

Assembly Instructions

Kewaunee 4-Leg Table



Epoxy Top	Phenolic Top
DCLT10R2436	DCLT10T2436
DCLT10R2448	DCLT10T2448
DCLT10R2460	DCLT10T2460
DCLT10R2472	DCLT10T2472
DCLT10R3036	DCLT10T3036
DCLT10R3048	DCLT10T3048
DCLT10R3060	DCLT10T3060
DCLT10R3072	DCLT10T3072
DCLT10R3636	DCLT10T3636
DCLT10R3648	DCLT10T3648
DCLT10R3660	DCLT10T3660
DCLT10R3672	DCLT10T3672

Included Tools & Hardware

Shipped Loose

3/16" Allen Wrench Hex Key (1)

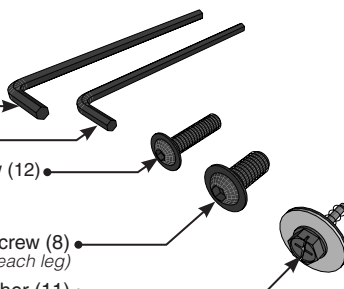
5/32" Allen Wrench Hex Key (1)

1/4"-20 x 1" Flanged Button Head Socket Cap Screw (12)

Installed on Assembly

5/16"-18 x 5/8" Flanged Button Head Socket Cap Screw (8)
(installed on Leg Assemblies - (2) each leg)

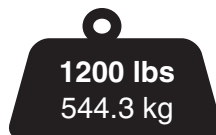
Hex Head Screw with Neoprene Bonded Washer (11)
(fastens rails to work top)
(1/4"x 3/4" for Epoxy Top) – (1/4" x 1/2" for Phenolic Top)



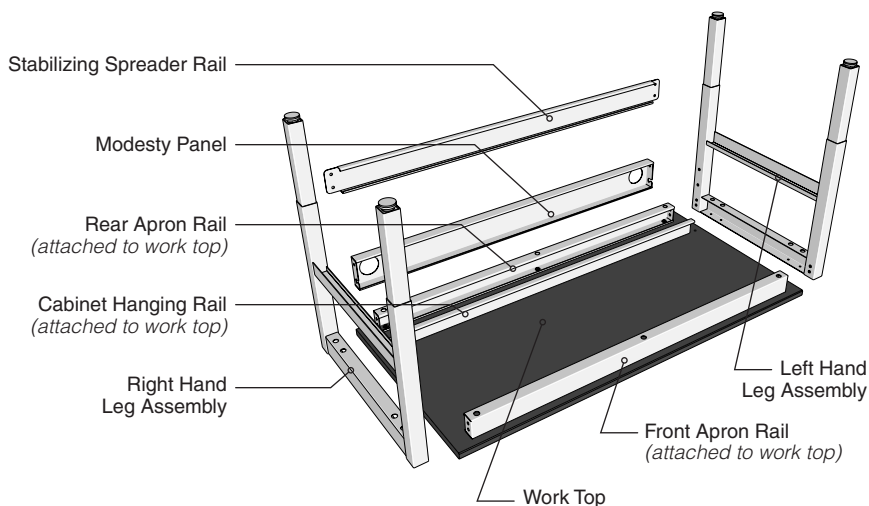
WARNING

Do not attempt to assemble this product if you do not understand these instructions or you have any doubts about the safety of the installation. Please call a qualified technician. Check carefully for missing, damaged, or defective parts. Improper installation may cause damage or serious injury. Do not use this product for any purpose that is not explicitly specified in this manual and do not exceed weight capacity. The manufacturer and distributor cannot be liable for damage or injury caused by improper mounting, incorrect assembly or inappropriate use.

DO NOT EXCEED WEIGHT CAPACITY
Failure to do so may result in serious injury



Parts Identification



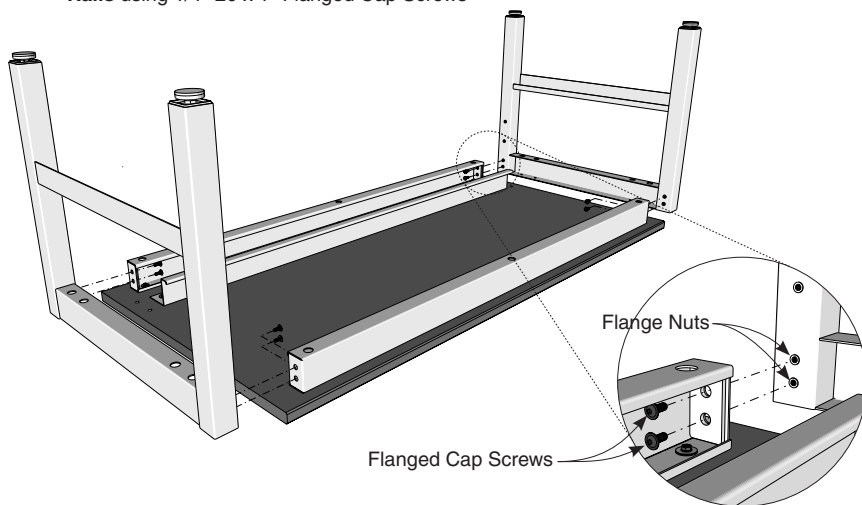
⚠ WARNING: Before beginning assembly, read the entire instruction procedure.

