

MAQUET

SERVO-i Ventilator System Service Manual

CRITICAL CARE



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Important

General

- Service documentation for the SERVO-i Ventilator System consists of:
 - User's Manual. The User's Manual is an indispensable complement to the Service Manual for proper servicing.
 - Service Manual
 - Installation Instructions
 - Spare Parts information
 - Documentation for all optional equipment included in the SERVO-i System is also available.
- The SERVO-i Ventilator System is referred to as the **SERVO-i** throughout this manual.
- There are two serial number labels on the unit:
 - One label is attached to the Patient Unit close to the supply gas inlets. The serial number stated on this label is the ID number of the Patient Unit. The serial number is also stored in the SW memory as the 'System ID'.
 - One label is attached to the rear side of the User Interface close to the On/Off switch. The serial number stated on this label is the ID number of the User Interface.
- System version number can be found in the Status window on the User Interface. Make sure that the version of the User's Manual corresponds to the System version.

Text inside a box is used to highlight important information.

- In addition to the Important information given here and in the related documents (e.g. in the User's Manual), always pay attention to applicable local and national regulations.
- Responsibility for the safe functioning of the equipment reverts to the owner or user in all cases in which service or repair has been done by a non-professional or by persons who are not employed by or authorized by MAQUET, and when the equipment is used for other than its intended purpose.

Symbols used in this manual

- **ESD sensitive components.** When handling ESD-sensitive devices, established procedures must be observed to prevent damage. 
- **Special waste.** This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards. 
- **Recycling.** Worn-out batteries must be recycled or disposed of properly in accordance with appropriate industrial and environmental standards. 
- With power supply connected to the SERVO-i, there are energized electrical components inside the unit. Exercise extreme caution if power supply connected and covers are removed. 
- When performing service on SERVO-i systems approved for use in MR environment, only accessories and spare parts allowed for use in MR environment must be used in order to maintain the systems MR environment status. 
- **Technical training.** Refers to the Technical training supplied by MAQUET. 
- **Service contract.** Refers to the Service contract supplied by MAQUET. 

Installation

- Only personnel trained and authorized by MAQUET shall be permitted to install the SERVO-i. The installation and handing-over procedures are described in the 'SERVO-i Ventilator System – Installation Instructions'. 

Functional check

- After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check' according to instructions in the 'SERVO-i Ventilator System – User's Manual'.

Important

Service

- The SERVO-i must be serviced at regular intervals by personnel trained and authorized by MAQUET. Any maintenance or service must be noted in a log book provided. 
- It is recommended that maintenance and service is done as a part of a service contract with MAQUET. 
- For functionality enhancement, the latest released System SW version is always recommended.
- Preventive maintenance must be performed at least once every year as long as the unit is not used more than normal. Normal operation is estimated to correspond to approx. 5.000 hours of operation. Details are found in this Service Manual, chapter 'Preventive maintenance'.
- The Battery modules shall be replaced after two and a half years from their manufacturing date.
- The internal Lithium batteries (on PC 1771 and PC 1772) shall be replaced every five years.
- Worn-out batteries must be recycled or disposed of properly in accordance with appropriate industrial and environmental standards. 
- This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards. 
- When working with ESD sensitive components, always use a grounded wrist band and a grounded work surface. Adequate service tools must always be used. 

SERVO-i in MR environment

- SERVO-i systems approved for use in a Magnetic Resonance (MR) environment are marked with MR Conditional stickers. 
- When performing service on SERVO-i systems approved for use in MR environment, only accessories and spare parts allowed for use in MR environment must be used in order to maintain the systems MR environment status.
- For further information regarding SERVO-i in MR environment, refer to:
 - SERVO-i MR Environment Declaration
 - SERVO-i, MR Environment kit – Installation Instructions
 - Spare Parts information.

Hazard notices

- Before disassembling or assembling of the SERVO-i, make sure that the:
 - On/Off switch is set to Off.
 - Mains power cable is disconnected.
 - Gas supply is disconnected (wall and/or cylinder).
 - Battery modules are disconnected.
 - Regular cleaning and extended cleaning of the inspiratory channel are performed. Refer to instructions in the User's Manual.
- With power supply connected to the SERVO-i, there are energized electrical components inside the unit. All personnel must exercise extreme caution if fault tracing or adjustments are performed with power supply connected and with user interface and patient unit covers removed. 

To the responsible service personnel

- The contents of this document are not binding. If any significant difference is found between the product and this document, please contact MAQUET for further information.
- We reserve the right to modify products without amending this document or advising the user.
- Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i. Only MAQUET genuine spare parts must be used. PC boards (spare parts) must always be kept in a package for sensitive electronic devices. MAQUET will not otherwise assume responsibility for the materials used, the work performed or any possible consequences of same. 
- The device complies to standards and requirements as stated in the 'SERVO-i Ventilator System – User's Manual'.

Important

Environmental declaration

Purpose

This environmental declaration is for a SERVO-i basic unit including the carrier and two batteries.

Letters codes within brackets refers to the Functional Block Diagram in chapter Diagrams.

Components with special environmental concern

Components listed below shall be disposed of in accordance with appropriate industrial and environmental standards.

Printed circuit boards

- PC 1770 Main back-plane
- PC 1771 Control, including Lithium battery (C)
- PC 1772 Monitoring, including Lithium battery (M)
- PC 1775 Plug-and-Play back-plane (P)
- PC 1777 Panel including Backlight Inverter (U)
- PC 1778 DC/DC & Standard connectors (P)
- PC 1780 Pneumatic back-plane (I)
- PC 1781 Pressure transducer, 2 pcs (T)
- PC 1784 Expiratory channel (F)
- PC 1785 Expiratory channel connector (E)
- PC 1789 Remote alarm connector (A)

Other electronics

- TFT assembly including backlight (U)
- Touch screen (glass) (U)
- O₂ cell, containing caustic lime and lead (Pb) (I)
- O₂ Sensor, containing PC boards (I)
- Gas module Air, containing multiple PC boards (I)
- Gas module O₂, containing multiple PC boards (I)
- AC/DC Converter, containing PC boards (P)
- Expiratory cassette (E)
- Expiratory valve coil (E)
- Safety valve pull magnet (I)
- Battery modules Nickel-Metal Hydride
- CO₂ Analyzer Module, containing PC boards
- Edi Module, containing PC boards
- Y Sensor Module, containing PC boards

Construction materials

The construction materials used in SERVO-i in % of the total weight.

Metal – total 77%

- Aluminium 69%
- Steel, zink, brass 8%

Polymeric material – total 9%

- PA (Polyamide)
- POM (Polyoxymethylene)
- SI (Silicone)
- TPE (Thermoplastic elastomer)
- PUR (Polyurethane)
- ABS (Acrylonitrilebutadienstyrene)
- EPDM (Ethylenepropylenedienemonomer)
- PTFE (Polytetrafluoroethylene)
- FPM (Fluororubber)
- NBR (Nitrilerubber)
- PP (Polypropylene)
- PVC (Polyvinyl chloride)
- PS (Polystyrene)

Electronics – total 14%

- Battery modules Nickel-Metal Hydride
- Printed circuit boards, cables etc.

Others – very small amounts

- Filter paper of fibre glass

Important

Articles of consumption

1. Bacteria filter
2. Filters for the gas modules
3. Filter for the inspiration pressure transducer
4. Filter for the O₂ cell (if applicable)
5. Nozzle units for the gas modules
6. Battery modules
7. Lithium batteries
8. Expiratory cassette
9. Expiratory cassette membrane
10. O₂ cell (if applicable)
11. Backlight lamps.

Item 1: Consumption approximately 250 pcs/year.

Items 2 – 5: Changed approx. every 5.000 hours.

Items 6: Changed approx. every 12.500 hours.

Items 7: Changed approx. every 25.000 hours.

Items 8 – 11: Changed when needed.

Articles related to clinical applications, e.g. patient tubings, Y Sensors and NAVA catheters, not included in the list above.

Power consumption

The power consumption depends on the operating mode and whether the internal batteries are being fast or trickle charged.

Mode	Fast charging	Trickle charging
In operation	70 W	38 W
Standby	65 W	33 W
Off	35 W	6 W

Noise level

Less than 50 dBA.

Packing materials

The amounts of packing materials will vary depending on customer adaptation.

Materials for packing:

- Loading pallet. Fulfils the USA requirements 7 CFR 319.40 May 25'th 1995.
- Corrugated cardboard
- Stretch film of Polyethylene, PE.
- Shock-absorbing material of expanded polyethylene, EPE, or expanded polypropylene, EPP.
- Clamps of Polyethylene, PE.

Product End-of-Life

For scrapping information, refer to the document 'SERVO-i Ventilator System – Product End-of-Life Disassembly Instructions.

Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.

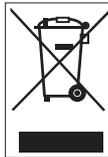


Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

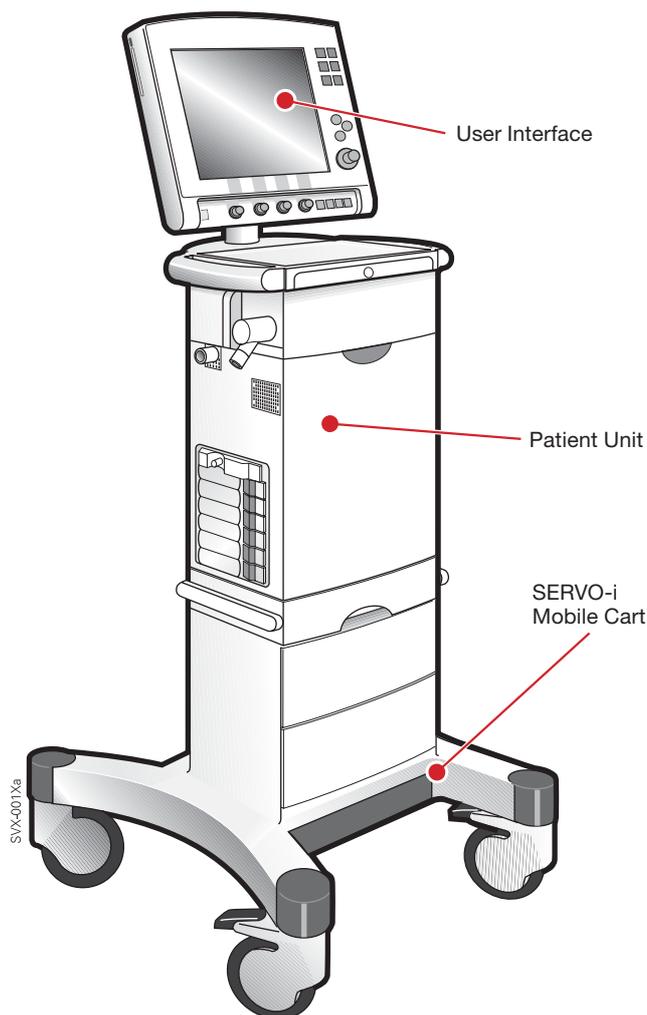
This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



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Main units

The SERVO-i is available in different main configurations:

- Adult
- Infant
- Universal Basic edition
- Universal Extended edition

These main configurations are as standard equipped with a number of ventilation modes suitable for each patient category. Further ventilation modes can be installed via SW Upgrades.

The SERVO-i can be divided into the following main units:

- **User Interface.** The User Interface contains all controls used to set the ventilation and monitoring parameters. Ventilation parameters as well as other important information are shown on the User Interface display.
- **Patient Unit.** The Patient Unit contains pneumatics and electronics for gas supply to the patient. Power supply and battery backup is also contained in the Patient Unit.

The Control cable connects the User Interface and the Patient Unit.

The SERVO-i shown in the illustration is mounted onto the optional SERVO-i Mobile cart.

A number of optional equipment can be added to the SERVO-i Ventilator System. For further information, refer to the documents listed below.

Aeroneb Pro and Aeroneb Solo

- Aeroneb Pro – Instruction Manual
- Aeroneb Solo – Instruction Manual
- Aeroneb Pro / Aeroneb Solo – Installation Instructions

Alarm output connector

- SERVO-i – User's Manual
- Alarm output connector – Installation Instructions
- Alarm output connector – Reference Manual

Battery module

- SERVO-i – User's Manual
- Battery module – Installation Instructions

Compressor Mini

- SERVO-i – User's Manual
- Compressor Mini – Operating Manual
- Compressor Mini – Service Manual
- Compressor Mini – Installation Instructions

CO₂ Analyzer Module

- SERVO-i – User's Manual
- CO₂ Analyzer Module, SERVO-i – Installation Instructions

Edi Module (NAVA)

- NAVA Ventilation – User's Manual
- Edi Module – Installation Instructions

Gas cylinder restrainer

- SERVO-i – User's Manual
- Gas cylinder restrainer – Installation Instructions

Gas trolley

- SERVO-i – User's Manual
- Gas trolley – Installation Instructions

Heliox

- SERVO-i – User's Manual
- Heliox Adapter kit – Installation Instructions

Holder

- SERVO-i – User's Manual
- SERVO-i Holder – Installation Instructions

Note: MR Environment considerations.

Humidifier and Humidifier Holders

- SERVO-i – User's Manual
- Humidifier – Operating Manual
- Humidifier Holder – Installation Instructions

Interhospital transport kit

- Interhospital transport kit – Interhospital transport declaration
- Interhospital transport kit – Installation Instructions

Isolation shield with drip guard

- Isolation shield with drip guard – Installation Instructions

IV Pole

- SERVO-i – User's Manual
- IV Pole, SERVO-i – Installation Instructions

Loudspeaker booster kit

- Loudspeaker booster kit – Installation Instructions

Mobile cart

- SERVO-i – User's Manual
- SERVO-i Mobile cart – Installation Instructions

Note: MR Environment considerations.

MR Environment kit

- MR Environment declaration
- MR Environment kit – Installation Instructions

Servo Ultra Nebulizer

- SERVO-i – User's Manual
- SERVO Ultra Nebulizer, SERVO-i – Installation Instructions

Shelf base

- SERVO-i – User's Manual
- SERVO-i Shelf base – Installation Instructions

Note: MR Environment considerations.

Support Arm 176/177

- SERVO-i – User's Manual
- Support Arm 176/177 – Installation Instructions

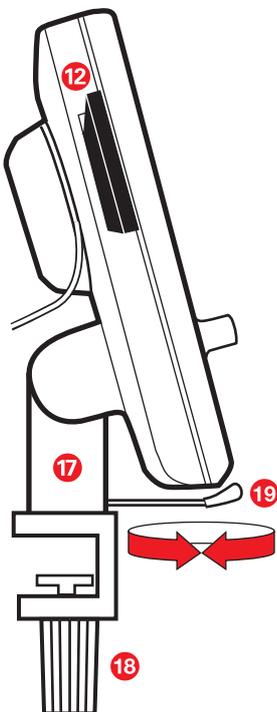
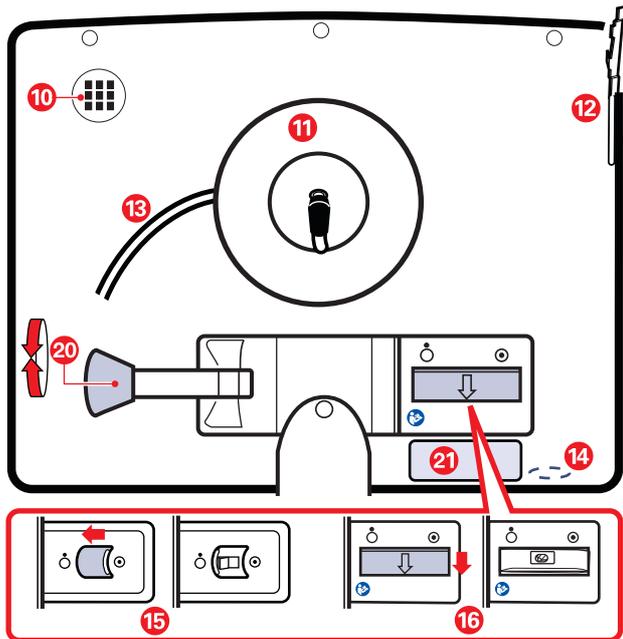
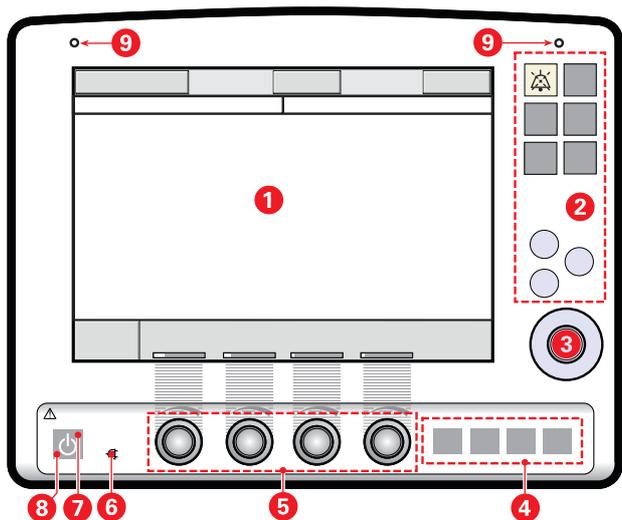
User Interface panel cover

- SERVO-i – User's Manual
- User Interface panel cover – Installation Instructions

Y Sensor Measuring

- SERVO-i – User's Manual
- Y Sensor Module – Installation Instructions

2



User Interface

The User Interface can be mounted onto the Mobile cart but can also easily be removed from the cart and mounted on the bed post or table/shelf.

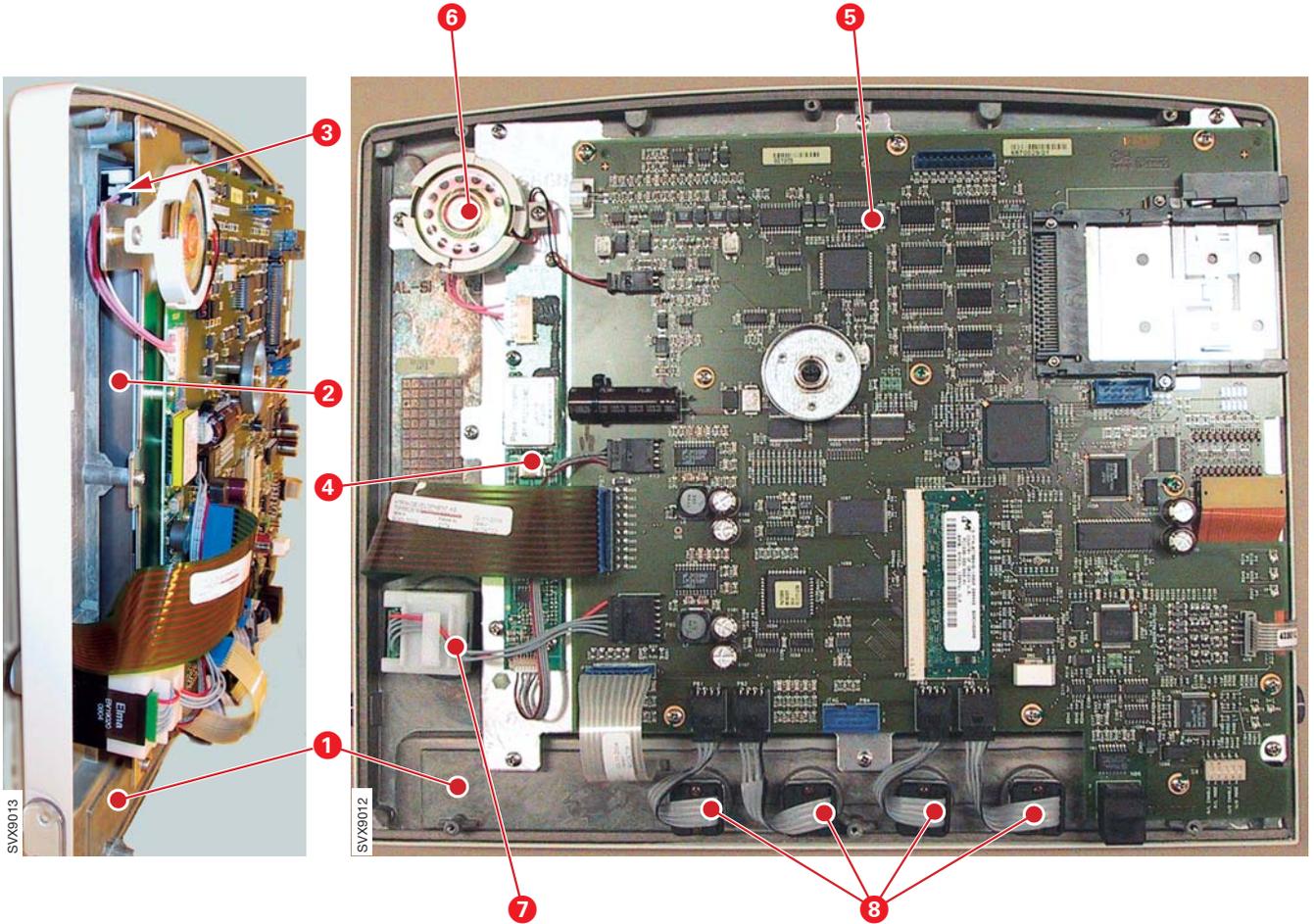
The User Interface can be rotated and tilted into a suitable position. Locking levers, mounting devices and some other items are shown in the illustration above.

- 1. Display with touch screen.
- 2. Fixed keys for immediate access to special windows.
- 3. Main rotary dial.
- 4. Special function keys.
- 5. Direct access knobs.

- 6. Mains indicator (green).
- 7. Standby indicator (yellow).
- 8. Start/Stop (Standby) ventilation key.
- 9. Luminescence detector, adjusts display brightness automatically. On User Interface of Type 1, the detector is placed in the upper left corner. On User Interface of Type 2, the detector is placed above the Fixed keys in the upper right corner.
- 10. Loudspeaker grid.
- 11. Cable reel.
- 12. PC Card slot with slot cover.
- 13. Control cable between User Interface and Patient Unit.
- 14. Service connector.
- 15. On/Off switch and switch cover, version discontinued in production Q2 2007.
- 16. On/Off switch and switch cover, version introduced in production Q2 2007.
- 17. Panel holder
- 18. Locking screw, alternative mounting
- 19. Locking arm, rotation
- 20. Locking arm, tilting.
- 21. Serial number label. The serial number stated on this label is the ID number of the User Interface. This serial number must always be referred to when ordering service, spare parts, etc for the User Interface.

For further information regarding operation of the User Interface, refer to the User's Manual.

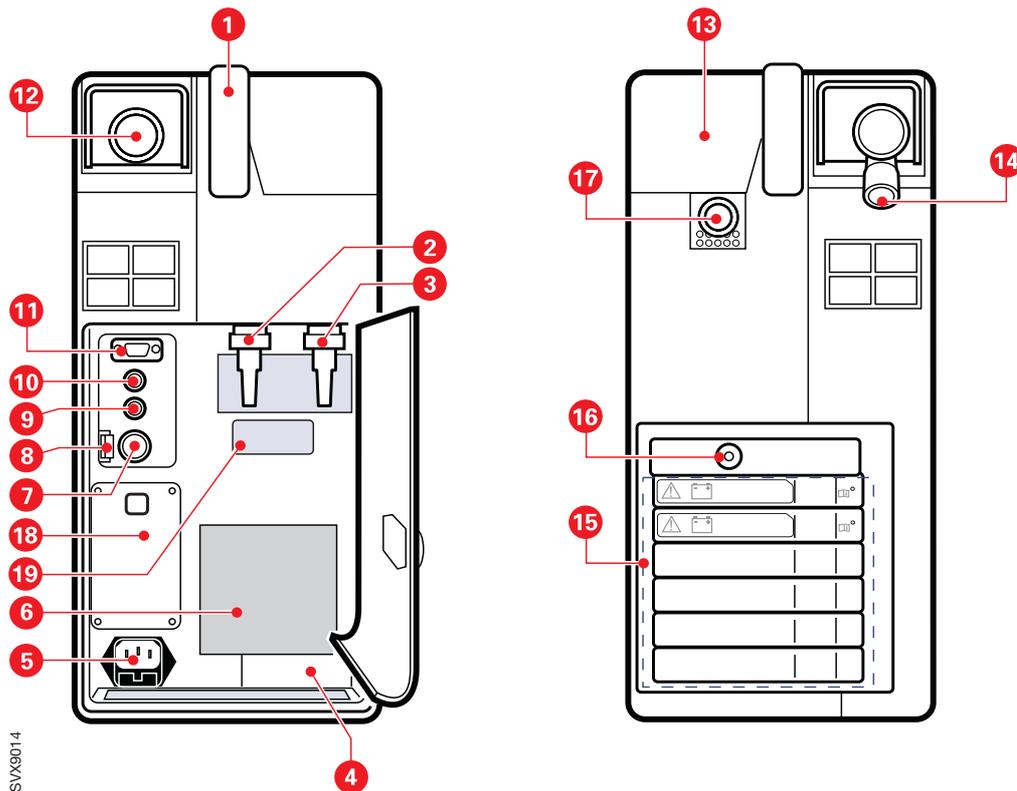
SVX3011



When the front panel section is removed from the rear cover, the following parts are accessible:

1. Touch screen including frame.
2. TFT Display.
3. Backlight lamps.
4. PC board Backlight inverter.
5. PC 1777 Panel including PC Card slot.
6. Loudspeaker.
7. Main rotary dial (rotary encoder with switch).
8. Direct access controls (rotary encoder).

The illustration above shows User Interface of Type 2.



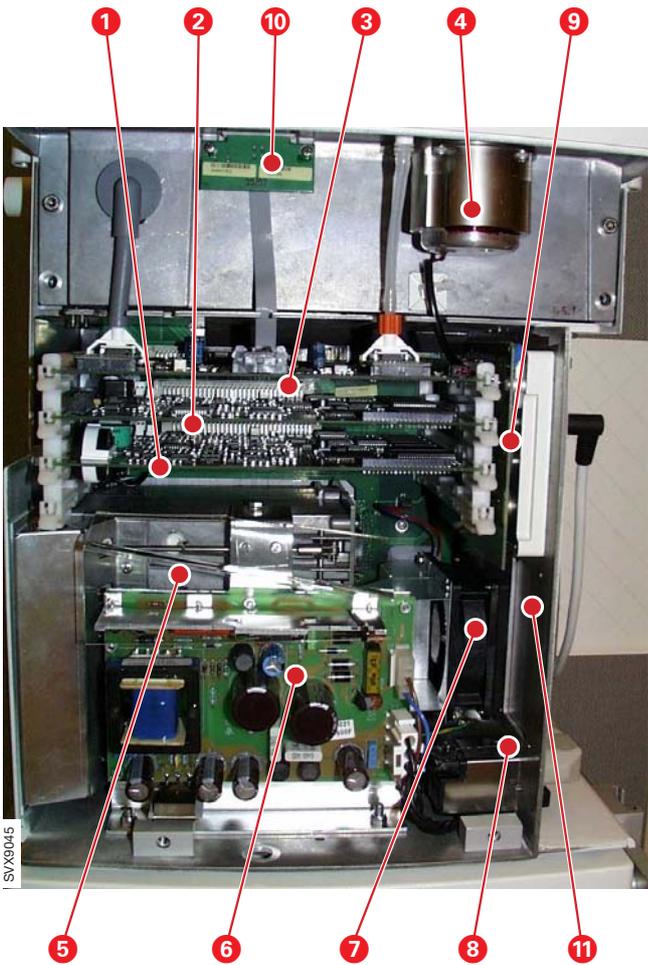
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Patient Unit

The Patient Unit can be rotated on and pulled out of the SERVO-i Mobile cart. It can also be mounted onto a SERVO-i Holder or a SERVO-i Shelf base.

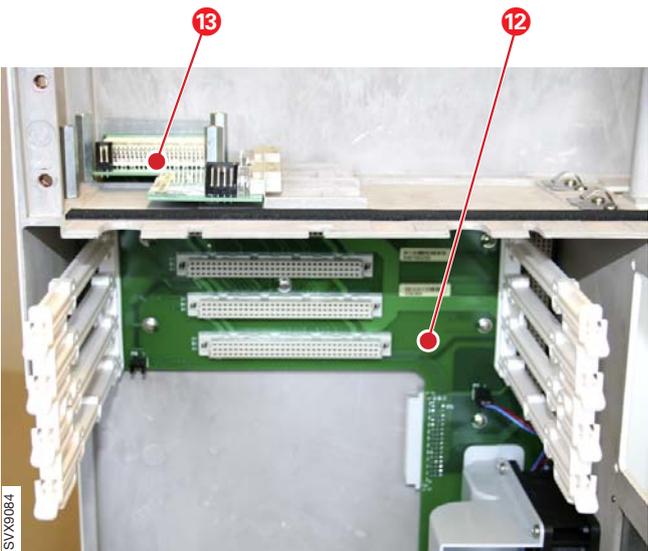
Items accessible from the outside of the Patient Unit are shown in the illustration above.

1. Handle.
2. Gas inlet for Air. The gas inlet for Air can also be used for the optional Heliox adapter.
3. Gas inlet for O₂.
4. Equipotentiality terminal.
5. Mains supply connector incl. fuses F11 and F12.
6. Internal fan with filter.
7. Connector for external +12V DC battery power supply.
8. Fuse F1 for external +12V DC power supply.
9. Optional connector.
10. Control cable connector.
11. Serial port for data communication (RS-232).
12. Expiratory outlet.
13. Inspiratory section cover.
14. Expiratory inlet.
15. Module unit with six slots for connecting optional modules, i.e. Battery modules, CO₂ Analyzer Module, Edi Module and Y Sensor Module.
16. Connector for Servo Ultra Nebulizer, SERVO-i.
17. Inspiratory outlet.
18. Alarm output connector (optional).
19. Serial number label. The serial number stated on this label is the ID number of the Patient Unit. The serial number is also stored in the SW memory as the 'System ID'. This serial number must always be referred to when ordering service, spare parts, software updates/upgrades, etc.

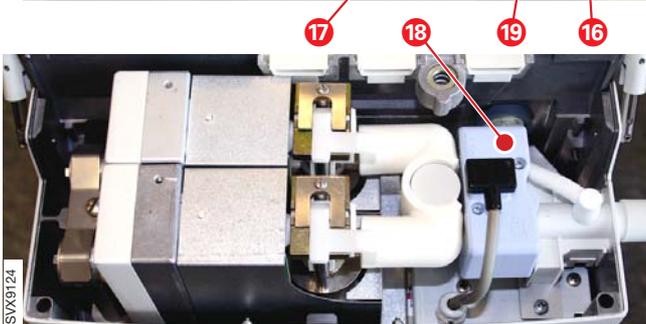
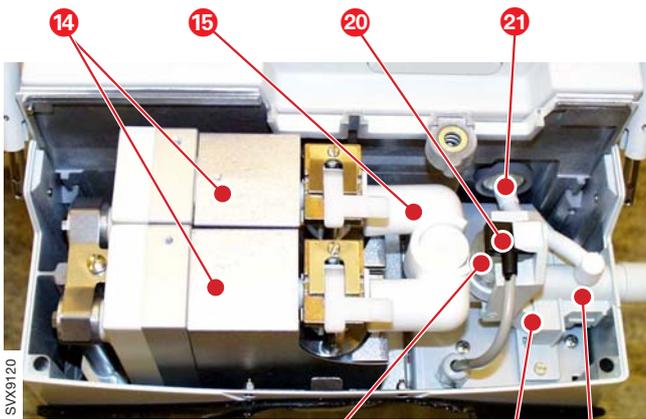


When the Patient Unit front cover is removed, the following parts are accessible:

1. PC 1772 Monitoring.
2. PC 1771 Control.
3. PC 1784 Expiratory channel with the two connected PC 1781 Inspiratory and Expiratory Pressure Transducers.
4. Expiratory valve coil.
5. Module unit including PC 1775 Plug-and-play back-plane.
6. AC/DC Converter.
7. Internal fan.
8. Mains supply inlet.
9. PC 1778 DC/DC & Standard connectors.
10. PC 1785 Expiratory channel connector.
11. PC 1789 Remote alarm connector (optional, not shown in the illustration).



12. The PC boards, as listed above are directly or indirectly connected to the PC 1770 Main back-plane.
13. The gas modules, the O₂ Sensor/cell and the safety valve pull magnet are connected to the PC 1780 Pneumatic back-plane.



The upper part of the Patient Unit contains the inspiratory section and the expiratory section.

The main parts of the inspiratory section are the:

14. Two gas modules, Air and O₂, for regulation of the inspiratory gas.
15. Connector muff.
16. Inspiratory pipe with housings for the O₂ Sensor/ cell and for the safety valve.
17. O₂ cell incl. bacteria filter.
18. O₂ Sensor. Alternative to the O₂ cell for oxygen concentration measurement.
19. Safety valve.
20. Temperature sensor (inside the connector).
21. Inspiratory pressure transducer tube incl. bacteria filter, to connect the inspiratory pressure transducer.

