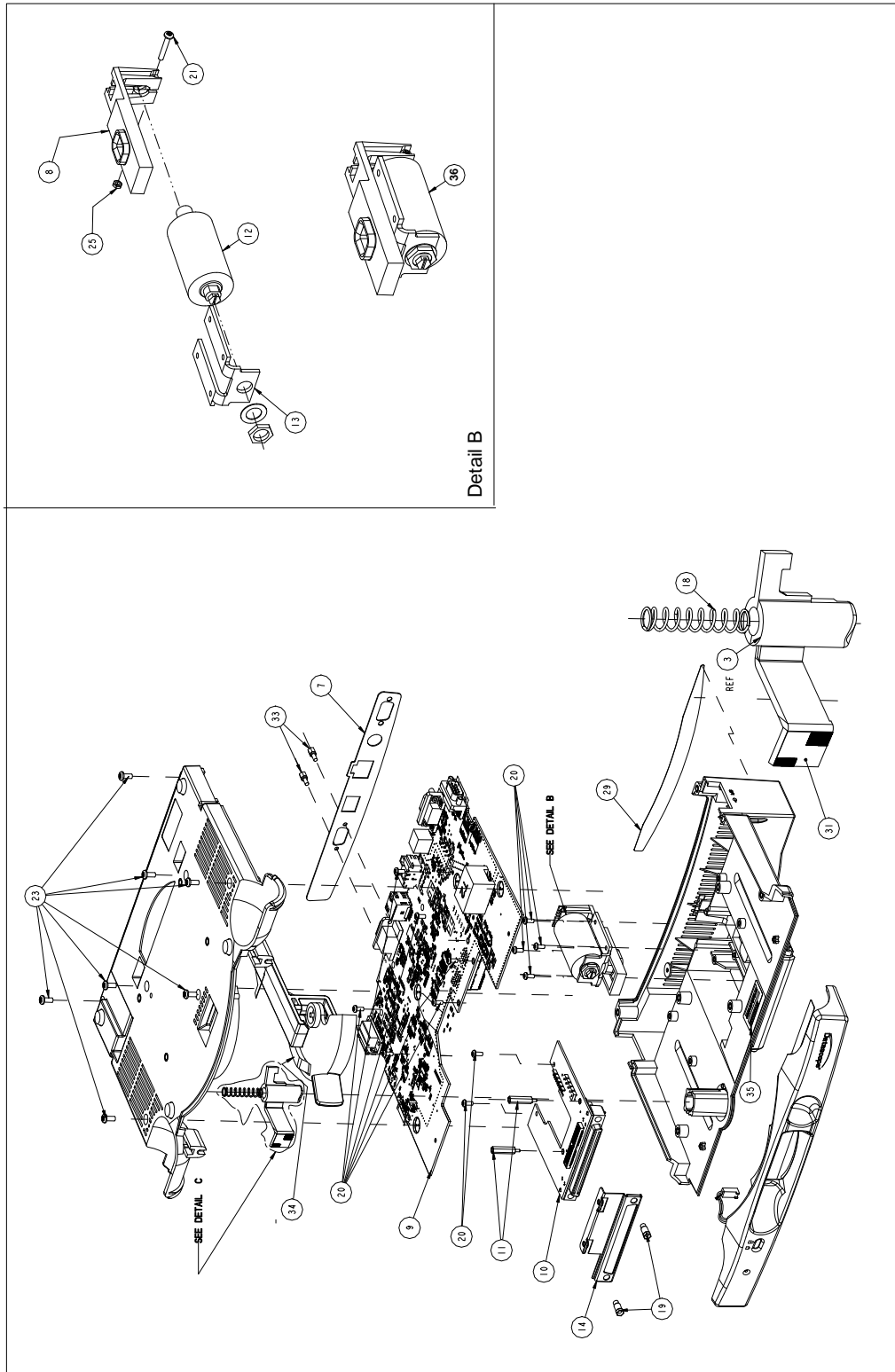


FIGURE 5-7 Base Station Assembly

ITEM NO	DESCRIPTION	PART NUMBER
1	Housing Top Base Station	0380-00-0340
2	Housing Bottom Base Station	0380-00-0341
3	Latch Base Station	0380-00-0342
4	Lever Base Station	0380-00-0343
5	Carriage Base Station	0380-00-0344
6	Bezel Base Station	0380-00-0345
7	Connector Panel Rear	0386-00-0323
8	Slide Dashpot (Plastic Part)	0406-00-0737
9	PCB Assy Main Board	0670-00-0758-01
10	PCB Assy Daughter Board	0670-00-0759-01
11	Standoff Hex Male/Female (4-40 x .748 Lg)	0361-00-0182
12	Dashpot	0103-00-0466
13	Bracket Mounting Dashpot Base Station	0406-00-0738
14	Bracket Main Connector Ground	0406-00-0841
15	Pin Monitor Guide	0226-00-0016
16	Tubing Silicone Rubber 3/8 I.D. X 1/16 Wall	0008-00-0321
17	Spring Extension .375 Dia. 1.5 Length	0214-00-0235
18	Spring Compression .296 Dia. 1.281 Length	0214-00-0234
19	Socket Guide Docking Connector	0132-00-0077
20	Screw Pan Hd 4-40 x .25 Lg	0212-12-0404
21	Screw Pan Hd 4-40 x .75 Lg	0212-12-0412
22	Screw Pan Hd 6-32 x .50 Lg	0212-12-0608
23	Screw Pan Hd 6-32 x .31 Lg	0212-12-0605
24	Screw Shoulder #6 Thread .156 Dia x 0.187 Height	0217-00-0012
25	Nut Plain Hex #4 Small Pattern	0223-02-0004
26	Washer Snubbing Mylar	0221-00-1016
27	Washer Flat Large O.D. #4	0221-00-1010
28	Label Function Diagram Base Station	0334-00-1511
29	Label Information Base Station	0334-00-1497
30	Label Dashpot Adjustment	0334-00-1618
31	Label,Latch,Locked/Unlocked	0334-00-2514
32	Bumper (Feet Base Station)	0348-03-0001
33	Standoff Hex Male/Female With Lock Washer	0361-00-0164
34	Label Part Number Serial Number	N/A
35	Power Supply Assembly	0014-00-0070
36	Dashpot Assembly	0103-00-0465
NS	MB1 Connector Shroud	0334-00-1668

N.A. Not Available

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6.1 Calibration Introduction

The following procedures are provided to verify the proper operation of the **Passport 2** Monitor. Service Diagnostics provide the capabilities of diagnosing problems within the **Passport 2** hardware. A menu driven interface with the same "look and feel" as that of the **Passport 2** User Interface, is used to execute all tests.

CAUTION: Calibration is not to be performed while monitoring a patient.

6.2 Warning and Guidelines

In the event that the instrument covers are removed, observe these following warnings and general guidelines:

1. Do not short component leads together.
2. Perform all steps in the exact order given.
3. Use extreme care when reaching inside the opened instrument. Do not contact exposed metal parts which may become live.
4. Read through each step in the procedure so it is understood prior to beginning the step.

6.3 Test Equipment and Special Tools Required

6.3.1 Description

- Digital Mercury manometer w/bulb and valve 0-500 mmHg - Netech Digimano - Accuracy 0.25% Full Range
- Test Chamber/Dummy Cuff - P/N 0138-00-0001-01 (700cc) or -03 (500cc)
- DVM
- Patient Simulator
- Digital Flow Meter
- Calibration Gas - P/N 0075-00-0033
- Calibration Gas Regulator - P/N 0119-00-0166
- Safety Analyzer - Dempsy Model or equivalent
- Flow Meter - Sierra Instruments or equivalent

6.4 Diagnostics

To enter the diagnostic mode:

1. Turn the power off.
2. Press and hold the **FREEZE** key and turn the unit on. The **Diagnostics Main Menu** will appear on screen. Release the **FREEZE** key.
3. Rotate the Control Knob to move the cursor up and down to the **Diagnostics Main Menu**. Pressing the control knob will select the desired test and open the second menu for testing.

