



233625-ES
10 Scfm

233626-ES
15 Scfm

233627-ES
24 Scfm

233628-ES
35 Scfm

233629-ES
42 Scfm

233630-ES
54 Scfm

233631-ES
67.5 Scfm

233632-ES
90 Scfm

233633-ES
108 Scfm

233634-ES
135 Scfm

233635-ES
180 Scfm

HEATLESS DESICCANT AIR DRYERS WITH CONTROLLER (ES)

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1 General Information

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1.1 Document Introduction

This manual provides factory prescribed installation and maintenance procedures for an Ohio Medical Corporation compressed air dryer. The procedures illustrated in this document are only to be performed by authorized personnel. For further information regarding the procedures outlined in this document contact Ohio Medical Corporation® before proceeding.

Read this document carefully before attempting to install or operate the dryer. This document should be permanently available at the dryer installation site and be kept in an easily accessible place alongside the dryer.

1.2 Support

Ohio Medical Corporation®
1111 Lakeside Drive
Gurnee, IL 60031
Ph: 1-800-448-0770
Fax: 1-847-855-6300
www.ohiomedical.com



CAUTIONS: Indicate any situation or operation that may result in injury to the user, damage to the product, or render the product unsafe.



NOTES: Highlight important sections of information where particular care and attention should be paid.

1.3 Warranty Guidelines

All products are supplied with a 2 year manufacturer's warranty from the date of purchase, when purchased with or without an ES (Energy Saving) system and installed and maintained in accordance with the manufacturer's guideline. Only genuine service parts should be used and no modifications made. For further information please contact Ohio Medical Corporation®.

1.4 Packaging

Damaged Packaging

- Check immediately to established whether damage has occurred to the external packaging and if the damage extends to the product inside.
- If there is damage to a product, contact the the relevant supplier immediately.



In no circumstances must a damaged product be used in operation. Using damaged products can lead to irreparable functional faults or cause serious physical harm.



The support packing box permits limited longitudinal stacking, however the central section of the packing box should not be considered load bearing.

2. General safety



For your own safety, when carrying out work on this product, all relevant national safety regulations must be complied with relating to pressurized and electrical systems.

2.1. Intended use of the Product

The dryer is exclusively intended for the treatment of compressed air, which is free from bulk water, oil and solid matter constituents.

The product should be located within a building and protected from extreme conditions and weather. The dryer must be operated only in accordance with the data on the rating plate. Any operations that do not comply with those stated on the product rating label will render the warranty void.



This product is only designed to operate at pressures of between 58 - 232 psig (4 - 16 barg). It is not suitable for pressures in excess of 232 psig (16 barg).



IMPORTANT: It is essential that the system into which the dryer is installed is fitted with a pressure limiting/relief device. This device should be between the compressor and the dryer. The device must be set to prevent the maximum working pressure of 232 psig (16 barg) from being exceeded.

No modifications must be made to the product. Any modifications may reduce the operational safety of the product and invalidate the manufacturer's warranty. This could potentially result in damage to the product and serious personal injury.

2.2. Personnel

Only authorized, competent and trained personnel are permitted to work on this product. This user guide is intended solely for such personnel and is to be used only as a reference; it should not be used to replace conventional training.

2.3. Safe Handling

Please ensure the relevant safe engineering practices and handling procedures are employed when handling, installing and operating this product. Ensure that the equipment is depressurized and electrically isolated prior to carrying out any of the scheduled maintenance instructions specified within this user guide.



A suitable lifting aid must be used to minimize the risk of physical injury or damage to the product.



In no circumstances must a damaged product be used in operation. Using damaged products can lead to irreparable functional faults or cause serious physical harm.

3. Technical Description

The dryer uses the pressure swing adsorption principle of drying compressed air, utilizing two identical columns each containing a hygroscopic desiccant bed.

- Inlet filtration removes water, oil aerosols and particles (Inlet filtration supplied separately).
- Wet air enters the dryer through the inlet valve and is directed into one of the columns.
- Each column contains a densely filled desiccant cartridge.
- Air then passes through the desiccant cartridge where any remaining moisture is adsorbed.
- Simultaneously, a small amount of dry filtered air is counter flowed down through the other desiccant cartridge and exhausted to atmosphere, removing the moisture and regenerating the desiccant bed.
- The dryer controller periodically switches columns after top end repressurization; ensuring a continuous supply of dry air at constant pressure. The dryer can also be controlled using a Zero Volt signal from the compressor. This energy saving mode senses when the compressor is switched off and stops the dryer operation until the compressor restarts.
- The dry air passes out through the final particulate filter (<1micron/ISO8573.1 Class 2).

4. Technical Specification

Specification	233625-ES thru 233627-ES	233628-ES thru 233635-ES
ISO 8573	ISO 8573 - 1: 2001 Quality Classes Class 2: Water: -40°C Class 2: Dirt: 1 micron	ISO 8573 - 2: 2001 Quality Classes Class 2: Water: -40°C Class 2: Dirt: 1 micron
Minimum working pressure	58 psig (4 bar)	
Maximum working pressure	232psig (16 bar)	
Power Supply	100 - 240v AC / 50 - 60 Hz	
Minimum inlet working temperature	34.7°F (1.5°C)	50°F (10°C)
Maximum inlet working temperature	122°F (50°C)	
Ambient Temperature	34 - 122°F (1-50°C)	
IP Rating	IP54 / NEMA 3	
Power	38W	
Noise	<80dB (A)	

- Flow rate based on air inlet pressure of 100 psig (7.0 barg) and temperature of 95°F (35°C).
- For dryer performance at other inlet conditions or -100°F (-70°C) dewpoint requirements, contact servicedept@ohiomedical.com
- All dryers should be preceded by a coalescing filter regardless of oil or oil free applications, a 0.01mg/m3 grade coalescing filter must be installed on the inlet to the dryer.