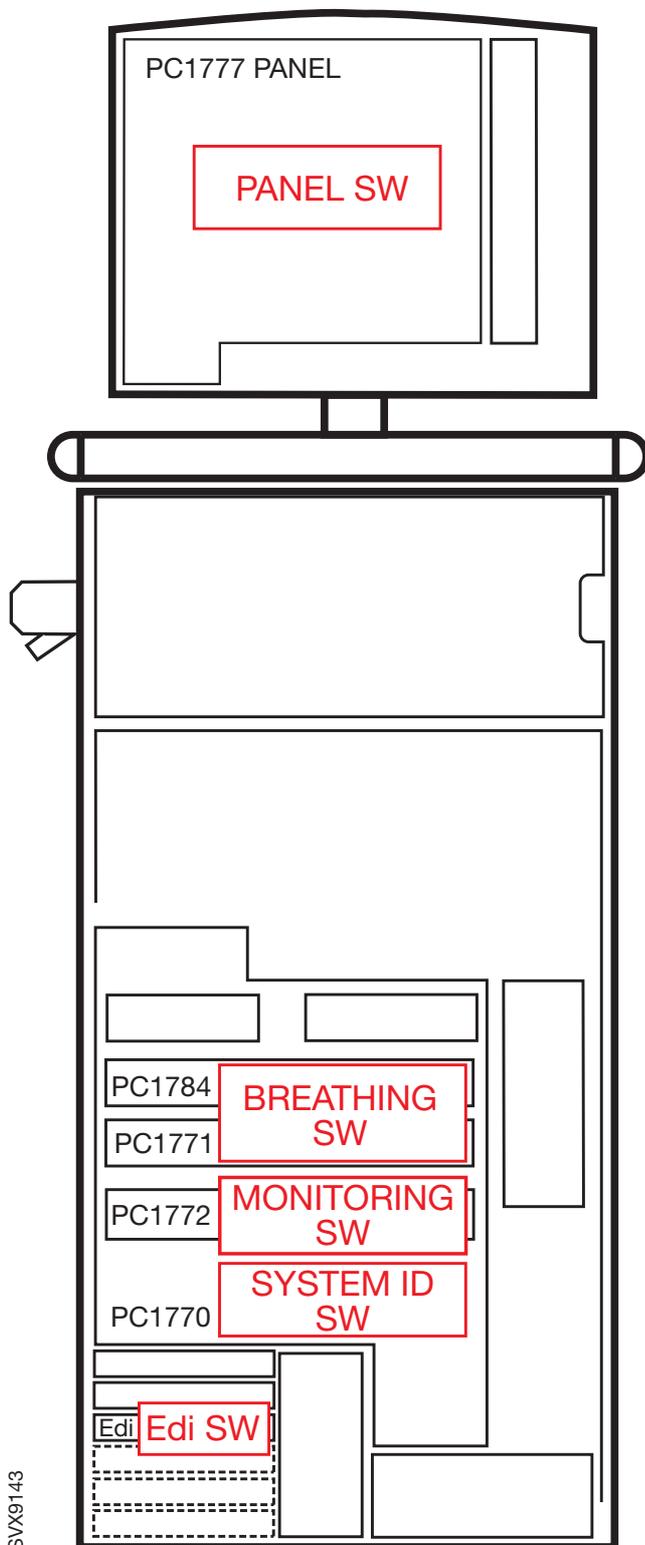
The expiratory cassette (22) is a complete unit. It contains the following parts:

- Expiratory inlet with moisture trap.
- PC 1786 Expiratory channel cassette.
- Ultrasonic flowmeter.
- Heating foil to keep a stable temperature in the expiratory gas.
- Pressure transducer connection, incl. bacteria filter, to connect the expiratory pressure transducer.
- Expiratory valve incl. valve membrane.
- Expiratory one-way valve.

The expiratory valve coil, mounted under the expiratory cassette compartment, controls the valve membrane in the cassette.

PC 1786 Expiratory channel cassette inside the expiratory cassette is electrically connected to PC 1784 Expiratory channel via PC 1785 Expiratory channel connector (10).

SERVO-i software structure



General

The SERVO-i SW installed in the ventilator will contain all available system functionality. The software is separated into different subsystems and stored on some of the PC boards. The separation of the software is handled by the installation program.

The SERVO-i SW is divided into the following software subsystems:

- Breathing
- Monitoring
- Panel
- System ID
- Edi

Breathing

The Breathing SW controls the delivery of gases to the patient. This subsystem is responsible for the breathing system, that is:

- Ventilation control and regulation
- Inspiratory channel
- Expiratory channel
- Nebulizer control (software option)

The Breathing SW is stored on PC 1771 Control and PC 1784 Expiratory Channel. The software must be re-installed if PC 1771 or PC 1784 is replaced. New software can be installed via a SW Service Release.

The Breathing SW is executed by microprocessors on PC 1771 and PC 1784.

Monitoring

The Monitoring SW controls all monitoring and alarm functions in the system, including trends of measured values. Events, such as alarms and change of settings will also be logged.

The Monitoring SW is stored on PC 1772 Monitoring. The software must be re-installed if PC 1772 is replaced. SW related to Monitoring is also stored in the O₂ Sensor. New software can be installed via a SW Service Release.

The Monitoring SW is executed by the microprocessor on PC 1772.

Panel

The Panel SW controls all user interaction, as well as software updating to all subsystems via the PC Card interface.

The Panel SW is stored on PC 1777 Panel. The software must be re-installed if PC 1777 is replaced. New software can be installed via a SW Service Release.

The Panel SW is executed by the microprocessor on PC 1777.

System ID

The System ID SW is a configuration file, stored on PC 1770 Main back-plane, that is unique for each ventilator. The System ID SW will enable the functions selected for this ventilator.

To change the functions of the ventilator, a new System ID SW can be installed via an Option Upgrade.

When replacing PC 1770 Main back-plane, a spare part that is factory programmed for the concerned ventilator must be used.

Edi

The Edi SW processes and filters the signals from the Edi Catheter, and transmits Edi and leads data to the ventilator.

The Edi SW is stored on PC 1874 Edi Module. New software can be installed via a SW Service Release. If an Edi Module is part of the system, make sure that this module is connected during software installation.

The Edi SW is executed by the microprocessor on PC 1874.

Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.



Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



3. Description of functions

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About this chapter

This text refers to the Functional Main Blocks diagram in chapter 'Diagrams'.

Memory types used in SERVO-i

There are four different types of memories used in the SERVO-i:

- Flash memory. For System SW storage. Present on PC 1771, PC 1772, PC 1777, PC 1784 and in the O₂ Sensor and the Edi Module. The System SW can be re-installed/updated using a SW Service Release.
- RAM. For temporary storage of software and data. Present on PC 1771, PC 1772 and PC 1777 and in the CO₂ Module, Edi Module and Y Sensor Module.
- Non-volatile memory. RAM with battery backup. For settings, trends and logs. Present on PC 1771 and PC 1772.
- EEPROM. For PC board information, configuration, calibration data, etc. Present on almost all PC boards and in the O₂ cell, CO₂ Module, Edi Module and Y Sensor Module. In the O₂ Sensor, an EEPROM is emulated by the Flash memory.

User Interface

Functional Main Blocks diagram marking: 'U'.

There are two different versions of the User Interface. In this manual, they are described as:

- Type 1 – Up to User Interface S/N 114000 (SERVO-i S/N 17000).
- Type 2 – User Interface S/N 114001 (SERVO-i S/N 17001) and higher.

There is no difference in the clinical operation between the two versions, but the electronics inside the User Interface differs. As a consequence, some of the spare parts are not compatible between the two versions. Further information can be found below and also in the SERVO-i Spare Parts List.

User Interface controls

Setting of different parameter input values is made with the help of the following different interface devices:

- Main Rotary Dial (rotary encoder with switch).
- Direct Access Knob, 4 each (rotary encoders).
- Membrane buttons. Integrated parts of the Touch screen assembly.
- Touch screen.

PC 1777 Panel

Some features included on PC 1777 Panel are:

- SIMM (Single In-line Memory Module) mounted on its connector P77. Memory type: SDRAM
- PC Card Slot intended for connection/insert of a PC Card. PC Cards are used to:
 - Download software into the different flash memories situated on PC-boards marked **µP** and into the EEPROM on PC 1770 Main back-plane.
 - Transfer patient and system data for further transfer to a computer.
 - Service purpose.
- Microprocessor µP on this board includes control of the functions of the User Interface.
- ID-PROM: The ID information can be read by the SERVO-i.
- On/Off switch: Switch to Power up or Power down the SERVO-i. Refer to section 'Power supply'. A new design of the On/Off switch and the switch cover was introduced Q2 2007. Refer to chapter 'Disassembling and assembling' for further information.
- Service connector (P86): Ethernet port for MCare Remote Services.
- Microphone used to monitor of sounds from the Loudspeaker.

There are two different versions of PC 1777, Type 1 and Type 2. The PC 1777 spare part is not compatible between the two versions.

For PC 1777 of Type 2, System SW version V2.00.04 or higher is required.

Note: The System SW must be re-installed if PC 1777 is replaced.

Note: MR Environment considerations.

Loudspeaker

For generation of sound, e.g. alarm. Connected to P72 on PC 1777 Panel.

The loudspeaker generates different tones with individual sound volumes. At startup and during Pre-use check the function of the loudspeaker is monitored by the microphone on PC 1777. During operation it is continuously monitored through current sensing.

With the optional accessory 'Loudspeaker booster kit', the alarm sound is amplified. Refer to section Optional equipment.

Backlight Inverter

PC board with driving stage for backlight (lamps) mounted behind the TFT Display. The supply voltage delivered by the Backlight Inverter is 660 V.

The Backlight Inverter is connected to P73 on PC 1777 Panel.

There are two different versions of the Backlight Inverter, Type 1 and Type 2. The Backlight Inverter spare part is not compatible between the two versions.

Touch screen including frame

The Touch screen implies the touch function of the front panel screen and is interactive with information displayed on the TFT Display. The front panel frame with the touch screen, membrane buttons and DIM sensor forms the assembly Touch screen including frame and must be handled as one complete part. The DIM sensor measures the ambient light and the screen brightness is automatically adjusted.

There are two different versions of the Touch screen including frame, Type 1 and Type 2. The Touch screen including frame spare part is not compatible between the two versions.

TFT Display with Backlight

The TFT Display is a Thin Film Transistor Screen for color display of picture- and alphanumeric data.

There are two different versions of the TFT Display:

- Type 1 with Backlight consisting of two separate fluorescent lamps mounted behind the TFT Screen.
- Type 2 with Backlight consists of one fluorescent lamp mounted behind the TFT Screen.

The TFT Display spare part is not compatible between the two versions.

The Backlight lamps are driven from the Backlight Inverter. Estimated lifetime (with acceptable brightness level) for the lamps is 30.000 hours. Using the Field Service System (FSS), a time meter for the lamps can be shown. The time meter must be reset after replacement of the lamps.

Note: MR Environment considerations.

Patient unit

Inspiratory section

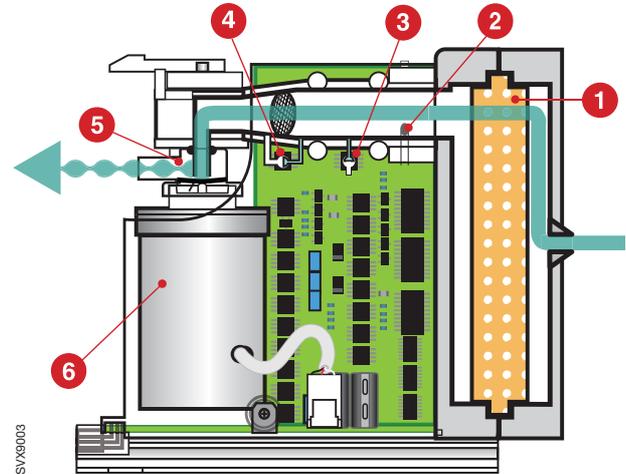
Functional Main Blocks diagram marking: 'I'

The main block Inspiratory Section conveys the breathing gas from its gas inlets for Air and O₂ supply to the patient breathing system. It comprises the following main functions:

- Gas Modules – Air and O₂. The Air Gas Module can also be used for Heliox (HeO₂), refer to section 'Heliox' below in this chapter.
- Connector Muff.
- Inspiratory Pipe.
- O₂ Sensor/cell.
- Temperature Sensor.
- Inspiratory Pressure Tube.
- Safety Valve incl. pull magnet.
- Inspiratory Outlet.
- PC 1780 Pneumatic back-plane.

Gas modules – Air and O₂

The Air and O₂ Gas Modules regulates the inspiratory gas flow and gas mixture.



1. Filter
2. Inspiratory valve temperature sensor
3. Supply pressure transducer
4. Flow transducer (Delta pressure transducer and net)
5. Nozzle unit with valve diaphragm
6. Inspiratory solenoid

The Gas Modules are factory calibrated. Each Gas Module must not be disassembled further than described in chapter 'Preventive maintenance'.

Gas inlet

Gas supply is connected to the ventilators gas inlet nipples. The design of the gas inlet nipples vary according to the standard chosen.

Gas is to be connected from hospital central gas supply or from gas cylinders. The Air supply may be connected from a compressor for medical air.

Refer to 'Technical data' in the User's Manual for gas quality specifications.

For Heliox information refer to section 'Heliox' below in this chapter.

Filter

The Filter protects the ventilator from particles in the gas delivered to the Gas Modules. The filter must be replaced during the 'Preventive maintenance'.

The filter housing and the filter cover are provided with matching guide pins. These guide pins prevent mounting of the filter cover (with gas inlet nipple) on the wrong module.

A non-return valve for the gas inlet is located in the filter cover. This valve will suppress short pressure drops in the gas supply.

The non-return valve is also designed to slowly evacuate compressed gas from the module, if the gas supply to the module is disconnected.

Inspiratory valve temperature sensor

The temperature of the supplied gas is measured by the Inspiratory Valve Temperature Sensor. This sensor is situated in the gas flow.

The output signal from this sensor is used to compensate for the gas density variations due to temperature.

Supply pressure transducer

The pressure of the supplied gas is measured by the Supply Pressure Transducer.

The output signal from this transducer is amplified. It is then used to calculate the absolute pressure of the gas to compensate for gas density variations due to pressure.

Flow transducer

The gas flows through a net (resistance) which causes a pressure drop. The pressure is measured on both sides of this net and the differential pressure value is then amplified.

Nozzle unit

The plastic Nozzle Unit contains a valve diaphragm. The valve diaphragm, controlled by the Inspiratory Solenoid, regulates the gas flow through the Gas Module.

The complete plastic nozzle unit must be replaced during the 'Preventive maintenance'.

After replacement, allow the diaphragm to settle during approx. 10 minutes before gas pressure is connected to the Gas Module.

Inspiratory solenoid

The gas flow through the Gas Module is regulated by the Inspiratory Solenoid via the Nozzle Unit.

The current supplied to the solenoid is regulated so that the gas module will deliver a gas flow according to the settings on the User Interface.

Gas module key

The Gas Modules are provided with a mechanical key to prevent that the module is mounted in the wrong slot.

The key consists of a plastic guide mounted underneath the module and a corresponding guide mounted in the patient unit.

ID PROM

Each Gas Module is provided with an ID-PROM. The ID information can be read by the SERVO-i System.

Connector muff

The Connector Muff connects the Gas Module outlets to the Inspiratory Pipe inlet.

Inspiratory pipe

The Inspiratory Pipe leads the gas from the Connector Muff to the Inspiratory Outlet.

The Inspiratory Pipe comprises:

- Housing for the O₂ Sensor as well as housing and locking lever for the O₂ cell with its bacteria filter.
- Housing for the Safety Valve.
- Connection for measurement of inspiratory pressure.

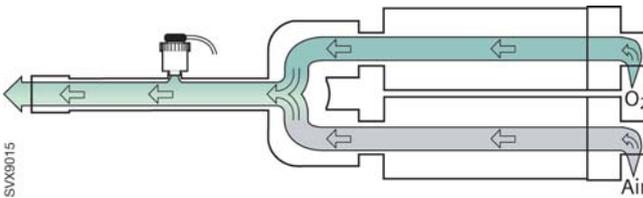
The pipe is provided with internal flanges with the purpose to improve mixing of O₂ and Air.

The O₂ Sensor requires a changed design of the Inspiratory pipe. The O₂ Sensor and the Inspiratory

pipe are equipped with a mechanical key to prevent that the O₂ Sensor is mounted on wrong type of Inspiratory pipe. The O₂ cell can be used on both versions of the Inspiratory pipe.

O₂ cell

The O₂ cell is mounted in a housing on the Inspiratory pipe and is protected by a bacteria filter.



Maintenance including exchange of bacteria filter according to the User's manual. The bacteria filter must also be replaced during the 'Preventive maintenance'.

The O₂ cell gives an output voltage proportional to the partial pressure of oxygen inside the Inspiratory pipe. At constant ambient pressure this output is proportional to the O₂ concentration in percent.

In each O₂ cell, the output signal will stay at a fairly constant level usually within 10–17 mV in normal air and at standard barometric pressure during the life time of the cell.

The life time of the cell is affected by the O₂ concentration. With a concentration (at the cell) in % and expected cell life time in hours the following applies at 25°C (77°F):

$$O_2 \text{ Conc.} \times \text{Expected cell life} = 500\,000\% \text{ hours.}$$

The O₂ cell is automatically calibrated each time a Pre-use check is performed (if O₂ is connected to the ventilator).

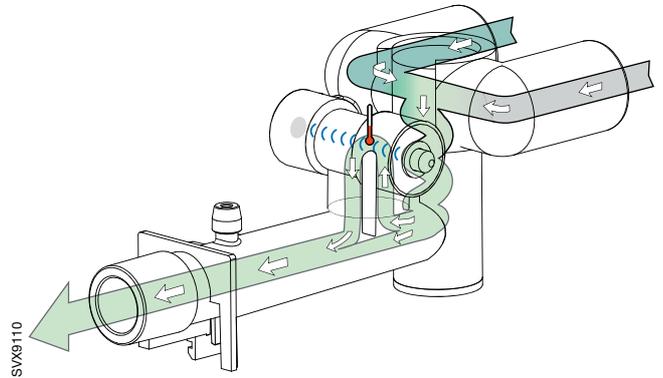
If the ventilator has continually been in use for a long time, the measured O₂ concentration may drop due to normal degradation of the O₂ cell. This will activate a nuisance alarm. For further information, refer to the User's Manual.

Note: Pre-use check is recommended to use to calibrate the O₂ cell.

An ID PROM is integrated into each O₂ cell. Its ID information and remaining lifetime can be read by the SERVO-i.

O₂ Sensor

The O₂ Sensor is mounted in a housing on the Inspiratory pipe as an alternative to the O₂ cell.



The O₂ Sensor is a measuring device for the inspired oxygen concentration, using ultrasound technique with two ultrasonic transducers/receivers.

The sound velocity in oxygen is lower than in air. By measuring the sound velocity in a binary gas mix, where the two gases are known (air and oxygen), the ratio between the gases can be calculated, i.e. O₂ concentration.

The technique for the O₂ Sensor is similar to the one in the expiratory cassette, with one transducer transmitting an ultrasonic pulse through the gas and the other one receiving the pulse. The measured time difference between the transmission and the reception of the pulse is used for calculation of the sound velocity, which is then used for calculation of the O₂ concentration.

A temperature sensor inside the O₂ Sensor measures the gas temperature and this measurement is used when calculating the O₂ concentration.

The O₂ Sensor cannot be used with the Heliox option.

Each O₂ Sensor is provided with an ID-PROM. The ID information can be read by the SERVO-i System.

Temperature sensor

A Temperature Sensor is integrated into the connector on top of the O₂ Sensor/cell. This Temperature Sensor measures the temperature inside the Inspiratory Section.

The output signal, corresponding to the temperature in the Inspiratory Section, is used for regulation of the Internal Fan. The electronics for this regulation is located on PC 1775 Plug-and-play back-plane.

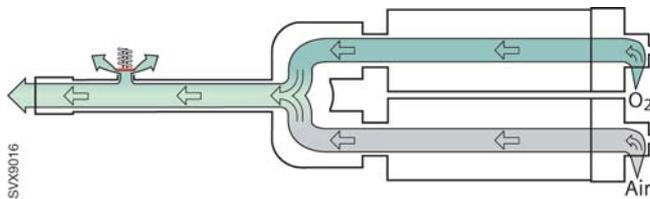
Inspiratory pressure tube

The Inspiratory Pressure Tube connects the Inspiratory Pipe with the Inspiratory Pressure Transducer. A bacteria filter protects the pressure transducer on PC 1781 Pressure Transducer from contamination.

Maintenance including exchange of bacteria filter according to User's manual. The bacteria filter must also be replaced during the 'Preventive maintenance'.

Safety valve

The movable axis of the Safety Valve Pull Magnet controls the opening and closing of the safety valve membrane in the Inspiratory Pipe. The pull magnet is electrically activated (closed) from the main block Expiratory Channel.



When the Safety Valve is not activated, the weight of the pull magnet axis, in combination with the design of the valve membrane, pushes the pull magnet axis downwards. This actuates the Safety Valve to be opened and the inspiratory gas is let out from the Inspiratory Pipe via the Safety Outlet thus enabling a decrease in the inspiratory pressure. The Safety Outlet is covered by a plastic grid.

This is normal safety (pop-off) function.

The opening conditions for the safety valve are:

- The ventilator is switched Off or to Standby.
- The pressure inside the inspiratory pipe is 5 cm H₂O above the preset Upper Pressure Alarm limit. This condition is controlled by the Monitoring subsystem.
- The pressure inside the inspiratory pipe is 7 cm H₂O above the preset Upper Pressure Alarm limit. This condition is controlled by the Breathing subsystem.
- The pressure inside the inspiratory pipe is above 117 ±7 cm H₂O. This is an extra safety function and this situation will normally not occur.
- The safety valve will also be opened by some other alarms, e. g. the Out of gas-alarm.

During startup, the pull magnet is electrically activated so that the pull magnet axis is pushed up (with a clicking sound). This is the normal operational position of the pull magnet; the Safety Valve is normally kept closed.

The safety valve opening pressure is calibrated to 117 ±3 cm H₂O during each Pre-use check.

Inspiratory outlet

22 mm / 15 mm tube connector for the inspiratory tube of the patient breathing system.

PC 1780 Pneumatic back-plane

Interconnecting board including connectors for cables to the Gas Modules as well as to the Safety Valve and to the O₂ Sensor/cell and the Temperature Sensor.

Expiratory section

Functional Main Blocks diagram marking: 'E'.

The main block Expiratory Section conveys the breathing gas from the patient breathing system to the Expiratory Outlet. It comprises:

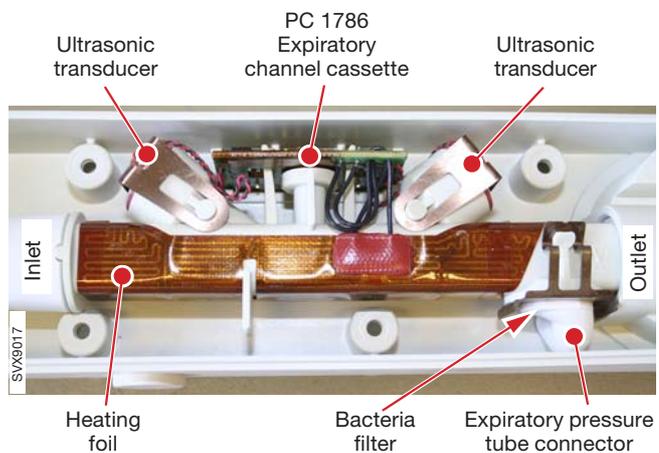
- Measurement of expiratory flow
- Connection for measurement of expiratory pressure.
- Controlling element for the regulation of expiratory pressure.

Expiratory cassette

The expiratory gas conveying parts and PC 1786 Expiratory Channel Cassette are integrated into one part – the Expiratory Cassette – which can be easily removed for cleaning or exchange. See SERVO-i Ventilator System – User's Manual.

The expiratory cassette can be interchanged between different SERVO-i systems. A Pre-use check is always required after exchanging the expiratory cassette.

A re-designed version of the Expiratory cassette was introduced during Q1 2005 starting with cassette S/N 35000. The new cassette has a larger pressure transducer channel and this will significantly reduce the drying time needed before use.



Expiratory inlet

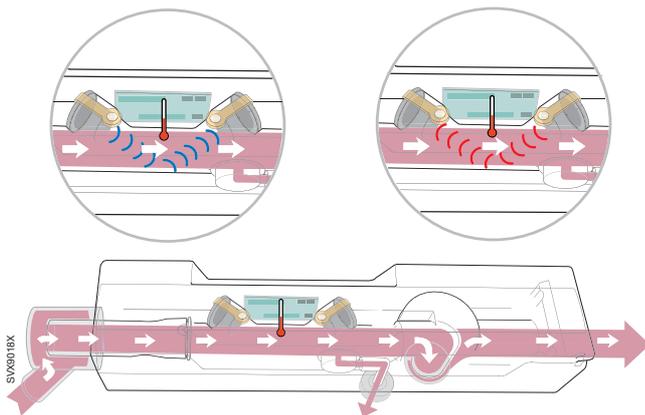
22 mm / 10 mm tube connector for the expiratory tube of the patient breathing system. The inlet is designed to make condensed water drip out and allow use of a water trap for such water to be collected. Expiratory inlet bacteria filter can be connected to protect the cassette from contamination.

Heating foil

An electrical Heating Foil applied on the outside of the expiratory pipe where the Ultrasonic Flowmeter is situated. The purpose of the Heating Foil to reduce condensation and maintain a stable temperature in the expiratory gas.

Ultrasonic flowmeter

The Ultrasonic Flowmeter is a measuring device for the expiratory gas flow, using ultrasound technique with two ultrasonic transducers/receivers. The measuring process is controlled from the main block PC 1784 Expiratory Channel.



The left hand side transducer is sending out ultrasonic sound that is reflected against the inner wall of the expiratory channel. The ultrasonic sound is received by the right hand side transducer now acting as a receiver. The time from sending to receiving ultrasonic sound in downstream expiratory gas flow is measured.

Then the right hand side transducer (earlier receiving) is sending out ultrasonic sound upstream the expiratory gas flow. The ultrasonic sound is received by the left hand side transducer now acting as a receiver. The time from sending to receiving ultrasonic sound in upstream expiratory gas flow is measured.

The time difference between the downstream and the upstream time measurements provides flow information.

A temperature sensor inside the cassette measures the expiratory gas temperature. This temperature measurement is also used when calculating the expiratory flow.

The sound velocity in Heliox is higher than in air. By measuring the sound velocity in the gas mix, it will be detected if Heliox is used.

Bacteria filter and expiratory pressure tube

Via a Bacteria Filter inside the cassette, the Expiratory Pressure Tube connects the cassette to the Expiratory Pressure Transducer. The filter and the connector are integrated parts of the cassette. The filter protects the transducer on PC 1781 Pressure Transducer from contamination.

Expiratory valve

The Expiratory Valve consists of a membrane in the cassette that is operated by the axis of the Expiratory Valve Coil. The valve is fully open as long as no power is supplied to the coil.

Operating capacity for the membrane is estimated to 10.000.000 breathing cycles. When this limit is passed or if the membrane for some reason has become defective, it must be replaced. Refer to instructions in chapter 'Disassembling and assembling'.

Remaining operating capacity (in %) for the membrane can be shown in the Status window. Select Status / Exp. cassette to check 'Remaining membrane capacity'. The operating capacity meter must be reset after replacement of the membrane.

Expiratory valve coil

The movable axis of the Expiratory Valve Coil controls the opening of the Expiratory Valve by pushing the valve membrane into desired position. The power supply to the coil is regulated so that the remaining pressure in the patient system, towards the end of the expiration time, is kept on the PEEP level according to front panel setting.

Expiratory outlet with expiratory one-way valve

The gas from the patient system leaves the ventilator via this Expiratory Outlet. Backflow via the cassette is prevented by the Expiratory One-Way Valve. Its rubber membrane and valve seat are integrated parts of the Expiratory Outlet.

PC 1786 Expiratory channel cassette

The PC 1786 Expiratory Channel Cassette is a connection board, integrated into the Expiratory Cassette, for the Ultrasonic Flowmeter and for the Heating Foil. It connects to PC 1785 mounted in the expiratory cassette compartment.

Includes an ID PROM. The ID information can be read by the SERVO-i System.

PC 1785 Expiratory channel connector

The PC 1785 Expiratory Channel Connector is a connector board including signal filters that is mounted in the expiratory cassette compartment. It connects to PC 1786 mounted in the Expiratory Cassette when the cassette is docked to the expiratory cassette compartment.

PC 1770 Main back-plane

Interconnection board for the PC boards in the lower part of the patient unit.

The ventilators System ID (Serial No.), configuration, operating time, etc, is stored in an EEPROM on PC 1770. Thus, when replacing PC 1770, a spare part that is factory programmed for the concerned ventilator must be used.

As the preventive maintenance time stamp will be reset when replacing PC 1770, a new time stamp must be set via the Biomed menu. In order to make this new time stamp correct, the preventive maintenance must be performed. Refer to chapter 'Preventive maintenance'.

Pressure transducers

Functional Main Blocks diagram marking: 'T'.

PC 1781 Inspiratory pressure transducer

The pressure, conveyed via the pressure tube connected to this block, is led to and measured by its differential pressure transducer. With differential reference to the ambient pressure, the output signal is proportional to the measured pressure thus giving a linear measurement in the range -40 cm H₂O to +160 cm H₂O.

Technical limitation: Pressure exceeding ± 400 cm H₂O must be avoided.

Includes an ID PROM. The ID information can be read by the SERVO-i System.

PC 1781 Expiratory pressure transducer

Function identical to PC 1781 Inspiratory Pressure Transducer.

PC 1771 Control

Functional Main Blocks diagram marking: 'C'.

The main block Control comprises microprocessor control of Breathing pattern for all different ventilation modes.

Electronics including microprocessor (μ P) control to achieve:

1. Regulation of Inspiratory flow which is used during inspiration time in Volume Control (VC) mode.
2. Regulation of Inspiratory pressure which can be used during inspiration time in any mode.
3. Regulation of a constant Inspiratory flow which is used during expiration time in all modes.
4. Respiratory timing pattern including frequency as well as distribution of the duration for Inspiration time, Pause time and Expiration time according to front panel settings.
5. Regulation of Inspiratory flow during inspiration time. The desired total Inspiratory flow value according to front panel settings is used to generate the flow reference signals Insp Flow Ref 1 and Insp Flow Ref 2. The level relation between these two flow reference signals depends on the desired O₂ concentration according to front panel setting. Insp Flow Ref 1 and Insp Flow Ref 2 are used for the control of its respective Gas Module (Air and O₂).

Regulation of a constant Inspiratory flow during expiration time: The desired constant Inspiratory flow value is the default Bias flow value (see User's Manual).

This desired constant Inspiratory flow value is used to generate the flow reference signals Insp Flow Ref 1 and Insp Flow Ref 2 with the same relation and same handling as described above under 'Regulation of Inspiratory flow...' except this occurs during expiration time.

The electronics controlling the optional Servo Ultra Nebulizer is located on PC 1771 Control.

Includes an ID PROM. The ID information can be read by the Servo-i System.

Note: The System SW must be re-installed if PC 1771 is replaced.

A lithium battery on PC 1771 power supplies the internal memory on the PC board. If the battery on PC 1771 is disconnected or if the battery voltage is too low, user default configurations made via the Field Service System (FSS) and Pre-use check results including transducer calibrations will be erased. The lithium batteries must be replaced after 5 years.

Note: MR Environment considerations.

PC 1772 Monitoring

Functional Main Blocks diagram marking: 'M'.

The main block Monitoring comprises microprocessor (μP) calculation of parameters and monitoring of alarm limits with control of alarms (as well as back-up alarm). The main block Monitoring co-operates with the Loudspeaker in the User Interface.

The PC 1772 Monitoring handles all supervision and alarms in the system. It activates pressure reducing mechanisms, including activation of the safety valve, in case of excessive breathing system pressure.

All alarms are conveyed and displayed on the front panel and the alarm sound is also generated. In case of malfunction in the loudspeaker located on PC 1777 Panel, a backup sound generating device (buzzer) on PC 1772 will be activated automatically. This buzzer is monitored by a microphone at startup and during the Pre-use check.

The following voltages are supervised:

- +24 V
- +12 V
- -12 V
- +5 V
- +3.3 V

The buzzer on PC 1772 Monitoring generates the alarm signal in case of +5 V or +3.3 V power failure. The buzzer and +5 V / +3.3 V failure logic is powered by backup capacitors in case of power failure.

The alarm signal used by the optional 'Alarm output connection' is generated on PC 1772.

PC 1772 also contains a barometric transducer and the measured barometric pressure is supplied to the other sub-units in the system.

Trending of measured parameters are performed by Monitoring.