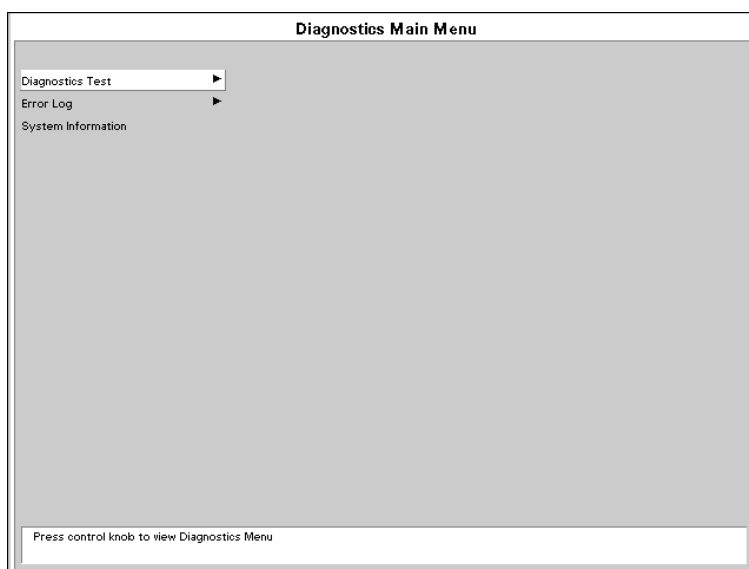


FIGURE 6-1

6.4.1 Diagnostic Test Menu

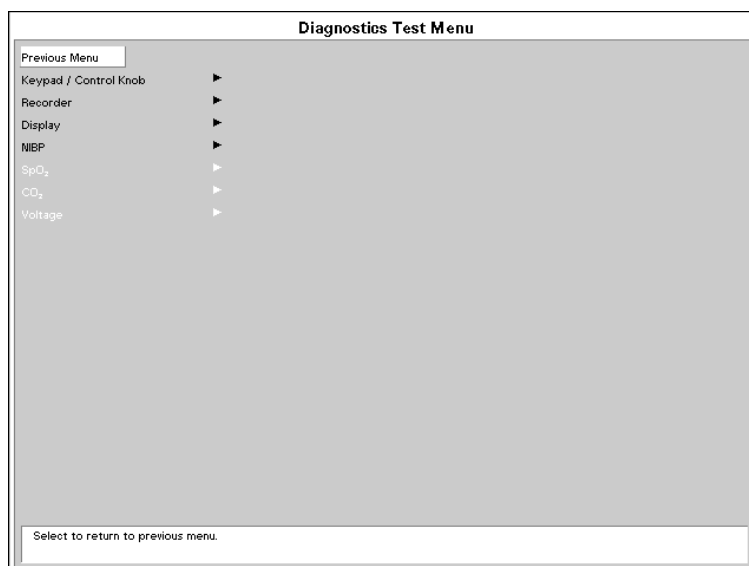


FIGURE 6-2

6.4.2 Keypad / Control Knob Test

When this menu is selected the unit will perform an echo test by displaying the name of the key that was pressed.

1. A blank key name will appear on screen
2. When a key is pressed the name of that key will be displayed in the key name window.
3. Exercise each key to verify proper operation.
4. A second window with blank boxes will be displayed on screen.
5. When rotating the control knob the blank boxes will illuminate with each active detent.
6. Press the **PRINT** key to print the test result on the local recorder.
7. Press the **NORMAL** key and hold to return to the Diagnostics Test Menu.

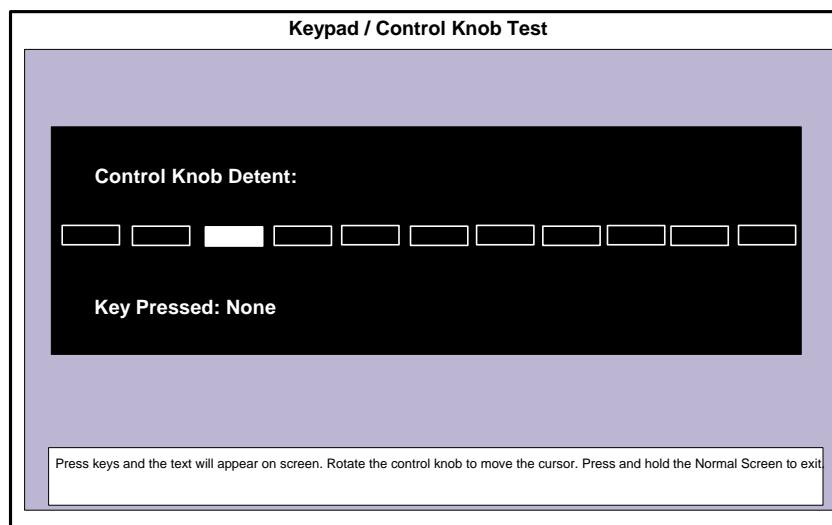


FIGURE 6-3

6.4.3 Recorder Test

Select the Chart Grid ASCII Characters menu. The printer will print the Recorder Test pattern as shown in Figure 1 or Figure 2.



FIGURE 6-4

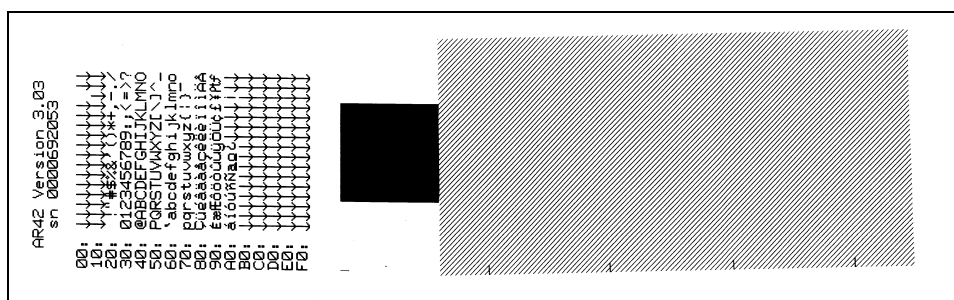


FIGURE 6-5 AR-42 Test Strip

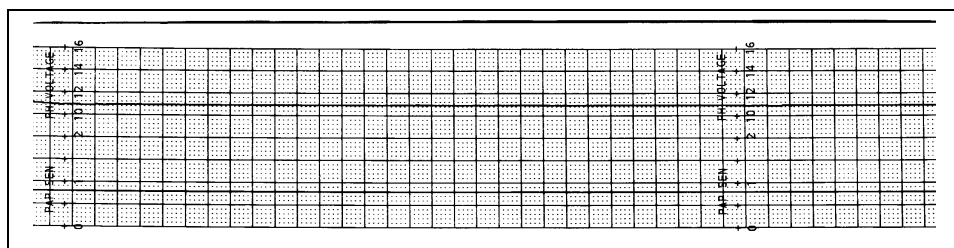


FIGURE 6-6 XE-50 Test Strip

6.4.4 Display Tests

The display test offers the choice of a Pixel test or a Color test. The color tests will only be available on units with a color display.

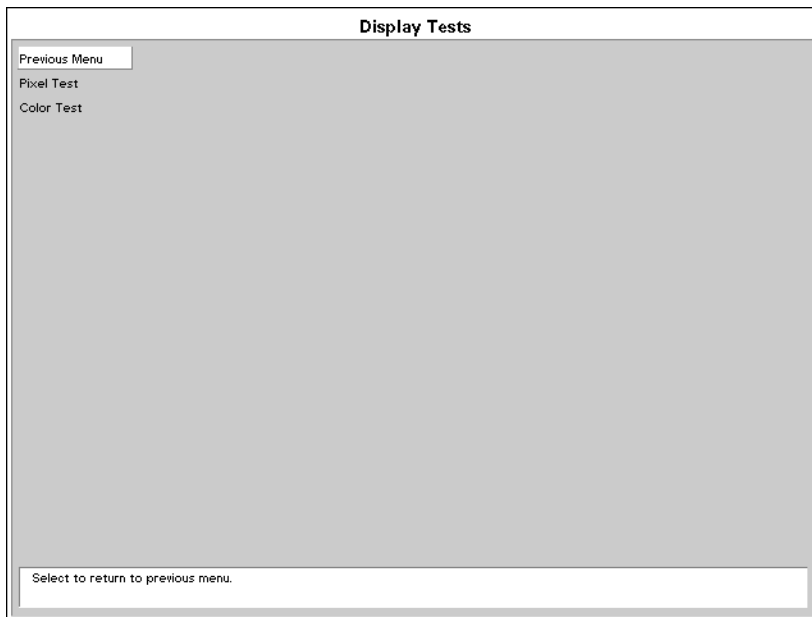


FIGURE 6-7

6.4.5 Pixel Test

The pixel test will verify the proper operation the display. On screen one half of the screen will be illuminated while the second half is off. Pressing the control knob will illuminate the second half of the screen while the first half is turned off. Pressing the control knob a third time will activate the display test menu screen.