5. Product Contents

1. **Series 2 Compressed Air Dryer**
2. **Documentation**
 - 1 x User Guide
 - 1x Quick Start Guide
 - 1 x Declaration of Conformity
3. **Packaging**
 - 1 x Dryer support base and box cover

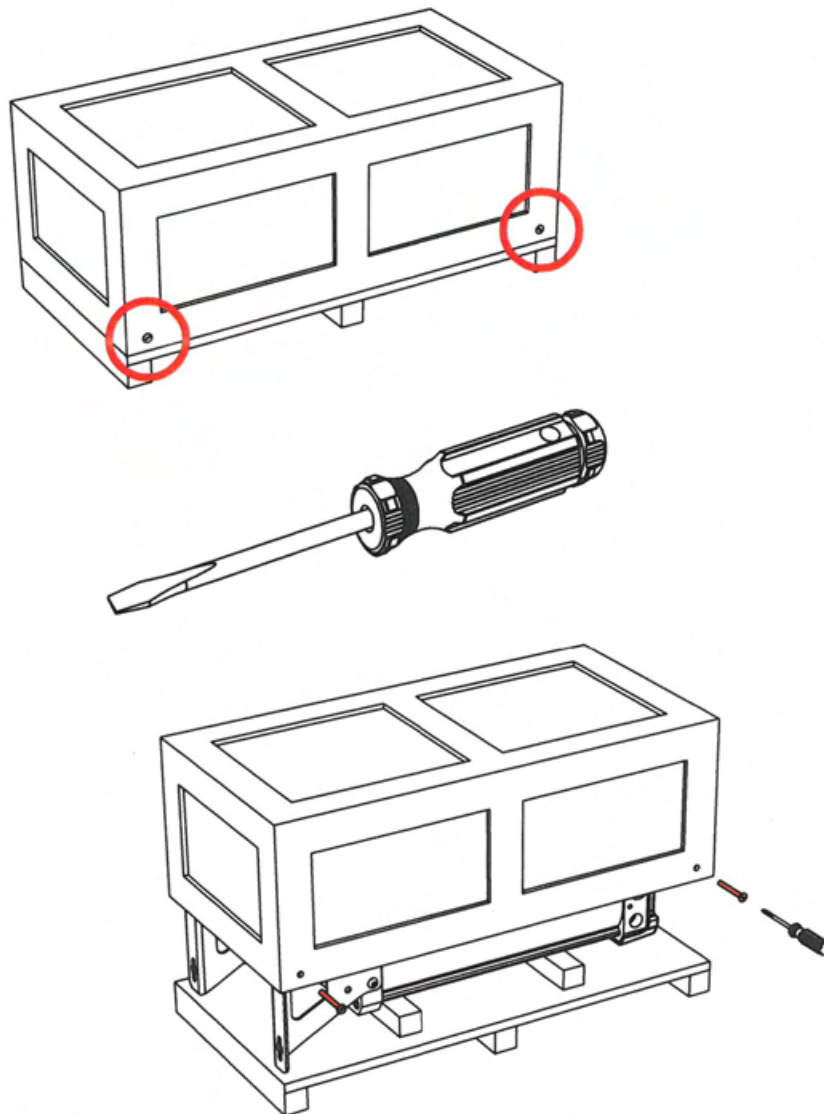
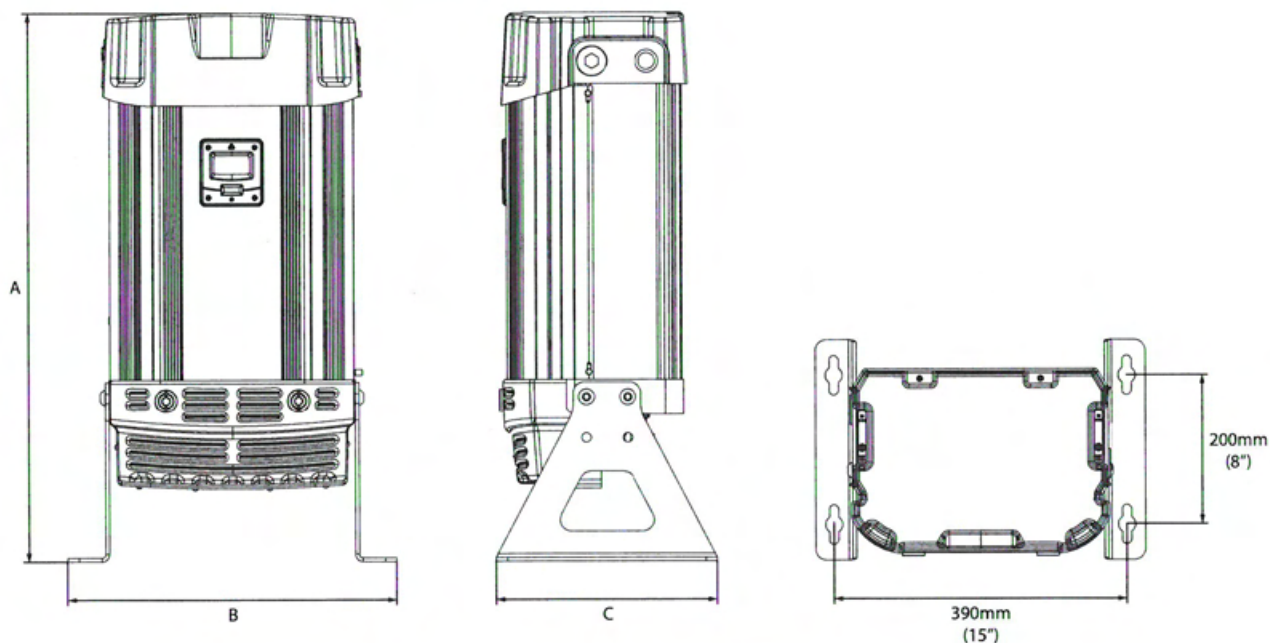


