

Technical Documentation

Fabius MRI Anesthesia System



WARNING!

Each servicing and/or testing of the device requires full understanding of this Technical Documentation. Carefully read this Technical Documentation and any applicable Instructions for Use prior to any use of the device.

Revision 1.0 5330.660 9036337

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General

General Fabius MRI

1 Symbols and Definitions

WARNING

A WARNING statement provides important information about a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

A CAUTION statement provides important information about a potentially hazardous situation which, if not avoided, may result in minor or moderate injury to the user or patient or in damage to the equipment or other property.

NOTE

A NOTE provides additional information intended to avoid inconvenience during operation or servicing of the equipment.

Definitions:

Inspection = examination of actual condition

Maintenance = measures to maintain specified condition

Repair = measures to restore specified condition

Servicing = inspection, maintenance, and repair

2 Notes

This Technical Documentation conforms to the IEC 60601-1 standard.

Read each step in every procedure thoroughly before beginning any test. Always use the proper tools and specified test equipment. If you deviate from the instructions and/or recommendations in this Technical Documentation, the equipment may operate improperly or unsafely, or the equipment could be damaged.

Dräger recommends that only Dräger supplied repair parts be used for maintenance. Otherwise the correct functioning of the device may be compromised.

The maintenance procedures described in this Technical Documentation may be performed by properly trained service personnel only. These maintenance procedures do not replace inspections and servicing by the manufacturer.

This Technical Documentation is for the purpose of information only. Product descriptions found in this Technical Documentation are in no way a substitute for reading and studying the Instructions for Use.

NOTE

Unless otherwise stated, reference is made to laws, regulations or standards (as amended) applicable in the Federal Republic of Germany for equipment used or serviced in Germany. Users or technicians in all other countries must verify compliance with local laws or applicable international standards.

NOTE

If the test values are not met, please contact your local service organization

General Fabius MRI

1 Cautions and Warnings

1.1 Patient safety

The design of the medical device, the accompanying literature, and the labeling on the medical device take into consideration that the purchase and use of the medical device are restricted to trained professionals, and that certain inherent characteristics of the medical device are known to the trained operator.

1.2 Warnings

The following WARNINGS and CAUTIONS apply to general operation of the device. WARNINGS and CAUTIONS specific to subsystems or particular features appear with those topics in later sections of the manual.

WARNING

Any person involved with the setup, operation, or maintenance of the Fabius MRI anesthesia system must be thoroughly familiar with the instruction manual.

CAUTION

Only the accessories indicated on the list of accessories 8607185 en (1st edition or higher) have been tested and approved to be used with the medical device. Accordingly it is strongly recommended that only these accessories be used in conjunction with the specific medical device. Otherwise the correct functioning of the medical device may be compromised.

WARNING

This MR conditional anesthesia machine has been tested with magnets with field strengths of 1.5 tesla and 3 tesla by a fringe field strength of 40 mtesla. Use of the machine with higher strengths could result in ventilator and device malfunction. Additionally, unmanageable attractive forces could lead to serious injury.

CAUTION

No third-party components shall be attached to the anesthesia machine, ventilator, or breathing system (except for certain approved components), otherwise the correct functioning of the medical device may be compromised. For more information, contact DrägerService or your local authorized service organization.

CAUTION

Only the combinations approved by Dräger Medical, with monitoring may be used. Otherwise the correct functioning of the device maybe compromised.

WARNING

Always lock the caster brakes after the Fabius MRI has been positioned in the MRI scanner room. Magnetic attractive forces between the magnet and the anesthesia machine may cause unintentional movement of the anesthesia machine if the casters are unlocked.

Fabius MRI General

WARNING

Do not place any object on this machine unless it is specifically labeled to be used in an MR scanning room and on a Fabius MRI anesthesia system. Objects placed on this machine that are not designed for use with this anesthesia system may be strongly attracted to the magnet and may cause serious injury or death when the machine is used in an MR scanning room.

WARNING

Do not bring any ferromagnetic tools or equipment into the scanning room. Ferromagnetic objects (made of steel, iron, or stainless steel) are strongly attracted to the magnet and can become harmful projectiles.

WARNING

Be careful in handling the power cord and main power plug. These parts still contain minor magnetic components. The power cord can be attracted to MRI system.