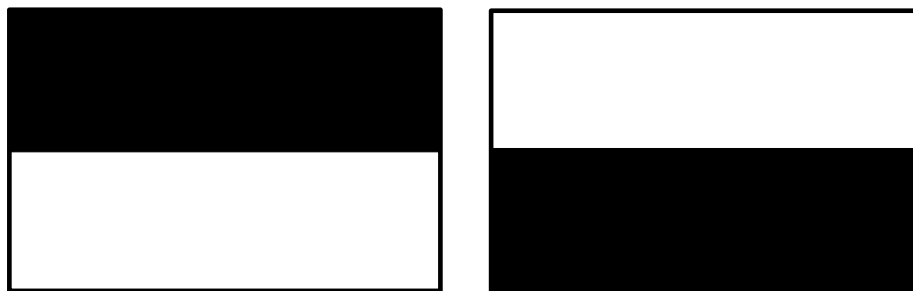


FIGURE 6-8

6.4.6

Color Test

The color test will verify the four basic colors of the display. Press the control knob to view the selected color screens in full illumination. The colors are Red, Blue, Green and White.

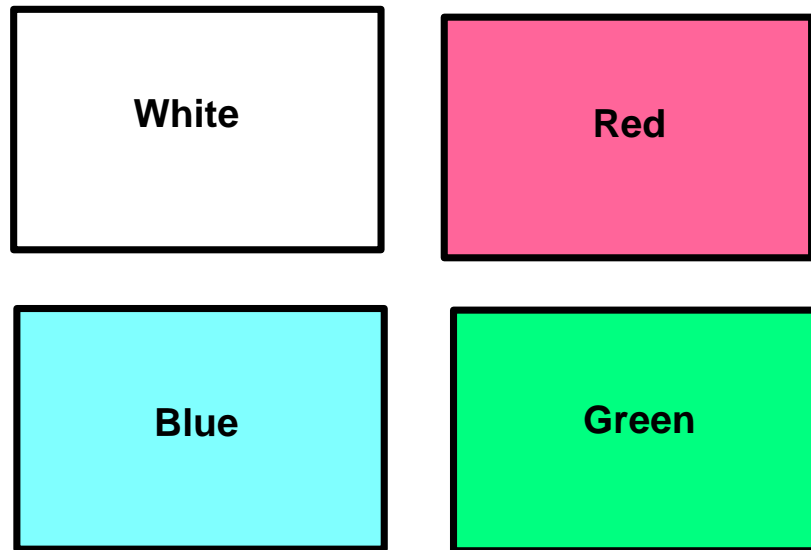


FIGURE 6-9

6.4.7 NIBP Tests

The following tests requires an approved 700 cc Test Chamber P/N 0138-00-0001-01 or 500 cc Test Chamber P/N 0138-00-0001-03 to ensure proper test results.

6.4.7.1 Overpressure Voltage Test

A. Specification with P/N 0997-00-0501 only.

The purpose of this test is to verify the Zero Point of the Over Pressure Transducer is set to 0.100 ± 0.010 volts.

1. Verify on screen that the Overpressure zero point is $0.100 \text{ volts} \pm 0.010$.

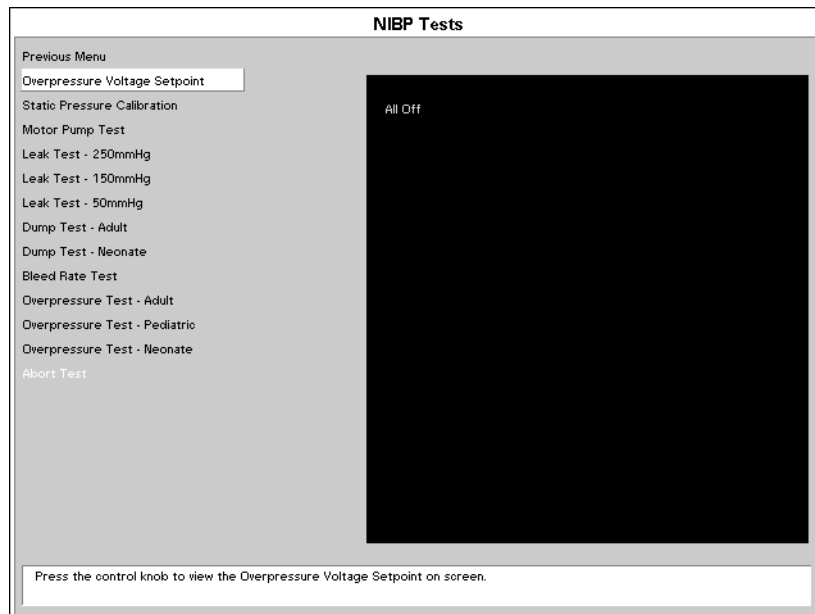


FIGURE 6-10

2. If the Overpressure zero point is out of specification follow the following procedure:
 - a. Turn Unit off. Remove the eight screws that secure the front and rear housing together. Separate the front and rear housing. Disconnect the interconnect cable from the TFT/display board and remove the ground strap.
 - b. Place the front housing to the side for future use.
 - c. Remove the NIBP Pump assembly and bracket from the Main Assembly by removing the two screws and placing the NIBP pump to the side.
 - d. Remove the Rectus fitting from the left side of the monitor with a 0.25 hex nut driver.
 - e. Remove the NIBP Cable assembly from the J1 connector of the NIBP module.
 - f. Slide NIBP Module from the rear of the unit.
 - g. Reattach the NIBP Cable to connector of the NIBP module J1 and place it on a protective surface.
 - h. Reattach the Front Housing Assembly via the Interconnect cable. Repower unit and enter NIBP Diagnostics.

- i. Select down to NIBP Overpressure Voltage. Adjust potentiometer R 31 on the NIBP Module and verify on screen the Overpressure Voltage is 0.100 volts.

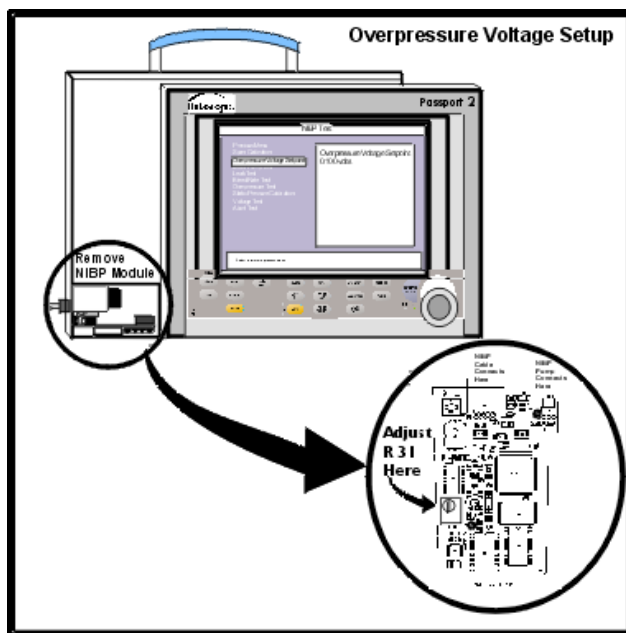


FIGURE 6-11

- j. Reassemble unit and verify proper operation.
- B.** Specification with P/N 0670-00-0730/0670-00-0746-01
- No manual adjustment is required. The voltage setpoint is controlled by software. If "Check Calibration/Cuff Overpressure" appears on the screen in message area, replace the NIBP module accordingly.
- C.** Specification: .030 to .170 volts

6.4.7.2 Static Pressure Calibration

The purpose of this test is to verify the pressure transducer sensitivity for optimal accuracy.