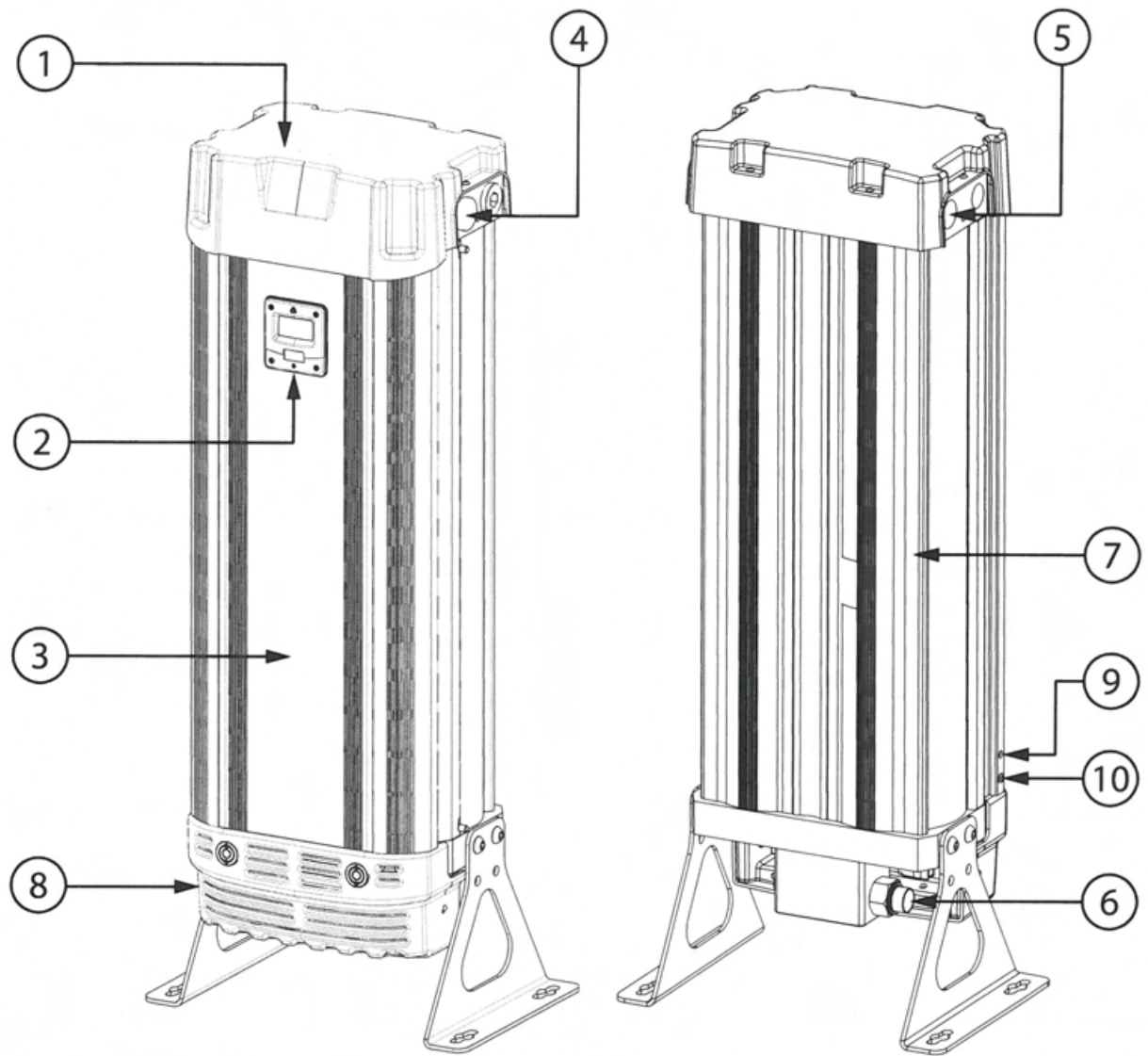
Figure 1: Contents Layout

6. Product Dimensions



Model	Inlet Flow Rate		Connection (BSPP)	Dimension			Weight lbs (kg)
	SCFM	Nm ³ /hr		A Inch's (mm)	B Inch's (mm)	C Inch's (mm)	
233625-L	10	17	3/8" Push to Connect	25 (647)	9 (241)	6 (160)	28 (13)
233626-L	15	26		35 (897)	9 (241)	13 (330)	36 (16)
233627-L	24	41	1/2" Push to Connect	43 (1097)	9 (241)	13 (330)	43 (19)
233628-L	35	59	1" NPT Connection	30 (734)	17 (440)	12 (295)	88 (40)
233629-L	42	72		30 (734)	17 (440)	12 (295)	88 (40)
233630-L	54	91		36 (734)	17 (440)	12 (295)	119 (54)
233631-L	67.5	115		36 (734)	17 (440)	12 (295)	119 (54)
233632-L	90	153		43 (1089)	17 (440)	12 (295)	141 (44)
233633-L	108	183		49 (1239)	17 (440)	12 (295)	172 (78)
233634-L	135	229		59 (1489)	17 (440)	12 (295)	209 (95)
233635-L	180	306		72 (1839)	17 (440)	12 (295)	262 (119)