WARNING

The Fabius MRI and its patient connections must be carefully positioned so that the patient cannot be disconnected when being removed from the MRT system.

CAUTION

Do not use any type of Desflurane vaporizer in the MR environment. In an MR environment functionality of the Desflurane vaporizer will be compromised.

CAUTION

Only Vapor 2000 vaporizers can by used on the Fabius MRI in MRT scanner rooms.

General Fabius MRI

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Function Description

MRI Fabius MRI

1 Abbreviations

MRI →Magnetic Resonance Imaging

MRT → Magnetic Resonance Tomography

Tesla (T) →Magnetic flux density/induction

HF →High Frequency

2 General

Fabius MRI is a variant of the Fabius GS/Tiro which operates in a MRI environment.

3 Basics of magnetic resonance tomography

Magnetic resonance (MR) or nuclear magnetic resonance imaging is a diagnostic technique which produces high-resolution pictures (images) of the human body without the use of dangerous X-rays.

Signals are generated and received using a strong magnet and a radio-frequency antenna. The resulting images are evaluated and displayed by a computer.

4 Safety instructions

As the MR scanner generates very strong magnetic fields, special safety precautions must be taken.

Strong, high-frequency magnetic fields can heat metal. There is a risk of burns caused by metal objects on the person or implants.

Ferromagnetic (metal) objects can also be accelerated with great force and could cause injury.

The data content of cards featuring magnetic strips (such as credit cards) may be wiped.

Before entering the MR scanner room remove all metal objects from your person. This includes:

- Coins
- Key
- Watches
- Items of jewelry
- Tools
- Cards with magnetic strips

Persons with implants should consult a specialist doctor before entering the room.

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Fabius MRI MRI

Metal implants inside the body may cause pain and injuries when they are introduced into the magnetic field. Therefore, patients with certain implants are contraindicated from MR imaging. Prior to MR examination, the MR physician or technologist will ask the patients about the following risk factors:

- cardiac pacemakers
- metal plates, nails, or metal implants
- artery clamps
- artificial cardiac valves
- intrauterine contraceptive devices
- body jewelry
- cosmetic decorations or tattoos (the dyes used may contain metal flakes or slivers)
- shrapnel
- pregnancy (should be reported)

According to current knowledge, damaging effects are unlikely at the magnetic field strength used (up to 3.0 tesla).

5 General Information about the Fabius MRI

The Fabius MRI comprises the following assemblies:

- Display and control panel
- Flowmeter assembly
- Gas box: Gas inlet assembly and related items
- Breathing system
- Pneumatic assembly
- Lung ventilator
- Anesthetic vaporizer(s)
- Trolley
- Cover with additional alarm

Monitoring, electrical connections and gas connections as shown in Fig. 1, Fig. 2, Fig. 3, Fig. 4 and Fig. 5.

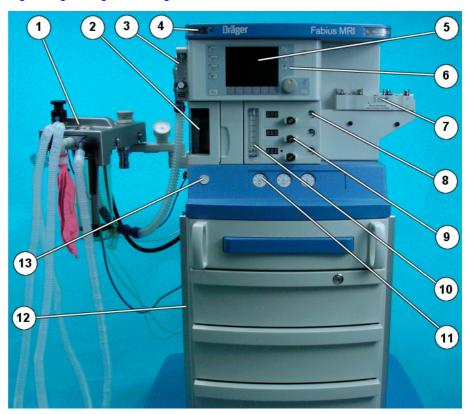


Fig. 1 Front view of Fabius MRI anesthesia system, for legend see Table 1

Table 1 Legend to Fig. 1

No.	Name
1	Breathing system Cosy 2.6
2	Lung ventilator
3	Oxygen flowmeter (auxiliary)
4	Additional alarm lights
5	Display

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No.	Name
6	Control panel
7	Anesthetic vaporizer mount
8	Pipeline supply manometers
9	Flow control valves
10	Total fresh gas flowmeter
11	Cylinder Manometer
12	Trolley
13	O ₂ flush key
,	•



Fig. 2 Rear view with interface plate; legend, see Table 2

Table 2 Legend to Fig. 2

No.	Name
1	Serial communication ports
2	O2 sensor connection
3	Spirolog sensor cable
4	ON/OFF switch