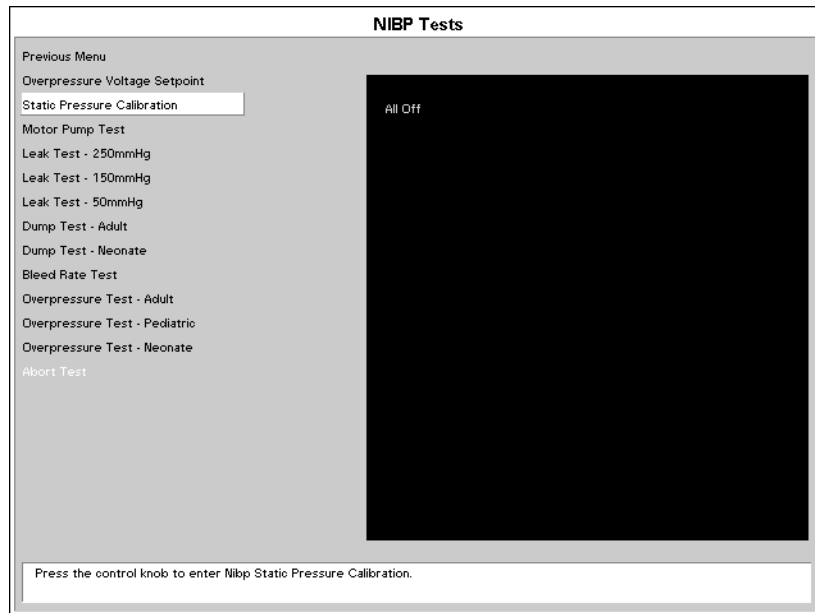


FIGURE 6-12

1. Connect the dummy cuff / test chamber to the side panel fitting.
2. Rotate the control knob to highlight the static pressure calibration. Once the static pressure calibration test is highlighted press the control knob to activate the test.
3. Using a bulb and valve manually inflate the chamber to 150mmHg. (150mmHg is the middle of the specified range)
4. Verify the pressure displayed on screen matches the pressure viewed on a Digital Mercury Manometer.

Specification: 0 to 300mmHg +/- 3mmHg

If the readings do not match follow the following procedure.

1. Turn unit off.
2. Remove the eight screws from the rear of the unit and separate the front and rear housing.
3. Remove the NIBP Pump assembly and bracket from the Main Assembly. Be sure to reattach NIBP pump cable to module before next step.
4. Locate R81 on the NIBP Module. Turn unit on and enter the Diagnostics as stated in section 6.4. Reenter the diagnostics menu and select the Static Pressure Calibration menu.
5. Manually inflate the chamber to 150mmHg.

6. Adjust R81 potentiometer and verify the linearity accordingly. See figure below.

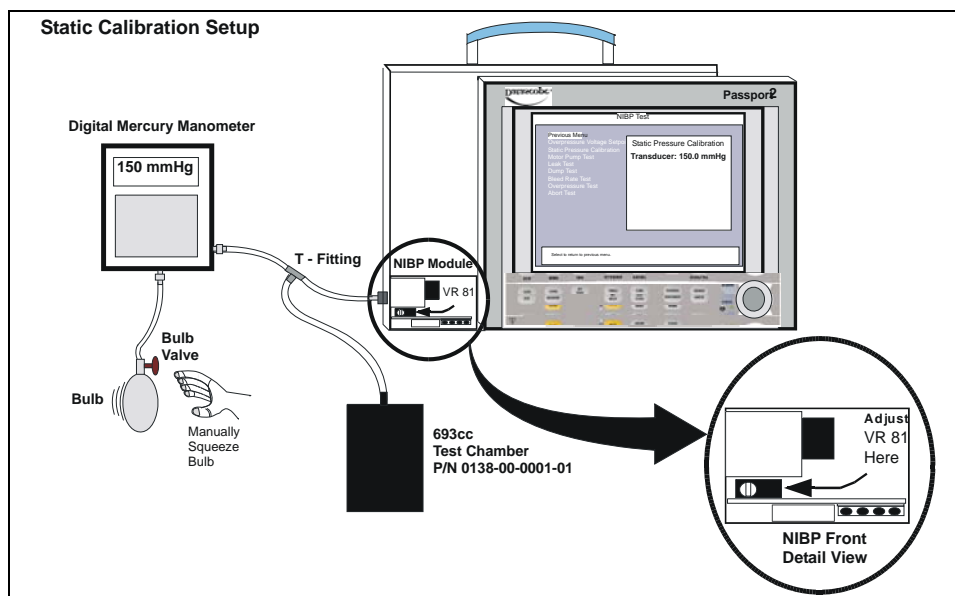


FIGURE 6-13

Specification: = 150mmHg +/- 0.1%

7. Reassemble unit and verify the following static pressure points to ensure proper calibration.

Specification: 30 mmHg, 100 mmHg, 150 mmHg, 190 mmHg and 250 mmHg. +/-3 mmHg.

6.4.7.3 Motor Pump Test

1. Connect the dummy cuff / test chamber to the side panel fitting.
2. Rotate the control knob to highlight the motor pump test. Once the motor pump test is highlighted press the control knob to activate the test.
3. On screen the target pressure of 300mmHg will be view on screen. The time required to pump to 300mmHg will be viewed on screen.

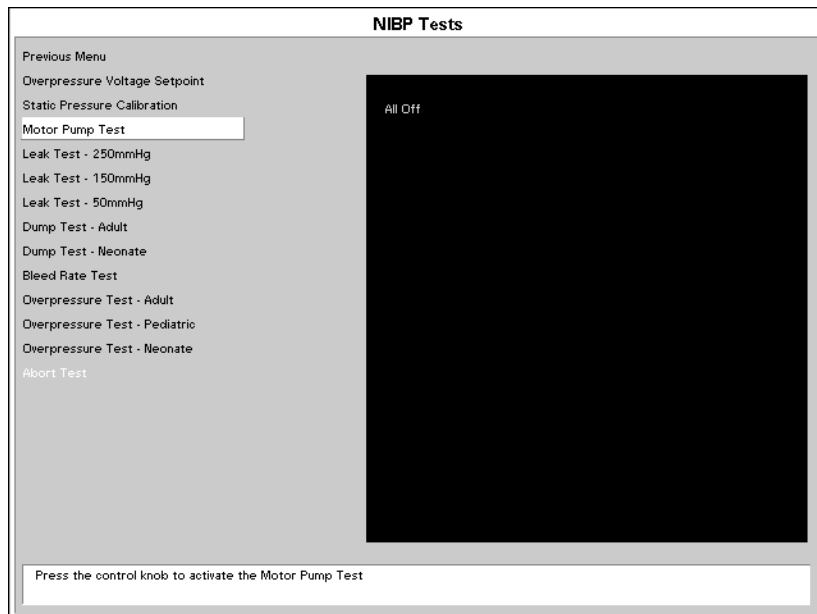


FIGURE 6-14

Specification: Pump to 300mmHg in < 35.0 seconds. – 500cc test chamber

Specification: Pump to 300mmHg in < 49.0 seconds – 700cc test chamber

6.4.7.4 Leak Test (250mmHg, 150mmHg, 50mmHg)

The purpose of the leak test is to verify the leak rate of the pneumatic components.

1. Connect the dummy cuff / test chamber to the side panel fitting.
2. Rotate the control knob to highlight the leak test. Once the leak test is highlighted press the control knob to activate the test.
3. The chamber will inflated to 250, 150 or 50 mmHg of pressure. After ten seconds the pressure on screen the pressure is released. During this ten second period the monitor will determine the leak rate and display the total drop in pressure for that period.