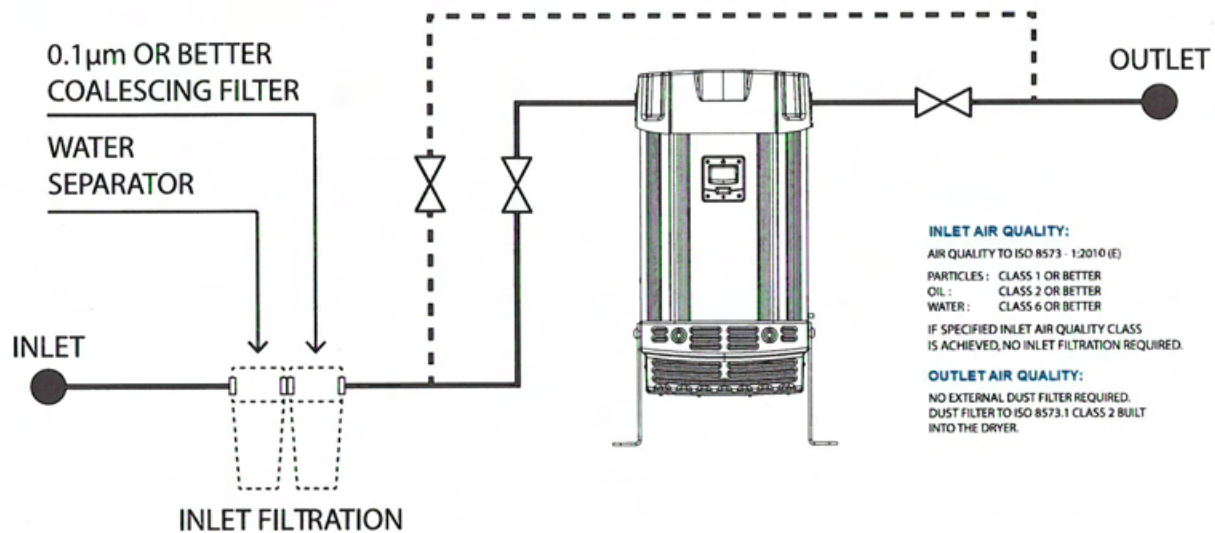
7. Equipment Overview



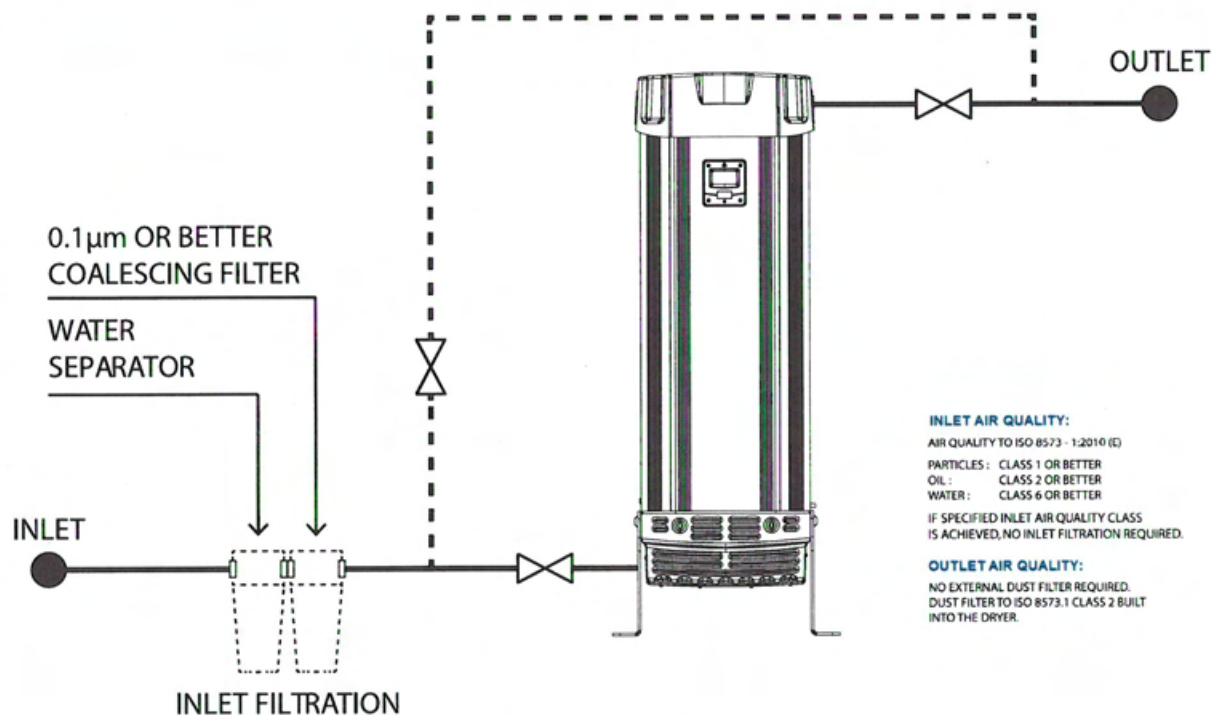
1	Dryer Top Cover	2	Controller Display Unit
3	Front Shroud	4	Air Outlet
5	Air Inlet (NDL 060-090 Only)	6	Air Inlet (NDL 100-130 Only)
7	Dryer Column	8	Silencer Box
9	Mains Power	10	Remote Stop/Start Control (if required)

8. System Layout

8.1. Typical installation NDL 060 - 090



8.2. Typical installation NDL 100 - 130

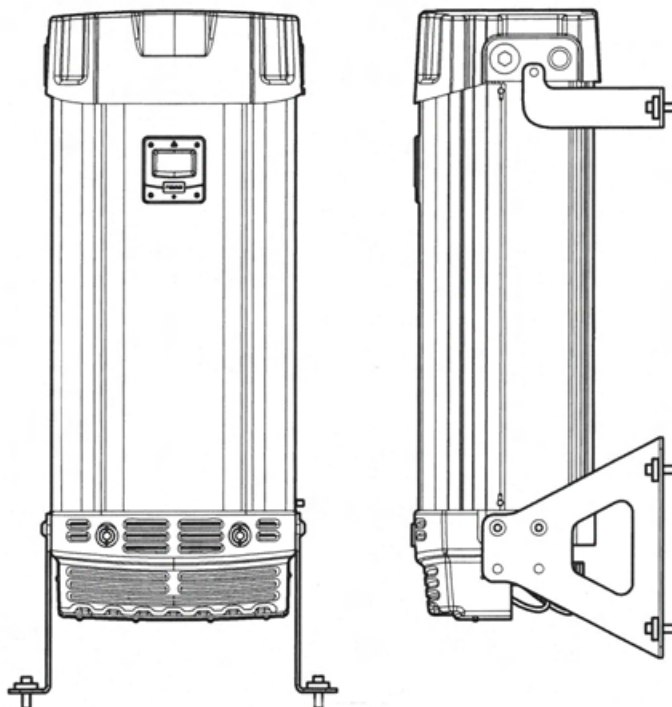


IMPORTANT: It is essential that the system into which the dryer is installed is fitted with a pressure limiting/relief device. This device should be between the compressor and the dryer. The device must be set to prevent the maximum working pressure of 232 psig (16 barg) from being exceeded.

8.3. Site Location

When selecting an installation site for the dryer, ensure the following conditions are met:

- Installation site should be located indoors on a flat surface protected from the weather and other harmful conditions.
- The ambient temperature must not drop below 33.8°F (+1°C) or exceed 122°F (50°C).
- The installation site should be level and able to support the weight of the product.
- Ensure sufficient space around the product, to allow access for operation and maintenance.
- Take into account the noise generated by the dryer exhausting while in use when considering location.