A thermistor on PC 1772 monitors the temperature inside the Patient Unit. An alarm is activated if the temperature is $77 \pm 5 \text{ }^\circ\text{C}$ ($170 \pm 9 \text{ }^\circ\text{F}$) or higher.

Includes an ID PROM. The ID information can be read by the SERVO-i System.

Note: The System SW must be re-installed if PC 1772 is replaced.

A lithium battery on PC 1772 power supplies the internal memory on the PC board. If the battery on PC 1772 is disconnected or if the battery voltage is too low, all logs and Pre-use check results including transducer calibrations will be erased. The lithium batteries must be replaced after 5 years.

Note: MR Environment considerations.

PC 1784 Expiratory channel

Functional Main Blocks diagram marking: 'F'.

The main block Expiratory channel comprises microprocessor control to achieve measurement of expiratory flow. The output signal Exp. Flow is used in the main block Control.

Electronics including microprocessor (μP) for handling of:

- All electronic connections to and from the Expiratory Section functions.
- Measurement of airway pressures in both Inspiratory Section and Expiratory Section.
- Control of the Safety Valve functions in the Inspiratory Section.

A thermistor on PC 1784 monitors the temperature inside the Patient Unit. An alarm is activated if the temperature is $77 \pm 5 \text{ }^\circ\text{C}$ ($170 \pm 9 \text{ }^\circ\text{F}$) or higher.

Includes an ID PROM. The ID information can be read by the SERVO-i System.

Note: The System SW must be re-installed if PC 1784 is replaced.

Note: MR Environment considerations.

Power supply

Functional Main Blocks diagram marking: 'P'.

The main block Power Supply comprises conversion of mains power to internal power supply as well as the Module unit-connections for optional Battery modules and/or other optional modules.

The power modes in the SERVO-i System are:

- At Power up, i. e. when the On/Off switch is turned On, all internal voltages will be enabled.
- At Power down, the Power supply system will deactivate the hardware signal Power_Good.H, and at the same time keep the internal voltages +5 V and +3.3 V for at least 1 ms, in order to let the different subsystems save their current settings in non-volatile memory. Power down can be caused by:
 - Turning the On/Off switch Off.
 - Mains failure resulting in a switch to battery, but the backup battery voltage is too low for proper operation of the system or no backup battery connected.
 - The system is powered from a battery, but the battery voltage becomes too low for proper operation of the system.

In this Off mode, only charging of Battery modules is enabled (if the system is connected to mains). All other circuitry is un-powered.

- In Standby all circuitry is powered from the Power supply, but no breathing will be active. The operator can set all parameters, including breathing mode, during Standby.

If the internal DC supply voltage +12 V_Unreg drops below 10 V, due to power supply failure, the power supply source will automatically switch. The following power supply source priority is used:

1. Mains power
2. External +12 V DC supply (if connected)
3. Backup Battery modules.

Power supply selection is managed by:

- PC 1778 – Between Mains power and External +12 V DC power supply.
- PC 1775 – Between Mains power/External +12 V DC and Battery module power supply.

Mains inlet

Inlet for mains power supply including grounding connection.

The SERVO-i System will automatically adjust to the connected mains power if the mains power is within specified range. No voltage or frequency setting is required.

The mains inlet is equipped with two mains power fuses, F11 and F12, rated 2.5 A.

Note: MR Environment considerations (two ferrite blocks mounted on the mains power cable).

AC/DC Converter

Converts the connected AC Power to the internal DC supply voltage +12 V_Unreg.

PC 1778 DC/DC & Standard connectors

Converts the internal DC supply voltage +12 V_Unreg into the following internal DC supply voltages:

- +24 V
- +12 V
- -12 V
- +5 V
- +3.3 V

PC 1778 also controls switching between Mains power and External 12 V DC power supply.

All standard connectors are located on this board. The connectors are the following:

- N26 – External +12 V DC supply input. The connector is equipped with a fuse F1, rated 10 A. There are no alarms indicating power supply failure related to the External +12 V DC supply. Thus, when the External +12 V DC supply is used, backup Battery modules must be installed to ensure proper operation.
- N27 – Optional equipment.
- N28 – Control cable.
- N29 – RS232.

Pin configuration and signal names can be found in chapter 'Diagrams'.

Includes an ID PROM. The ID information can be read by the SERVO-i System.

PC 1775 Plug-and-play back-plane

Connects the Optional Modules that are inserted in the Module Unit.

PC 1775 also controls:

- Charging / discharging of the Battery modules.
- Switching between Mains power/External 12 V DC and Battery module power supply.
- Internal fan using input signals from the Temperatur sensor in the O₂ Sensor/cell connector.

Includes an ID PROM. The ID information can be read by the SERVO-i System.

Module unit

Connection slots for 6 optional modules, i.e. Battery modules, CO₂ Analyzer Module, Edi Module and Y Sensor Module.

Internal fan

The Internal Fan forces cooling air through the Patient Unit. The cooling air flow inside the Patient Unit is indicated in the 'Functional Main Block Diagram'. The cooling air outlets are located in the expiratory section.

The Internal Fan is controlled by the Temperature Sensor in the O₂ Sensor/cell connector via electronics on PC 1775 Plug-and-play back-plane.

The fan will start with half effect at approx. 33 °C (91 °F) and with full effect at approx. 43 °C (109 °F). When the temperature drops below approx. 37 °C (99 °F), the fan turns to half effect and when the temperature drops below approx. 27 °C (81 °F), the fan stops.

The air inlet is protected by a filter that must be cleaned or replaced during the 'Preventive maintenance'.

Optional PC board slots

Functional Main Blocks diagram marking: 'X'.

For optional equipment, the SERVO-i is equipped with two extra PC-board slots.

The optional Alarm output connector (see below) is mounted in one of the extra PC-board slots.

Battery module

The Battery module is a 12 V / 3.5 Ah Nickel-Metal Hydride rechargeable 'smart battery'. Up to six backup Battery modules can be connected to the Module unit. To guarantee safe battery backup, always use at least two batteries.

To calculate its own status, the battery uses an internal highly accurate voltmeter, amperemeter and time clock to measure actual charge in and out of the battery. In addition, there are algorithms to compensate for the effects of discharge rate, discharge temperature, self-discharge and charging efficiency, etc.

Even with this technology, the only time at which the battery charge status is absolutely reliable is when it is either completely full or completely empty. What's more, if the battery only sees partial charges and discharges during its application, then it may not get the benefit of a 'full' or 'empty' reference point for some time, and must rely more and more on its calculated figure.

The life span for the Battery module is calculated to two and a half year from manufacturing date. Normal time for logistics and storage are included in this calculation. The calculation corresponds thus to an estimated operational time of two years. Manufacturing date (year-week) is printed on the battery label.

System SW version V2.01.00 (or higher) includes an improved monitoring of the battery status. This System SW will, among others, monitor:

- Expiry date.
- If the operational capacity is too poor for continued usage.

In both cases, battery replacement information will be shown on the User Interface.

Select 'Status / Batteries' on the User Interface to check battery status. For further information, refer to chapter 'Service procedures', section 'Battery modules'.

With the charge status indicator on the User Interface, the four green LEDs on the Battery module are no longer required and will be removed from the Battery modules.

Recharge time for a discharged battery is approx. 3 hours/battery. If a battery is fully discharged, e.g. due to long storage time, it may require up to 12 hours charging time.

Each battery includes an ID PROM. The ID information can be read by the SERVO-i System.

Control cable

This Control Cable connects the Patient Unit and the User Interface. The cable can be partly wound up under a rubber cover on the rear of the User Interface.

Note: The Control cable must only be connected or disconnected when the ventilator is switched Off.

Note: MR Environment considerations (two ferrite blocks mounted on the Control cable).

Optional equipment

Aeroneb Pro and Aeroneb Solo

The Aeroneb® Nebulizer Systems, Aeroneb Pro and Aeroneb Solo, are devices intended to aerosolize physician-prescribed medications, for inhalation, that are approved for use with a general purpose nebulizer.

The Aeroneb Pro / Aeroneb Solo are designed to operate in-line with standard ventilator circuits and mechanical ventilators in acute and sub acute care environments. It operates without changing patient ventilator parameters.

- Aeroneb Pro: Nebulizer system using the Aeroneb Pro control module and the reusable nebulizer unit.
- Aeroneb Solo: Nebulizer system using the Aeroneb Pro-X control module and the single use nebulizer unit Aeroneb Solo.

The Aeroneb Pro / Aeroneb Solo are delivered with an allround mounting bracket and adapter. For SERVO-i, an additional holder (accessory) is available.

The Aeroneb Pro / Aeroneb Solo are an in sourced finished product manufactured by Aerogen Limited. For further information, refer to manufacturer's documentation.

Alarm output connector

Functional Main Blocks diagram marking: 'A'.

PC 1789 Remote alarm connector containing the optional function Alarm output connector is mounted in the extra PC-board slot located below PC 1778 DC/DC & Standard connectors.

The Alarm output connector enables connection of an external alarm signal system to the SERVO-i. High and medium priority alarms are transferred, and the alarm output signal is active as long as the audio alarm is active on the ventilator.

The Alarm output connector has two contact functions: NO (Normally Open) and NC (Normally Closed). In an alarm situation the open contact will close and the closed one will open. The contacts are independent of polarity and can be used both with AC and DC systems.

Preferably the NC contact should be used, as this will detect any interruption in the alarm system or unintentional disconnection of the cable between the system and the ventilator. Furthermore, if both the NO- and the NC-contacts are utilized, an even higher safety level for unforeseen failures can be achieved. Note that, in both cases, even an intentional disconnection of the ventilator will trigger the external alarm.

Pin configuration and signal names in P67 – Alarm output connector can be found in chapter 'Diagrams'.

The Alarm output- function must be enabled in the configuration software.

For further information, refer to the 'Alarm output connector – Reference Manual'

Battery module

The Module unit allows up to six Battery modules. To guarantee safe battery backup, always use at least two batteries.

For further information, refer to section 'Battery modules' above in this chapter.

Compressor Mini

The Compressor Mini is designed to supply medicalgrade compressed air. The compressor has a capacity of approx. 30 l/min at a pressure of 350 - 450 kPa (50 - 64 psi).

The Compressor Mini can be placed on the ventilator cart to form a compact unit which is easy to move. It can also be used as a stand-alone unit.

The Compressor Mini is well insulated against noise and therefore does not cause disturbance when used during operations.

The Compressor Mini is equipped with a standby function. In the standby mode, the compressor will start to deliver compressed air if the hospital central gas supply fails.

For further information, refer to separate Compressor Mini documentation.

CO₂ Analyzer Module

The CO₂ Analyzer Module is an optional accessory that is connected to the Module unit.

The CO₂ Analyzer option allows for continuous monitoring shown in a waveform (capnogram) and as numericals on the screen.

The CO₂ Analyzer Module is, via a cable, connected to a Capnostat sensor mounted on an airway adapter at the Y-piece. The sensor uses a solid state and IR based optical system with no moveable parts. It measures the difference between a reference light beam and one filtered for CO₂ wavelength.

The CO₂ Analyzer- function must be enabled in the configuration software.

For electrical safety test of the module, refer to standard procedures regulated by IEC/EN 60601-1 Class 1, Type BF or corresponding national standard.

Edi Module (NAVA)

The Edi Module is an optional accessory used during NAVA ventilation. The Edi Module requires one free slot in the Module unit.

To enable NAVA, the following parts are required:

- Edi Module including Edi Cable with connectors and Edi Test Plug. The test plug is used to verify proper operation of the Edi Cable and Edi Module before use.
- NAVA software. The NAVA software is individually created for each specific ventilator and can only be installed on this ventilator. The NAVA-function must be enabled in the configuration software.
- Single-use Edi Catheter. The catheter is a feeding tube with measuring electrodes. Available in different sizes.

NAVA is based on measuring of the electrical activity of the diaphragm (Edi) and then use this information to control the ventilation. The information can also be used for monitoring purposes.

The Edi Catheter is placed into the esophagus to the gastric ventricle. The catheter receives the signals from the diaphragm excitation. The Edi Module filters the signals and passes them to SERVO-i which uses the signals for monitoring and regulation. It also displays the Edi signal as a waveform on the User Interface.

The Edi Module is available in a 50 Hz and a 60 Hz version (to be used in 50 Hz alt. 60 Hz environment). A built-in filter removes interference from surrounding equipment.

If an Edi Module is part of the system, make sure that this module is connected during software installation. Software stored in the module will be checked/updated during the software installation.

If the Edi Module is exposed to rough handling, e.g. dropped on the floor, an Electrical safety test of the module must be performed. Refer to standard procedures regulated by IEC/EN 60601-1, Class 1, Type CF or corresponding national standards.

Gas cylinder restrainer

The Gas cylinder restrainer is mounted on the rear side of the optional Mobile cart. It is intended for two gas cylinders, max. volume 5 litres each.

Gas trolley

The Gas trolley is attached on the rear side of the optional Mobile cart. It is intended for two gas cylinders, max. weight 10 kg each.

Heliox

To enable the Heliox option, the following parts are required:

- Heliox Adapter kit. There are four different Heliox Adapter kits available; DISS, NIST/NIST, AGA/NIST and FRENCH/NIST. The Heliox adapter is connected to the Air inlet. A factory preset pressure regulator on the adapter assures that correct Heliox gas pressure (280 kPa) is supplied to the gas module.
- Heliox software. The Heliox software is individually created for each specific ventilator and can only be installed on this ventilator. The Heliox-function must be enabled in the configuration software.

Prerequisites for the Heliox option are:

- O₂ cell must be used. O₂ Sensor cannot be used with the Heliox option.
- Heliox gas pressure supplied to the Heliox adapter must be within the range 340–650 kPa (49–94 psi).
- PC 1784 Expiratory Channel must be of Revision 16 (or later).
- PC 1785 Expiratory Channel Connector must be of Revision 03 (or later).

The type of gas used (Heliox or Air) will be detected in the Expiratory cassette during the Pre-use check. The gas type will also be automatically detected if switched during operation. Gas type can also be changed manually on the User Interface by pressing Menu > Compensate > Gas type.

Note that:

- Time of automatic gas identification may be prolonged when there are low tidal/minute volumes and high O₂ concentrations.
- Automatic gas identification is disabled for set O₂ concentrations higher than 75%.

When switching from Heliox to Air, this prolonged or disabled gas identification may cause activation of the Heliox gas supply alarm. As the system still is set for Heliox, but supplied with Air where higher pressure is allowed, the alarm may be activated.

The Heliox option cannot be used with Y Sensor Measuring.

Holder

The Holder is a mounting device for the Patient Unit. It allows positioning of the Patient Unit on a bed, stretcher or standard rail.

Humidifier and Humidifier Holder

Recommended active (heated) humidifiers are Fisher & Paykel MR 730 and MR 850. For further information, refer to manufacturer's documentation.

The Humidifier holder allows for left or right positioning of the heated humidifier.

Interhospital transport kit

The Interhospital transport kit must be installed to reinforce ventilators used during interhospital transport:

The Interhospital transport kit contains:

- Battery module locking device.
- Gas module stabilizing bracket.
- Cable clamp for user interface control cable.

For further information regarding the Interhospital Transport Option, refer to the 'Interhospital Transport Declaration' included in the kit.

Isolation shield with drip guard

The optional Isolation shield with drip guard is connected to the Expiratory cassette outlet. The accessory will not affect the expiratory resistance of the system.

The main purpose of this accessory is to protect the expiratory outlet pipe from direct cooling draught favoring condensation.

The drip guard will also collect water that may be condensed during ventilation in connection with use of dual-heated patient tube during active humidification. The water collector has a maximum volume of 100 ml.

IV Pole

The IV Pole is mounted on the rear rails or side rails of the optional Mobile cart. It includes four hooks with max. load 1.5 kg each. Max. load total 6 kg.

Loudspeaker booster kit

By installing the accessory Loudspeaker booster kit, the alarm sound is amplified in a mechanical way. The sound level will be increased significantly. This increased sound level will raise the complete alarm sound setting range (10%–100%), i.e. also the lower sound level range will be increased.

The Loudspeaker booster consists of a rubber collar that is mounted onto the loudspeaker to direct the sound towards the loudspeaker grid.

All parts required for the installation are included in the Loudspeaker booster kit.

Mobile cart

The Mobile Cart is designed for carrying the User Interface, the Patient Unit and all required optional equipment.

The Patient Unit is positioned on a console so that it can easily be moved from the Mobile Cart or rotated (to switch sides for the patient breathing system).

The Mobile Cart has side rails for accessories such as a humidifier and slots in the column for the Support Arm, IV Pole, etc.

Two of the wheels can be locked.

MR Environment kit

To enable use of the SERVO-i in an MR (Magnetic Resonance) environment, the MR Environment kit must be installed in the concerned unit. The main parts of the kit are:

- EMC shield for the TFT Display
- EMC absorber kit. Self-adhesive absorbers for sensitive PC board components.
- Ferrite blocks for cables.
- MR stickers.

The complete procedure to classify a SERVO-i as MR Conditional is described in the MR Environment Declaration.

Servo Ultra Nebulizer

The Servo Ultra Nebulizer is intended for administering nebulizing drugs to patients requiring mechanical ventilation or positive pressure breathing assistance via an endotracheal tube or face mask/prongs.

The nebulizer operates continuously regardless of ventilation mode setting. No extra gas volume is added to the inspiratory minute volume and thus neither the ventilator settings nor the readings are affected.

The nebulizer module becomes disabled whenever the ventilator is running on battery power to reduce the power consumption.

The Servo Ultra Nebulizer- function must be enabled in the configuration software.

Shelf base

The Shelf base is a mounting device for the Patient Unit. It allows positioning of the Patient Unit on a shelf.

Support Arm 176 and Support Arm 177

Support Arm 176 and Support Arm 177 are two almost identical accessories. They are however equipped with different types of mounting device:

- Support Arm 176 is equipped with a clamp intended for standard rails.
- Support Arm 177 is equipped with a mounting device intended for the rear rails or side rails of the optional Mobile cart.

User Interface panel cover

The User Interface panel cover protects the screen from inadvertent activation of settings and mechanical damage during transport.

While attached, the user can still access the vital settings. When raised, the user can access the screen.

Y Sensor Measuring

The Y Sensor Measuring is an optional accessory with the main parts:

- The Y Sensor Module that is connected to the Module unit.
- The Y Sensor software option.
- The single-use Y Sensor including airway adapter and tubing with connector. The Y Sensor is available in adult and infant versions.

The Y Sensor Measuring is based on the fixed orifice, differential pressure sensor technology, and allows the pressure and flow to be measured as close as possible to the patient's airway. The Y Sensor Measuring can be used in all ventilation modes.

The Y Sensor Measuring-function must be enabled in the configuration software.

Y Sensor Measuring cannot be used with the Heliox option.

Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.



Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



4. Disassembling and assembling

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General

Disassembling of the SERVO-i is described in this chapter. If not stated otherwise, the assembling procedure is the reverse of the described disassembling procedure.

The illustrations in the SERVO-i Spare Parts Lists are very useful as a guide when disassembling and assembling the SERVO-i.

Preparations

Before disassembling or assembling the SERVO-i:

- Set the On / Off switch on the User Interface to **Off**.
- Disconnect the mains power cable.
- Disconnect the gas supplies (wall and/or cylinder).
- Disconnect Battery modules.
- Make sure that all gas conveying parts are cleaned according to instructions in the 'SERVO-i Ventilator System – User's Manual'.

After any service intervention in the SERVO-i, perform a 'Pre-use check' according to instructions in the 'SERVO-i Ventilator System – User's Manual'.

Handling PC boards

The PC boards contain components that are highly sensitive to static electricity.

Those who come into contact with circuit boards containing sensitive components must take certain precautions to avoid damaging the components (ESD protection).

When working with ESD sensitive components, always use a grounded wrist band and grounded work surface. Adequate service tools must also be used.

PC boards (spare parts) must always be kept in protective packaging for sensitive electronic device.

PC boards must not be inserted or removed while the mains power or battery power is applied to the PC boards.

Remove and insert the PC boards very carefully to avoid damage to the connectors.



Replacing PC boards

The SERVO-i software is distributed on different subsystems, located on the following PC boards:

- PC 1771 Control
- PC 1772 Monitoring
- PC 1784 Expiratory Channel
- PC 1777 Panel.

When delivered as spare parts, these PC boards are equipped with a 'System SW version' that may differ from the version on the unit to be repaired.

To keep the 'System SW version' used prior to the PC board replacement, the applicable 'System SW version' must be available on a PC Card for re-installation purposes.

For functionality enhancement, the latest released 'System SW version' is always recommended.

Before installing a new 'System SW version' on a unit, ensure that the software is fully compatible with all HW-, SW- and mechanical components in the unit. If any compatibility conflicts are apparent this will be noted on the 'MCC SW download' website.

Note: MR Environment considerations. EMC absorbers are mounted on some components on the PC boards listed above. Refer to the 'MR Environment kit – Installation Instructions'.



Assembling guidelines

The SERVO-i system specifications allow unit operation also during patient transportation. Almost all parts of the User Interface and the Patient Unit assembled with screws and nuts are therefore tightened with a specified torque and secured with threadlocking adhesives.

In order to maintain these specifications over time, it must be ensured that after any service intervention removed parts are re-assembled and secured according to instructions. Make sure to follow the guidelines stated below.

Tightening torque

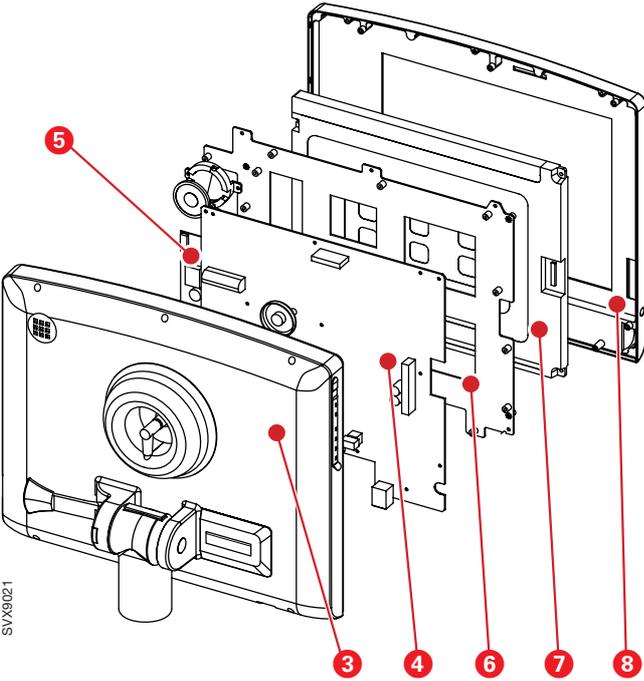
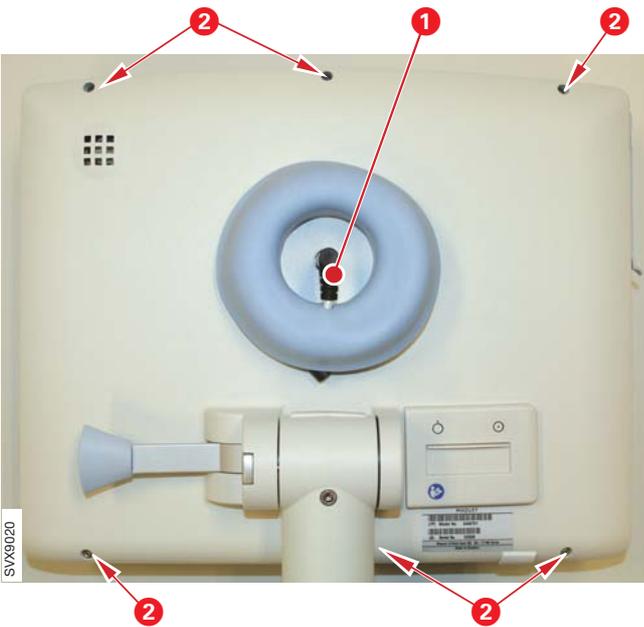
- Thread size M3: 0.95 ±0.05 Nm
- Thread size M4–M6: 3.1 ±0.1 Nm.

Threadlocking adhesives

- Electrolube Bloc'Lube BLV15ML® on threads in contact with PC boards.
- Loctite 243® on all other threads.

Note: Threadlocking adhesive is not required on Heli-Coil® screw thread inserts as these screw thread-inserts have a self-locking function.

With power supply connected to the SERVO-i, there are energized electrical components inside the unit, e. g. the backlight lamps that are supplied with 660 V by the Backlight Inverter. All personnel must exercise extreme caution if fault tracing or adjustments are performed with power supply connected and with the user interface rear cover removed.



User Interface

There are two different versions of the User Interface. In this manual, they are described as:

- Type 1 – Up to User Interface S/N 114000 (SERVO-i S/N 17000).
- Type 2 – User Interface S/N 114001 (SERVO-i S/N 17001) and higher.

The electronics inside the User Interface differs and as a consequence, some of the spare parts are not compatible between the two versions. Further information can be found below and also in the SERVO-i Spare Parts List.

The User Interface in the adjacent illustration is equipped with the On/Off switch cover introduced Q2 2007. Refer to section 'PC 1777 Panel' for further information.

To separate the front panel section from the rear cover:

- Disconnect the control cable (1).
- Remove the screws (2). Threadlocking adhesive is not used on these screws.
- Lift off the rear cover from the front panel section.

All parts inside the front panel section are now accessible.

When removing the rear cover:

- The PC Card eject button can catch on the PC Card slot during disassembling. Carefully release the button from the rear cover before removing the cover.

When mounting the rear cover on units with the new version of the On/Off switch and switch cover:

- The switch must be set to 'On' before mounting the rear cover. If set to 'Off', the switch lever will not enter the hole in the switch cover.

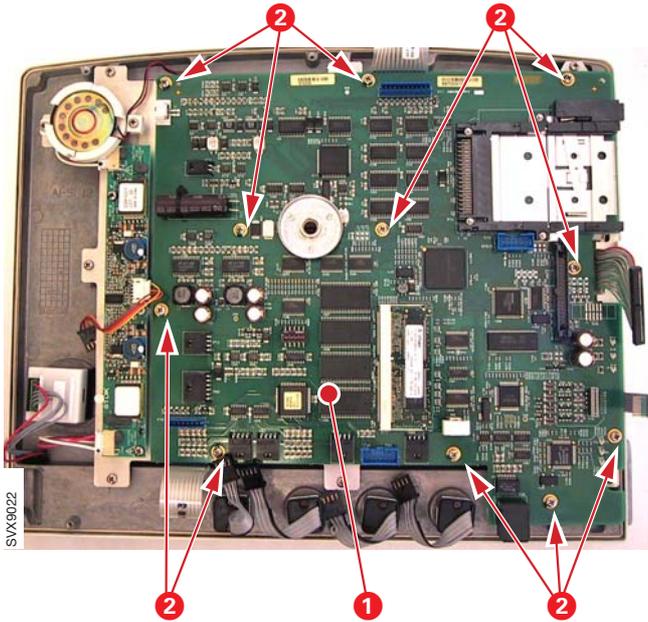
The main parts of the User Interface are:

- Rear cover (3).
- PC 1777 Panel (4).
- Backlight Inverter (5).
- Support plate (6).
- TFT Display (7) including Backlight lamps.
- Touch screen including frame (8).

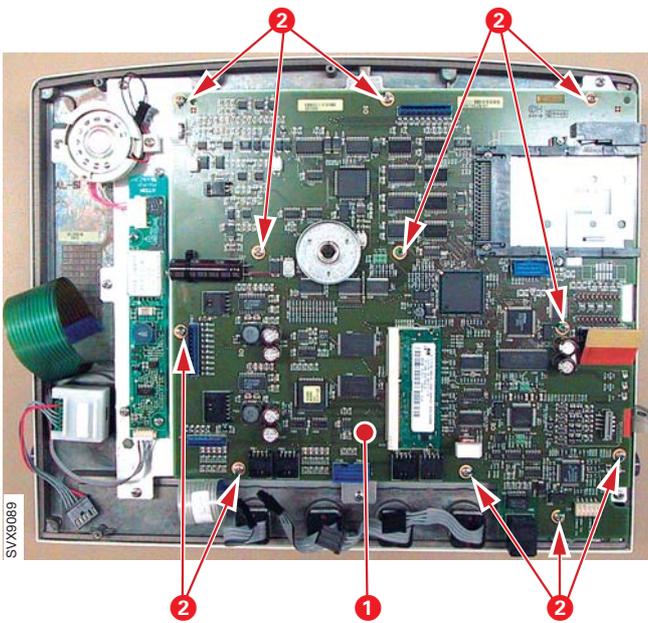
On MR Environment approved units, an EMC shield is mounted between the Touch screen and the TFT display. Refer to the 'MR Environment kit – Installation Instructions'.



4



Type 1 = PC 1777A - D



Type 2 = PC 1777F or higher

PC 1777 Panel

PC 1777A - D = Type 1

PC 1777F or higher = Type 2

To remove PC 1777 Panel (1):

- Carefully disconnect all cable connectors from PC 1777.
- Remove the screws (2) holding PC 1777.
- Lift off PC 1777.

Note: When replacing PC 1777 Panel, it can be necessary to re-install the System SW. For further information, refer to section 'Replacing PC boards' in this chapter. For PC 1777 of Type 2, System SW version V2.00.04 or higher is required.

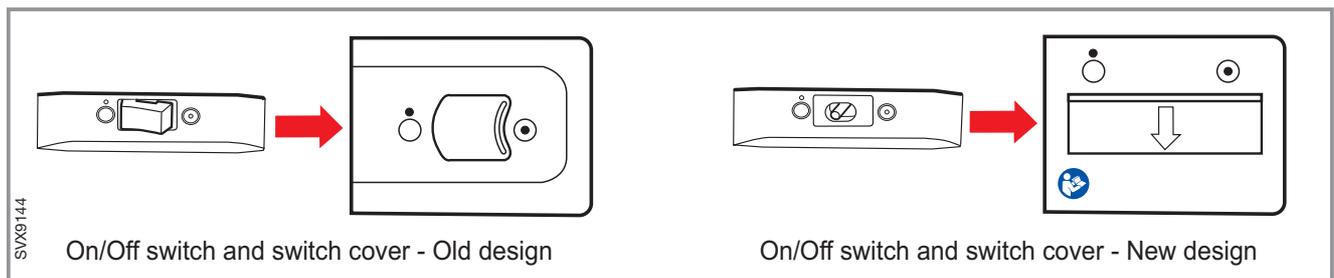
On MR Environment approved units, EMC absorbers are mounted on some components on PC 1777.



A new design of the On/Off switch was introduced Q2 2007. This switch also requires a new version of the switch cover. Refer to illustrations below.

With this new design, the switch cover will be kept open when the switch is Off and will be closed only when the switch is On.

PC 1777 Panel, when delivered as spare part, will be equipped with the new design of the On/Off switch. The spare part will thus also include a new switch cover to be mounted on the User Interface.



On/Off switch and switch cover - Old design

On/Off switch and switch cover - New design

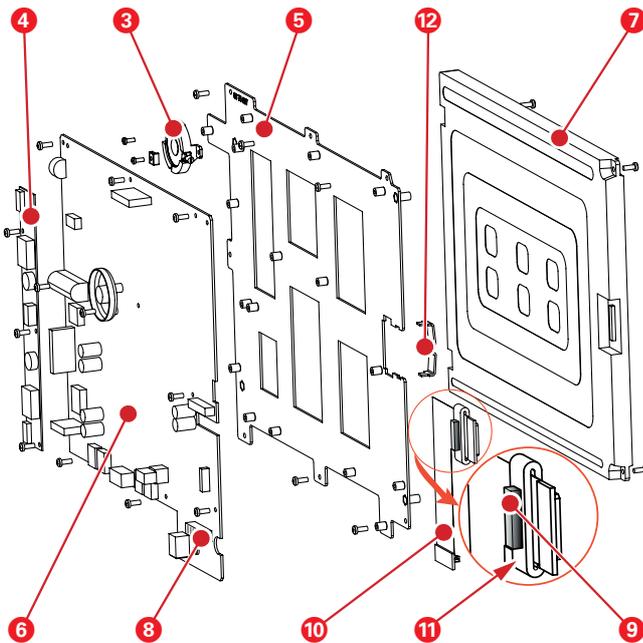
Replacement of PC 1777 Type 1

PC 1777 Type 1 is discontinued and no longer supplied as spare part. To replace such PC 1777, the 'Replacement kit for PC 1777A-D' must be used.

Note: The Disassembling/Assembling instructions and the illustration below is valid only for the 'Replacement kit for PC 1777A-D'.

The kit contains all parts required for the replacement:

- PC 1777 of Type 2 (6)
- PC 1777-TFT Display cable of Type 2 (10)
- Support plate (5)
- Cushion for the EMC filter (9)
- Retainer (12)
- Screw, M3x8 mm (24 each)
- Screw, M3x6 mm (4 each).