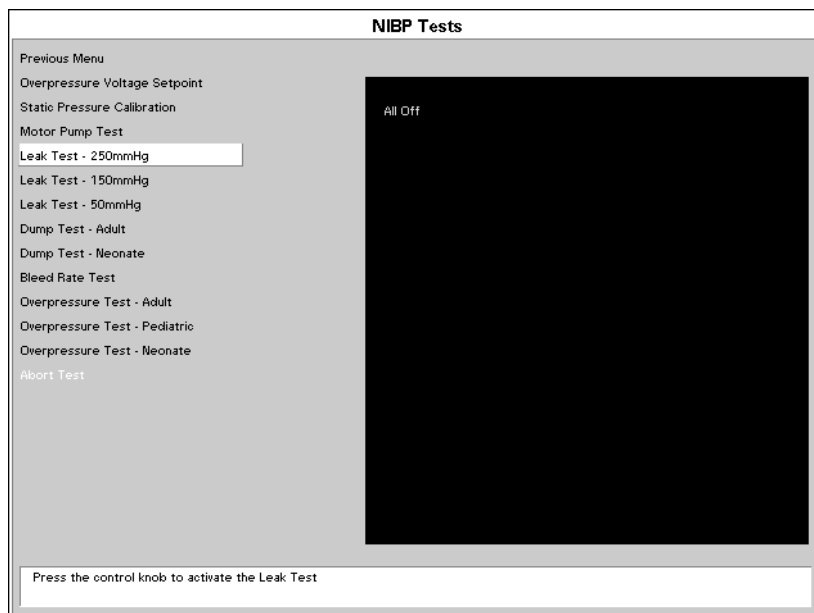


FIGURE 6-15

Specification: Leak rate should not exceed 10 mmHg / 10 seconds for the target values of 250, 150 and 50 mmHg. – 500 cc test chamber

Specification: Leak rate should not exceed 10 mmHg / 14 seconds for the target values of 250, 150 and 50 mmHg. – 700 cc test chamber

6.4.7.5 Dump Test (Adult, Neonate)

The purpose of this test is to verify the valve that control the and dump rate is functioning properly.

1. Connect the dummy cuff / test chamber to the side panel fitting.
2. Rotate the control knob to highlight the dump test. Once the dump test is highlighted press the control knob to activate the test.
3. The chamber will inflate to 270mmHg of pressure (Adult) 170mmHg (Neonate). The dump valve will start to deflate at 260 (Adult) 150 (Neonate) after 10 seconds (Adult) 5 seconds (Neonate) the unit will dump the pressure to approximately 15mmHg (Adult) 5mmHg (Neonate). On screen the result of the test will be viewed.

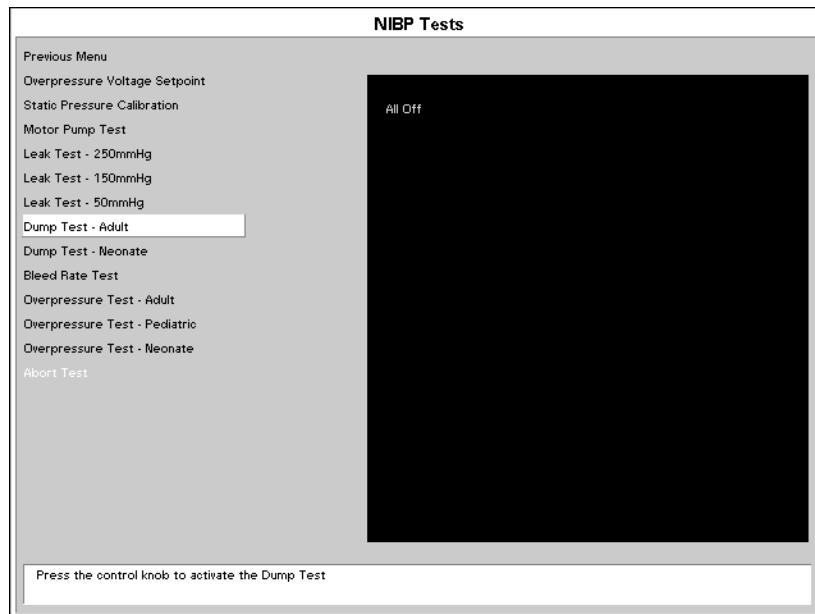


FIGURE 6-16

Specification: Dump Rate – 260 to 15mmHg / 10sec or less – Adult – 500cc test chamber

Dump Rate – 150 to 5mmHg / 5sec or less - Neonate – 500cc test chamber

Specification: Dump Rate – 260 to 15mmHg / 14sec or less – Adult – 700cc test chamber

Dump Rate – 150 to 5mmHg / 7sec or less - Neonate – 700cc test chamber

6.4.7.6 Bleed Rate Test

The purpose of this test is to verify the valves that control the bleed rate is functioning properly.

1. Connect the dummy cuff / test chamber to the side panel fitting.
2. Rotate the control knob to highlight the bleed rate. Once the bleed rate test is highlighted press the control knob to activate the test.
3. The chamber will inflate to 220mmHg of pressure. The bleed rate valve will open and deflate the pressure for 10 seconds. On screen the result of the test will be viewed.

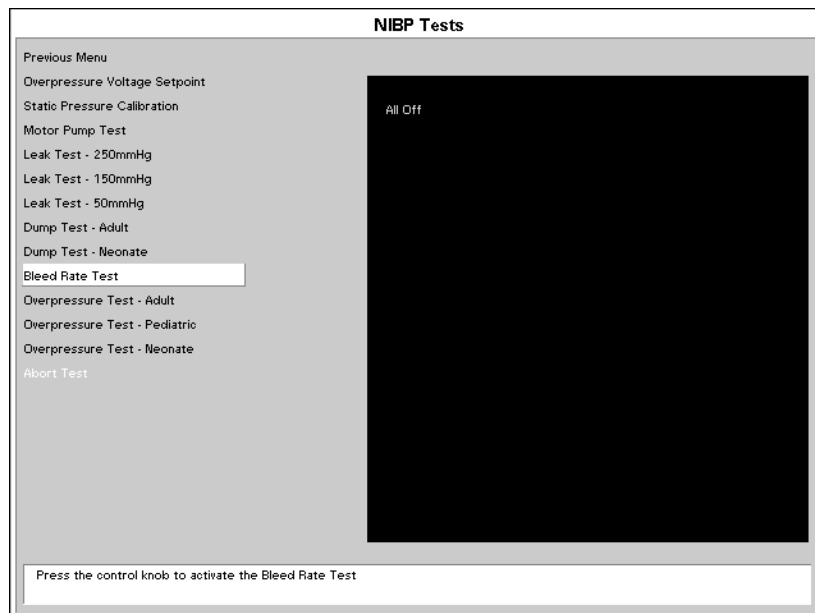


FIGURE 6-17

Specification: Bleed Rate = 6.0mmHg / sec \pm 20% - 500cc test chamber

Specification: Bleed Rate = 6.0mmHg / sec \pm 20% - 700cc test chamber

6.4.7.7 Overpressure Test (Adult, Pediatric, Neonate)

The purpose of this test is to verify the hardware overpressure sensor is functioning properly.

1. Connect the dummy cuff / test chamber to the side panel fitting.
2. Rotate the control knob to highlight the specified overpressure test. Once the overpressure test is highlighted press the control knob to activate the test.

NOTE: Due to safety conditions the unit must be reset after each Overpressure Size as been tested.