NOTE: If installing shelf assembly on top of table, follow instructions on page 4 before beginning assembly of table.

Assembly Instructions

Step 1 Attach Legs

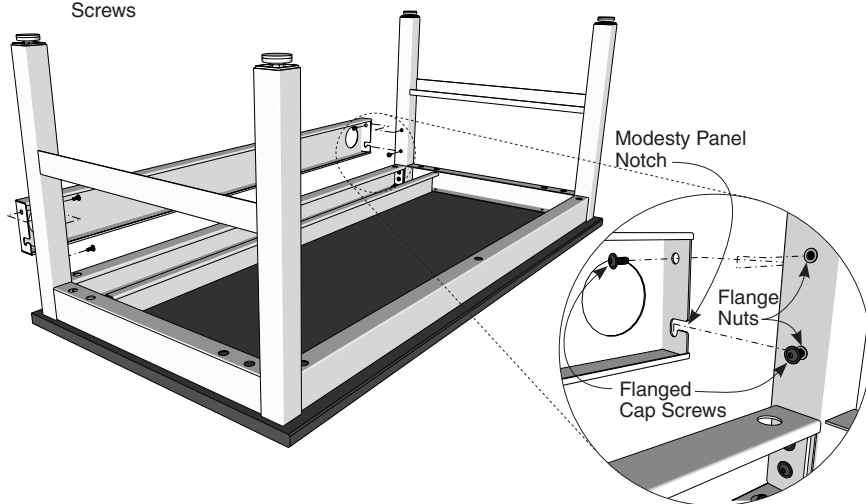
- 1a. Attach **Leg Assemblies to Front & Rear Apron Rails** using 1/4"-20 x 1" Flanged Cap Screws



Assembly Instructions *(continued)*

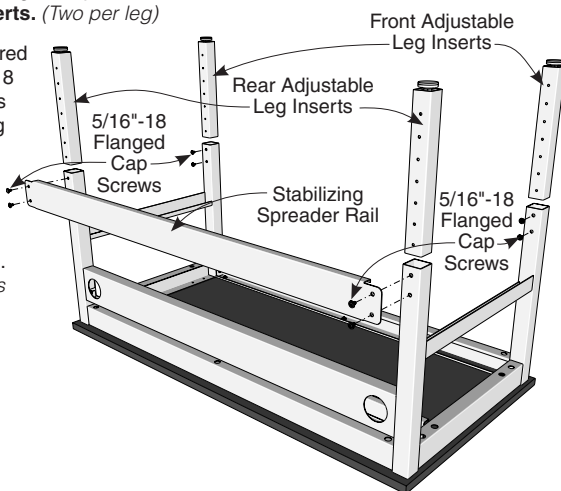
Step 2 Attach Modesty Panel

- 2a. Loosely install a 1/4"-20 x 1" Flanged Cap Screw in Flange Nut closest to **Rear Apron Rail** on each **Leg Assembly**
- 2b. Slide notch in Modesty Panel over Cap Screw
- 2c. Install second 1/4"-20 x 1" Flanged Cap Screw in each Leg Assembly and tighten both Cap Screws



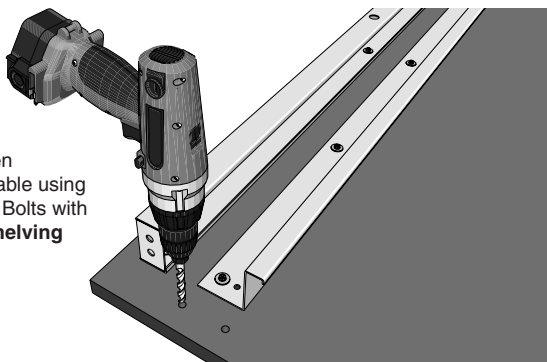
Step 3 Attach Stabilizing Spreader Rail & Adjust Leg Height

- 3a. Remove 5/16"-18 x 5/8" Flanged Cap Screws from **Rear Adjustable Leg Inserts**. (*Two per leg*)
- 3b. Adjust **Leg Inserts** to desired length and reinstall 5/16"-18 x 5/8" Flanged Cap Screws through holes in Stabilizing Spreader Rail. (*4 total*)
- 3c. Repeat process with **Front Adjustable Leg Inserts**, omitting the **Stabilizing Spreader Rail**. (*make sure all Cap Screws are securely tightened*)



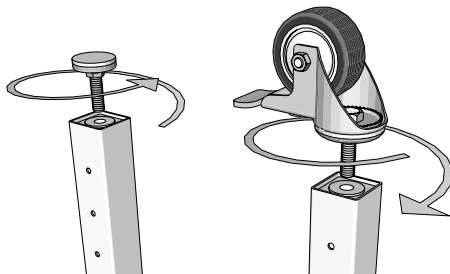
Shelving Assembly Installation

1. Before assembling table, bore through the 3/8" pilot holes in the back of work top using a 3/8" diameter masonry bit. *(Total of 4 holes)*
2. After table is assembled, fasten **Shelving Uprights** to top of table using (4) 1/4"-20 x 1-1/2" Hex Head Bolts with washers as shown in **Table Shelving Assembly Instructions**.



Caster Option Installation

1. Remove Glides from bottom of each leg by turning counter-clockwise. *(total of 4)*
2. Replace with Casters by turning the caster stems clock-wise. Make sure casters are fully tightened. *(total of 4)*



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