Do not attempt to wall mount dryer without wall bracket kit. For more information please contact your supplier.

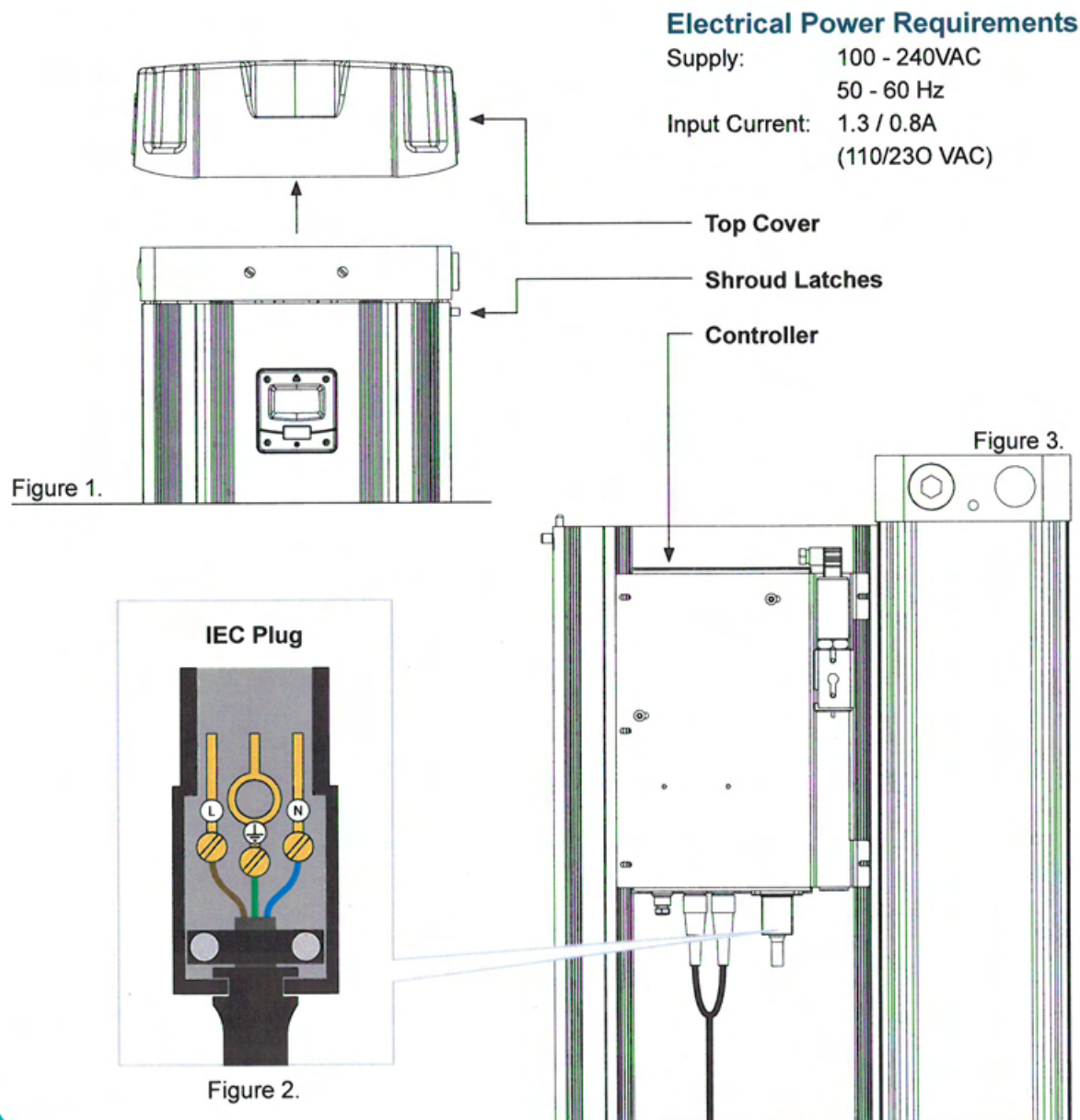
*Note: Floor and wall mounting bolts not supplied. Additional wall mounting brackets supplied separately.

9. Electrical Installation

Mains Power Connection

To install the mains power cable:

1. Remove the two screws from the top cover and lift from the dryer.
2. Locate the two latches at the top and bottom of the shroud and pull them towards each other to open the shroud to expose the controller (See Fig 1.).
3. Remove the IEC plug from the controller (See Fig 2.).
4. Unscrew the cap head screw to remove the plug top cover.
5. Feed the mains power cable through the holes located on the bottom of the shroud (See equipment overview, Page 9).
6. Wire the mains power cable into the IEC plug (See Fig 2.).
7. Once the mains cable is correctly wired into the IEC plug, reattach the plug into its socket.

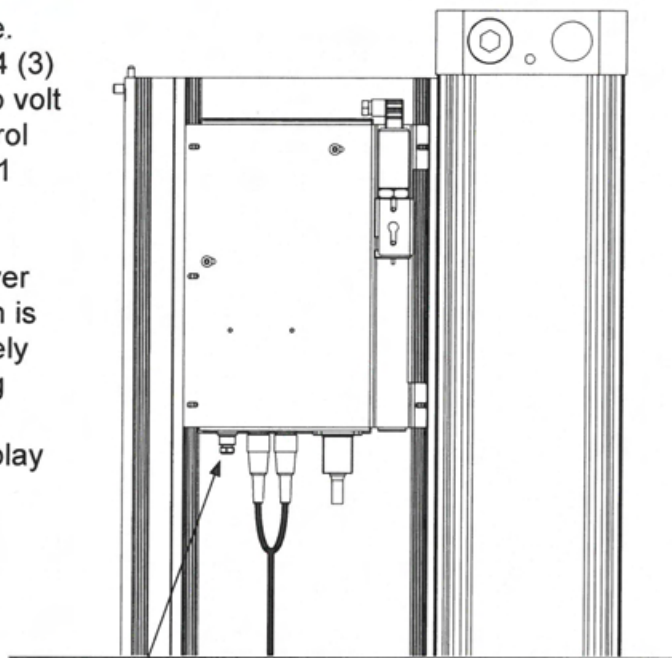


10. Dryer Operation

Locate the electrical connector on the underside of the controller in the shroud.