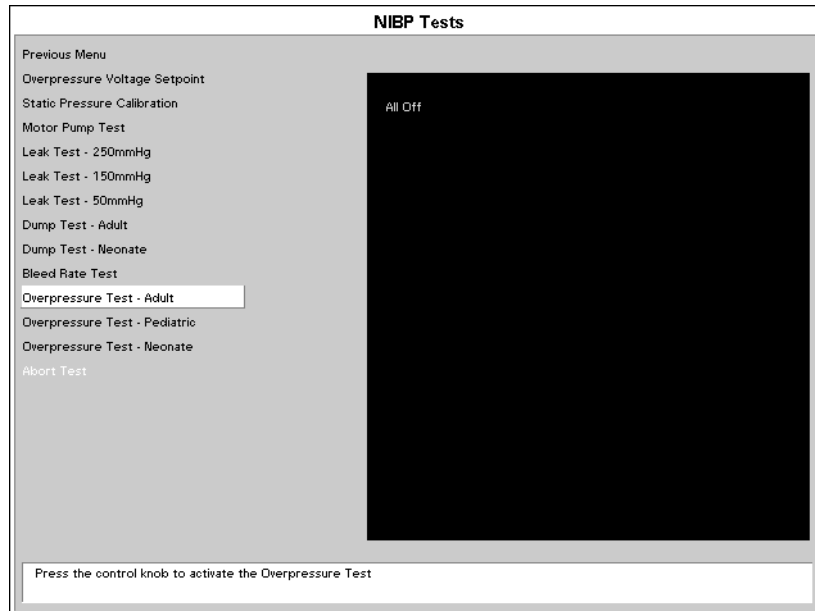


FIGURE 6-18

Software Trip points

Specifications: Adult < or = 300 mmHg

Pediatric < or = 200 mmHg
Neonate < or = 150.0 mmHg

Hardware Trip points

Specifications: Adult < or = 330 mmHg

Pediatric < or = 220 mmHg
Neonate < or = 165 mmHg

3. Press the **PRINT** key to record the test result on the local printer.

6.5 Verification

6.5.1 Initial Set-up

1. Using a patient simulator, connect the ECG, IBP1, IBP2 and temperature cables to the left side connector panel. Set the ECG simulator for 60 bpms, 1mv QRS signal.
2. Set up the Passport 2 as follows:
 - Patient Menu - Adult mode (patient size)
 - Monitor Setup -
 - a. Display Setup - 3 Waveforms / 6 Waveforms (12Leads)
 - b. ECG Speed - 25 mm/sec
 - c. IBP Speed - 25mm/sec (optional)
 - d. Respiration / Gas Speed - 12.5 mm/sec
 - Print Setup -
 - a. Waveform 1 - ECG 1
 - b. Waveform 2 - ECG 2
 - c. Select Printer - Local
 - Parameters -
 - a. ECG
 - ECG1 - II
 - ECG 2 - I
 - ECG 3 - III
 - ECG 1 through 6 Size - 1cm/mV
 - (12 Lead) Page 1
 - ECG 1 - I
 - ECG 2 - II
 - ECG 3 - III
 - ECG 4 - AVR
 - ECG 5 - AVL
 - ECG 6 - AVF
 - (12 Lead) Page 2
 - ECG 1 - V1
 - ECG 2 - V2
 - ECG 3 - V3
 - ECG 4 - V4
 - ECG 5 - V5
 - ECG 6 - V6

b. NIBP

Set Start Pressure - 180 mmHg
Interval - 5 minutes
IBP1 - Scale 0 to 160mmHg
IBP2 - Scale 0 to 80mmHg

c. SpO₂

Averaging mode - 2
Sensor Off Audio - off

d. CO₂ - (optional)

Apnea Delay - 30
Scale 40 mmHg

e. Respiration -

Resp lead - II
Apnea Delay - 30
Resp source - Auto
Scale - 3

f. Gases - (optional)

Select agent - Auto
O₂ scale - 100%
N₂O Scale - 10%

6.5.2 ECG Tests

6.5.2.1 Initialization

1. Observe that the trace display sweeps across the waveform 1 screen in five seconds. There should be five complete ECG cycles. The same display and timing should be seen in the Waveform 2 screen.
2. Check the following sweep speeds for the appropriate displays:
12.5 mm/sec – 10 second sweep/window.

6.5.2.2 Leads OFF

1. Disconnect one lead at a time RA, RL, LL, LA, and C from the simulator and observe that the message "Lead OFF" appears on the display.
2. Set the ECG simulator to Short Leads. Verify the resolution does not exceed one pixel resolution.

6.5.2.3 Pacer Detect

1. Set the Pacer Enhancement feature "on" in the ECG Setup menu.
2. Set the ECG simulator to Ventricular Pacer.
3. Verify the pacer pulse (yellow line) is displayed before the R wave of the QRS signal.

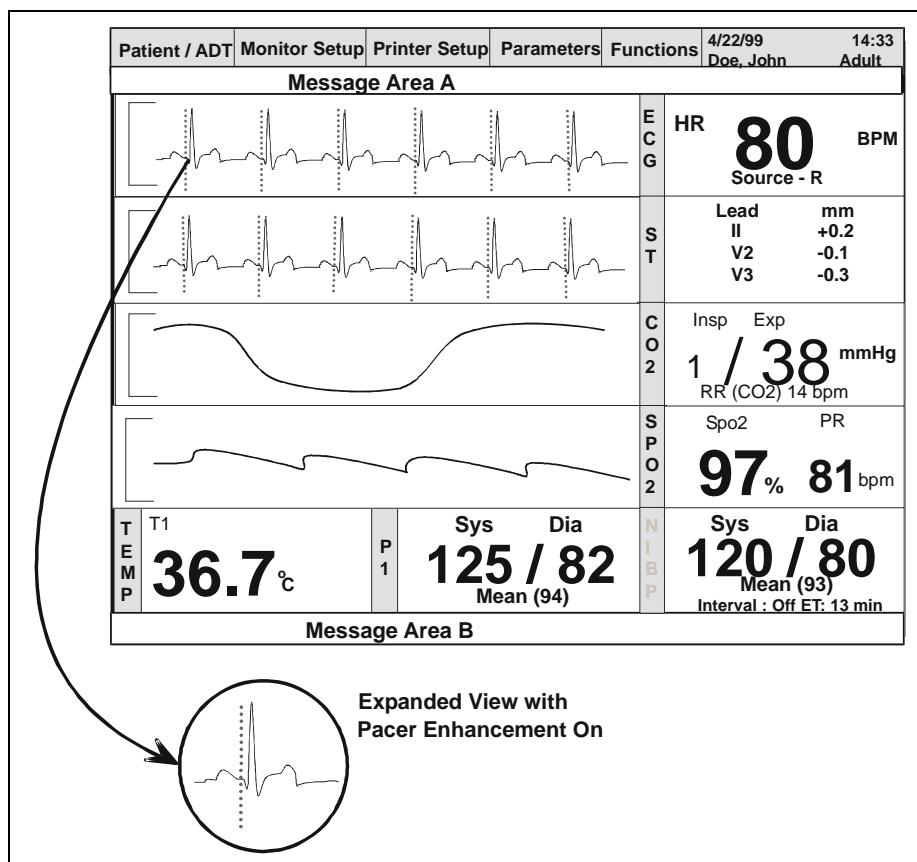


FIGURE 6-19

6.5.2.4 Heart Rate

1. Set the ECG simulator to ECG QRS waveform. Set the rate to 251 bpm.
2. Verify the Rate display is 251 ± 5 bpm.
3. Decrease the rate to 30 bpm and allow signal to stabilize. Verify that the rate display is $30 \text{ bpm} \pm 3 \text{ bpm}$.

6.5.2.5 Alarms

1. Set the simulator to 1mv ECG QRS signal, rate set to 60 bpm.
2. Set the **Passport 2** to Print on Alarm, install paper in the recorder, and set the Low HR alarm to 50 bpm, and Hi alarm to 120 bpm.
3. Increase the HR to 125 and verify the following:
 - The high alarm violates with an audio tone and red led active on keypad
 - The recorder is initiated and prints the ECG strip showing the ECG information
4. Measure the Grid and verify the overall width of 40 mm \pm 2 cm.
5. Mute the alarm by pressing the **MUTE ALL** key.
6. Verify that the mute alarms message is displayed in the Message Area "A" and the alarm is silent.
7. Press the **MARK EVENT** key. Press the **TREND** key and examine the trend data. The high HR rate should be red (LCD) or normal brightness (EL) indicating the High HR was violated.

6.5.3 IBP 1 and IBP 2 Verification

1. Set the simulator to 0 mmHg for both IBP 1 and IBP2.
2. Press the **ZERO ALL** key. Verify the Systolic, diastolic and mean displays "0" \pm 1 mmHg.
3. Apply 50, 150, and 300 mmHg and verify that the following parameters Sys/ Dia / Mean agree.
4. Apply a 120/80/mmHg signal into IBP 1 and a 60 / 20/ mmHg signal into IBP 2 and verify the correct waveforms are displayed in the window.

6.5.4 Temperature Verification

1. Set the Simulator to 37° C 400 series probe
2. Verify the temperature is 37° \pm 0.3°
3. Repeat same test for 700 series probe.

6.5.5 SpO₂ Verification

1. Set the **Passport 2** to display waveform 4 as pleth. Set the HR source to Auto.
2. Verify that the SpO₂ message is displaying SpO₂ No Sensor in Message area "B".
3. Connect the SpO₂ sensor to the Panel connector. Verify the SpO₂ message changes to Sensor off or SpO₂ initializing.
4. Apply sensor to finger.
5. Verify window 4 displays the pleth waveform, and the SpO₂ indicates a valid reading. Verify the HR is from SpO₂ and a beep tone is present.