No.	Name
5	Battery fuse
6	Airway pressure connection
7	Tube connection for PEEP valve
8	Tube connection for APL bypass valve



Fig. 3 Rear view showing gas pipeline and PIN index cylinder connections, for legend see Table 3

Table 3 Legend to Fig. 3

No.	Name
1	N2O PIN index cylinder connection
2	O2 or AIR PIN index cylinder connection
3	O2 PIN index cylinder connection



Fig. 4 Central tube connections and high-pressure connections



Fig. 5 Multiple socket strip

6 Battery backup

Fabius MRI battery power is provided by two rechargeable series-connected 12 V batteries. These batteries remain on charge as long as the machine is plugged into an active AC outlet. Should power supply fail while the machine is in operation, the batteries will allow the machine to continue operating for a minimum of 45 minutes, provided that the batteries are fully charged.

The batteries are accessible by opening the ventilator compartment. The 3.15A battery fuse is located at the back of the control box.

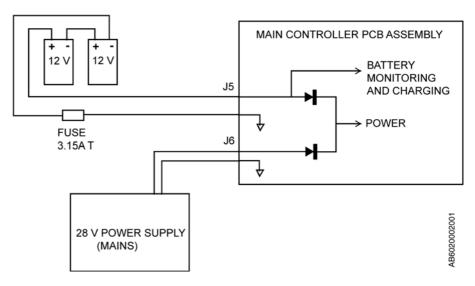


Fig. 6 Battery backup arrangement

7 Fabius MRI Piping Diagram

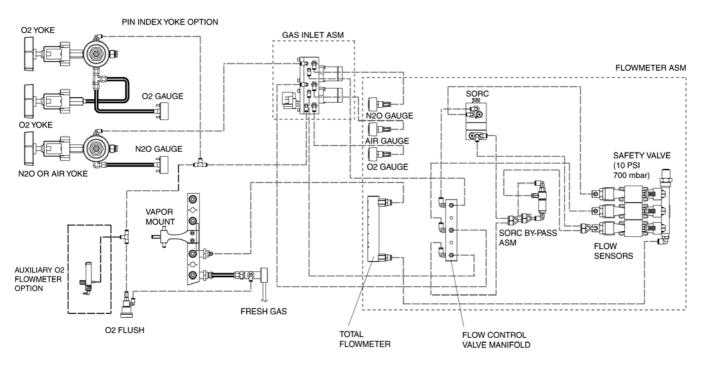


Fig. 7 Fabius MRI piping diagram, variant US 2-Gas

8 Function description of the gas box

The supply gases flow through the filters and non-return valves in the gas inlet assembly. Pipeline supply pressures are indicated on pipeline pressure gauges located on the flowmeter assembly. Cylinder pressure gauges are located on the trolley assembly. The pressures of O2 and N2O delivered to the flowmeter assembly are set by regulators on the gas inlet assembly.

If the O2 supply fails or its pressure decreases below a certain limit, the O2 low alarm switch generates an alarm.

Fig. 8 Gas Box Function Diagram, part 1

If the O2 flush button is pressed, oxygen is delivered to the fresh-gas outlet. The fresh-gas ejector prevents the fresh gas from flowing back into the anesthetic vaporizer. This avoids an increase in anesthetic gas concentration.

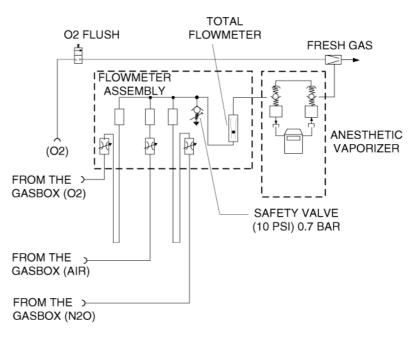


Fig. 9 Gas Box Function Diagram, part 2

9 SORC (Sensitive Oxygen Ratio Controller)

The SORC is a control element that functions like an N2O shut-off device and ensures a vital O2 concentration in the fresh gas. In the event of an O2 shortage, the SORC limits the N2O flow such that the O2 concentration in the fresh gas does not decrease below 21 vol.%.

If the O2 flow control valve is closed or if the O2 flow is lower than or equal to 200 mL/min, the SORC interrupts the N2O flow.