Disassembling

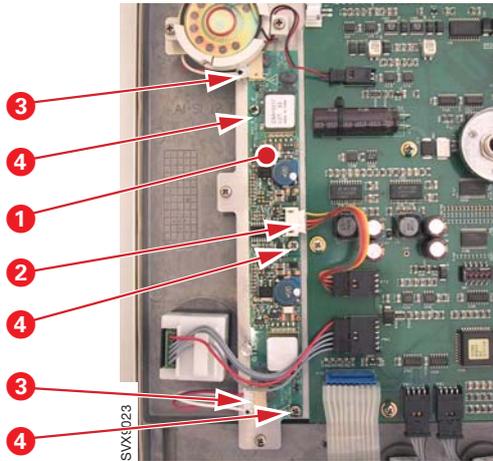
Installation of the replacement kit must be performed in a clean and dustfree environment as the TFT Display is sensitive to contaminations.

- Separate the front panel section from the rear cover.
- Remove the loudspeaker (3) from the support plate.
- Remove PC board Backlight Inverter (4) from the support plate (5).
- Remove the support plate including PC 1777 Panel (6) and TFT Display (7) from the front panel section.
- Remove the TFT Display from the support plate.
- Discard the old PC 1777, the support plate and the PC 1777-TFT Display cable of Type 1.

Assembling

- Check type and version of the TFT Display (7).
- Adapt the setting of the DIP switch (8) on the new PC 1777 to the TFT Display. Refer to section 'TFT Display' below.
- Mount the TFT Display (7) onto the new support plate (5) using the new M3x6 mm screws.
- Attach the cushion (9) onto the EMC filter (11) as shown in the illustration.
- Connect the cable (10) to the TFT Display. Organize the cable, place the EMC filter in the support plate recess and secure with the retainer (12) as shown in section 'TFT Display' below.
- Mount the remaining parts onto the new support plate. Use the new M3x8 mm screws.
 - PC 1777 (6)
 - PC board Backlight Inverter (4)
 - Loudspeaker (3).
- Restore the complete assembly into the front panel section.
- Connect all remaining cable connectors.
- Restore the User Interface.

4

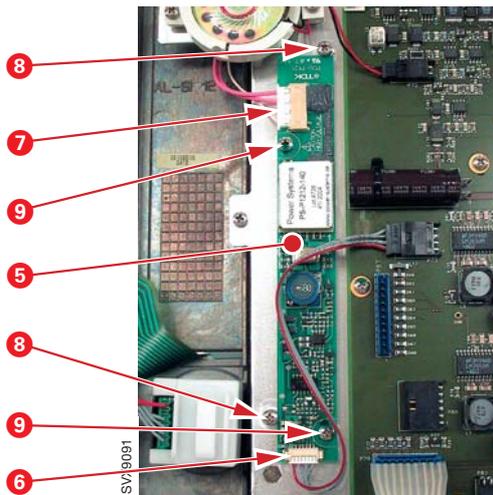


Backlight Inverter

Type 1

To remove the PC board Backlight Inverter (1):

- Carefully disconnect the cable connector (2).
- Carefully disconnect the backlight lamp cable connectors (3).
- Remove the screws (4) holding PC board Backlight Inverter.
- Lift off PC board Backlight Inverter.

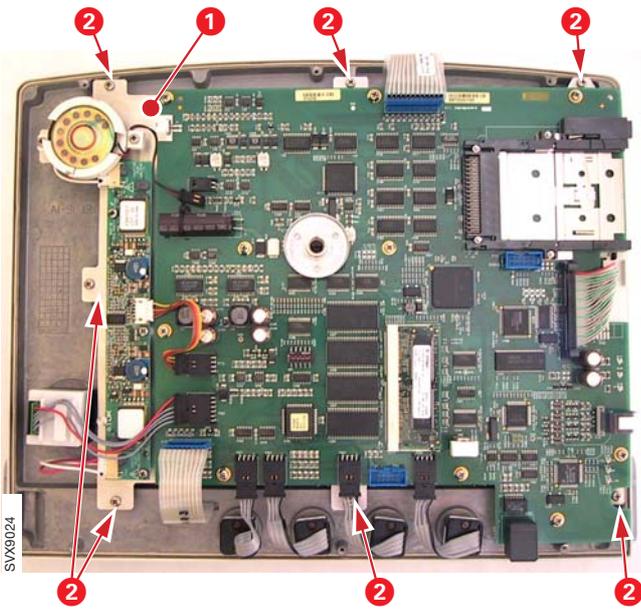


Type 2

To remove the PC board Backlight Inverter (5):

- Carefully disconnect the cable connector (6).
- Carefully disconnect the backlight lamp cable connector (7).
- Loosen the screws (8).
- Remove the screws (9) holding PC board Backlight Inverter.
- Lift off PC board Backlight Inverter.

Note: When assembling, make sure that the plastic washers on screws (8) are fitted between the PC board and the screwhead.



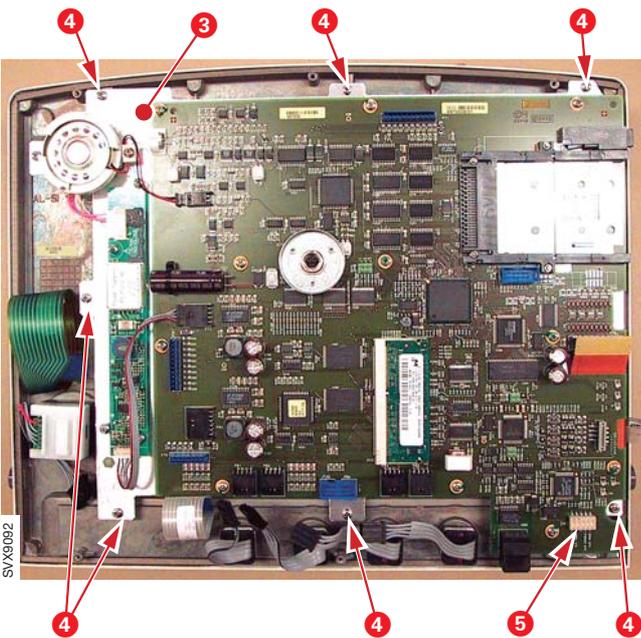
TFT Display

Note: Disassembling of the TFT Display must be performed in a clean and dustfree environment, as the TFT Display is sensitive to contaminants.

Type 1

The TFT Display is mounted under the support plate (1). To remove the TFT Display:

- Carefully disconnect all cables from PC 1777. The Backlight Inverter cable and the Loudspeaker cable can remain connected.
- Carefully disconnect the Backlight lamp cables from PC board Backlight Inverter.
- Remove the screws (2) holding the support plate.
- Lift off the support plate-assembly, including TFT Display and PC boards.



Type 2

The TFT Display is mounted under the support plate (3). To remove the TFT Display:

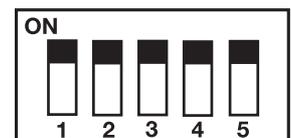
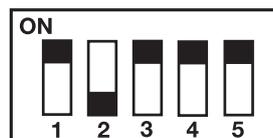
- Carefully disconnect all cables from PC 1777. The Backlight Inverter cable and the Loudspeaker cable can remain connected.
- Carefully disconnect the Backlight lamp cable from PC board Backlight Inverter.
- Remove the screws (4) holding the support plate.
- Lift off the support plate-assembly, including TFT Display and PC boards.

DIP switch on PC 1777 Type 2

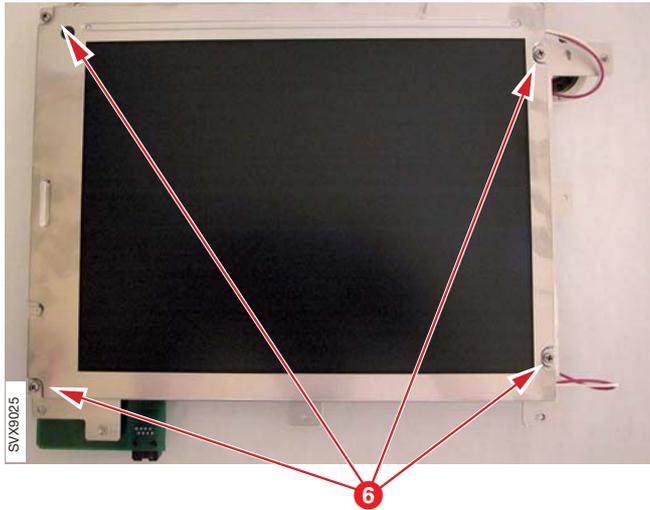
Faulty DIP switch (5) setting will result in a reversed display image.

Settings for TFT Display:

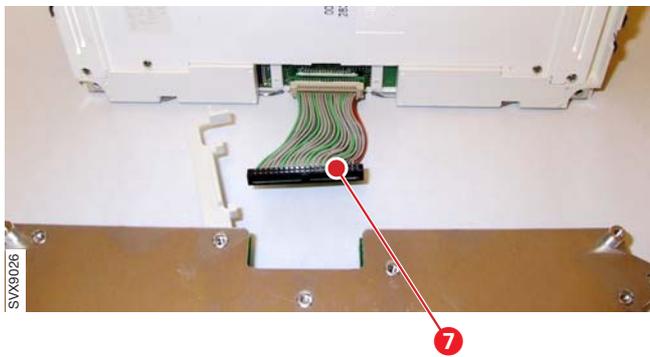
- SHARP LQ12S41
- SHARP LQ121S1DG11
- NEC NL8060BC31-27



4



- Remove the screws (6) holding the TFT Display to the support plate.



Type 1

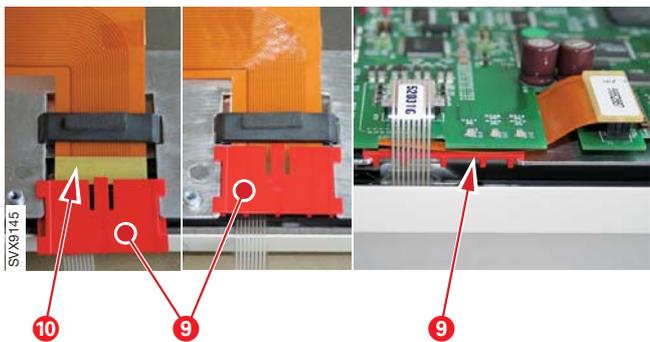
- Carefully release the Type 1-cable (7) from PC 1777 as shown in the illustration.



Type 2

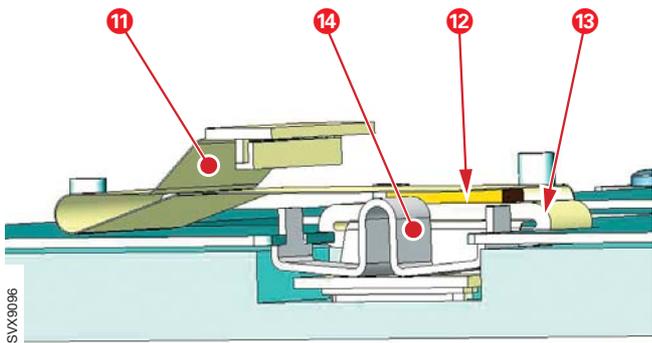
On units produced prior to Q2 2007, the Type 2-cable is secured with a self-adhesive cushion mounted on the cable connector at the TFT Display. There is also a similar cushion on the cables EMC-filter.

- To disconnect; carefully release the Type 2-cable (8) from PC 1777 as shown in the illustration.



A new locking device for the Type 2-cable was introduced Q2 2007. This device replaces the cushion mounted on the cable connector at the TFT Display. The cushion on the EMC-filter remains.

- Slide the locking device (9) into position until it snaps in place. Note that there is no cushion on the cable (10).
- The adjacent illustration also shows PC 1777 mounted onto the support plate and the Type 2-cable connected to PC 1777. The locking device (9) is visible between the support plate and PC 1777.



Units with 'Replacement kit for PC 1777A-D'

- Carefully release the cable (11) from the recess on PC 1777.

When assembling, make sure that the:

- Cushion (12) is attached to the EMC filter (13).
- EMC filter (13) is placed into the support plate recess.
- Retainer (14) is mounted correctly.

Backlight lamps

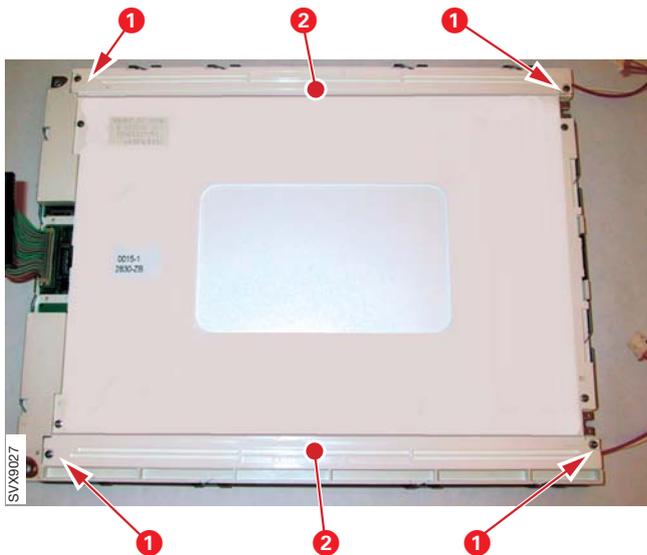
Using the Field Service System (FSS), a time meter for the lamps can be shown. This time meter must be reset after replacement of the lamps.

Type 1

The Backlight lamp kit for TFT Display Type 1 includes two lamps. Always replace both lamps at the same time.

To access the Backlight lamps:

- Lift off the TFT Display. Refer to section 'TFT Display'.
- Remove the screws (1) holding the lamp.
- Lift off the lamp (2).

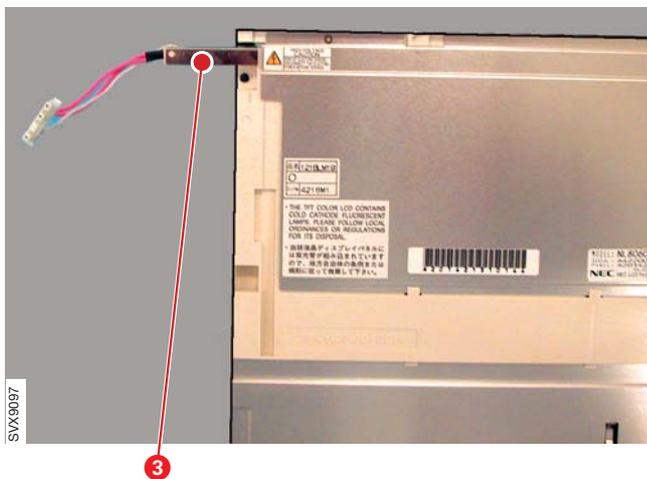


Type 2

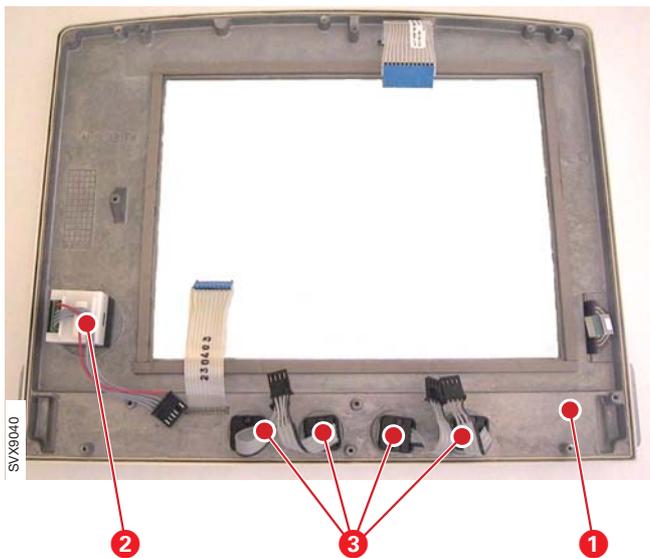
On TFT Display Type 2, only one Backlight lamp is required.

To access the Backlight lamp:

- Lift off the TFT Display. Refer to section 'TFT Display'.
- Release the snap-in holder and pull out the lamp.
- Lift off the lamp (3).



4



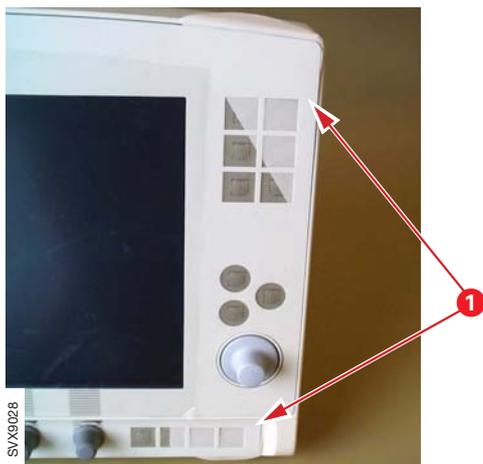
Touch screen including frame

The illustration shows Type 1, but the procedure for Type 2 is the same.

To remove the Touch screen including frame (1):

- Lift off the TFT Display. Refer to section 'TFT Display'.
- Remove the Main rotary dial (2):
 - Pull off the Main rotary dial-knob.
 - Remove the nut holding the Main rotary dial.
 - Lift off the Main rotary dial.
- Remove the Direct access controls (3):
 - Remove the cover on each Direct access control-knob.
 - Loosen the nut on each knob and pull off the knobs.
 - Remove the nut holding each Direct access control and lift off the controls.

Note: When mounting the Main rotary dial and the Direct access controls on a new Touch screen incl. frame, make sure that the knobs are easy to turn.

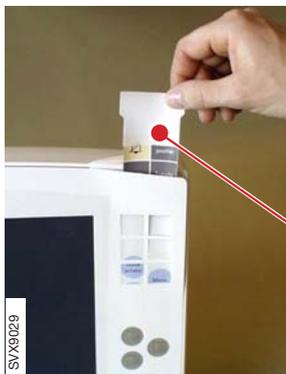


Label strips

The Touch screen including frame is delivered with label strips in different languages, which have to be mounted before the unit is taken into operation. Protective foils (1) separate the adhesive areas between the front panel film and the front panel.

Mount the label strips as follows:

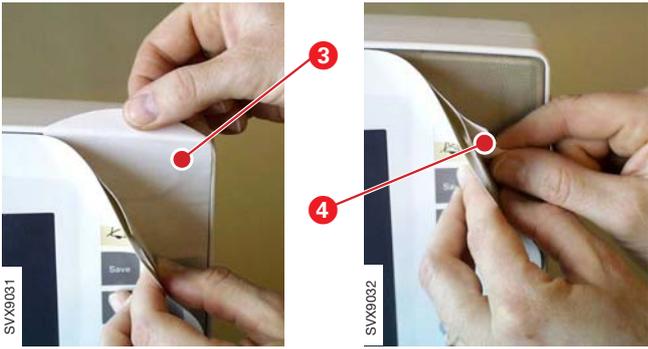
- Select the two appropriate label strips:
 - One label strip for the Fixed keys on the upper right-hand area, and
 - One label strip for the Special functions keys on the lower right-hand area of the User Interface.
- Discard all other label strips.



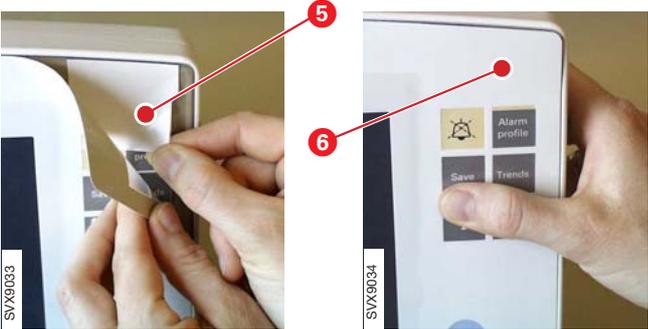
Fixed keys label

- Insert the fixed keys label strip (2).
- Check its position through the button windows of the front panel film. Adjust if necessary.

Align the label strip with great care. Once installed the process cannot be reversed.



- While holding the label strip in correct position, remove the protective foils (3 and 4).
- Press the label strip against the adhesive area.



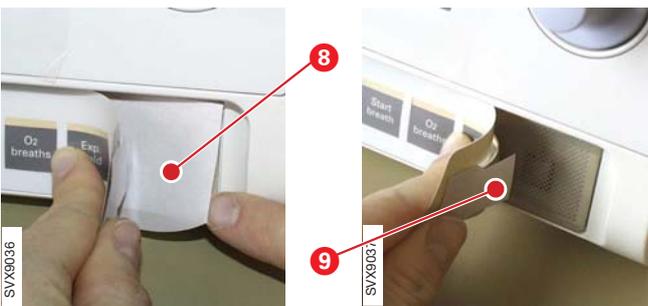
- Remove the protective foil (5).
- Press the front panel film (6) firmly against the front panel to ensure proper adhesion.



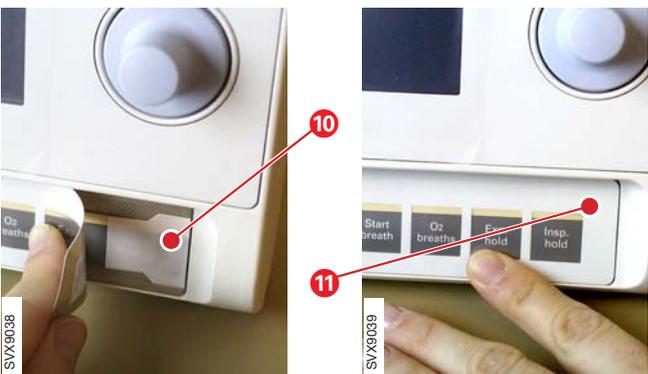
Special functions keys label

- Insert the Special functions keys label strip (7).
- Check its position through the button windows of the front panel film. Adjust if necessary.

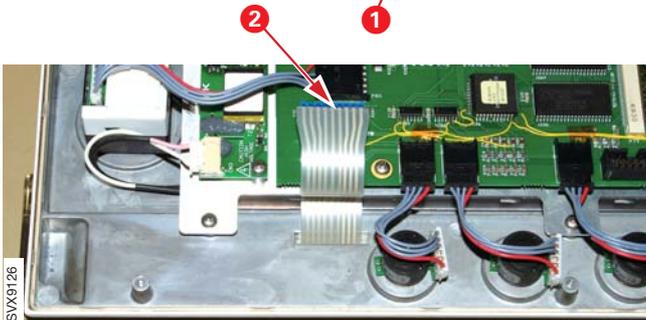
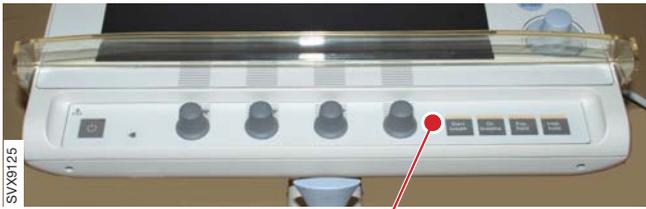
Align the label strip with great care. Once installed the process cannot be reversed.



- While holding the label strip in correct position, remove the protective foils (8 and 9).



- Press the label strip against the adhesive area.
- Remove the protective foil (10).
- Press the front panel film (11) firmly against the front panel to ensure proper adhesion.



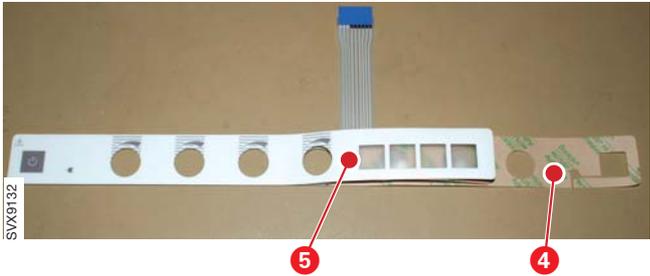
Membrane foil

Note: The membrane foil (1) can only be replaced on User Interface of Type 1.

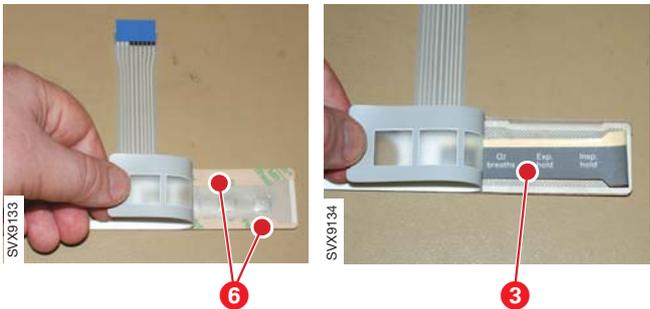
To replace the membrane foil:

- Separate the front panel section from the rear cover. Refer to section User Interface.
 - Disconnect the membrane foil connector (2) from PC 1777.
 - Remove the four Direct access knobs.
 - Pull off the old membrane foil.
 - Remove all remainings from the old membrane foil on the User Interface front panel. Clean the area for the membrane foil with ethanol or isopropanol.
 - Carefully separate the old membrane foil and remove the label strip (3). The label strip must be used on the new membrane foil.
- Note:** The label strip is not included in the membrane foil spare part.

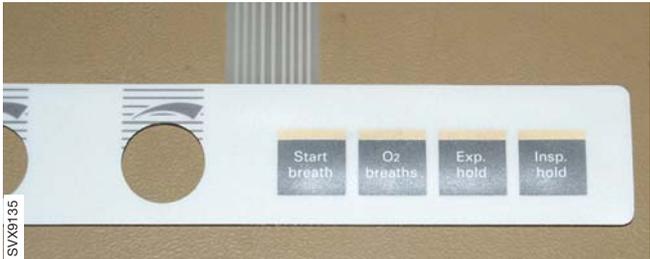
When assembling the membrane foils adhesive parts, align the parts with great care. Once installed the process cannot be reversed.



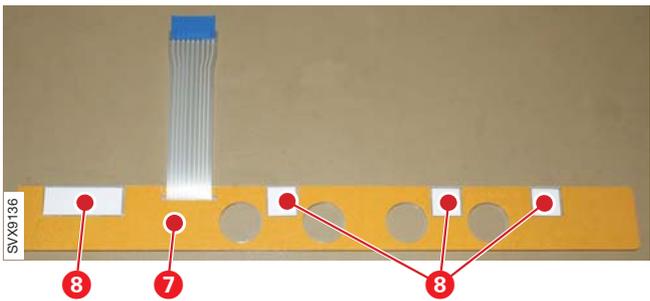
- On the new membrane foil:
 - Carefully remove the protective foil (4).
 - Attach the front panel film (5) onto the membrane button panel.
 - Press the front panel film firmly against the membrane button panel to ensure proper adhesion.



- Remove the two remaining protective foils (6).
- Place the label strip (3) in correct position.



- Press the front panel film firmly against the membrane button panel to ensure proper adhesion.



- Remove the protective foils (7) and (8).



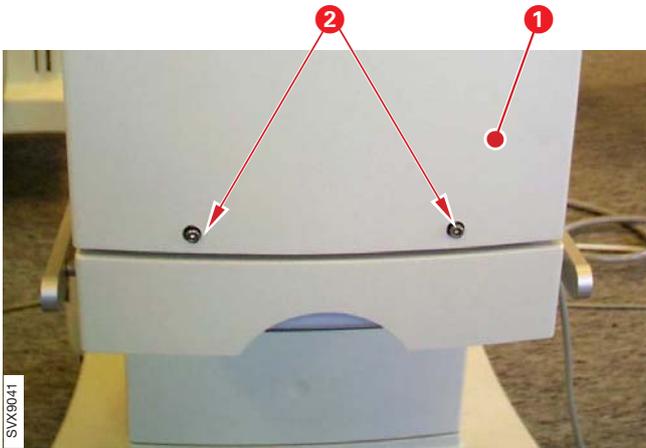
- Mount the membrane foil (1) onto the User Interface front panel.
- Press the membrane foil firmly against the front panel to ensure proper adhesion.
- Restore the User Interface:
 - Mount the four Direct access knobs.
 - Connect the membrane foil connector to PC 1777.

Patient Unit

Front cover

To remove the Patient Unit front cover (1):

- Remove the screw covers and the screws (2).



- Remove the two ventilation covers (3).
- Remove the two screws (4).

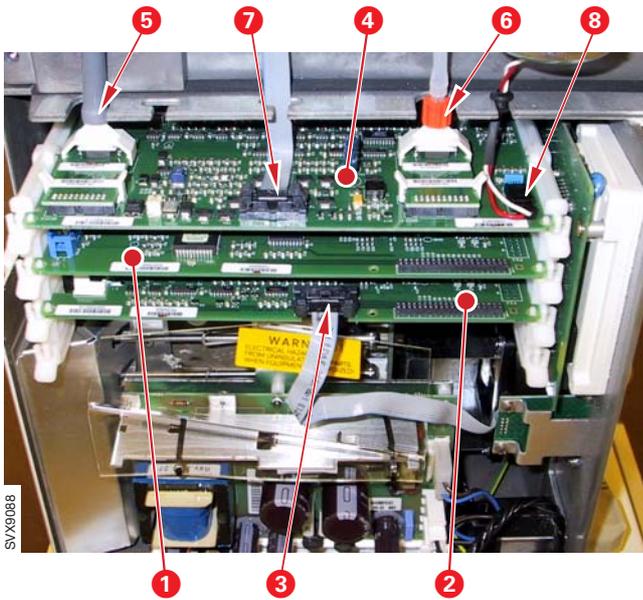


- Carefully lift off the Patient Unit front cover (1).

Note: When assembling the unit, make sure that the inspiratory and expiratory pressure transducer tubes and the PC 1785 and expiratory valve coil cables are not damaged by the Patient Unit front cover (1).

With power supply connected to the SERVO-i, there are energized electrical components inside the unit. All personnel must exercise extreme caution if fault tracing or adjustments are performed with power supply connected and with the Patient Unit front cover removed.





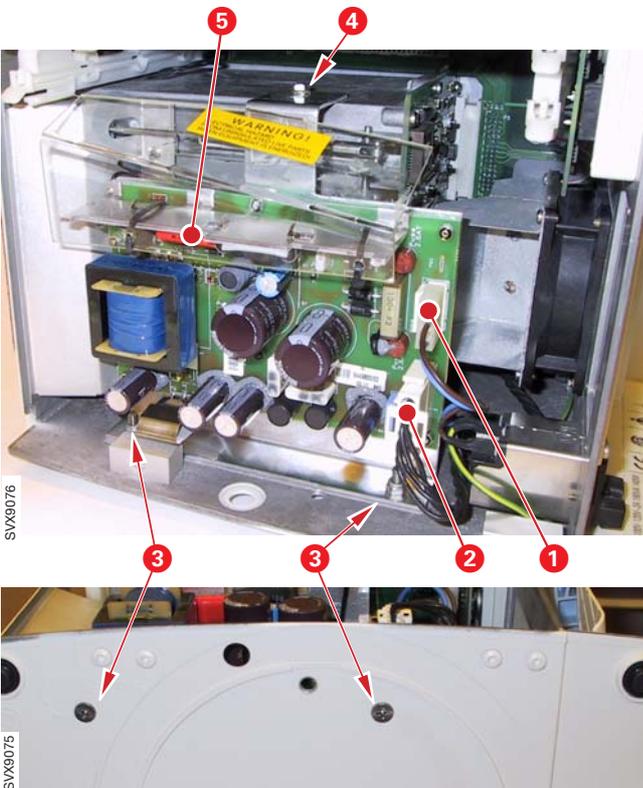
SVX9088

PC 1771, PC 1772 and PC 1784

- Remove the Patient Unit front cover.
- PC 1771 Control (1):
 - Release the locks on the PC board guides.
 - Carefully pull out the PC board.
- PC 1772 Monitoring (2):
 - Disconnect PC 1789 cable connector (3). This is the cable for the optional PC 1789 Remote alarm connector.
 - Release the locks on the PC board guides.
 - Carefully pull out the PC board.
- PC 1784 Expiratory channel (4):
 - Disconnect pressure transducer tubes (5 and 6)
 - Disconnect PC 1785 cable connector (7)
 - Disconnect Exp. valve coil cable connector (8).
 - Release the locks on the PC board guides.
 - Carefully pull out the PC board.

Note: When replacing PC 1771 Control, PC 1772 Monitoring or PC 1784 Expiratory Channel, it can be necessary to re-install the System SW. For further information refer to section 'Replacing PC boards' in this chapter.

On MR Environment approved units, EMC absorbers are mounted on some components on PC 1771, PC 1772 and PC 1784.