Dryer Remote Stop/Start Control (if required)

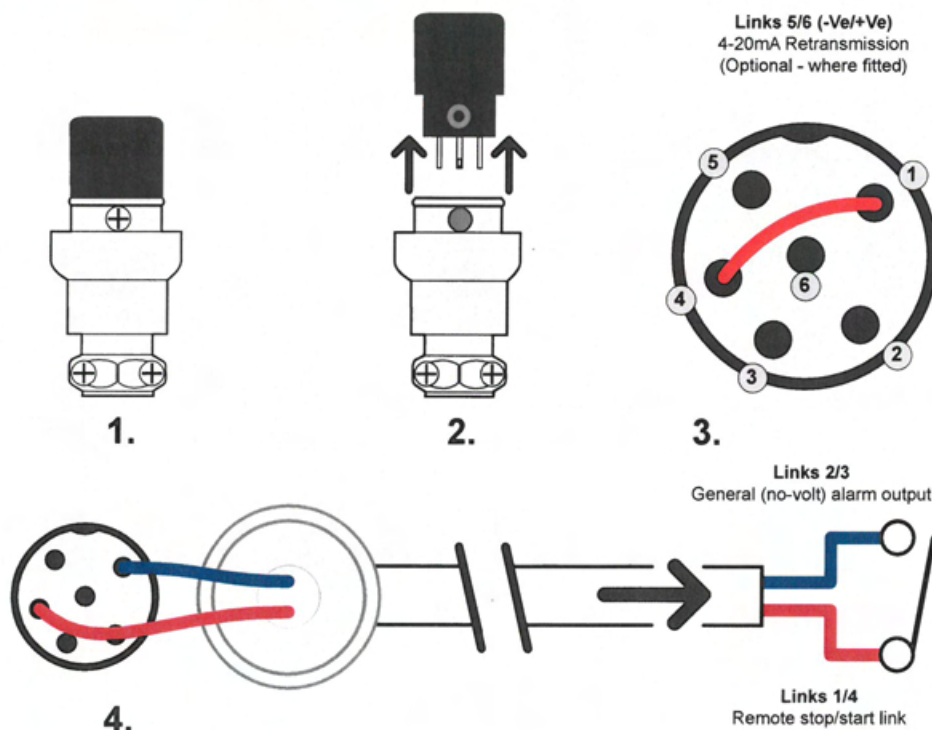
- To set up for remote control eco mode. Remove the link between pins 1 and 4 (3) in the electrical connector plug. A zero volt switching signal from the remote control needs to be connected between pins 1 and 4 (4).
- When the connection is made, the dryer will operate normally. If the connection is broken, i.e. the dryer has been remotely switched off, the dryer will stop cycling and go into standby mode, displaying "REMOTE STOP ACTIVE" on the display once completed.
- Using remote stop / start ensures the correct shut-down sequence is implemented.



Electrical Connector

Figure 4.

10.1. 6 Pin Electrical Connector Configuration



Under no circumstances should external voltage/current be applied to pins 1 and 4, damage to the controller will occur, negating the warranty.

10.2. Dryer Start-up



Do not allow the dryer to flow air unless powered up, switched on and cycling. Resulting effect could be desiccant contamination; requiring replacement desiccant cartridges.

- Ensure all pipe work is connected as per section 8 and the dryer is securely hardwired into the power source.
- Ensure the inlet operating pressure parameters are between 58-232 psig (4-16 barg).
- Ensure the inlet air temperature is between 50°F - 122°F (10°C - 50°C).
- Turn on the power to the dryer, the dryer will display its status.
- Slowly open the inlet valve and allow dryer to pressurize.
- Allow the dryer to cycle at least 2 times.
- Open the outlet valve.

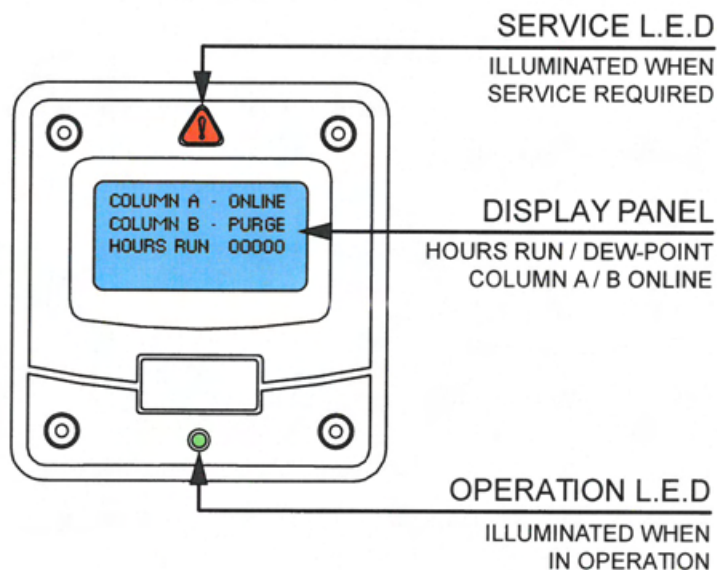
10.3. Monitoring dryer performance

Energy saving option (If installed)

- The dew-point is displayed on the control panel. When the pressure dew-point displayed is better than -43.6°F (-42°C) PDP the dryer will switch into economy mode and stop cycling. When the dew-point degrades to -40°F (-40°C) the dryer will restart cycling ensuring the dew-point is maintained at or better than -40°F (-40°C).
- If the dryer fails to achieve dew-point (falls below -22°F (-30°C)) the alarm output will be indicated on the front screen and the remote alarm output will activate.



Beware this is only an example as the dew-point set-points and alarms are adjustable through the display panel.



10.4. Shutdown Procedure

- Close the inlet and outlet valves.