6.5.6 NIBP Verification

1. Connect the Adult cuff connector to the NIBP hose. Attach the NIBP hose to the Cuff connection the left side on the monitor.
2. Apply cuff and press the start key on the **Passport 2**.
3. Verify the pump motor starts to pump and inflates the cuff to 180 mmHg (Adult). The cuff will begin to deflate and obtain a blood pressure reading of Sys/ Dia/ Mean in about 20 to 30 seconds after peak pressure is obtained.
4. Verify the reading on screen.

6.5.7 Battery Operation Verification

1. If batteries are installed in the unit, remove them.
2. Verify the unit functions on Line power correctly.
3. Install the two batteries in the appropriate slots located on the left side of the monitor.
4. Remove the line cord from the unit. Verify the unit operation is not interrupted.
5. Remove one of the batteries and verify the unit still operates. Verify the second battery operates in the same manner by reinstalling the first battery and removing the second battery.

6.5.8 Battery Back-up Verification

1. Select **Monitor Setup** menu
2. Select **Advanced Setup**
3. Set **Date** and **Time**
4. Select **Save Current** settings
5. Select **Normal Screen**
6. Verify correct **Date** and **Time** is displayed
7. Power unit **OFF**
8. Remove AC power cord and 12V (11.1V Li) batteries if installed
9. After 2 minutes plug unit back in, reinstall batteries, and power **ON**
10. Verify that correct **Date** and **Time** is retained

6.5.9 CO₂ Operation Verification

1. Connect the Filterline Short Term assembly to the input port of the CO₂ connector on the left side of the monitor.
2. Attach a can of Calibration Gas P/N 0075-00-0033-01 to the Filterline Short Term assembly. Feed gas into monitor and verify the ETCO₂, Inspired CO₂ and respiration readings occur on the screen.

6.5.10 Leakage Current Tests

1. Plug the line cord of the unit into the safety analyzer. Connect the case ground lead of the analyzer to the equipotential lug of the monitor on the rear of the monitor.

2. Perform the tests under the following conditions:

a. Case Grounded:

Normal polarity
Normal polarity with open neutral

b. Case ungrounded:

Normal polarity
Normal polarity with open neutral
Reverse polarity

Specs: Verify the current reading of the test is less than 100 μ A under normal operating conditions.

Less than 300 μ A under a single fault condition for 120 VAC and less than 500 μ A under a single fault condition for 230 VAC.

6.5.10.1 Patient Leakage

- 1.** Lead to ground: Sink Current Patient circuit (Test V Model 431 Dempsey; patient leakage with line voltage on leads).
- 2.** Connect the ground wire from the safety analyzer to the equipotential lug of the monitor.
- 3.** Connect the ECG cable from the Analyzer to the monitor.
- 4.** On the safety analyzer depress the "Apply 115 VAC" button and note the reading.
- 5.** Repeat the test for normal and open ground polarity combinations.

Specs: Verify the current readings of the test are below 50uA under a single fault condition.

NOTE: Including 12 Lead.

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7.1 Preventive Maintenance Schedule

The following is a list of activities required for periodic maintenance of the **Passport 2** monitor. The physical inspection, replacement of consumable items and performance checks should be performed at the recommended intervals stated below. Mindray DS USA, Inc. is not responsible for component failure or loss resulting from the use of stated consumable items beyond their recommended replacement interval.

7.2 Mechanical / Physical / Visual Inspection

7.2.1 Perform at Twelve Month Intervals

Suggested Inspections for Wear and Abuse:

1. Outer case, Line Cords, Rolling Stands, Wall Mounts, Modular Accessories and Interconnecting Cables.
2. Patient Interface Connections (ECG, IBP, SpO₂, Temp, CO₂ and NIBP).

7.3 Preventive Maintenance Kit

1. N/A

7.4 Perform Verification and NIBP Calibration – Annually

1. See section 6.5., “Verification”.
2. See section 6.4.7.2, “Static Pressure Calibration”.
3. In order to minimize unexpected failure of the NIBP assembly, consider proactively replacing the pump assembly, P/N 0012-00-1249 after seven years of regular operation (see “Disassembly Instructions” on page 3-8 and see “Disassembly Instructions” on page 3-8 letter F. for instructions to remove and replace the NIBP Pump assembly).

7.5 Perform Verification and CO₂ Calibration – Annually

1. See Test Outline in Service Manual.
2. In order to provide accuracy verification of the Microstream CO₂, calibration is required every 4000 operating hours or once a year, whichever comes first. In addition, to achieve the most accurate CO₂ readings possible, it is advised that the first calibration be performed after 1200 operating hours.
3. Replace Pump and Scrubber after 20,000 Operating Hours or as Required.
4. Replace the CO₂ Sensor Assembly after 20,000 Operating Hours or as required.

7.6 User Preventive Maintenance Introduction

This section of the manual outlines routine maintenance that should be performed by the user.

The **Passport 2** Monitor is designed for stable operation over long periods of time and under normal circumstances should not require technical maintenance

beyond that described in this section. However, it is recommended that routine maintenance calibration and safety checks be performed at least once a year, or more often as required by local statutory or hospital administration practice.

7.7 Care And Cleaning Of The Monitor

The monitor enclosure may be cleaned with a mild soap and water solution, isopropyl alcohol, 10% bleach and water solution or ammoniated window cleaner. Apply cleaning solution to the cloth, not directly onto the monitor. DO NOT apply large amounts of liquid. DO NOT use abrasive cleaning agents or organic solvents.

WARNING: Do not clean the monitor while it is on and/or plugged in.

To prevent scratches on the front panel display screen, blow or carefully brush dust and dirt particles with a soft sponge moistened with cleaner solution or a fine, soft-hair brush. DO NOT use abrasive cleaning materials. Fingerprints and stains may be removed by using a liquid lens cleaner and a soft cloth. DO NOT wipe a dry screen or use alcohol or chlorinated hydrocarbon solvents.

7.8 Care and Cleaning of SpO₂ Sensor

NOTE: Refer to the individual instruction sheets packaged with each sensor.

1. Check sensors and cables for wear or damage daily. Replace as required.
2. Check for proper operation of the spring mechanism on reusable adult sensors.
3. Sensors should be cleaned before and after use on each patient.
4. Clean and disinfect the sensors by wiping the patient contact area with a soft cloth dampened with a mild soap and water solution or isopropyl alcohol. Hydrogen peroxide can be used to remove dried blood on all accessible surfaces.
5. DO NOT immerse sensors. Let sensors dry completely before using.

CAUTION: When cleaning sensors do not use excessive amounts of liquid. Wipe the sensor with a soft cloth, dampened with the cleaning solution.

7.9 Cleaning CO₂ Sensors, Adapters And Sampling Components

Oridion CO₂ patient monitoring accessories are designed for single patient use and should not be cleaned or reused.

7.10 Sterilization and Cleaning of Reusable Cuffs

Remove the latex bladder from the cuff. The cuff and latex bladder may be cleaned with isopropyl alcohol, a disinfectant wipe, or by sponging with a damp cloth. Both may be sterilized with commercially available disinfectant soaks.

CAUTION: Using dark colored soaks may stain the cuffs. Test a single cuff to ensure that no damage will occur.

ETO sterilization may also be used. Hand washing will enhance the service life of the cuff. Remove the latex bladder and hand wash the cuff in warm, soapy water; then rinse thoroughly. Allow the cuff to air dry, then insert the latex bladder.

CAUTION: When ironing or pressing the cuffs, be aware that the velcro fasteners can melt at temperatures above 325 °F, 162 °C.

7.11 Battery Replacement and Maintenance

7.11.1 Battery Replacement

1. Open battery compartment door, on left side of unit, by pressing the finger grip area and sliding the door to the left.
2. Press the release button, located on the right side of the installed battery. This will eject the battery. Slide out old battery.
3. Slide in replacement battery until it clicks into place.
4. Close battery compartment door by sliding the door to the right until it firmly clicks into place.

CAUTION: Replace sealed lead acid batteries with P/N 0146-00-0043 ONLY. Replace lithium-ion batteries with P/N 0146-00-0069 ONLY.