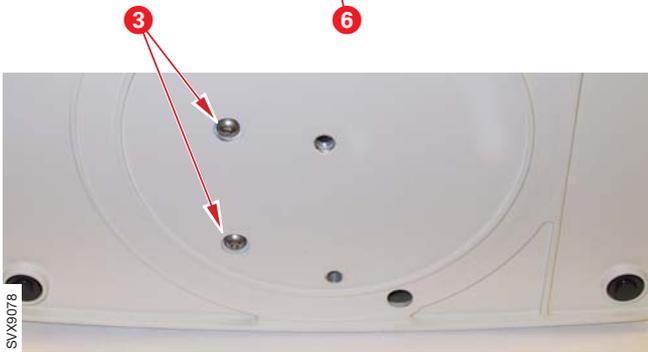
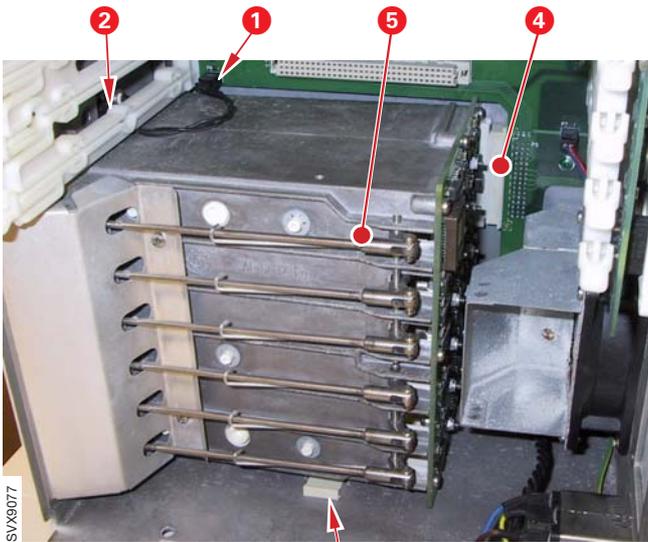
SVX9076

SVX9075

AC/DC Converter

- Remove the Patient Unit front cover.
- Disconnect cable connectors (1 and 2).
- Remove the screws and nuts (3).
- Remove the screw (4).
- Carefully lift out the AC/DC Converter (5).

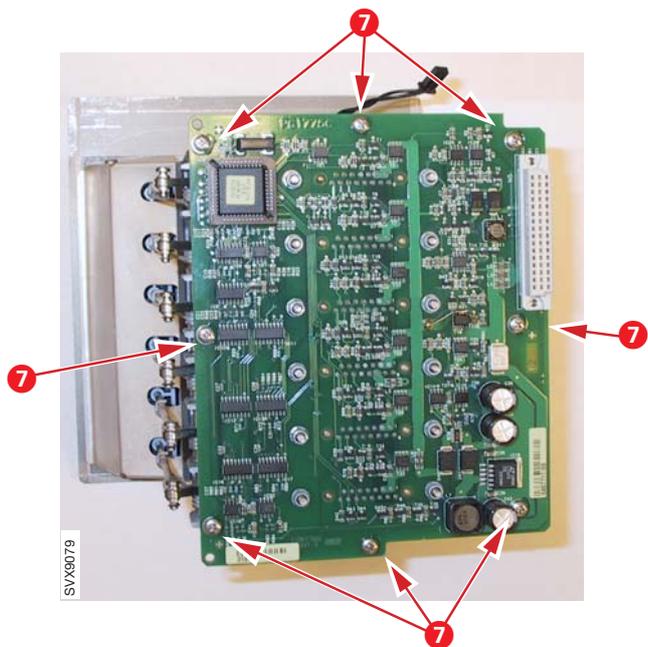
4



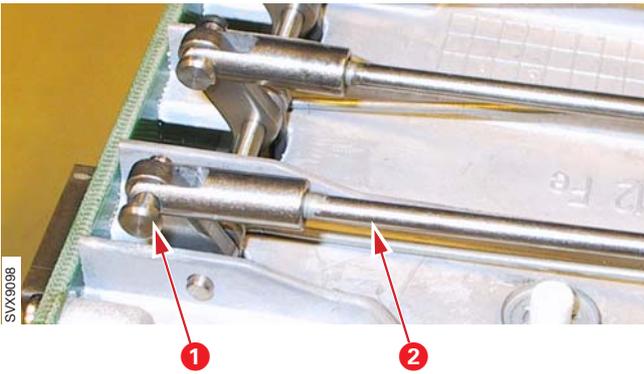
Module unit including PC 1775 Plug-and-play back-plane

- Remove the Patient Unit front cover.
- Remove the AC/DC Converter.
- Disconnect the nebulizer cable connector (1).
- Remove the screw (2).
- Remove the screws (3).
- Disconnect the Module unit/PC 1775 from PC 1770 Main back-plane at the connector (4).
- Carefully lift out the Module unit (5).

Note: When assembling the unit, make sure that the spacer (6) is in position with its flat side facing down. The spacer, designed as a wedge, should be pushed inwards before the screws (3) are tightened.

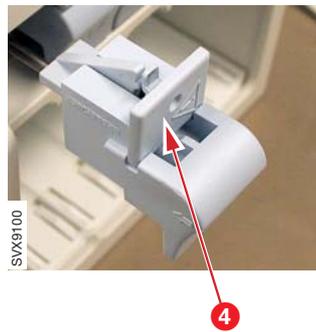
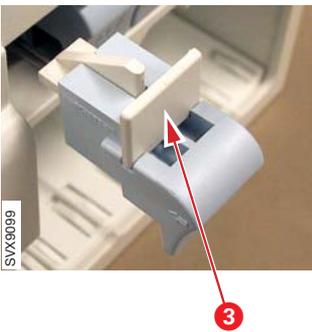


PC 1775 Plug-and-play back-plane is mounted on the Module unit with the screws (7).



Battery module locking device

- Lift off the Module unit to make the module locking devices accessible.
- Carefully release and pull out the pin (1).
- Pull out the rod (2).



- Replace the old white locking device (3) with the new blue (4).

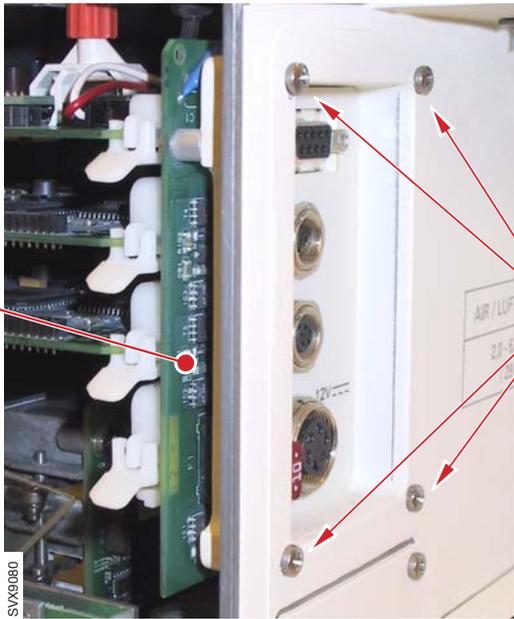


- Place the rod and the locking device in correct position. A tool. e.g. a hexagon wrench, is required.



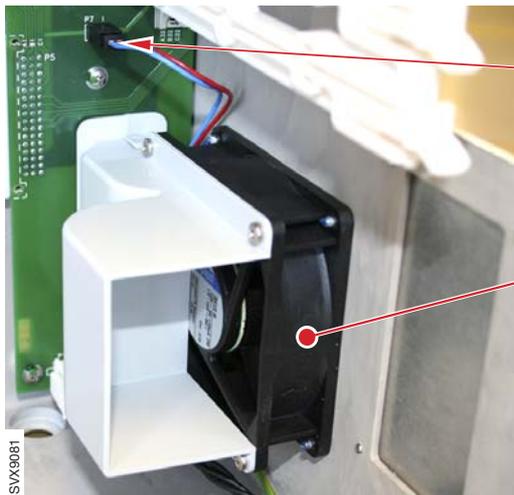
- Mount and secure the pin (1).
- Repeat the installation on all locking devices to be replaced.

4



PC 1778 DC/DC & Standard connectors

- Remove the Patient Unit front cover.
- Remove the screws (1).
- Carefully pull out PC 1778 (2).

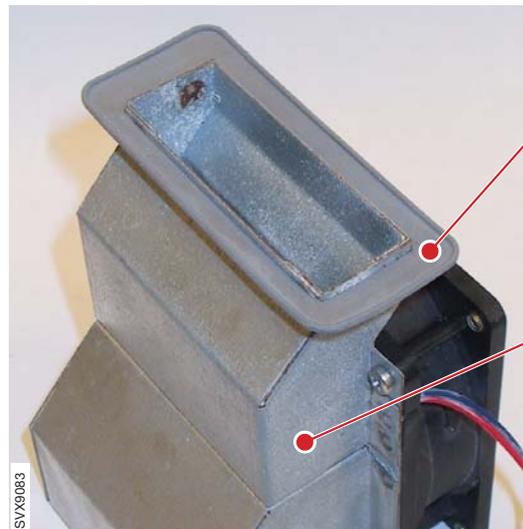
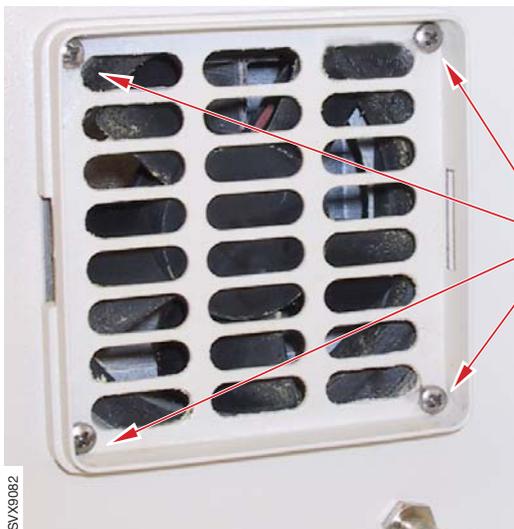


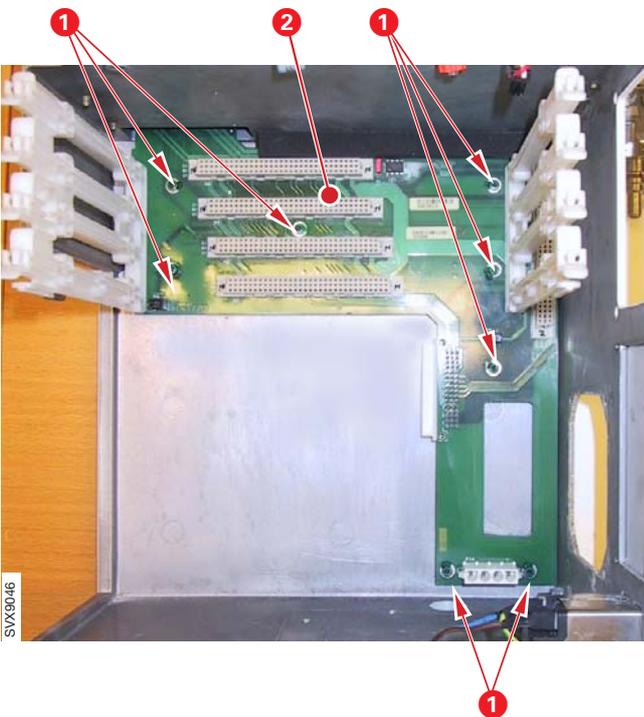
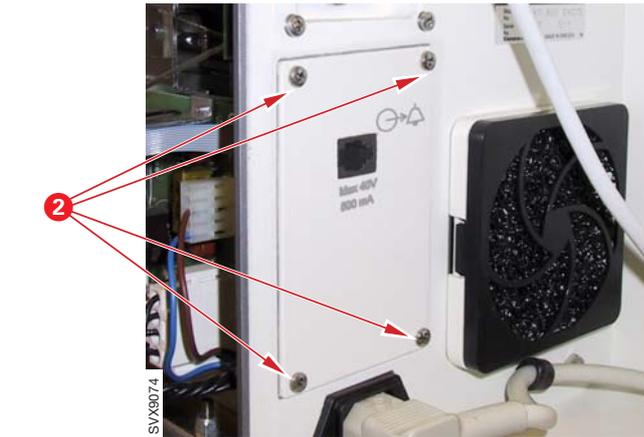
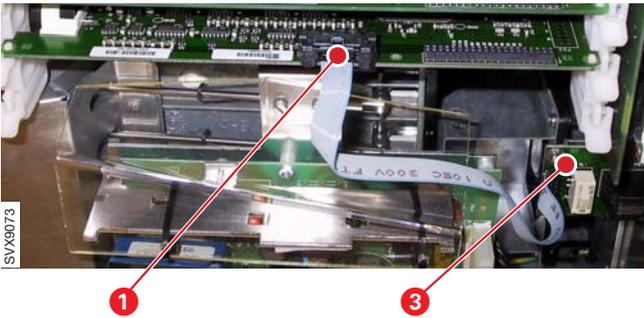
Internal fan

- Remove the AC/DC Converter.
- Remove PC 1789 Remote alarm connector if mounted.
- Disconnect the fan cable connector (1).
- Remove the screws (2).
- Carefully lift out the Internal fan (3).

Note 1: When assembling units with metal air duct (4), make sure that the rubber seal (5) is mounted as shown in the illustration.

Note 2: An arrow on the fan housing indicates the air flow direction. When mounting the fan, make sure that the cooling air flow is directed into the unit.





PC 1789 Remote alarm connector

PC 1789 Remote alarm connector is part of the optional Alarm output connector.

- Disconnect the cable (1).
- Remove the screws (2).
- Carefully lift out PC 1789 (3).

4

PC 1770 Main back-plane

- Remove PC 1780 Pneumatic back-plane (inside the Inspiratory section).
- Remove:
 - PC 1772 Monitoring
 - PC 1771 Control
 - PC 1784 Expiratory channel.
- Remove the AC/DC Converter.
- Remove the Module unit.
- Remove PC 1778 DC/DC & Standard connectors.
- Remove PC 1789 Remote alarm connector if mounted.
- Remove the Internal fan.
- Remove the screws (1).
- Carefully lift out PC 1770 (2).

Note: The ventilators System ID, configuration, operating time, etc, is stored in an EEPROM on PC 1770 Main back-plane (2). Thus, when replacing PC 1770, a spare part that is factory programmed for the concerned ventilator must be used. For further information refer to chapter 'Description of functions'.

4



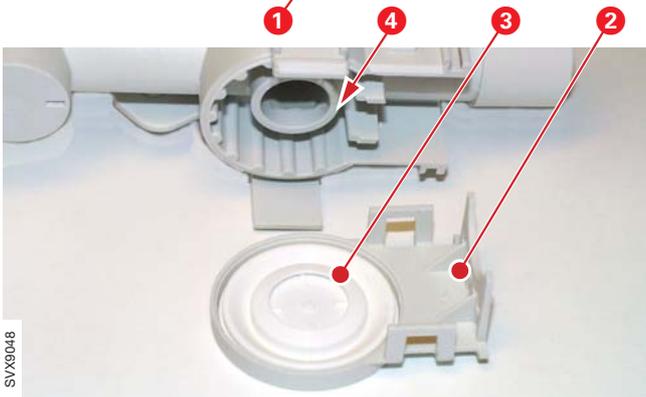
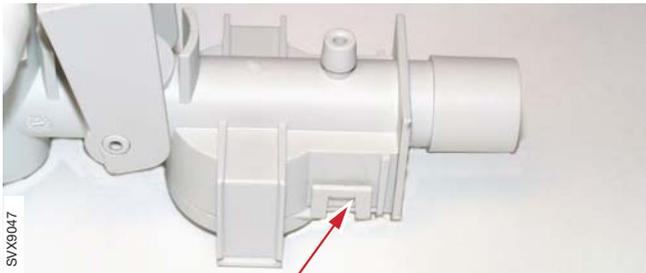
Inspiratory channel

Removal of the inspiratory channel, as well as removal of O₂ Sensor and O₂ cell/filter, is described in the User's Manual.

Safety valve membrane

To remove the safety valve membrane:

- Remove the inspiratory channel.
- Release the latches (1), one on each side of the safety valve housing, and lift off the membrane holder (2).
- The membrane (3) and the valve seat (4) are now accessible, e.g. for inspection and cleaning.

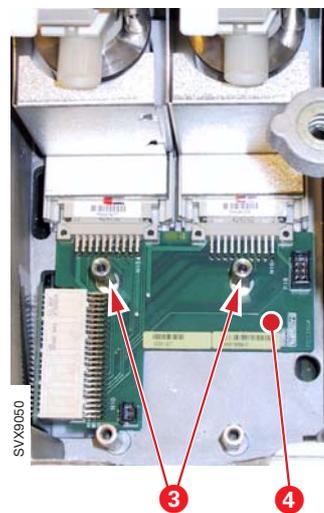
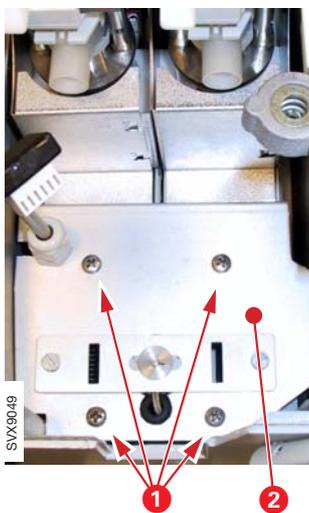


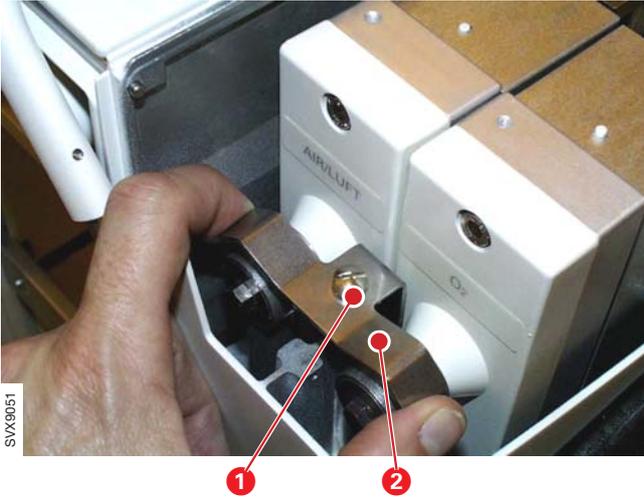
PC 1780 Pneumatic back-plane

To remove PC 1780:

- Remove the inspiratory channel including filter for the inspiratory pressure transducer.
- Remove the screws (1).
- Carefully lift the mounting plate (2) and disconnect the O₂ Sensor/cell connector and the safety valve pull magnet connector from PC 1780.
- Lift off the mounting plate (2). The safety valve pull magnet is mounted on this plate.
- Pull out the gas modules to disconnect them from PC 1780.
- Remove the threaded studs (3).
- Disconnect and lift off PC 1780 (4).

Note: When assembling, the mounting plate (2) must be adjusted to correspond with the inspiratory channel latches.

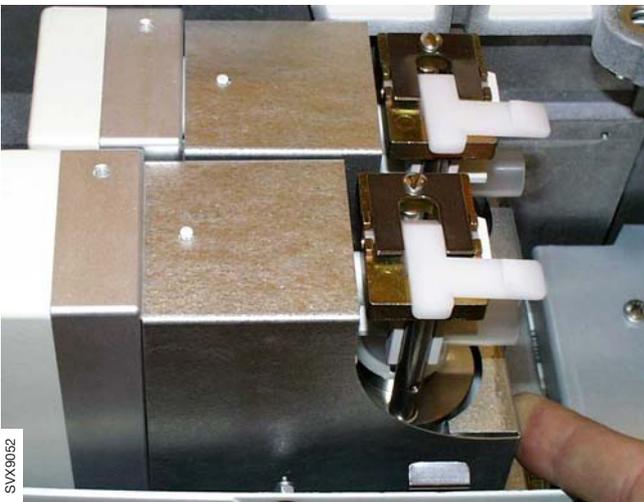




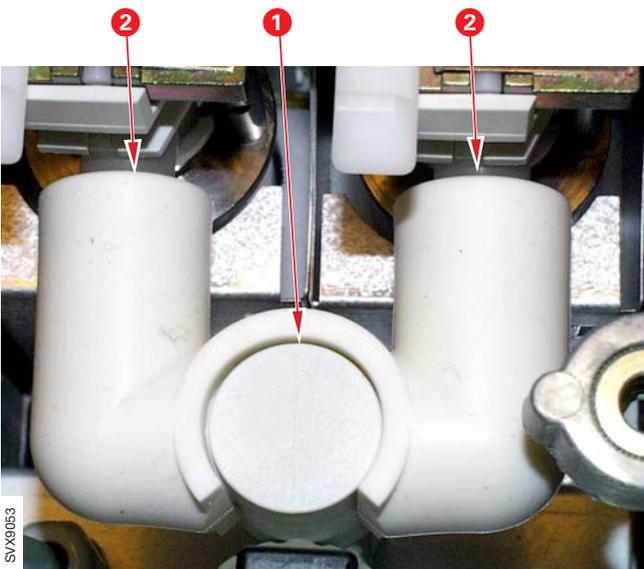
Gas modules

To remove the gas modules:

- Remove the inspiratory section cover.
- Loosen the screw (1).
- Lift off the gas module bracket (2).



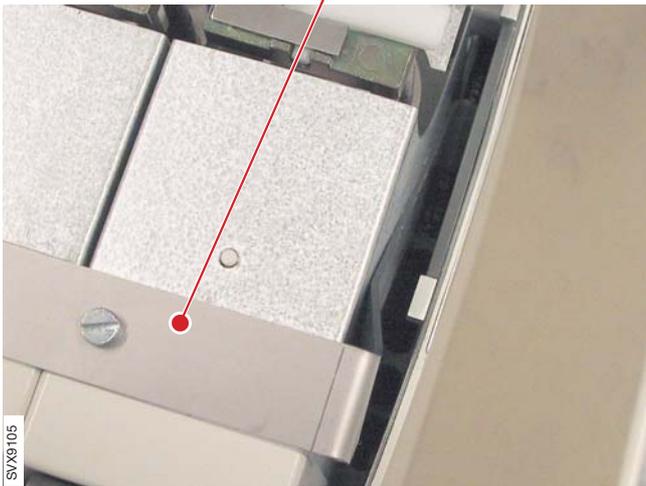
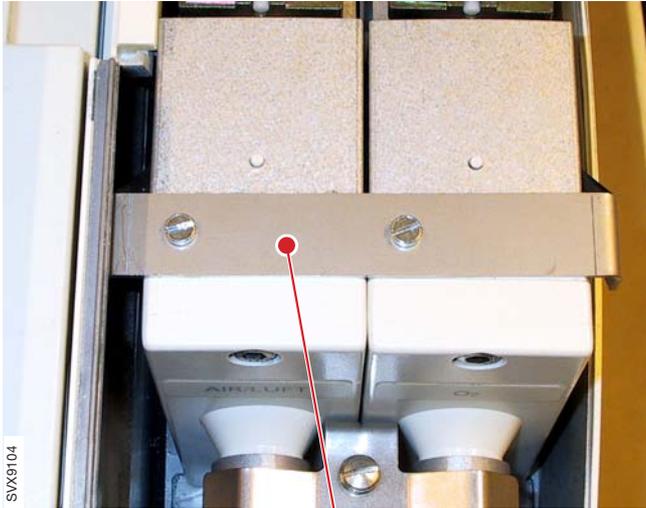
- Pull out and lift off both gas modules.



Note 1: When assembling, make sure that the connector muff properly seals around the inspiratory pipe (1). The connector muff must not be pushed too far onto the nozzle units (2).

Note 2: The gas modules used in SERVO-i are factory adjusted for this purpose. When replacing gas modules, make sure to use only SERVO-i gas modules. Similar gas modules intended for the SERVO VENTILATOR 300/300A or KION/KION-i Systems must not be used.

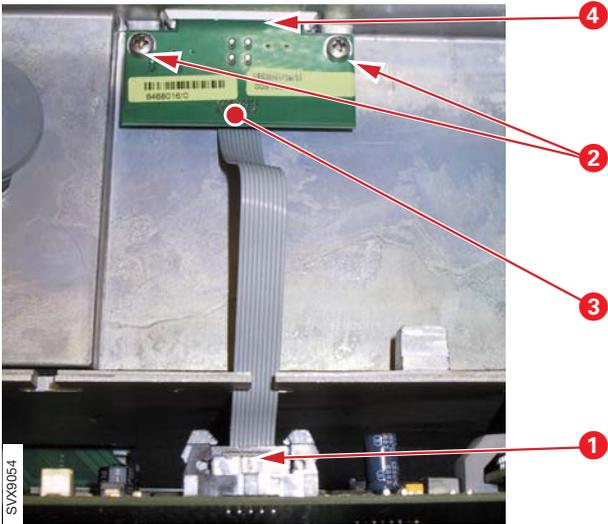
4



Gas module stabilizing bracket

The Gas module stabilizing bracket is included in the SERVO-i Interhospital Transport Option Kit.

- Remove the upper cover on the inspiratory section to make the gas modules available.
- Place the stabilization bracket (1) in position on the gas modules. Mount the bracket with its two screws.
The bracket will fill out the space between the gas modules and the side walls. This will reduce gas module vibrations and secure the modules electrical connection.

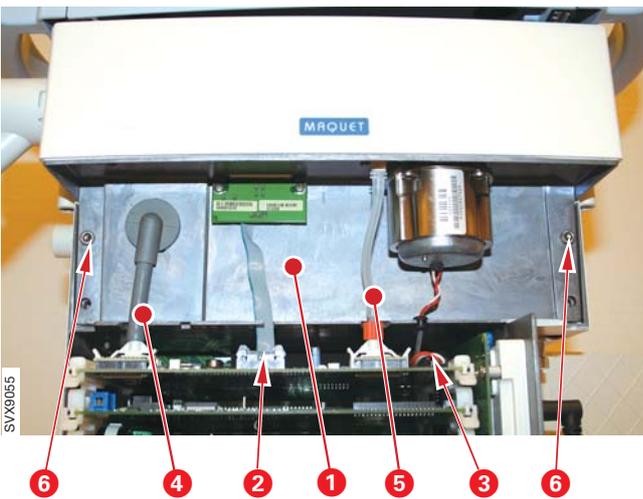


PC 1785 Expiratory channel connector

To remove PC 1785:

- Remove the Patient Unit front cover.
- Disconnect the PC 1785 cable connector (1).
- Remove the screws (2).
- Pull down and lift off PC 1785 (3).

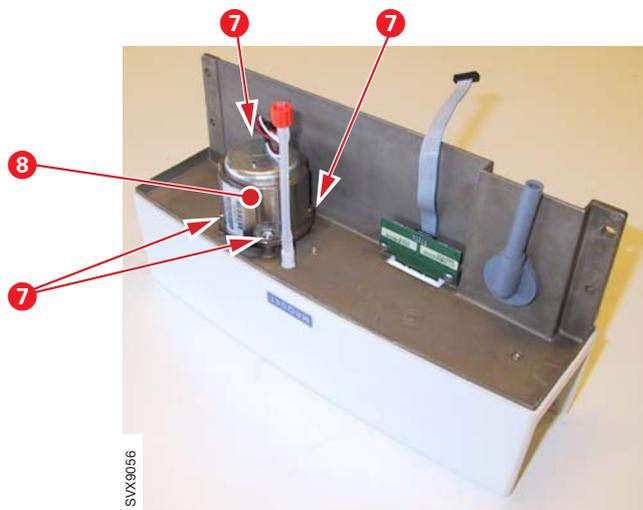
Note: When assembling, make sure that the rubber seal (4) is correctly seated around PC 1785.



Expiratory valve coil

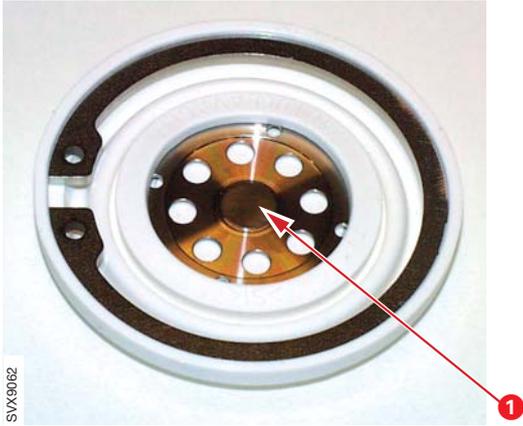
To remove the expiratory valve coil:

- Remove the Patient Unit front cover.
- Disconnect the connectors (2 and 3) from PC 1784.
- Disconnect the tubes (4 and 5) from PC 1784.
- Disconnect the inspiratory pressure tube from the inspiratory pipe inside the inspiratory section (not visible in this illustration).
- Remove the two screws (6).
- Lift off the cassette compartment (1).



- Remove the screws (7).
- Lift off the expiratory valve coil (8).

It is very important for the function of the expiratory valve that the valve membrane is removed and mounted correctly as described below.



Expiratory cassette membrane

The expiratory cassette is a complete unit and must not be disassembled. The only part that can be replaced is the valve membrane.

Operating capacity for the membrane is estimated to 10.000.000 breathing cycles. When this limit is passed or if the membrane for some reason has become defective, it must be replaced.

Remaining operating capacity (in %) for the membrane can be shown in the Status window. Select Status / Exp. cassette to check 'Remaining membrane capacity'. The operating capacity meter must be reset after replacement of the membrane.

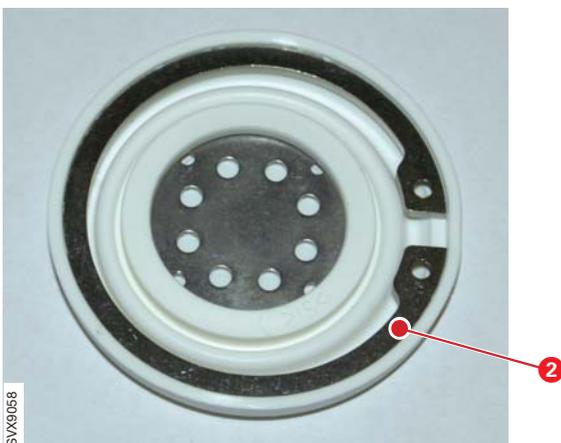
Note: If the metal washer has been separated from the membrane, it is important that the washer is correctly mounted.

- Washers of old version have a raised hub (1) that must be facing outwards as shown in the adjacent illustration.
- Washers of new version do not have this raised hub and can be mounted in both directions.



To remove the valve membrane from the cassette:

- Carefully remove the membrane including retaining ring using a suitable retaining ring pliers.



To mount the valve membrane into the cassette:

- Place the retaining ring (2) correctly into the membrane.

It is very important that the valve membrane and the membrane seat in the cassette is clean. Dirt particles can create leakage in the cassette.



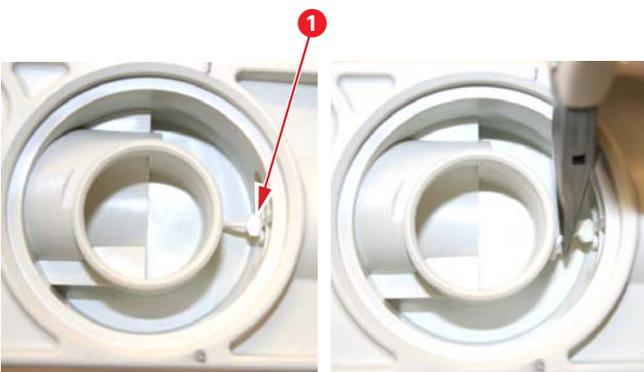
- Place the membrane onto the cassette as shown in the illustration.



- Squeeze the retaining ring pliers and carefully press the membrane in place into the cassette as shown in the illustration.



- Carefully release and remove the pliers.
- Check that the membrane is not deformed by the retaining ring. If necessary, remove the membrane and redo the complete mounting procedure.
- Mount the expiratory cassette onto the Patient Unit.
- Reset the operating capacity meter after replacement of the membrane. To access the reset button, select Menu / Biomed / Service.



Expiratory one-way valve

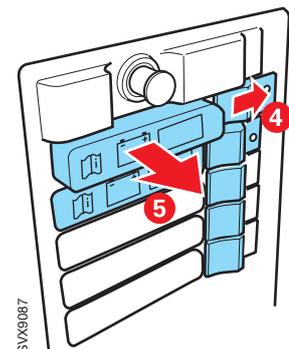
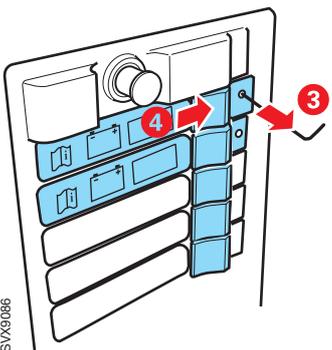
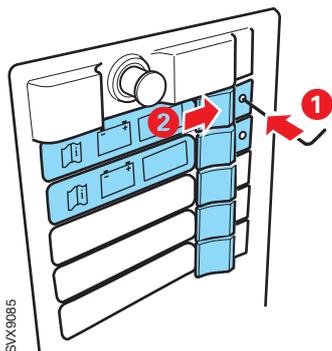
To remove the expiratory one-way valve:

- Remove the Expiratory cassette membrane.
- Cut the one-way valves rubber lock (1) and make sure to remove all valve parts.