The dryer will still be pressurized! In order to depressurize the dryer; ensure the dryer is isolated from the compressed air supply source:

- Cycle the dryer at least twice to ensure the dryer exhausts and is completely depressurized.
- When fully depressurized the 'clicking' of the exhaust valves will be heard but no air exhausted.
- When the dryer is fully depressurized, isolate from the power supply.

11. Maintenance



Maintenance operations should only be carried out by authorized, suitably trained personnel.

11.1. Maintenance Guidelines

- Maintenance operations should only be conducted when the system has been shut down and fully depressurized.
- All connections must be isolated and removed with care, paying particular attention to the areas that become pressurized.
- Do not modify or adjust the control settings.
- Only certified Ohio Medical approved replacement parts should be used.
- Always check all connections for leakage and secure seating.
- Ensure all loose parts are removed or secured to the dryer before operation.

11.2. Cleaning

Clean the equipment with a damp cloth only and avoid excessive moisture around any electrical sockets. If required a mild detergent may be used, however do not use abrasives or solvents as they may cause damage.

11.3. Daily Checks

Visual and functional check of the dryer should be carried out daily:

- Check the dryer for any external damage.
Assess and eliminate any defects found.
- If the red service light appears, the dryer must be serviced to ensure the best air quality possible.
Contact the service department and request a dryer service kit.
- Remove any loose dust or dirt from the dryer; clean all surfaces that appear to have attracted unwanted contaminants.
- Check the dewpoint sensor display (if installed). If the dewpoint is not maintained at $<-30^{\circ}\text{C}$ the reading on the display will alternate with "dewpoint alarm" every 5 seconds. The no-volt alarm will also activate.

12. Servicing



Maintenance operations should only be carried out by authorized, competent and suitably trained personnel.

12.1. Servicing Guidelines

- Maintenance operations only to be conducted when the system has been shut down, fully depressurized and isolated completely from the compressed air and electrical supply.
- Ensure the system is in a safe condition for maintenance to be carried out on.
- Dismantle and assemble with care, paying particular attention to the areas that become pressurized.
- All gaskets removed during maintenance operations must be replaced with new gaskets.
- Only certified Ohio Medical approved replacement parts should be used.
- Do not modify or adjust the control settings.
- Always check all connections / sealing faces for cleanliness and secure seating prior to assembly.
- Ensure all components are refitted to the product before operation.
- Ensure the dryer is left operating in a safe working condition after completion of maintenance.

12.2. Service Procedures

A dryer service should take place every 2 years or 12,000 hours of operation (whichever occurs first). Service kits are available which include: replacement desiccant cartridges, seals and valves. Please contact the manufacturer or distributor for service kit information.

- **Service A - 12,000 hours (or every 2 years) service.**
Replace desiccant cartridges (NDK 060 (F) - NDK 130 (F))
Replace all gaskets and seals removed while servicing the dryer (included in relevant service kits).
- **Service B - 24,000 hours (or every 4 years) service.**
Replace exhaust valves. (EVK130)
Replace check valves. (CVK130)
Replace ICF valves. (IVK090 - IVK130)
Replace Pilot valves. (PVK131) (NDL 100 - 130 Only)
- **Service C - 6,000 hours (or every 1 year) service.**
Dewpoint sensor calibration service. (NSK-0130) – (ES MODELS ONLY)

MODEL	SERVICE A Without Pre-Filter Element (With Pre-filter Element)	SERVICE B	SERVICE C
233625-ES	NDK-030 (NDK-030 F)	NDK-030 + NVK050	NSK-130
233626-ES	NDK-040 (NDK-040 F)	NDK-040 + NVK050	NSK-130
233627-ES	NDK-050 (NDK-050 F)	NDK-050 + NVK050	NSK-130
233628-ES	NDK-060 (NDK-060 F)	NVK090 (EVK130 + CVK130 + IVK90)	NSK-130
233629-ES	NDK-070 (NDK-070 F)	NVK090 (EVK130 + CVK130 + IVK90)	NSK-130
233630-ES	NDK-080 (NDK-080 F)	NVK090 (EVK130 + CVK130 + IVK90)	NSK-130
233631-ES	NDK-090 (NDK-090 F)	NVK090 (EVK130 + CVK130 + IVK90)	NSK-130
233632-ES	NDK-010 (NDK-100 F)	NVK130 (EVK130 + CVK130 + PVK131)	NSK-130
233633-ES	NDK-010 (NDK-110 F)	NVK130 (EVK130 + CVK130 + PVK131)	NSK-130
233634-ES	NDK-010 (NDK-120 F)	NVK130 (EVK130 + CVK130 + PVK131)	NSK-130
233635-ES	NDK-010 (NDK-130 F)	NVK130 (EVK130 + CVK130 + PVK131)	NSK-130

12.3. Additional Kits

Wall Mounting kit: NMK-130

2 x Additional brackets to provide additional support to the dryer when wall mounting.

ES Upgrade Kit

Converts a standard dryer to an Energy saving model



Please refer to the Series 2 Dryer service guide for instruction regarding carrying out a service.

13. Troubleshooting

Problem	Problem Caused	Solution
Poor dew point performance	1. Insufficient inlet pressure 2. Electrical Fault 3. Moist or contaminated desiccant 4. Too high air consumption 5. Excessive inlet air temperature 6. Insufficient purge air. 7. Exhaust silencer blocked	1. Inlet pressure min 58 psig (4 barg). If not adjust inlet pressure settings. 2. Ensure the power is on and the dryer front panel is illuminated; check the dryer is cycling correctly. 3. Eliminate the cause of contamination. Replace desiccant cartridges – do not re-use. 4. Ensure the performance of the dryer matches the required system air consumption. 5. Check against technical specification. 6. Purge incorrectly adjusted. Consult service personnel to adjust settings (factory pre-set). 7. Consult service personnel.
Failure of dryer to cycle	8. Controller not functioning correctly 9. Insufficient inlet pressure 10. Controller not illuminated 11. Failure to de-pressurize when cycling. 12. Outlet flow stops	8. Ensure the controller is powered; check the on screen column status to ensure it is powering the solenoid valves during normal cyclic operation. 9. Inlet pressure min 58 psig (4 barg). If not adjust inlet pressure settings. 10. Check power to unit & fuse. 11. Solenoid valve not functioning correctly; if there is power to the coil, replace valve. A correctly working valve outputs an audible click when it energizes. 12. Check inlet air supply.
Constant depressurization	13. Failure to initialize dryer 14. Erratic air flow from exhaust	13. Switch off and restart dryer. Ensure dryer is pressurized before powering dryer to allow dryer to initialize before commencing operation. 14. Faulty or damaged valve; service required.