7.11.2 Battery Maintenance

The batteries may be subject to local regulations regarding disposal. At the end of the battery life, dispose of the batteries in accordance with any local regulations.

CAUTION: Recharge batteries in the Passport 2/Passport 2 LT.

CAUTION: Remove the batteries if the Passport 2/Passport 2 LT is not likely to be used for an extended period of time.

Sealed Lead Acid

Due to the self-discharge characteristics of sealed lead acid batteries, it is imperative that they are charged after 3 months of storage (or unit not in use). If not, permanent loss of capacity may occur as a result of sulfation. Charge retention at 20°C is 6 months to 83%.

Lithium-Ion

Storage of the lithium-ion batteries depends on temperature, time period and the degree of cell charging state. After 6 months of storage at 23°C, fully charged lithium-ion batteries have a retention capacity of 93%.

7.12 Recorder Paper Replacement

The instructions below describe the replacement of recorder paper. For best results, use only the specified recorder paper in your **Passport 2** Monitor.

1. Open the recorder door by pressing the door release button in the upper right corner of the recorder.

NOTE: **If the recorder's door does not open fully, carefully pull down on door until it is completely open.**

2. Remove the empty paper spool by pulling it out gently.
3. Insert a new roll of paper between the two rounded tabs of the paper holder with the coated (shiny) side of the paper facing the print head at the top of the recorder (the paper should be feeding off of the bottom of the roll).
4. Unroll approximately 4 inches of paper.
5. Align the paper across the top the metal bar.
6. Holding the paper in place, close the recorder door.
7. To ensure that the paper is aligned properly and has not been pinched in the door, pull the loose end of the paper out several inches. If the paper jams, open the door and return to step 5.

7.13 Care and Storage of Thermal Chart Paper

Thermal Chart Paper is chemically treated and the permanency of a recording is affected by storage and handling conditions. These conditions are:

1. **Ultraviolet Light** - We recommend storing the recordings in a filing cabinet within a few days of printing. Long term exposure to natural or artificial U.V. sources may be detrimental.
2. **Storage Temperature and Humidity** - Keep the recordings in a cool and dry area for a longer lasting image. Extreme temperature and humidity (above 80 °F and 80% humidity) should be avoided.
3. **Solvent Reactions** - Do not store the recordings in plastic bags, acetate sheet protectors, or similar items made from petroleum products. These products emit a small amount of vapor which will, over a period of time, deteriorate the image on the chart paper.
4. **Adhesive Tape** - Never place adhesive tape over recordings. The reaction between the adhesive compound and the Chemical/Thermal paper can destroy the image within hours.
5. **Archives** - We recommend that if long term archives are required, make a photocopy of the recordings as back-up. Under normal office filing conditions, the recordings should retain acceptable image quality for about five years.

7.14 How to Get Help

Prior to requesting service, perform a complete operational check of the instrument to verify proper control settings. If operational problems continue to exist, contact the Service Department (800) 288-2121 for assistance in determining the nearest field service location.

Please include the instrument model number, software part numbers, the serial number, and a description of the problem with all requests for service.

Any questions regarding the warranty should be directed to the closest authorized location. A list of international offices, along with their phone numbers, is provided at the end of this manual.

7.15 References

The following bibliography provides several articles and books of interest on pulse oximetry and issues affecting SpO₂ accuracy (carboxyhemoglobin, methemoglobin, yes, variation in calibration of algorithms between manufacturers, and excessive sensor pressure).

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7.16 Warranty

7.16.1 USA, Canada, Mexico, and Puerto Rico

Mindray DS USA, Inc. warrants that its products will be free from defects in workmanship and materials for a period of one (1) year from the date of purchase except that disposable or one-time use products are warranted to be free from defects in workmanship and materials up to a date one year from the date of purchase or the date of first use, whichever is sooner. This warranty does not cover consumable items such as, but not limited to, batteries, external cables, sensors, cuffs, hoses, or mounts.

Mindray DS USA, Inc. shall not be liable for any incidental, special, or consequential loss, damage, or expense directly or indirectly arising from the use of its products, liability under this warranty and the buyer's exclusive remedy under this warranty is limited to servicing or replacing at Mindray DS USA, Inc.'s option at the factory or at an authorized Distributor, any product which shall under normal use and service appear to the Company to have been defective in material or workmanship.

No agent, employee, or representative of Mindray DS USA, Inc. has any authority to bind Mindray DS USA, Inc. to any affirmation, representation, or warranty concerning its products, and any affirmation, representation or warranty made by any agent, employee, or representative shall not be enforceable by buyer.

This warranty is expressly in lieu of any other express or implied warranties, including any implied warranty or merchantability or fitness, and of any other obligation on the part of the seller.

Damage to any product or parts through misuse, neglect, accident, or by affixing any non-standard accessory attachments or by any customer modification voids this warranty. Mindray DS USA, Inc. makes no warranty whatever in regard to trade accessories, such being subject to the warranty of their respective manufacturers.

A condition of this warranty is that this equipment or any accessories which are claimed to be defective be returned when authorized by Mindray DS USA, Inc., freight prepaid to Mindray DS USA, Inc., Mahwah, New Jersey 07430. Mindray DS USA, Inc. shall not have any responsibility in the event of loss or damage in transit.

Calibration may be performed without the need to disassemble the instrument. It is the responsibility of the purchaser to perform calibration as necessary, in accordance with the instructions provided in this manual.

7.16.2 International (excluding North America)

Mindray DS USA, Inc. warrants that its products will be free from defects in workmanship and materials for a period of two (2) years from the date of purchase except that disposable or one-time use products are warranted to be free from defects in workmanship and materials up to a date one year from the date of purchase or the date of first use, whichever is sooner. This warranty does not cover consumable items such as, but not limited to, batteries, external cables, sensors, cuffs, hoses, or mounts.

Mindray DS USA, Inc. shall not be liable for any incidental, special, or consequential loss, damage, or expense directly or indirectly arising from the use of its products, liability under this warranty and the buyer's exclusive remedy under this warranty is limited to servicing or replacing at Mindray DS USA, Inc.'s option at the factory or at an authorized Distributor, any product which shall under normal use and service appear to the Company to have been defective in material or workmanship.

No agent, employee, or representative of Mindray DS USA, Inc. has any authority to bind Mindray DS USA, Inc. to any affirmation, representation, or warranty concerning its products, and any affirmation, representation or warranty made by any agent, employee, or representative shall not be enforceable by buyer.

This warranty is expressly in lieu of any other express or implied warranties, including any implied warranty or merchantability or fitness, and of any other obligation on the part of the seller.

Damage to any product or parts through misuse, neglect, accident, or by affixing any non-standard accessory attachments or by any customer modification voids this warranty. Mindray DS USA, Inc. makes no warranty whatever in regard to trade accessories, such being subject to the warranty of their respective manufacturers.

A condition of this warranty is that this equipment or any accessories which are claimed to be defective be returned when authorized by Mindray DS USA, Inc., freight prepaid to Mindray DS USA, Inc., Mahwah, New Jersey 07430. Mindray DS USA, Inc. shall not have any responsibility in the event of loss or damage in transit.

Calibration may be performed without the need to disassemble the instrument. It is the responsibility of the purchaser to perform calibration as necessary, in accordance with the instructions provided in this manual.

7.17 Manufacturer's Responsibility

Mindray DS USA, Inc. is responsible for the effects on safety, reliability and performance of the equipment only if:

- A.** assembly operations, extensions, readjustments, modifications or repairs are carried out by persons authorized by Mindray DS USA, Inc.; and
- B.** the electrical installation of the relevant room complies with the appropriate requirements; and
- C.** the equipment is used in accordance with the instructions for use.

7.18 Extended Warranty

Mindray DS USA, Inc. warrants that components within the monitor unit will be free from defects in workmanship and materials for the number of years shown on the invoice. Under this extended warranty, Mindray DS USA, Inc. will repair or replace any defective component at no charge for labor and/or materials. This extended warranty does not cover consumable items such as, but not limited to batteries, displays, external cables and sensors.

Recommended preventative maintenance, as prescribed in the service manual, is the responsibility of the user, and is not covered by this warranty.

Except as otherwise provided herein, the terms, conditions and limitations of Mindray DS USA, Inc.'s standard warranty shall remain in effect.

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