To mount the expiratory one-way valve:

- Using a pair of pliers, pull the one-way valves rubber lock (1) through its mounting hole in the cassette. Make sure that the rubber lock is correctly seated.
- Mount the Expiratory cassette membrane, refer to instructions above.

4



Fixed Battery module

If any slot in the Module unit is equipped with a locking device, a tool and two-hand operation is required to remove the Battery module. To release the fixed Battery module:

1. Push a suitable tool, e.g. a small hexagonal wrench or a screwdriver, through the hole as shown in the illustration.
2. At the same time, push the release button to the right.
3. Remove the tool.
4. Continue to push the release button until the Battery module snaps out.
5. Pull out the Battery module.

This locking device was previously not included in the Module unit. To retrofit older units, the locking device is available as spare part.

Control cable

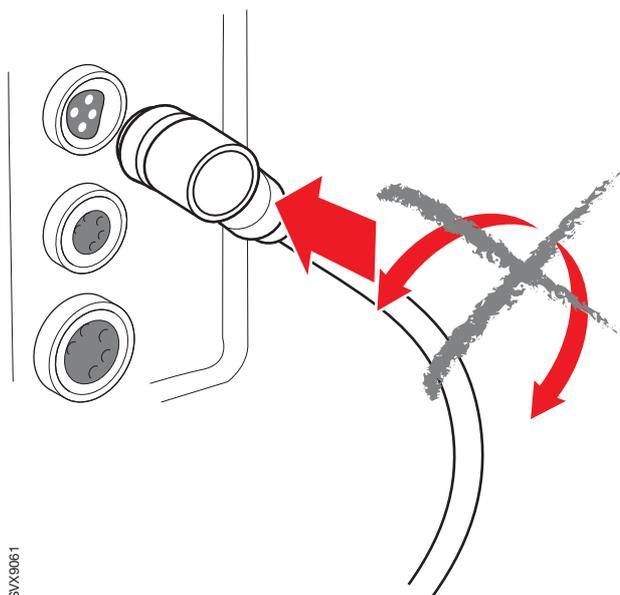
The Control cable connectors must be connected carefully to avoid damages on the connector pins.

- Carefully find the correct position; the connector pins and the guides in the connectors must correspond. Do not turn the connector while inserting!
- When correct position is found, insert the connector.
- Secure the connector with its locking ring.

The illustration shows the Patient Unit connector, but the procedure for the User Interface connector is the same.

Note: The Control cable must only be connected or disconnected when the ventilator is switched Off.

On MR Environment approved units, two ferrite blocks are mounted on the Control cable.



Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.



Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



5. Service procedures

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- Using the Menu and Biomed key 5 - 4
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 - Biomed 5 - 4
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 - Starting the Manual leakage check 5 - 6
 - Test case 1 – Test tube 5 - 6
 - Test case 2 – Expiratory channel 5 - 7
 - Test case 3 – Inspiratory channel 5 - 8
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 - General 5 - 9
 - Software information 5 - 9
 - Software delivery 5 - 9
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- Field Service System 5 - 10
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 - Field Service System functions 5 - 10



The life span for the Battery module is calculated to two and a half year from manufacturing date. Normal time for logistics and storage are included in this calculation. The calculation corresponds thus to an estimated operational time of two years. Manufacturing date (year-week) is printed on the battery label.

To guarantee safe battery backup, always use at least two batteries.

Battery modules

System SW version V2.01.00 (or higher) includes an improved monitoring of the battery status. Select 'Status / Batteries' on the User Interface to check battery status. Refer to the illustrations below.

On ventilators with this improved battery monitoring, the batteries condition and capacity are verified during the Pre-use check and also continuously during operation of the unit. No further functions checks of the batteries are required.

With this improved battery monitoring, the Battery status window shows:

- Usable backup time. Calculated as the sum of the estimated backup time for the connected Battery modules reduced with 10 minutes as an extra safety feature.
- Slot number.
- Battery module S/N.
- Charge indicator for each battery, where:
 - 0 boxes filled = < 10% relative charge
 - 1 box filled = 10–25% relative charge
 - 2 boxes filled = 26–50% relative charge
 - 3 boxes filled = 51–75% relative charge
 - 4 boxes filled = 76–100% relative charge

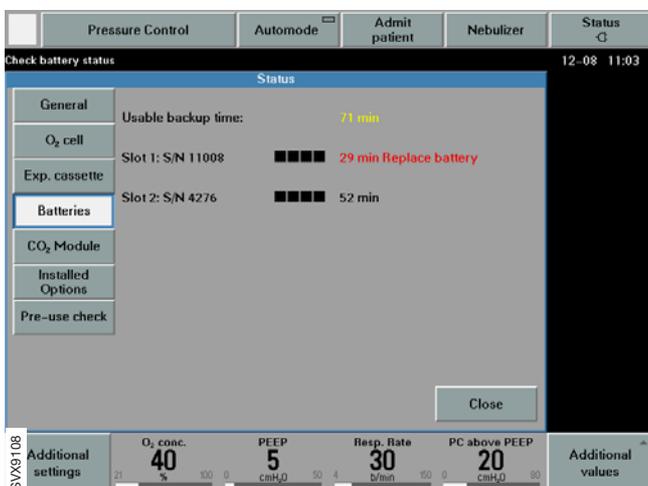
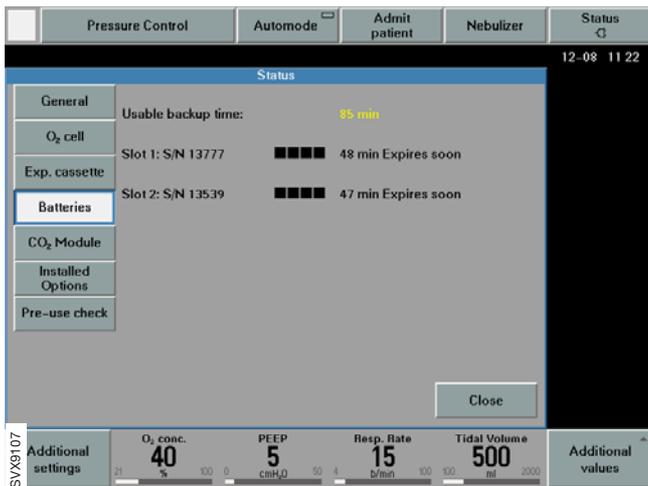
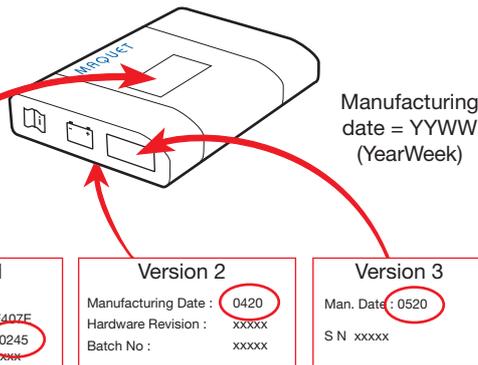
Recharge time for a discharged battery is approx. 3 hours/battery. If a battery is fully discharged, e.g. due to long storage time, it may require up to 12 hours charging time.

With the charge status indicator on the User Interface, the four green LEDs on the Battery module are no longer required and will be removed from the modules.

- Remaining operating time in minutes for each battery.

Furthermore, an activity instruction, displayed directly next to the operating time, may show:

- Expires soon. Message activated if expiry date will be reached within 60 days.
- Replace battery. The battery must be replaced and discarded. Message activated if:
 - The batteries expiry date is passed and its life span is exceeded. Note: Due to the age of the battery, the calculated backup time may in this case not be reliable. Even if the battery indicates a significant backup time, the battery must be replaced.
 - or
 - The batteries operational capacity is too poor for continued usage, caused e.g. by the chemical process in an aging battery.



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Replacing the lithium batteries on PC 1771 and PC 1772

The lithium batteries must be replaced after 5 years. A Technical error message will appear on the screen if the battery voltage level is too low.

Always replace both batteries at the same time to keep the same replacement date for both batteries.

Preparations

- Set the On/Off switch on the control unit to **Off**.
- Disconnect the mains power cable.
- Disconnect the gas supplies (wall and/or cylinder).
- Remove patient tubing.

Replacing the lithium battery

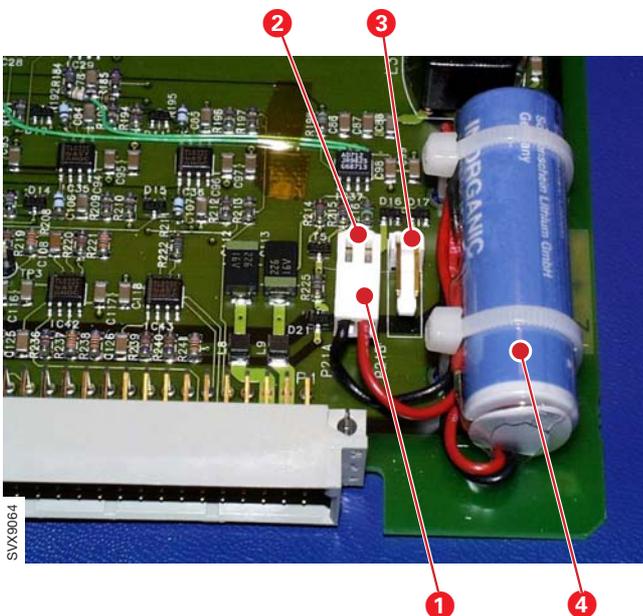
- The lithium batteries are mounted on ESD sensitive PC boards. Refer to chapter 'Disassembling and assembling', section 'Handling PC boards' for further information regarding ESD sensitive components.
- Remove the Patient Unit front cover. Refer to chapter 'Disassembling and assembling'.
- Carefully pull out PC 1771 and PC 1772.

Note: Do not remove the cable connector (1). Information stored in the PC board memory will be erased if the connector is removed:

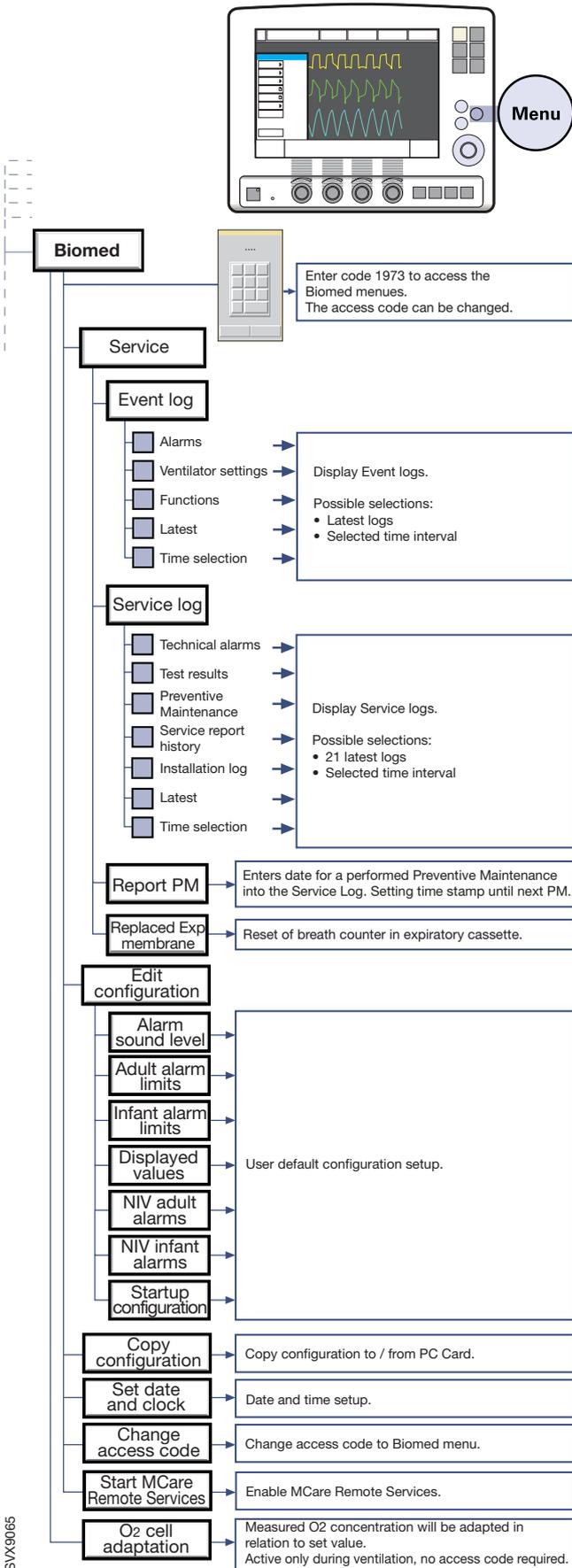
- If the battery on PC 1771 is disconnected; user default configurations made via the Field Service System (FSS) and Pre-use check results including transducer calibrations will be erased.
- If the battery on PC 1772 is disconnected; all trends, all logs and Pre-use check results including transducer calibrations will be erased.

- There are two equal battery connectors (2 and 3) on the PC boards. Connect the new battery to the un-used connector. The memory functions are now secured by the new battery.
- Cut the cable ties holding the old battery (4) to the PC board.
- Disconnect and remove the old battery.
- Mount the new battery onto the PC board using new cable ties as shown in the illustration.
- Insert the PC board into the correct PC-board slot and reassemble the Patient Unit.

After any maintenance or service of the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual'.



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Using the Menu and Biomed key

The 'Menu' and 'Biomed' functions are useful tools during service.

The adjacent flowchart shows the 'Biomed' functions in System version V4.0. A complete set of flowcharts showing all 'Keys' and 'Screen touch pad' functions can be found in the 'SERVO-i Ventilator System – User's Manual'.

Menu

Pressing the fixed key 'Menu' will open the 'Menu window' on the User Interface.

The 'Menu' is active in Standby and during ventilation mode, but the available submenus differs.

Possible selections in the 'Menu' window are:

- Alarm
- Review
- Options
- Compensate
- Copy
- Biomed
- Panel lock
- Change patient category (only during ventilation).

Biomed

Submenu 'O₂ cell adaptation' is active only during ventilation modes in units with O₂ cell. No access code is required.

All other 'Biomed' submenus are available only during Standby and requires an access code. The default code is **1973**, but the code can be changed in the Biomed menu.

Service

Available only in Standby mode.

Event Log:

Displays Event logs. Useful during troubleshooting.

Service Log:

Displays Service logs. Useful during troubleshooting.

Report PM:

This button must be pressed when a Preventive Maintenance has been performed. This will reset the timer that indicates operating hours until next Preventive Maintenance. Default value is 5,000 hours. In the Report PM submenu, it is possible to enter a new value, e.g. if the time stamp was erased during a SW installation.

Replaced Exp membrane:

This button must be pressed when the Expiratory cassette membrane has been replaced. This will reset the operating capacity meter (breath counter) in the expiratory cassette.

Edit configuration

Available only in Standby mode.

Alarm sound level

Default alarm sound level can be changed in this window.

Adult alarm limits and Infant alarm limits

Default invasive alarm limits can be changed in this window:

- Pressure – Upper alarm limit
- Minute Volume – Lower and Upper alarm limit
- Respiratory Rate – Lower and Upper alarm limit
- End Exp. Pressure – Lower and Upper alarm limit
- End Tidal CO₂ – Lower and Upper alarm limit
- Apnea time – Alarm limit.

Default configuration regarding 'General' and 'Units' cannot be changed in this window. Access to the Field Service System (FSS) is required.

Displayed values

The Measured value boxes on the User Interface shows different parameters. Some of these parameters are fixed and some are selectable in this window.

NIV adult alarms and NIV infant alarms

Default NIV alarms can be changed in this window:

- Pressure – Upper alarm limit
- Minute Volume – Lower and Upper alarm limit
- Respiratory Rate – Lower and Upper alarm limit
- End Exp. Pressure – Lower and Upper alarm limit
- CPAP – Lower and Upper alarm limit (infant alarm)
- End Tidal CO₂ – Lower and Upper alarm limit
- Apnea time – Alarm limit (infant alarm).

The alarms listed above, except Pressure alarm and Apnea time alarm, can be permanently silenced in this window.

Default configuration regarding 'General' and 'Units' cannot be changed in this window. Access to the Field Service System (FSS) is required.

Startup configuration

Requires Software Version 3. Startup configuration can be changed in this window:

- Patient range
- Type of ventilation
- Volume setting
- Breath Cycle setting
- Pre/post oxygenation conc. above set O₂ conc
- Option to deactivate backup ventilation.

Copy configuration

Available only in Standby mode.

Default user configuration can be copied to / from a PC Card.

Default configuration regarding 'General', 'Units' and 'Alarm limits' will be copied.

Useful when applying the same user configuration on a number of units.

Set date and clock

Available only in Standby mode.

Date and time setting can be changed in this window.

Change access code

Available only in Standby mode.

Access code to the 'Biomed' menu can be changed in this window.

Start MCare Remote Services

Available only in Standby mode.

Will enable MCare Remote Services.

Refer to separate MCare Remote Services documentation for further information.

O₂ cell adaptation

Available only during ventilation in units with O₂ cell. No access code required.

Adjustment of the O₂ concentration reading.

Refer to the 'SERVO-i Ventilator System – User's Manual', for further information.

Manual leakage check

General

When a leakage is detected in the internal leakage test, the Pre-use check will stop and display either 'Leakage' or 'Excessive leakage'. To locate the leakage, the three leakage tests described below can be used.

The check requires:

- Leakage detector, P/N 65 03 721
- Calibration manometer, P/N 61 03 527

Parts tested during the check

Test case 1 – Test tube:

- Test tube

Test case 2 – Expiratory channel:

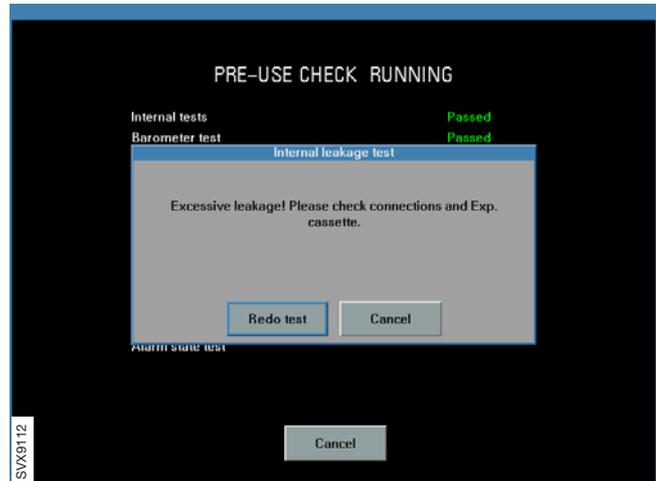
- Expiratory inlet incl. moisture trap with O-ring
- Expiratory cassette
- Expiratory valve membrane
- Expiratory pressure transducer tube
- Expiratory pressure transducer
- Expiratory valve coil.

Test case 3 – Inspiratory channel:

- Nozzle units in gas modules
- Silicone connector muff between gas modules and inspiratory pipe.
- Inspiratory pipe
- O₂ cell bacteria filter seal
- Safety valve membrane
- Inspiratory pressure silicone tube
- Inspiratory pressure bacteria filter
- Inspiratory bacteria filter holder incl. tube (grey)
- Inspiratory pressure transducer.

Starting the Manual leakage check

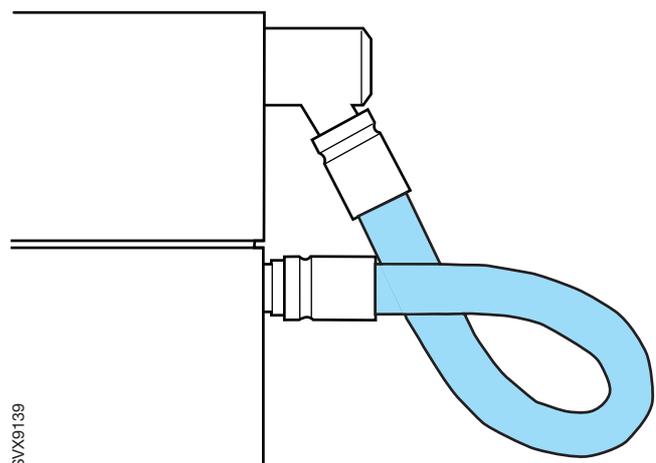
Start the manual leakage check when the Pre-use check has stopped and displayed either 'Leakage' or 'Excessive leakage'. Do not cancel the Pre-use check, the 'Redo test' function will be used during the manual leakage check.



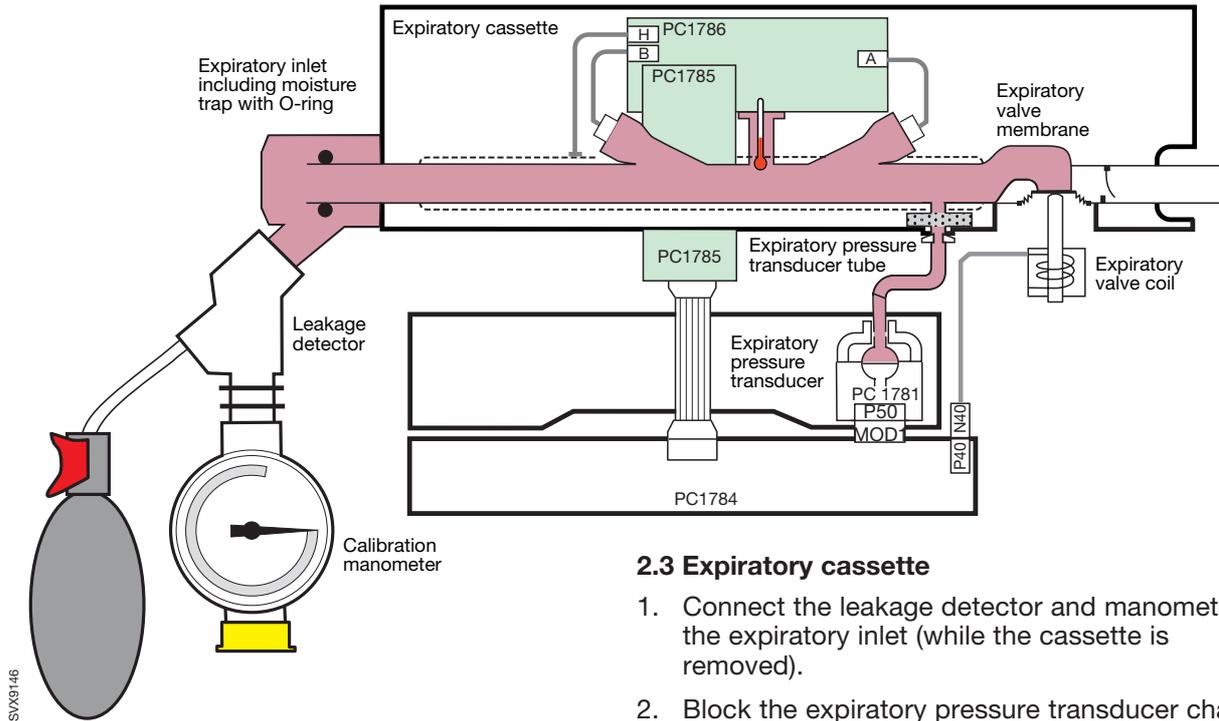
Test case 1 – Test tube

1. Check the blue test tube for leakage. Replace if required.
2. Reconnect the blue test tube properly.
3. Select 'Redo test'.

If the leakage remains, continue with Test case 2.



Test case 2 – Expiratory channel



2.1 Expiratory channel

1. Connect leakage detector and manometer at expiratory inlet.
2. Select 'Redo test'.
3. When the expiratory valve closes, pressurize to approx. 80 cmH₂O. This must be done quickly because the expiratory valve coil is closed only for 2-3 seconds. A pressure drop indicates a leakage.

If a leakage is detected in 2.1 Expiratory channel, continue with 2.2 Expiratory valve coil. If not, go to Test case 3.

2.2 Expiratory valve coil

1. Remove the expiratory cassette.
2. Select 'Redo test'.
3. Make sure the expiratory valve coil axis is activated (pushed up).

If the axis is activated, continue with 2.3 Expiratory cassette.

If not, check/replace as follows (one at a time):

- Check the expiratory valve coil including cable and connector.
- Replace PC 1784 Expiratory Channel.
- Replace PC 1771 Control.

2.3 Expiratory cassette

1. Connect the leakage detector and manometer to the expiratory inlet (while the cassette is removed).
2. Block the expiratory pressure transducer channel hole on the cassette and close the expiratory valve by hand, see illustration below.

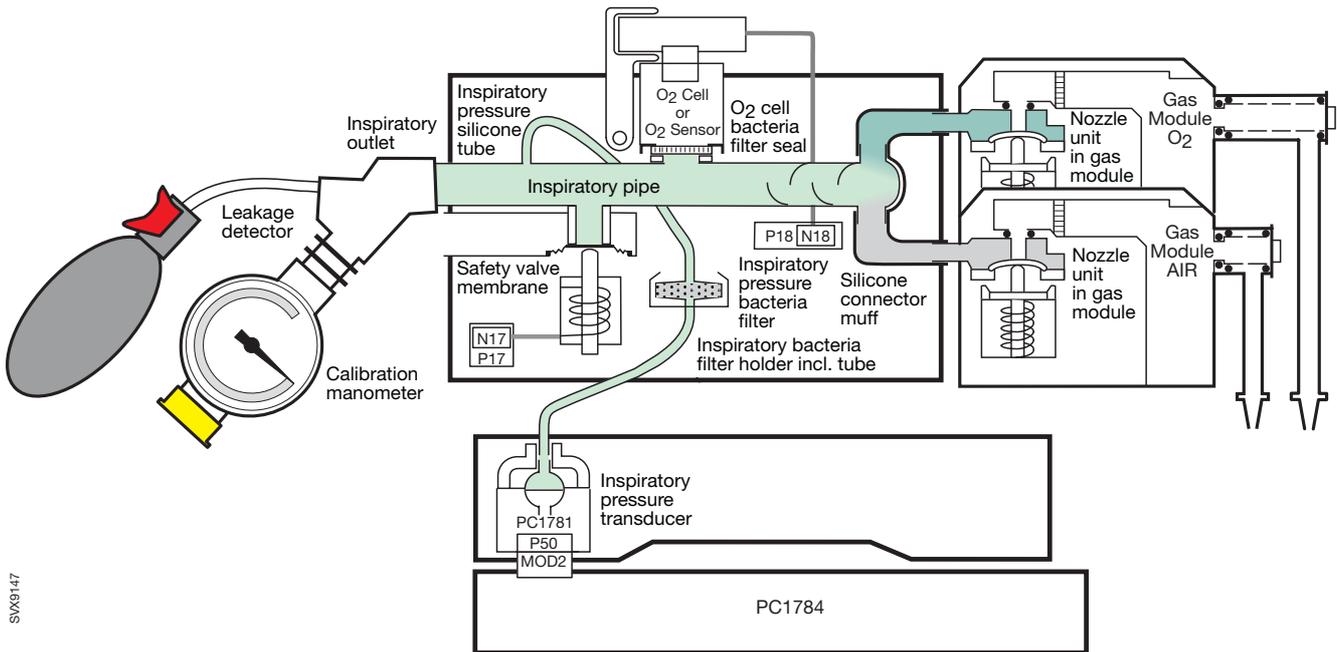


3. Pressurize to approx. 80 cmH₂O. If a leakage is detected check/replace the following parts (one at a time):
 - Expiratory inlet incl. moisture trap with O-ring.
 - Expiratory valve membrane. The membrane may not close properly due to cleaning residues on the membranes sealing surface and/or on the corresponding sealing surface in the cassette.
 - Expiratory cassette.

2.4 Expiratory pressure transducer and tube

1. If a leakage is detected in the Expiratory channel but still remains after performed tests 2.2–2.3, check the Expiratory pressure transducer and Expiratory pressure transducer tube.

Test case 3 – Inspiratory channel



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Test case 3

1. Connect the leakage detector and manometer to the inspiratory outlet.
2. Pressurize to approx. 80 cmH₂O. A pressure drop indicates a leakage. Check/replace the following parts:
 - Silicone connector muff.
 - Inspiratory pipe.
 - O₂ cell bacteria filter seal.
 - Safety valve membrane.
 - Inspiratory pressure silicone tube.
 - Inspiratory pressure bacteria filter.
3. Pressurize as described in step 2. If the leakage remains, check/replace:
 - Nozzle units in the gas modules.
4. Pressurize as described in step 2. If the leakage remains, check/replace:
 - Inspiratory bacteria filter holder incl. tube.
 - Inspiratory pressure transducer.

Completing the Manual leakage check

1. Restore the unit including blue test tube.
2. Select 'Redo test' and make sure the test passes.

Software installation

General

- Before starting any SW Upgrade or Update, check:
 - Installed System SW version (see 'System SW version' in the Status / General window)
 - System SW version stored on the PC Card.

It is not recommended to install System SW with lower version number than already installed in the SERVO Ventilator System.
- If an Edi Module is part of the system, make sure that this module is connected during software installation. Software stored in the module will be checked/updated during the software installation.
- After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check' according to instructions in the 'SERVO-i Ventilator System – User's Manual'.

Software information

There are two different intentions for software installation:

SW Update

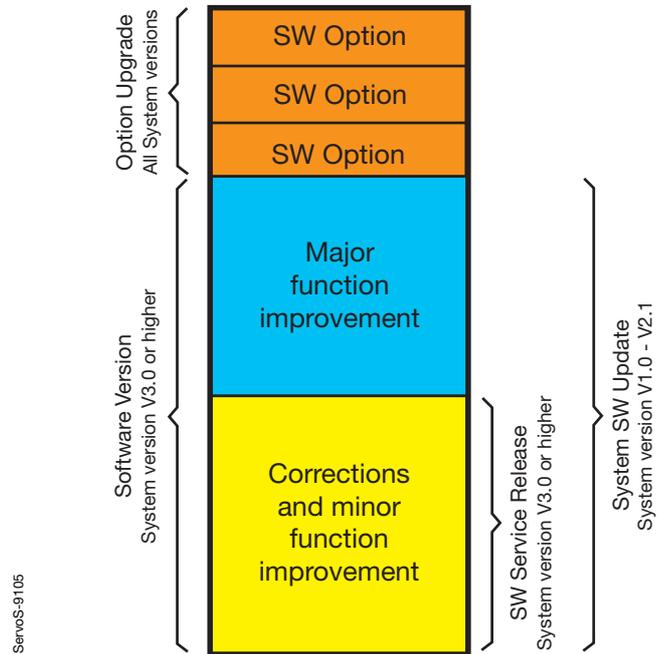
A SW Update will install a new System SW version in the SERVO Ventilator System. SW Updates are not dependent on the serial number of the ventilator and will not alter the installed SW Options.

SW Upgrade

A SW Upgrade will change the function of the SERVO Ventilator System. A SW Upgrade is individually created for each ventilator and can only be installed on this ventilator. S/N of the ventilator must be stated when ordering a SW Upgrade.

SW Upgrade

SW Update



Software delivery

SW Updates and SW Upgrades can be downloaded from the 'MCC SW Download' website or delivered via freight on a PC Card.

- SW Updates are not dependent on the S/N of the ventilator and can thus be installed on any unit.
- SW Upgrades are specific for each ventilator and can only be installed on this unit. SW Upgrades must thus be ordered and created in factory before they can be available on the website or delivered on a PC Card.

Software installation procedure

Further information regarding the different softwares and the software installation procedure can be found in the 'SERVO-i / SERVO-s Software – Installation Instructions'.

Field Service System

General

- The Field Service System (FSS) is a software provided to facilitate troubleshooting, service and maintenance of the SERVO Ventilator System.
- To access the Field Service System, a Service card (PC Card) and an access code must be used. The access code is unique for each Service card.
- The Service card is personal and must not be handed-over to anyone else.
- It is only possible to access the Field Service System with the ventilator in Standby mode.
- The Field Service System must not be activated with a patient connected the ventilator.

Field Service System functions

In the Field Service System, it is possible to:

- Display information regarding the ventilator including options and parts installed.
- Calibrate the internal barometer.
- Display service and event logs.
- Run complete or selected test sequences.
- Create and save service reports.
- Export selected logs to a PC Card.
- Create user default configurations.
- Disable the Preventive Maintenance notification.

Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.



Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



6. Troubleshooting

General	6 - 2
Pre-use check	6 - 3
Technical error codes and messages	6 - 11

Possible causes to malfunction not mentioned in the following troubleshooting guides are:

- The system has not been correctly assembled after cleaning, maintenance or service.
- Disconnection or bad connection in cable connectors, PC board connectors, and interconnection boards.
- Disconnected or defective gas tubes.

These possible causes to malfunction must always be considered during troubleshooting.

General

Before starting troubleshooting, try to eliminate all possibilities of operational errors. If the malfunction remains, use the troubleshooting guides below as well as the information in chapter 'Description of functions' to locate the faulty part. Perform actions step by step and check that the malfunction is eliminated.