Reference to known issue

Opening the inlet valve too quickly

Valve should be opened slowly allowing the pressure to build up gradually.

Inlet/outlet head pipe

Diameter too small.

Pipe work unsupported.

Inlet pipe work from low point in system, allowing bulk water to collect and enter the dryer.

Electrical controller

Incorrect fuse fitted or fuse blown. Check the plug and fuse located on top of the controller back plate inside the dryer front shroud.

Additional Items

Use of non-authorized components.

Untrained / unauthorized maintenance / installation personnel used.

Increase in air consumption without relation to the flow capacity of the dryer.

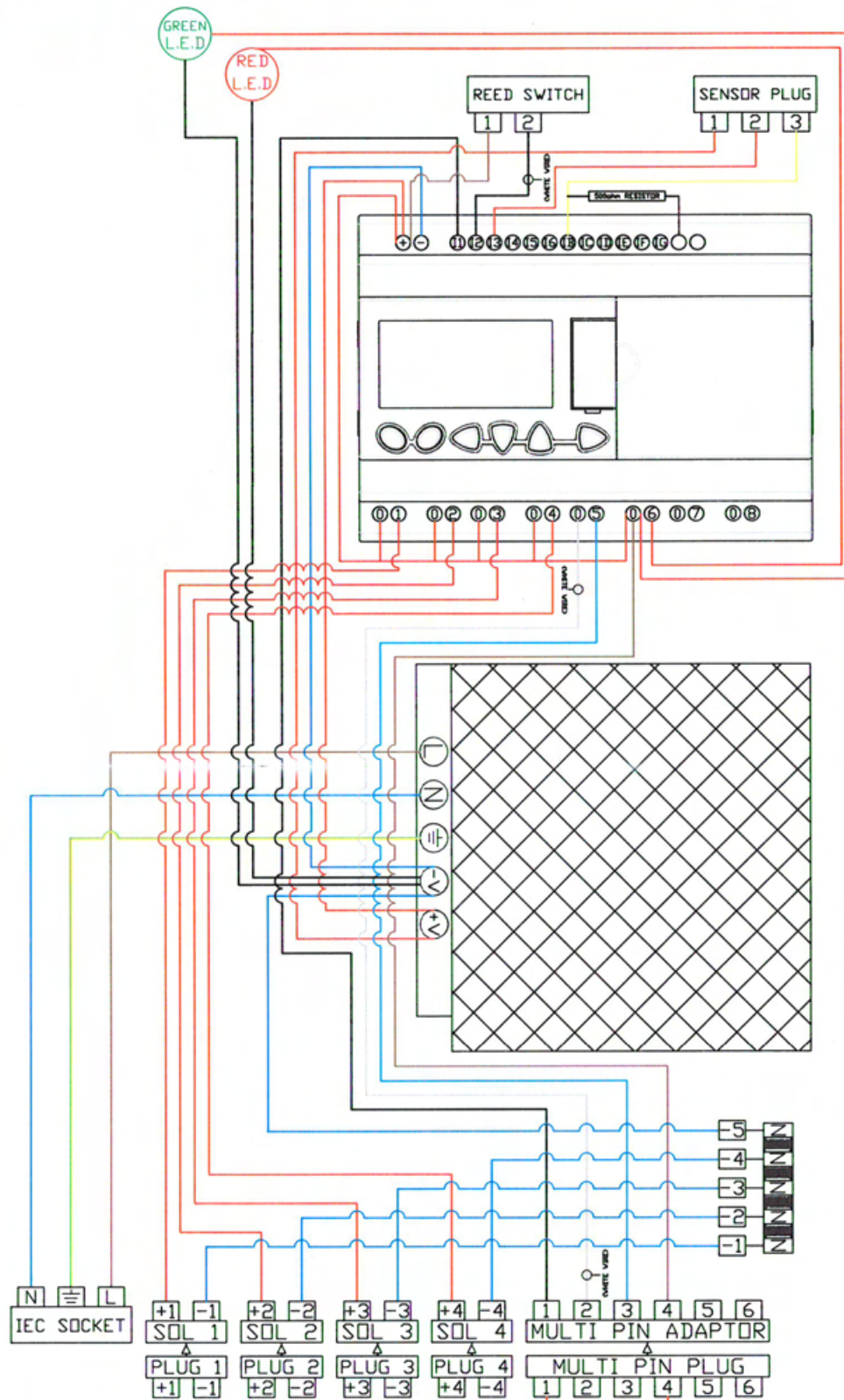
Purging the dryer with cleaning agents that could damage the components or the desiccant.

Covers removed or loose during operation.

Failure to carry out a service when indicated by the dryer service light.

Do not allow the dryer to flow air unless powered up, switched on and cycling. Resulting effect could be desiccant contamination; requiring replacement desiccant cartridges.

14. Electrical Schematic



NOTES:

THIS DRAWING IS NOT AN ACCURATE VISUAL REPRESENTATION AND SHOULD BE USED ONLY FOR WIRING INSTRUCTIONS.

FOR N/C OPERATION:

SOL 1 + PLUG 1 - EXHAUST VALVE A
 SOL 2 + PLUG 2 - INLET VALVE A
 SOL 3 + PLUG 3 - INLET VALVE B
 SOL 4 + PLUG 4 - EXHAUST VALVE B

FOR N/O OPERATION:

SOL 1 + PLUG 1 - EXHAUST VALVE A
 SOL 2 + PLUG 3 - INLET VALVE A
 SOL 3 + PLUG 2 - INLET VALVE B
 SOL 4 + PLUG 4 - EXHAUST VALVE B

For 24/7 Technical Support,
Call 847-855-6234 For Assistance



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Fax: 847-855-6300

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