When the fault is corrected, carry out a complete 'Pre-use check' as described in the 'SERVO-i Ventilator System – User's Manual'.

The troubleshooting guides below are focused only on technical problems. Information about clinical related problems can be found in the 'SERVO-i Ventilator System – User's Manual'.

For functionality enhancement, the latest released System SW version is always recommended.

The Information in this chapter applies to System version V4.0 (or higher).

Pre-use check

The SERVO-i demands the user to start the automatic Pre-use check at every startup of the unit. It is also possible to select the Pre-use check via the Standby menu.

The 'SERVO-i Ventilator System – User's Manual' describes how to perform this Pre-use check. The Pre-use check-description on the following pages gives more detailed information about the Pre-use check. This information can be used e.g. during troubleshooting of the unit.

Some of the recommended actions described below refer to the Field Service System (FSS). The Service card is required to access the FSS. Troubleshooting can of course be performed without access to the FSS, but for some of the recommended actions, the FSS will make troubleshooting faster and easier.

Check if the fault remains after each performed service action. Re-run the complete Pre-use check or run the concerned test using the FSS.

Via the standby menu it is possible to perform a separate Patient circuit test to evaluate circuit leakage and measure circuit compliance. This separate test does not replace the complete pre-use check

* Text within brackets refers to the tested subsystem; BRE = Breathing, MON = Monitoring, PAN = Panel.

Test	Test description *	Recommended action if the test fails
During system start-up.	Internal technical tests: <ul style="list-style-type: none"> • SW check • Reading EEPROM • Checksum EEPROM • Panel button stuck test • Audio test. (BRE + MON + PAN)	<ol style="list-style-type: none"> 1. Restart the unit. Do not touch the User Interface during system start-up. Interfering with the knobs, keys, touch screen, loudspeaker grid, etc, may affect the internal technical tests. 2. Reinstall the System SW.

Start Pre-use check

Internal tests	Audio test. (MON + PAN)	If possible, check the 'Test results'-log in the 'More detailed' mode (FSS). If the audio test failed:
	Alarm output connector test. Performed only if this option is installed. (MON)	<ol style="list-style-type: none"> 1. Make sure that the Patient Unit main cover and the User Interface rear cover are correctly mounted. Otherwise the audio tests may fail. 2. Check in the Test results-log (FSS) if it was the Panel test or the Monitoring test that failed: <ul style="list-style-type: none"> • If the Monitoring test failed: Replace PC 1772 Monitoring. • If the Panel test failed: Replace the loudspeaker or PC 1777 Panel.
	Power failure test. (MON)	

Test	Test description *	Recommended action if the test fails
Internal tests (continued)		If the Alarm output connector test failed: <ol style="list-style-type: none"> 1. Replace PC 1789 Remote alarm connector. 2. Replace PC 1772 Monitoring If the power test failed: <ol style="list-style-type: none"> 1. Replace PC 1772 Monitoring.
Barometer test	Checks that the barometric pressure measured by the internal barometer is within 630–1080 hPa. Checks that the measured barometric pressure values differs less than 8 hPa between BRE and MON. (BRE + MON)	Check the Barometric pressure value in the Status window: If that value is within 630–1080 hPa: <ol style="list-style-type: none"> 1. Replace PC 1771 Control 2. Replace PC 1772 Monitoring 3. Replace PC 1784 Expiratory channel 4. Replace the gas modules. Replace one gas module at a time. If that value is outside 630–1080 hPa: <ol style="list-style-type: none"> 1. Replace PC 1772 Monitoring.
Gas supply test	The test will start with a 14 s gas flush for Gas type detection: <ol style="list-style-type: none"> 1. If Air or Heliox is used. 2. That approved Heliox mixture is used. 3. That the Heliox option is enabled (if Heliox gas is detected). Checks that the gas supply pressures measured by the internal gas supply pressure transducers are within: <ol style="list-style-type: none"> 1. Air and O₂: 200–650 kPa (2.0–6.5 bar). 2. Heliox: 200–350 kPa (2.0–3.5 bar). Checks that the measured supply gas pressure values differs less than 20 mbar between MON and BRE. (BRE + MON)	If the Gas type detection fails: <ol style="list-style-type: none"> 1. Check that the connected gases are within specified range. 2. If Heliox is used, check that the Heliox option is installed. If the gas supply pressure test fails: <ol style="list-style-type: none"> 1. Check that the connected gas supply pressure is within the specified range. 2. Start the unit in a ventilation mode and check the alarms: <ul style="list-style-type: none"> • If an Air supply pressure-alarm is activated, replace the Gas module Air. Note: If Heliox is used: <ul style="list-style-type: none"> – Replace the Heliox adapter. – Replace the Gas module Air. • If an O₂ supply pressure-alarm is activated, replace the Gas module O₂. 3. Replace PC 1771 Control. 4. Replace PC 1772 Monitoring.

Test	Test description *	Recommended action if the test fails
Internal leakage test	<p>Checks the internal leakage, with test tube connected, using the inspiratory and expiratory pressure transducers.</p> <p>Checks that the leakage at 80 cm H₂O is max. 10 ml/min.</p> <p>Checks that the measured pressure values differs less than 5 cm H₂O between Insp. and Exp.</p> <p>(BRE)</p>	<p>The 'Manual leakage check', described in chapter 'Service procedures' can be used to locate the leakage.</p> <p>The 'Manual leakage check' is a complement to the recommended actions below.</p> <p>If message 'Leakage' or 'Excessive leakage' appears:</p> <ol style="list-style-type: none"> 1. Check that the test tube is correctly connected. 2. Check the expiratory cassette: <ul style="list-style-type: none"> • Check that the cassette is correctly seated in the cassette compartment. • If possible, replace the expiratory cassette and check if the new cassette is accepted by the Pre-use check. • If the new cassette was accepted by the Pre-use check, the fault was located to the cassette. To repair the old cassette, check that the expiratory valve membrane is clean and correctly seated in the cassette. Replace the membrane if required. 3. Check that the pressure transducer tubes/filters are correctly mounted. 4. Check the inspiratory section: <ul style="list-style-type: none"> • Check that the inspiratory pipe is correctly mounted in the inspiratory section. • Check that the safety valve membrane is clean and correctly seated in the inspiratory pipe. • Check that the safety valve closes properly when the Pre-use check is started (distinct clicking sound from the valve). If the safety valve opens during this test, the opening pressure may not be correctly calibrated (see 'Safety valve test' below). Run the 'Safety valve test' and repeat the complete Pre-use check.

Test	Test description *	Recommended action if the test fails
Internal leakage test (continued)		<p>If message 'Pressure Transducer difference > 5 cm H₂O' appears:</p> <ol style="list-style-type: none"> 1. Check that the pressure transducer tubes and the inspiratory filter are correctly mounted. 2. Check that both PC 1781 Pressure transducer (Insp. and Exp.) are correctly mounted. 3. If the 'Pressure transducer test' also fails (see below), refer to the recommended actions if 'Pressure transducer test' failed. <p>If message 'System volume too small' appears:</p> <ol style="list-style-type: none"> 1. Replace the gas modules. Replace one gas module at a time. <p>If message 'System volume too large' appears:</p> <ol style="list-style-type: none"> 1. Check that the correct test tube is used during the Pre-use check. 2. If the 'Flow transducer test' also fails (see below), replace the gas modules. Replace one gas module at a time. 3. Refer to troubleshooting as described for 'Leakage' or 'Excessive leakage' above.

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Test	Test description *	Recommended action if the test fails
<p>Pressure transducer test</p>	<p>Calibrates and checks the inspiratory and expiratory pressure transducers.</p> <p>The new zero value for the pressure transducers may not differ more than ± 6 cm H₂O from factory calibration.</p> <p>With the inspiratory pressure transducers used as a reference, a new gain factor is set for the expiratory pressure transducer. The new gain factor may not differ more than $\pm 5\%$ from factory calibration.</p> <p>During this test, the different subsystems concerned are compared. The difference between the subsystems must not be more than ± 1 cm H₂O at 60 cm H₂O.</p> <p>Expiratory valve coil test. Measures offset and gain in the valve coil.</p> <p>(BRE + MON)</p>	<p>Check that System SW V1.03.01 (or later) is installed. Update System SW if required.</p> <p>Check the 'Test results'-log in the 'More detailed' mode. (FSS)</p> <p>If 'Pressure transducer test' failed:</p> <ol style="list-style-type: none"> 1. Check the expiratory cassette: <ul style="list-style-type: none"> • If possible, replace the expiratory cassette and check if the new cassette is accepted by the Pre-use check. • If the new cassette was accepted by the Pre-use check, the fault was located to the cassette. The fail with the old cassette may in this case be due to water collected at the pressure transducer filter inside the cassette. Dry the old cassette properly. 2. Check/replace PC 1781 Pressure transducer (Insp. and Exp.). To locate the faulty pressure transducer, replace one transducer at a time. 3. Replace PC 1771 Control. 4. Replace PC 1772 Monitoring. <p>If 'Expiration valve test' failed:</p> <ol style="list-style-type: none"> 1. Check the expiratory cassette: <ul style="list-style-type: none"> • If possible, replace the expiratory cassette and check if the new cassette is accepted by the Pre-use check. • If the new cassette was accepted by the Pre-use check, the fault was located to the cassette. To repair the old cassette, check that the expiratory valve membrane is clean and correctly seated in the cassette. Replace the membrane if required. 2. Replace the Expiratory valve coil.

Test	Test description *	Recommended action if the test fails
Safety valve test	<p>Checks and if necessary adjusts the opening pressure for the safety valve to 117 ±3 cm H₂O.</p> <p>Checks the hardware signals related to the safety valve functions.</p> <p>(BRE + MON)</p>	<ol style="list-style-type: none"> 1. Check the inspiratory section: <ul style="list-style-type: none"> • Check that the inspiratory pipe is correctly mounted in inspiratory section. • Check that the safety valve membrane is clean and correctly seated in the inspiratory pipe. 2. Replace the safety valve pull magnet. 3. Replace PC 1784 Expiratory channel. 4. Replace PC 1772 Monitoring.
O ₂ cell/sensor test	<p>Calibrates and checks the O₂ Sensor/cell at 21% O₂ and 100% O₂.</p> <p>Checks if the O₂ cell is worn out.</p> <p>As different gas mixtures are used during this test, calibration and check of O₂ Sensor/cell will not be performed if one gas is missing.</p> <p>The O₂ Sensor test requires 21% O₂ and 100% O₂. If other gas mixtures are used (e.g. O₂ supply delivers 96% O₂ instead of 100%) the O₂ cell/sensor test may fail.</p> <p>(BRE + MON)</p>	<ol style="list-style-type: none"> 1. Check that the connected gas supply pressure (Air and O₂) is within the specified range. 2. Replace the O₂ Sensor/cell. 3. Replace the gas modules. Replace one gas module at a time. 4. Replace PC 1771 Control. 5. Replace PC 1772 Monitoring.

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Test	Test description *	Recommended action if the test fails
Flow transducer test	<p>Checks the inspiratory flow transducer. Calibrates and checks the expiratory flow transducer.</p> <p>Calibrates at 60% O₂ and checks at 100% and 21% O₂. As different gas mixtures are used during this test, calibration of the expiratory flow transducer will only be performed if both gases are connected. The check using the connected gas, (100% alt. 21% O₂) will however be performed. The 'Flow transducer test' will pass if the result of this check corresponds to the old calibration factor from a previous Pre-use check. The same expiratory cassette must be used.</p> <p>The new calibration factor for the expiratory flow transducer may not differ more than -10% to +15% from factory calibration.</p> <p>During this test, the different subsystems concerned are compared. The difference between the subsystems must not be more than ±0.3 l/min.</p> <p>(BRE + MON)</p>	<ol style="list-style-type: none"> 1. Check that the connected gas supply pressure (Air and O₂) is within the specified range. 2. Check the expiratory cassette: <ul style="list-style-type: none"> • Check that the cassette is correctly seated in the cassette compartment. • If possible, replace the expiratory cassette and check if the new cassette is accepted by the Pre-use check. • If the new cassette was accepted by the Pre-use check, the fault was located to the cassette. The fail with the old cassette may in this case be due to water collected inside the cassette. Dry the old cassette properly. 3. Replace the gas modules. Replace one gas module at a time. 4. Replace PC 1785 Expiratory channel connector. 5. Replace PC 1771 Control. 6. Replace PC 1772 Monitoring. 7. Replace PC 1784 Expiratory channel.
Battery switch test	<p>Checks that the power supply switches to battery when mains power is disconnected.</p> <p>Checks that the power supply switches back to mains power when re-connected.</p> <p>This test will not be performed if:</p> <ul style="list-style-type: none"> • Less than 10 min. backup time remains in the connected Battery module(s). • No Battery module is connected. <p>(MON)</p>	<ol style="list-style-type: none"> 1. Check that the total remaining time for the Battery module(s) is >10 min. If not, allow the battery to charge and repeat the test. 2. Replace PC1775 Plug-and-play back-plane. 3. Replace the Battery module(s).

Test	Test description *	Recommended action if the test fails
Patient circuit test	<p>Checks the patient circuit leakage, with patient tubing connected, using the inspiratory and expiratory pressure transducers.</p> <p>Checks that the leakage at 50 cm H₂O is max. 80 ml/min.</p> <p>Will allow the system to calculate a compensation for circuit compliance (if the leakage requirements are met). (BRE)</p>	<p>If the internal leakage test (see above) has passed, the leakage is to be located to the patient circuit. Check for leakage or replace the patient circuit.</p>
Y Sensor test	<p>Checks the pressure and flow measurement of the Y Sensor.</p> <p>This test is only performed is a Y Sensor and a Y Sensor module is connected to the system.</p>	<ol style="list-style-type: none"> 1. If the patient circuit test (see above) has passed, check that there is no leakage in the Y Sensor and that there are no obstructions in the Y Sensor tubing's. 2. Replace the Y Sensor. 3. Replace the Y Sensor Module.
Alarm state test	<p>Checks that no Technical error alarms are active during the Pre-use check. (MON)</p>	<p>Refer to section regarding Technical error alarms for further information.</p>
External alarm system test	<p>If the option Alarm Output Connector is enabled, the user can test the external alarm system.</p> <p>The external alarm output signal is activated and the user must verify the external alarm.</p>	<ol style="list-style-type: none"> 1. Check the external alarm system. 2. Replace PC 1789 Remote alarm connector. <p>The result of the test does not affect the outcome of the Pre-use check</p>

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Test	Test description *	Recommended action if the test fails
Separate Patient circuit test.	<p>This test separately performs the Patient circuit test as described above.</p> <p>If a Y Sensor and a Y Sensor Module are connected to the system, the Y Sensor test is also performed (as described above).</p>	<p>See above</p>

Technical error codes and messages

The table below shows recommended actions in case of Technical errors.

Some of the Error codes are intended only for R&D, not for field service. If so, the text 'N/A' is stated in the 'Recommended action'-column.

Error code	Error message / Possible cause	Recommended action
Monitoring		
1	Power failure. -12 V too low, i.e. < -13.2 V.	1. Replace PC 1778 DC/DC & Standard Connectors.
2	Power failure. -12 V too high, i.e. > -10.8 V.	1. Check status of external battery (if connected). 2. Replace PC 1778 DC/DC & Standard Connectors. 3. Replace PC 1775 Plug-and-play back-plane.
3	Power failure. +12 V too low, i.e. < +10.8 V.	1. Check status of external battery (if connected). 2. Replace PC 1778 DC/DC & Standard Connectors. 3. Replace PC 1775 Plug-and-play back-plane.
4	Power failure. +12 V too high, i.e. > +13.2 V.	1. Replace PC 1778 DC/DC & Standard Connectors.
5	Power failure. +24 V too low, i.e. < 21.5 V.	1. Replace PC 1778 DC/DC & Standard Connectors. 2. Replace the gas modules. Replace one gas module at a time and check that this technical error code will not appear.
6	Power failure. +24 V too high, i.e. > 26.5 V.	1. Replace PC 1778 DC/DC & Standard Connectors.
7	Patient category error. Patient category mismatch between Breathing and Monitoring subsystems.	1. Replace PC 1771 Control. 2. Replace PC 1772 Monitoring. 3. Replace the gas modules. Replace one gas module at a time and check that this technical error code will not appear.
8	Insp. pause hold time exceeded. The max. 'Insp. pause hold time' 30 s exceeded. The system has not returned to ventilation after 'Insp. pause hold time'.	1. Replace PC 1771 Control.

Error code	Error message / Possible cause	Recommended action
9	Exp. pause hold time exceeded. The max. 'Exp. pause hold time' 30 s exceeded. The system has not returned to ventilation after 'Exp. pause hold time'.	1. Replace PC 1771 Control.
10	Ventilation stopped. The 'VALVES_DISABLED' signal has stopped power supply to gas modules and safety valve.	1. Replace PC 1784 Expiratory channel. 2. Replace PC 1771 Control. 3. Replace PC 1778 DC/DC & Standard Connectors. 4. Replace PC 1772 Monitoring.
11	Safety valve open. The Safety valve is detected as open without fulfilled opening conditions.	1. Check inspiratory channel. 2. Replace safety valve pull magnet. 3. Replace PC 1784 Expiratory channel. Note: If the Patient Unit is placed too close to the MR scanner, this error may be activated.
12	Ventilation stopped. PC 1771 Control failure. Communication with PC 1772 Monitoring lost due to SW or HW failure.	1. Replace PC 1771 Control.
13	Ventilation stopped. Software conflict. Two PC 1771 Control detected on the CAN bus.	N/A
14	User Interface communication failure. Communication interference between PC 1777 Panel and PC 1772 Monitoring. This Error code is not used on System version V1.2 or later, but message "Restart ventilator" is still shown on the display (if the display works).	1. Check the control cable 2. Replace PC 1777 Panel. 3. Replace PC 1778 DC/DC & Standard Connectors. Note: This error indicates communication failure between PC 1777 and PC 1772 and the error code may thus not be shown on the display (but will be logged).
15	Ventilation stopped. Software conflict. Two PC 1777 Panel detected on the CAN bus.	N/A
16	Ventilation failure. PC 1784 Expiratory channel failure.	1. Replace PC 1784 Expiratory channel.
17	Ventilation stopped. Software conflict. Two PC 1784 Expiratory channel detected on the CAN bus.	N/A

Error code	Error message / Possible cause	Recommended action
22	Backup alarm failure. Backup alarm buzzer failure.	1. Replace PC 1772 Monitoring.
24	Backup alarm or Remote alarm failure. Failure indicated in the backup alarm or remote alarm capacitor on PC 1772 Monitoring.	1. Make sure that System SW version V3.02.02 (or later) is installed. 2. Replace PC 1772 Monitoring
25	Communication failure. Communication failure between ID PROMs/EEPOTs and Monitoring subsystem.	Depending on ID # stated in the Technical alarm log. If repeated, replace parts as follows: 0: Report to MCC HSC / MAQUET for further information. 1: PC 1772 Monitoring. 2: PC 1775 Plug-and-play back-plane. 3: PC 1778 DC/DC & Standard Connectors. 4: PC 1781 Inspiratory pressure transducer. 5: PC 1781 Expiratory pressure transducer. 6: O ₂ Sensor/cell or O ₂ Sensor/cell cable or PC 1772 Monitoring. 32: PC 1784 Expiratory channel or PC 1772 Monitoring. 33: Gas module Air or PC 1772 Monitoring. 34: Gas module O ₂ or PC 1772 Monitoring. 35: PC 1772 Monitoring. 256: PC 1771 Control. 512: PC 1777 Panel. 784: N/A
27	Backup alarm failure. Backup alarm buzzer failure.	1. Replace PC 1772 Monitoring. Note: If the Patient Unit front cover is removed, this error may be activated.
28	Audible alarm failure. Loudspeaker failure.	1. Replace the loudspeaker. 2. Replace PC 1777 Panel. Note: If the User Interface rear cover is removed, this error may be activated.
29	Lithium battery depleted. The lithium battery on PC 1772 Monitoring is depleted.	1. Replace lithium battery on PC 1772 Monitoring.

Error code	Error message / Possible cause	Recommended action
32	Software version conflict. Conflict between the software versions installed.	N/A
33	Ventilation disabled. Communication failure or PC 1771 Control failure during startup.	1. Replace PC 1771 Control.
34	User Interface communication failure. Communication failure between PC 1777 Panel and PC 1772 Monitoring during startup.	1. Check the control cable. 2. Replace PC 1778 DC/DC & Standard Connectors. 3. Replace PC 1777 Panel. Note: This error indicates communication failure between PC 1777 and PC 1772 and the error code will thus not be shown on the display (but will be logged).
35	Ventilation disabled. Communication failure or PC 1784 Expiratory channel failure during startup. May appear at the first startup after a software installation (restart required).	1. Replace PC 1771 Control (if logged after error code 40001). 2. Replace PC 1784 Expiratory channel.
37	Patient category failure. Patient category mismatch between Breathing and Monitoring subsystems.	N/A
38	Atmospheric pressure too high. Atmospheric pressure above allowed limit or barometer failure.	1. Adjust barometer (FSS required). 2. Replace PC 1772 Monitoring.
39	Atmospheric pressure too low. Atmospheric pressure below allowed limit or barometer failure.	1. Adjust barometer (FSS required). 2. Replace PC 1772 Monitoring. Note: This alarm will be activated if the ambient pressure is below 650 hPa, e.g. on a high altitude.
40	Measured value invalid. Invalid measured metric detected (Ppeak, MVe or RR). The invalid metric is not displayed.	1. Restart the unit.
41	Real time clock failure. Internal processor real time clock failure.	1. Check that System SW V1.02.05 (or later) is installed. Update System SW if required. 2. Replace PC 1772 Monitoring.

Error code	Error message / Possible cause	Recommended action
42	Checksum failure. SW checksum failure during startup.	<ol style="list-style-type: none"> 1. Restart the unit. 2. Replace lithium battery on PC 1772 if together with Error code 29. 3. Replace PC 1772 Monitoring.
43	Battery information failure. Battery module status information failure.	<ol style="list-style-type: none"> 1. Replace the Battery module(s). 2. Replace PC 1775 Plug-and-play back-plane. 3. Replace PC 1772 Monitoring.
44	Alarm limit failure. Alarm limit settings (with checksum) are stored. If the checksum is incorrect, this Technical error alarm is activated.	<ol style="list-style-type: none"> 1. Restart the unit. 2. Replace lithium battery on PC 1772 if together with Error code 29. 3. Replace PC 1772 Monitoring.
45	Unexpected shutdown. Unexpected shutdown. As the unit has shutdown, this Technical Error is only visible in the Technical alarm log.	<ol style="list-style-type: none"> 1. Restart the unit. 2. Replace PC 1772 Monitoring.
46	Remote alarm failure. Remote alarm connector failure or communication failure with PC 1772.	<ol style="list-style-type: none"> 1. Replace PC 1789 Remote alarm connector. 2. Replace PC 1772 Monitoring.
48	Pre-oxygen time exceeded. The max. 'Pre-oxygen time' during Suction Support exceeded. The system has not returned to ventilation using the previous settings after the 'Pre-oxygen time'.	<ol style="list-style-type: none"> 1. Replace PC 1771 Control.
49	Disconnect time exceeded. The max. 'Disconnect time' during Suction Support exceeded. The system has not returned to ventilation using the previous settings after the 'Disconnect time'.	<ol style="list-style-type: none"> 1. Replace PC 1771 Control.
50	Communication failure. Communication failure between ID PROM on PC 1770 Main back-plane and Monitoring subsystem. System ID, configuration, operating time, etc, not available.	<ol style="list-style-type: none"> 1. Replace PC 1772 Monitoring. 2. Replace PC 1770 Main back-plane.
51	On/Off switch failure. The On/Off switch is neither in On or Off position during more than 3 seconds. Applicable only on units with PC 1772 Rev 18 or later and System SW version V3.02.01 or later.	<ol style="list-style-type: none"> 1. Replace PC 1777 Panel.
52	O ₂ Sensor cannot be used with Heliox.	<ol style="list-style-type: none"> 1. Replace the O₂ Sensor with an O₂ cell.

Error code	Error message / Possible cause	Recommended action
53	PC 1784 Expiratory Channel version conflict.	1. Replace PC 1784 Expiratory Channel. PC 1784 must be of Revision 16 (or later) when used with Heliox. Also note that PC 1785 Expiratory Channel Connector of Revision 03 (or later) is a prerequisite for Heliox.
54	System ID conflict. Conflict during startup between information stored on PC 1770 Main back-plane and PC 1772 Monitoring.	1. Restart the unit. 2. Replace lithium battery on PC 1772 if together with Error code 29. 3. Replace PC 1772 Monitoring.

Breathing

Breathing		
10001	Lithium battery depleted The lithium battery on PC 1771 Control is depleted.	1. Replace battery on PC 1771 Control.
10002	Communication failure Communication failure with ID PROM on PC 1771 Control.	1. Replace PC 1771 Control.
10003	Ventilation stopped Error in the internal memory detected. This technical alarm is common after a SW installation. Restart the unit and check that no technical alarms are activated. If TE10003 remains, this indicates a HW error.	1. Restart the unit. 2. Replace PC 1771 Control.

Panel		
20001	<p>Communication failure</p> <p>Communication failure with ID PROM on PC 1777 Panel.</p>	<ol style="list-style-type: none"> 1. Replace PC 1777 Panel.
20002	<p>Backlight broken</p> <p>The backlight power consumption is measured. If the power consumption is outside specified range during >20 consecutive readings, this technical error is activated.</p> <p>This error message may also be logged immediately before the 'No battery capacity' alarm when the unit is running in battery mode.</p>	<p>If the display is lit (and the error code is shown on the display):</p> <ol style="list-style-type: none"> 1. Replace PC 1777 Panel. <p>If the display is not lit (the display is dark):</p> <ol style="list-style-type: none"> 1. Replace backlight lamps. 2. Replace PC board Backlight Inverter. <p>Note 1: If one of the lamps is broken, the other lamp will automatically be switched off. Thus, with a failure on a backlight lamp, or likely also on PC board Backlight Inverter, the User Interface display will become dark. This error code will in such case not be possible to see (but will be logged).</p> <p>Note 2: If the User Interface is placed too close to the MR scanner, the PC board Backlight Inverter may become defective.</p>
20003	<p>Button stuck</p> <p>Membrane buttons are checked during startup. If any button is detected as pressed, this technical error is activated.</p>	<ol style="list-style-type: none"> 1. Restart the unit. Do not touch the User Interface during system startup. Interfering with the knobs, keys, touch screen, loudspeaker grid, etc, may affect the internal technical tests. 2. Check that System SW V1.03.00 (or later) is installed. Update System SW if required. 3. Check the user interface membrane buttons (FSS). 4. Replace the touch screen. 5. Replace PC 1777 Panel.
20004	<p>Alarm sound level too low</p> <p>The loudspeaker is checked using a microphone during startup:</p> <ul style="list-style-type: none"> • On PC 1777A-C; one beep (silent before and after). • On PC 1777D or later; three beeps (silent between). 	<ol style="list-style-type: none"> 1. Restart the unit. Do not touch the User Interface during system startup. Interfering with the knobs, keys, touch screen, loudspeaker grid, etc, may affect the internal technical tests. 2. Check that System SW V1.03.00 (or later) is installed. Update System SW if required. 3. Replace the loudspeaker. 4. Replace PC 1777 Panel.
20005	<p>Checksum failure</p> <p>SW checksum failure during startup</p>	<ol style="list-style-type: none"> 1. Replace PC 1772 Monitoring.

Expiratory Flow Meter

40001	<p>Exp. flow meter failure</p> <p>See information logged together with error code 40001 in the Service log / Technical alarms.</p>	<p>Technical alarm 'Expiration flow meter PC 1784' and 'Exp. cassette EEPROM read/write error':</p> <ol style="list-style-type: none"> 1. Replace PC 1784 Expiratory channel. <p>Technical alarm 'Expiration flow meter PC 1784' and 'Exp. cassette EEPROM checksum error':</p> <ol style="list-style-type: none"> 1. Replace PC 1784 Expiratory channel. <p>Technical alarm 'Expiration flow meter PC 1784' and 'PC 1784 thermistor failure':</p> <ol style="list-style-type: none"> 1. Replace Expiratory cassette. <p>Technical alarm 'Expiration flow meter PC 1784' and 'PC 1784 60 V overrange':</p> <ol style="list-style-type: none"> 1. Replace PC 1778 DC/DC & Standard Connectors. <p>Technical alarm 'Expiration flow meter PC 1784' and 'PC 1784 60 V underrange':</p> <ol style="list-style-type: none"> 1. Replace PC 1771 Control. 2. Replace PC 1778 DC/DC & Standard Connectors.
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Other Technical error alarms	
Error message / Possible cause	Recommended action
<p>Restart ventilator</p> <p>Communication error between PC 1777 Panel and PC 1772 Monitoring.</p>	<ol style="list-style-type: none"> 1. Restart the ventilator and perform a Pre-use check. 2. Check the Control cable that connects the Patient Unit with the User Interface. 3. Replace PC 1778 DC/DC & Standard connectors. 4. Replace PC 1772 Monitoring. 5. Replace PC 1777 Panel.
<p>Technical error in Expiratory cassette</p> <p>Technical error in Expiratory cassette or in the communication with the cassette.</p>	<ol style="list-style-type: none"> 1. Replace the expiratory cassette. 2. Replace PC 1785 Expiratory channel connector. 3. Replace PC 1784 Expiratory channel. <p>If the Service log / Technical alarms 'Expiration flow meter Exp. cassette power failure' is logged together with error code 'Technical error in Expiratory cassette':</p> <ol style="list-style-type: none"> 1. Replace PC 1771 Control. 2. Replace PC 1778 DC/DC & Standard Connectors.
<p>CO2 module error</p> <p>Hardware error in the CO₂ Analyzer module.</p>	<ol style="list-style-type: none"> 1. Unplug and reinsert the module. 2. Replace the module. There are no spare parts available for the CO₂ Analyzer module. In case of malfunction, the module must be replaced.
<p>CO2 sensor error</p> <p>Hardware error in CO₂ capnostat sensor. The values in the capnostat memory failed the internal test.</p>	<ol style="list-style-type: none"> 1. Unplug and reinsert the capnostat sensor. 2. Calibrate the capnostat sensor. 3. Replace the capnostat sensor. There are no spare parts available for the capnostat sensor. In case of malfunction, the sensor must be replaced.
<p>Nebulizer hardware error</p> <p>Technical problem with nebulizer hardware.</p> <p>Temperature in the nebulizer patient unit too high.</p> <p>Technical problem with connection cable.</p>	<ol style="list-style-type: none"> 1. Check buffer liquid level. 2. Restart the nebulizer. 3. Replace the nebulizer patient unit. 4. Replace connection cable. 5. Check internal connection cable 6. Replace PC 1771 Control
<p>Edi Module error</p> <p>Hardware error in the Edi Module.</p>	<ol style="list-style-type: none"> 1. Unplug and re-insert the Edi Module. 2. Replace the Edi Module. There are no spare parts available for the Edi Module. In case of malfunction, the module must be replaced.
<p>Y Sensor Module error</p> <p>Hardware error in the Y Sensor measuring module.</p>	<ol style="list-style-type: none"> 1. Unplug and reinsert the module 2. Replace the module. There are no spare parts available for the Y Sensor Module. In case of malfunction, the module must be replaced.

Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.



Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



7. Preventive maintenance

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 - Maintenance kit, 5,000 hours 7 - 3
 - Performing the Preventive maintenance 7 - 3

General

- A 'Preventive maintenance' must be performed at least once every year as long as the unit is not used more than normal. Normal operation is estimated to correspond to approx. 5,000 hours of operation. Also refer to section 'Preventive maintenance calculation and notification' below.
- The life span for the Battery module is calculated to two and a half year from manufacturing date. Normal time for logistics and storage are included in this calculation. The calculation corresponds thus to an estimated operational time of two years. Manufacturing date (year-week) is printed on the battery label.
- The internal Lithium batteries on PC 1771 and PC 1772 shall be replaced every five years.
- It is recommended that a regular cleaning and an extended cleaning of the inspiratory channel should be performed before carrying out 'Preventive maintenance'. Refer to instructions in the User's Manual.
- In some parts of the Preventive maintenance, as described in this chapter, access to the Field Service System (FSS) is required.
- Some optional equipment used with the SERVO-i, but not covered by this Service Manual, may also demand maintenance actions. Refer to the optional equipments documentation. Example on such optional equipment are:
 - Humidifier
 - Compressor Mini.

Preparations

- Make sure that the SERVO-i works properly before performing any maintenance.
- Check if there are any unexpected 'Technical alarms' in the 'Service log' available via the 'Biomed menu'. 'Technical alarms' are available also via the Field Service System (FSS).
- Set the On/Off switch on the User Interface to Off.
- Disconnect the mains power cable.
- Disconnect the gas supplies (wall and/or cylinder).
- Remove patient tubing.
- If fitted, remove bacteria filter from the expiratory inlet.

Equipment

- Standard service tools.
- Barometer (or information about the actual barometric pressure).
- Access to the Field Service System (FSS). Recommended but not required.
- Preventive maintenance-kit containing all parts needed during the maintenance.

Preventive Maintenance calculation and notification

As from System version 4.0, the calculation of time until next Preventive Maintenance has been changed. Furthermore, a Preventive Maintenance notification has been introduced.

Calculation

The calculation of time until next preventive maintenance (5,000 hours) has been changed. It includes only operating hours, standby hours are excluded.

Notification

Preventive Maintenance notifications will be shown on the User Interface. The notifications are shown after the 'Pre-use check' dialogue (performed or cancelled).

There are two different time limits for these notifications:

- The first type of notification will be shown when there is 200 hours or less until next Preventive Maintenance.
- The second type of notification will be shown when there is 0 hours until next Preventive Maintenance, i.e, time limit for Preventive Maintenance is exceeded.

These notifications are active by default, but can be disabled via the Field Service System (FSS).

Preventive maintenance

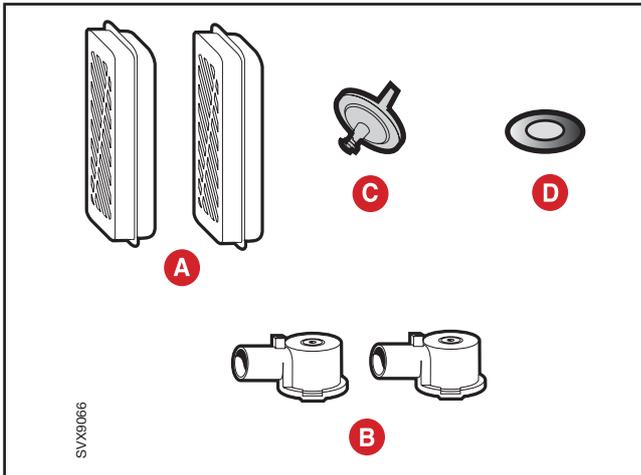
Maintenance kit, 5,000 hours

Only original parts from the manufacturer must be used. Spare parts and maintenance kits can be ordered from your local MAQUET representative.

When performing this maintenance, a 'Maintenance kit, 5,000 hours' should be used.

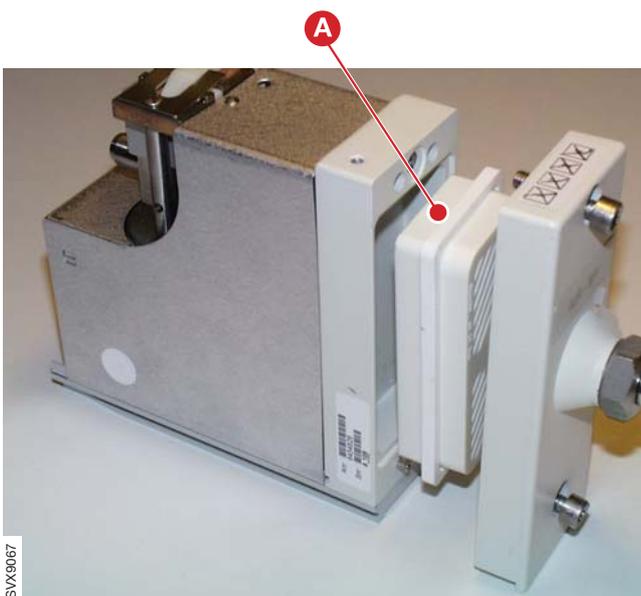
The following parts shall be replaced and they are included in the 'Maintenance kit, 5,000 hours':

- A. Filters for the gas modules
- B. Nozzle units for the gas modules
- C. Bacteria filter for the inspiratory pressure transducer
- D. Bacteria filter for the O₂ cell



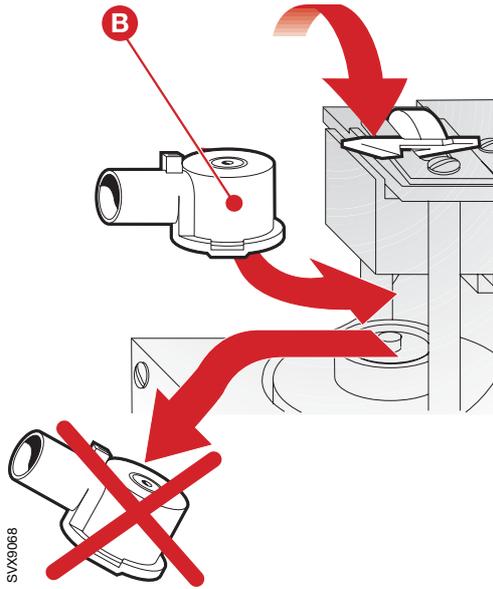
Performing the Preventive maintenance

- Disassembling and assembling of the unit is required when replacing parts included in the 'Maintenance kit, 5,000 hours'. If not stated otherwise, refer to chapter 'Disassembling and assembling' for instructions.
- The letters A – D in the text below refers to the description of the Maintenance kit above.
- Prepare the unit as described in section 'Preparations' above in this chapter.



Gas modules

- A. Replace filters in the gas modules. When replacing filter, move the rubber seal from the old to the new filter.



B. Replace plastic nozzle units in the gas modules.

After replacement of plastic nozzle units, wait 10 minutes before connecting pressure to the gas modules.



Inspiratory pressure transducer filter

C. Replace the filter for the inspiratory pressure transducer. Make sure that the filter is correctly seated into the rubber ring.

Refer to instructions in the 'SERVO-i Ventilator System – User's Manual'.

Note: This filter may already be replaced as a part of the 'Extended cleaning of Inspiratory channel' performed in combination with the Preventive maintenance.

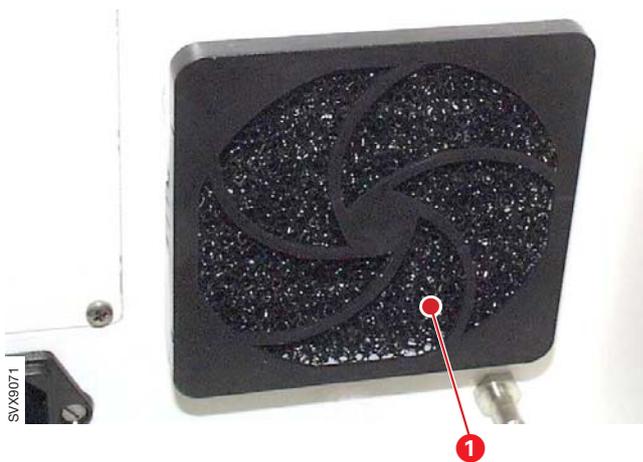


Bacteria filter for O₂ cell

D. Replace the bacteria filter for the O₂ cell (if applicable).

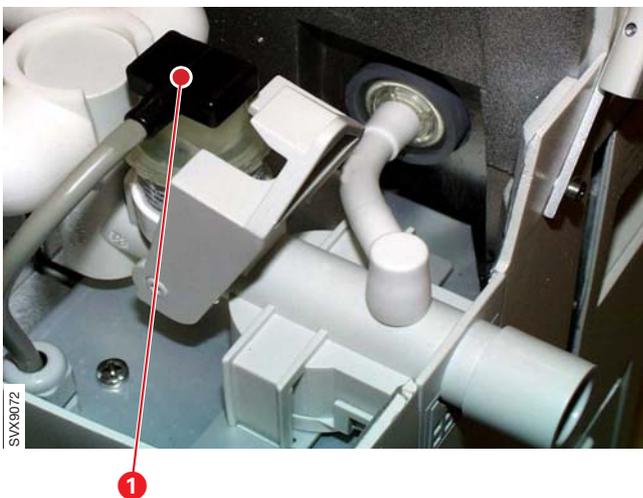
Refer to instructions in the 'SERVO-i Ventilator System – User's Manual'.

Note: This filter is not used on the O₂ Sensor.



Internal fan filter

- Remove the internal fan filter (1).
- Check if the filter is damaged. Replace damaged filter.
- If not damaged, clean the filter. The filter can be rinsed in water. Shake out and make sure that the filter is free from excess water.
- Mount the new/cleaned filter.



Internal fan

- Connect the mains power cable.
- Set the On/Off switch to Standby.
- Disconnect the O₂ Sensor/cell connector (1). This is done to protect the O₂ Sensor/cell during the Internal fan-test.
- The temperature sensor controlling the Internal fan is mounted in the cable connector (1). Carefully warm-up the cable connector (1) and check that the Internal fan starts. Use e. g. a light bulb or a heat fan to warm the connector.
- The Internal fan will start at approx.:
 - 33 °C (91 °F) with half effect
 - 43 °C (109 °F) with full effect.

Note 1: The temperature must not exceed 70 °C (158 °F).

- Re-connect the O₂ Sensor/cell connector (1) and mount the inspiratory section cover.

Note 2: If the unit is equipped with an O₂ Sensor, restart to avoid 'O₂ cell / sensor failure' alarm.

Expiratory cassette

- Remaining operating capacity (in %) for the membrane can be shown in the 'Status' window. Select Status / Exp. cassette to check 'Remaining membrane capacity'.
- When this capacity limit is passed or if the membrane for some reason has become defective, it must be replaced. Refer to instructions in chapter 'Disassembling and assembling'.
- The operating capacity meter must be reset after replacement of the membrane. To access the reset button, select Menu / Biomed / Service.

User Interface

- Check the touch screen readability:
 - Transparency
 - Surface
 - Brightness (backlight). Estimated lifetime (with acceptable brightness level) for the lamps is 30,000 hours. Using the Field Service System (FSS), a time meter for the lamps can be shown. The time meter must be reset after replacement of the lamps.
- Check if pixels on the touch screen are defective. Open the Status window. A few defective pixels can be accepted. Check that defective pixels are not concentrated to a small area thus reducing the readability in this area. FSS is recommended but not required.
- Perform the checks listed below and make sure that the software responds to these actions. FSS is recommended but not required.
 - Check the touch screen functions. Press buttons on different parts of the touch screen.
 - Check the Main Rotary Dial. Turn and press the Main Rotary Dial.
 - Check the Direct Access Knobs. Turn all Direct Access Knobs.
 - Check the membrane buttons. Press all membrane buttons.

Barometric pressure

- Select Status / General on the User Interface. Check that the Barometric pressure value shown on the User Interface corresponds to the actual Barometric pressure value at the local site. The value shown on the User Interface may not differ more than $\pm 5\%$ from the actual barometric pressure.
- If the value shown on the User Interface differs more than $\pm 5\%$ from the actual barometric pressure, the barometer in SERVO-i must be calibrated. FSS is required.

Gas supply pressure transducers

- Connect the gas supplies (Air and O₂).
- Select Status / General on the User Interface.
- Disconnect the gas supply, one gas at the time.
- Check that the corresponding supply pressure value in the 'Status'-window drops.

Battery modules

System SW version V2.01.00 (or higher) includes an advanced monitoring of the battery status. The System SW will, among others, monitor:

- Expiry date. The life span for the Battery module is calculated to two and a half year from manufacturing date.
- If the operational capacity is too poor for continued usage.

In both cases, battery replacement information will be shown on the User Interface.

Select 'Status / Batteries' on the User Interface to check battery status. For further information, refer to chapter 'Service procedures', section 'Battery modules'.

Lithium batteries

- Check manufacturing date for the lithium batteries mounted onto PC 1771 and PC 1772. The batteries must be replaced after 5 years. Replacement is described in chapter 'Service procedures'.

Safety inspection

- Make a visual inspection of the SERVO-i for external defects or damages. Replace defective or damaged parts.
- Check the mains power cable and control cable and their connections for damage.

On SERVO-i systems approved for use in MR environment, check that:

- Two ferrite blocks are mounted on the control cable.
- Two ferrite blocks are mounted on the mains power cable.
- Perform a leakage current test. The use of an Electrical Safety Tester is recommended. The leakage current test is a standard procedure regulated by IEC/EN 60601-1 or corresponding national standards. Allowable values and test methods are defined in the standard:
 - SERVO-i Base unit: IEC/EN 60601-1 Class 1, Type B.
 - CO₂ Analyzer Module: IEC/EN 60601-1 Class 1, Type BF.
 - Edi Module: IEC/EN 60601-1, Class 1, Type CF.
- Check that a 'SERVO-i Ventilator System – User's Manual' corresponding to the installed System version is present. Also check that operating manuals for all optional equipment connected to the SERVO-i are present.

Completing the Preventive maintenance

- Perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual'.
- Perform 'Function checks' on the optional equipments connected to the SERVO-i. Refer to the operating manuals for these optional equipments.
- Reset the Preventive maintenance time meter. Use the reset button (select Menu / Biomed / Service / Report PM) or use the FSS. Also note in the units log book that a Preventive maintenance has been performed.

Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.

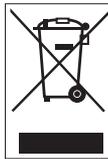


Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



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Only personnel trained and authorized by MAQUET shall be permitted to perform installation, service or maintenance of the SERVO-i.



Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



9. Service Manual revision history

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Revision 03

Revision history table – Revision 03

In the table below, the following keywords are used in 'Comment' column:

- **Added.** Information added to the manual e.g. due to new functionality.
- **Changed.** Information changed in the manual e.g. due to changed functionality.
- **Corrected.** Corrections made due to printing errors or lack of information in the previous version of the manual.

Page	Section	Comment
1-4	Symbols used in this manual	Texts corrected.
1-5	Service	Battery module replacement interval changed. Texts regarding worn-out batteries and other disposable parts corrected.
1-6	Environmental declaration	Battery modules information corrected.
1-7	Articles of consumption	Item 6 and 7; replacement interval changed.
2-2	Main units	Universal changed into Universal Basic and Universal Extended.
2-3	Descriptions of optional equipment	Information regarding Aeroneb Pro, Y Sensor Measuring, Interhospital transport kit, Loudspeaker booster kit, Isolation shield with drip guard and Infant decal added.
2-4	User Interface	User Interface Type 2 information added.
2-6	Patient Unit	Serial number information corrected.
2-9	SERVO-i software structure	SW Service Release information added.
3-2	Memory types used in SERVO-i	SW Service Release information added.
3-2	User Interface	User Interface Type 2 information added.
3-2	PC 1777 Panel	PC 1777 Type 2 information added.
3-2	Loudspeaker	Loudspeaker booster kit information added.
3-3	Backlight Inverter	Backlight Inverter Type 2 information added.
3-3	Touch screen including frame	Touch screen including frame Type 2 information added.
3-3	TFT Display with Backlight	TFT Display with Backlight Type 2 information added.
3-6	Expiratory cassette	Cassette design information change Q1 2005.
3-9	Power supply	Power down caused by Mains failure information corrected. Internal DC supply voltage and Power supply selection information corrected.
3-10	PC 1778 DC/DC & Standard connectors	N26 information regarding alarm corrected.
3-10	PC 1775 Plug-and-play back-plane	Switching information corrected.

3-10	Battery modules	Battery module functional description changed.
3-11	Control cable	Connect/disconnect information corrected.
3-12	Optional equipment	Information regarding Y Sensor Measuring, Interhospital transport kit, Loudspeaker booster kit and Isolation shield with drip guard added.
4-3	User Interface	User Interface Type 2 information added.
4-4	PC 1777 Panel	PC 1777 Type 2 information added.
4-5	Replacement of PC 1777 Type 1	New spare part kit, assembling information added.
4-6	Backlight Inverter	Backlight Inverter Type 2 information added.
4-7	TFT Display	TFT Display Type 2 information added.
4-8		
4-9	Backlight lamps	Backlight lamps Type 2 information added.
4-15	Battery module locking device	New spare part, assembling information added.
4-16	Internal fan	Air flow direction information corrected.
4-20	Gas module stabilizing bracket	New spare part, assembling information added.
4-22	Expiratory cassette membrane	Changed spare part (metal washer), assembling information changed.
4-24	Fixed Battery module	Retrofit older units, information added.
4-24	Control cable	Connect/disconnect information corrected.
5-2	Battery modules	Battery module service procedure changed.
5-4	Using the Menu and Biomed key	Minor changes due to System version 3.0.
5-4	Biomed	Information corrected.
5-5	Edit configuration	Minor changes in Alarm sound level, Alarm limits and NIV alarms.
5-5	Startup configuration	Startup configuration information added.
5-5	Change access code	Change access code information added.
5-6	Software installation	Software installation information changed.
6-2	General	System version reference changed.
6-3	Pre-use check	Patient circuit test information added.
6-10	Y Sensor test	Y Sensor test information added.
6-10	Separate Patient circuit test	Patient circuit test information added.
6-17	Error code 40001	PC 1771 information corrected.
6-17	Technical error in Expiratory cassette	PC 1771 information corrected.
7-2	General	Battery module life span information changed.
7-6	Battery modules	Battery module maintenance information changed.
7-6	Completing the Preventive maintenance	Preventive maintenance time meter and log book information corrected.

Revision 04

Revision history table – Revision 04

In the table below, the following keywords are used in ‘**Comment**’ column:

- **Added.** Information added to the manual e.g. due to new functionality.
- **Changed.** Information changed in the manual e.g. due to changed functionality.
- **Corrected.** Corrections made due to printing errors or lack of information in the previous version of the manual.

General changes – Revision 04

- O₂ Sensor is added as an alternative to the O₂ cell in several texts throughout the manual.

These changes are not included in the Revision history table below.

Page	Section	Comment
1-4	Symbols used in this manual	MR environment information added. Symbols changed.
1-5	Service	System SW recommendation added.
1-5	SERVO-i in MR environment	MR environment information added.
1-5	Hazard notices	Cleaning information corrected.
1-6	Environmental declaration	Backlight Inverter corrected. O ₂ cell corrected. O ₂ Sensor added. Optional functional modules added. Aluminum %-value corrected.
1-7	Environmental declaration	Product End-of-Life information added.
2-3	Descriptions of optional equipment	MR environment information added. Support Arm 176 added. Humidifier Holder for rail added. Infant decal information changed (removed).
2-4	User Interface	On/Off switch and switch cover information added.
2-8	Upper part of Patient Unit	O ₂ Sensor information added.
2-9	Monitoring	O ₂ Sensor information added.
3-2	Memory types used in SERVO-i	O ₂ Sensor information added.
3-2	PC 1777 Panel	On/Off switch and switch cover information added. MR environment information added.
3-3	TFT Display with Backlight	MR environment information added.
3-4	Inspiratory pipe	O ₂ Sensor information added.
3-5	O ₂ Sensor	O ₂ Sensor functional description added.
3-8	PC 1771 Control	MR environment information added.
3-9	PC 1772 Monitoring	MR environment information added.
3-9	PC 1774 Expiratory channel	MR environment information added.
3-10	Mains inlet	MR environment information added.
3-11	Control cable	MR environment information added.

4-2	Replacing PC boards	MR environment information added.
4-3	User Interface	On/Off switch cover information added. Thread locking adhesive information corrected. Text regarding PC Card eject button corrected. On/Off switch position during assembling information added. MR environment information added.
4-4	PC 1777 Panel	MR environment information added. On/Off switch and switch cover information added.
4-8	TFT Display Type 2	New TFT Display cable and cable locking device on Type 2, information added.
4-12 4-13	Membrane foil	New spare part, assembling information added.
4-15	PC 1771, PC 1772, PC 1784	MR environment information added.
4-26	Control cable	MR environment information added.
5-4	Using the Menu and Biomed key	Minor changes due to System version 3.1.
5-4	Biomed	Report PM functionality changed.
5-5	Startup configuration	Corrected, System Version 3 required.
5-5	O ₂ cell adaption	Corrected.
6-2	General	System version reference changed.
6-8	O ₂ cell/sensor test	O ₂ Sensor and gas mixture information added.
6-12	Error code 11	MR environment information added.
6-15	Error code 20002	MR environment information added.
7-2	General	Text regarding regular cleaning and extended cleaning corrected (adapted to the User's Manual).
7-2	Preparations	Text regarding check of 'Technical alarms' added.
7-4	Bacteria filter for O ₂ cell	O ₂ Sensor information added.
7-5	Internal fan	O ₂ Sensor information added.
7-6	Safety inspection	MR environment information added.
9-4	Service Manual revision history	New chapter added.
10-1	Diagrams	Chapter number changed from 9 to 10.
10-3	Functional Main Blocks diagram	O ₂ Sensor information added. Battery module information corrected. PC 1786 Exp. channel cassette corrected, temperature sensor shown in the diagram.

Revision 05

Revision history table – Revision 05

In the table below, the following keywords are used in 'Comment' column:

- **Added.** Information added to the manual e.g. due to new functionality.
- **Changed.** Information changed in the manual e.g. due to changed functionality.
- **Corrected.** Corrections made due to printing errors or lack of information in the previous version of the manual.

Page	Section	Comment
1-6	Components with special environmental concern	Components added and corrected in the lists.
1-7	Articles of consumption	Note regarding articles related to clinical applications corrected.
2-2 2-3	Optional equipment list	Aeroneb Solo, Edi Module, Heliox and MR Environment kit added.
2-4	User Interface	Position 14 changed, text 'for PC' removed.
2-6	Patient Unit	Position 2, Heliox adapter added. Position 7 changed, intended for battery power supply only. Position 15; optional modules added.
2-9	General	Edi SW subsystem added in text and illustration.
2-10	Edi	Information regarding Edi added.
3-2	Memory types used in SERVO-i	Memory types in optional modules added.
3-2	PC 1777 Panel	Description of Service connector changed.
3-3	Inspiratory section	Information regarding Heliox connected to the Air Gas Module added. Gas module – new illustration.
3-4	Gas inlet	Information regarding gas quality added. Information regarding Heliox added.
3-5	O ₂ Sensor	Information regarding Heliox added.
3-6	Expiratory cassette	New photo.
3-7	Ultrasonic flowmeter	Information regarding Heliox added.
3-10	Module unit	Optional modules added.
3-12 3-15	Optional equipment	Functional descriptions added/corrected: Aeroneb Pro and Aeroneb Solo, Alarm output connector, Battery module, Compressor Mini, CO ₂ Analyzer Module, Edi Module (NAVA), Gas cylinder restrainer, Gas trolley, Heliox, Holder, Humidifier and Humidifier Holder, IV Pole, Mobile cart, MR Environment kit,

		Servo Ultra Nebulizer, Shelf base, Support Arm 176/177 and User Interface panel cover.
4-18	Internal fan	New photo – Plastic air duct. Information regarding metal air duct corrected.
4-25	Inspiratory one-way valve	New spare part, information added,
5-4	Using the Menu and Biomed key	Changes due to System version 4.0 (diagram included).
5-4	Menu	Compliance compensation changed to Compensate.
5-5	Edit configuration	Apnea time: 'Upper alarm limit' corrected to 'Alarm limit'.
5-5	Startup configuration	'Option to deactivate backup ventilation' added.
5-5	Start MCare Remote Services	MCare Remote Services information added.
5-6 5-8	Manual leakage check	Information regarding 'Manual leakage check' added.
5-9	General	Edi Module information added.
5-10	Field Service System functions	'Disable the Preventive Maintenance notification' added.
6-2	General	Applies to System version V4.0 added.
6-4	Pre-use check	'Gas supply pressure test' changed to 'Gas supply test' and includes Heliox detection and Heliox gas supply pressure test.
6-5	Pre-use check	Reference to 'Manual leakage check' added.
6-11 6-19	Technical error codes and messages	All text information in column 'Error messages / Possible cause' changed. Text strings from SW replaced by plain text.
6-13	Technical error codes and messages	Error code 24: Recommended action changed; new work step 1.
6-14	Technical error codes and messages	Error code 34: Recommended action corrected; work steps 2 and 3 switched.
6-14	Technical error codes and messages	Error code 35: Recommended action changed; new work step 1.
6-14	Technical error codes and messages	Error codes 38: Recommended action corrected in work step 1.
6-14	Technical error codes and messages	Error codes 39: Recommended action corrected in work step 1.
6-14	Technical error codes and messages	Error code 40: Recommended action corrected.
6-15	Technical error codes and messages	Error code 42: Recommended action corrected.
6-15	Technical error codes and messages	Error code 51 added.
6-15	Technical error codes and messages	Error code 52 added.
6-16	Technical error codes and messages	Error code 53 added.
6-16	Technical error codes and messages	Error code 54 added.
6-17	Technical error codes and messages	Error message 'Restart ventilator' corrected, moved to section 'Other Technical error alarms'.
6-18	Technical error codes and messages	Error code 40001; Recommended action corrected.
6-18	Technical error codes and messages	Error message 'Technical error in Expiratory cassette' corrected, moved to section 'Other Technical error alarms'.

6-19	Technical error codes and messages	Section 'Other Technical error alarms' added.
6-19	Technical error codes and messages	'Restart ventilator' corrected; new work step 5.
6-19	Technical error codes and messages	'Technical error in Expiratory cassette' corrected; Possible cause and Recommended actions clarified.
6-19	Technical error codes and messages	Error message 'CO ₂ module error' added.
6-19	Technical error codes and messages	Error message 'CO ₂ sensor error' added.
6-19	Technical error codes and messages	Error message 'Nebulizer hardware error' added.
6-19	Technical error codes and messages	Error message 'Edi Module error' added.
6-19	Technical error codes and messages	Error message 'Y Sensor Module error' added.
7-2	General	Information regarding Preventive Maintenance calculation and notification added.
7-2	Preventive Maintenance calculation and notification	Information regarding Preventive Maintenance calculation and notification added.
7-6	Safety inspection	Information regarding Bender Tester and Brief Instructions corrected (removed).
7-6	Safety inspection	Information regarding leakage current test of SERVO-i Base unit, CO ₂ Analyzer Module and Edi Module added.
8-1 8-4	Index	Index changed (updated).
9-6 9-8	Revision 05	Section Revision 05 added in the Service Manual revision history.
10-2	Standard and optional connectors	Recommended cable connectors added.
10-3	Functional Main Blocks diagram	'Service connector' on PC 1777 changed; text 'for PC' removed. Main Block marking corrected: - Optional PC board slot at alarm output marked X. - PC 1789 Remote alarm connector marked A.

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Make sure to prepare the SERVO-i properly before disassembling and assembling. Refer to section 'Hazard notices' in chapter 'Important'.

Any service or maintenance must be noted in a log book.

After any installation, maintenance or service intervention in the SERVO-i, perform a 'Pre-use check'. Refer to the 'SERVO-i Ventilator System – User's Manual' for details.

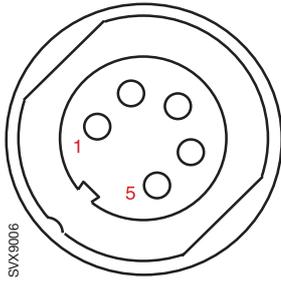
This product contains electronic and electrical components. Discard disposable, replaced and left-over parts in accordance with appropriate industrial and environmental standards.



10. Diagrams

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Functional Main Blocks diagram 10 - 3

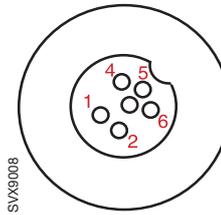
Standard and optional connectors



N26 – External +12 V DC supply input

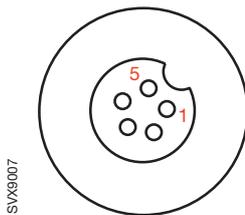
1. +12V_UNREG_EXT_DC
2. +12V_UNREG_EXT_DC
3. –
4. GND
5. GND

Recommended cable connector (local purchase):
Amphenol C 091 A, P/N T 3360 005



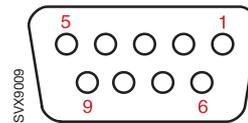
N28 / N70 – Control cable

1. +12V_UNREG_PANEL
2. GND
3. LED_CONTROL
4. ON_OFF_CONTROL
5. CAN_PANEL.H
6. CAN_PANEL.L



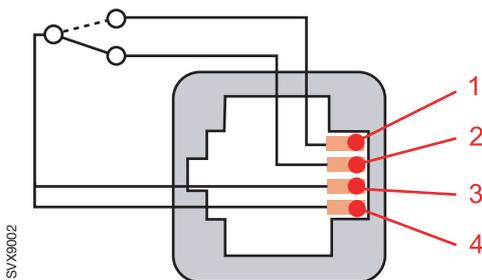
N27 – Optional equipment

1. GND
2. DISABLE_VALVES_EXT.L
3. CAN_EXPANSION.H
4. CAN_EXPANSION.L
5. +12V_UNREG_EXPANSION



N29 – RS232

1. –
2. CI_RDX_ISO
3. CI_TDX_ISO
4. CI_DTR_ISO
5. GND_ISO
6. –
7. –
8. –
9. –

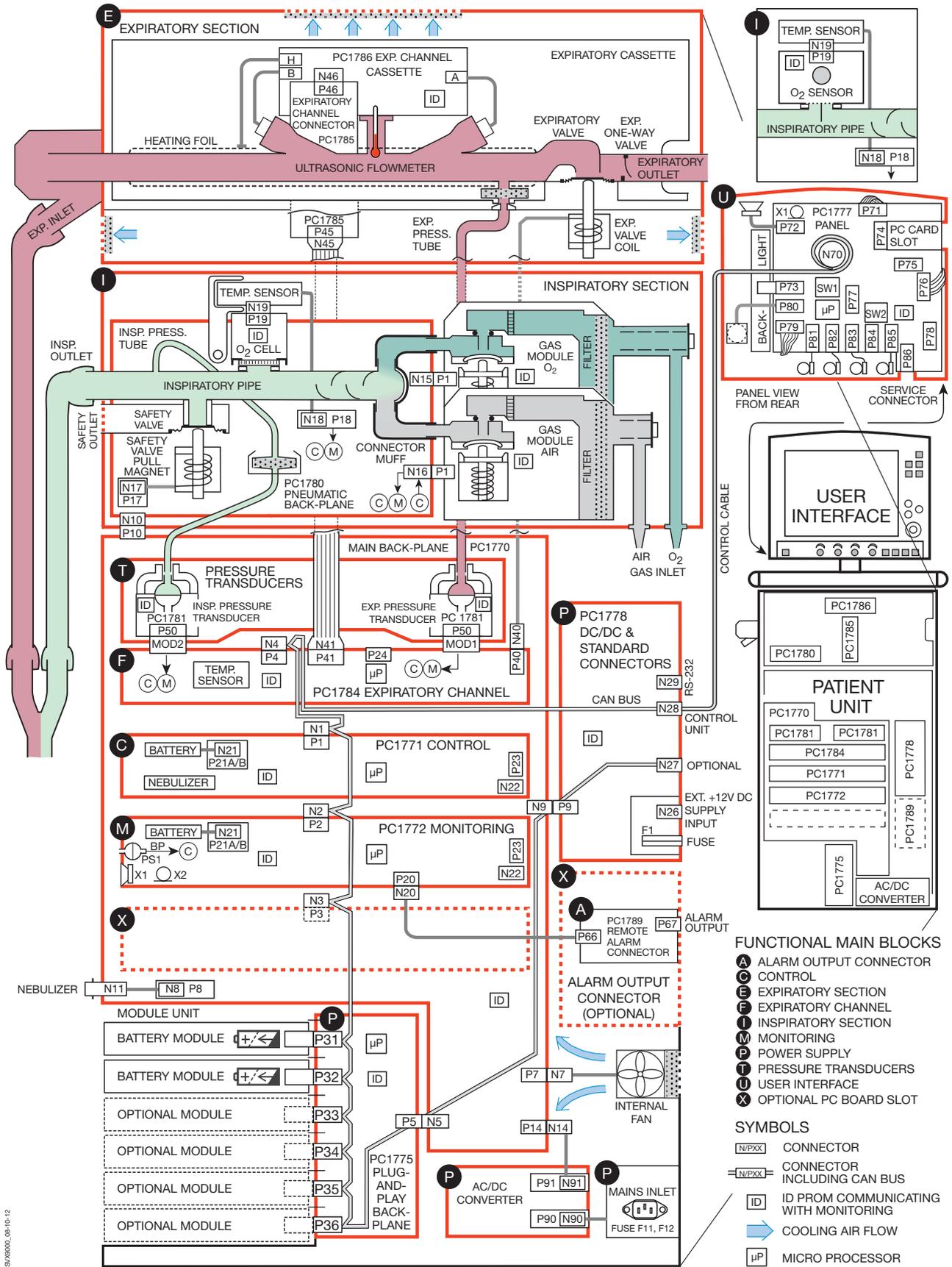


P67 – Alarm output connector (option)

1. NO – Normally Open
2. NC – Normally Closed
3. Common
4. Common

Recommended cable connector (local purchase):
Modular plug 4/4 (4P4C)

Functional Main Blocks diagram



MAQUET

Maquet Critical Care AB
SE-171 54 Solna, Sweden
Phone: +46 8 730 73 00
www.maquet.com

For local contact:
Please visit our website
www.maquet.com

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