N2O can be added as of an O2 flow of approx. 300 mL/min. In this case, the SORC also prevents O2 concentrations below 21 vol.%.

The SORC bypass allows the oxygen to bypass the resistor in the SORC when O2 flows above 10 L/min are needed.

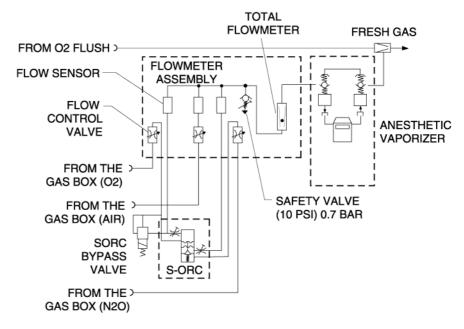


Fig. 10 SORC function diagram, part 1

The O2 and N2O flows are adjusted with the flow control valves.

Resistors located at the outlets of the SORC generate back-pressures. These back-pressures exert a force on the control diaphragms of the SORC. The O2 back-pressure opens the SORC. The N2O back-pressure closes the SORC. The pressure ratio at the control diaphragm affects the N2O flow.

The resistors and the spring force are dimensioned such that a minimum concentration of 21 vol.% of O2 is always ensured. The maximum O2 flow is approx. 12 L/min.

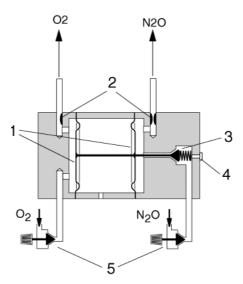


Fig. 11 SORC function diagram, part 2, for legend see Table 4

Table 4 Legend to Fig. 11

No.	Name
1	Control diaphragms
2	Resistors
3	N2O non-return valve
4	Operating-point adjusting screw
5	Flow control valves

10 Cosy 2.6 breathing system

The Cosy 2.6 breathing system allows three modes of patient ventilation:

- Manual ventilation and spontaneous breathing
- Volume controlled ventilation
- Pressure controlled ventilation

On APL valves with control knob, switching from "IPPV/SPONT" to "MAN" is carried out by turning the knob.

In the "MAN" position, the breathing system is closed to atmosphere. This position is used for manual ventilation of the patient. The APL valve opening pressure can be adjusted from 5 to 70 cmH2O (mbar).

In the "SPONT" switch position the APL valve is open to atmosphere. This position is used for spontaneous breathing.

Using the control box and the PEEP/Pmax valve, the pressure limit (Pmax) can also be adjusted during volume control from 15 cmH2O (mbar) to 70 cmH2O (mbar) via the membrane keypad.

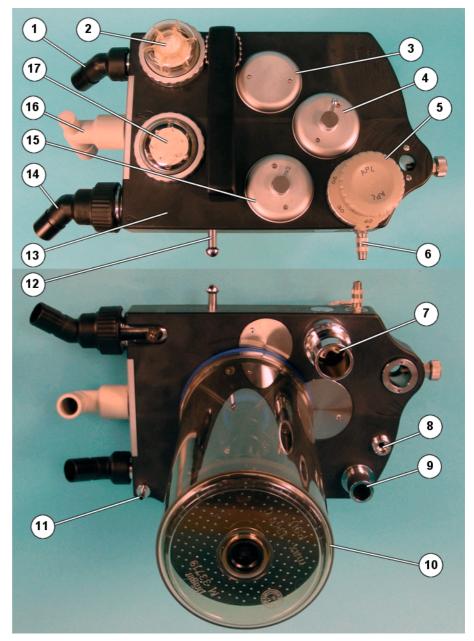


Fig. 12 Cosy 2.6 breathing system, for legend see Table 5

Table 5 Legend to Fig. 12

No.	Name
1	Inspiratory connection
2	Inspiratory valve and O2 sensor connection
3	Fresh-gas decoupling valve
4	APL bypass valve
5	MAN/SPONT APL valve
6	Sample gas connection
7	Anesthetic gas scavenging port

No.	Name
8	Fresh-gas port
9	Lung ventilator port
10	Absorber
11	Pressure sensor connection
12	Breathing bag hook
13	Flow sensor (Spirolog) (not shown)
14	Expiratory connection
15	PEEP/Pmax valve
16	Breathing bag terminal and standby holder for Y-piece
17	Expiratory valve

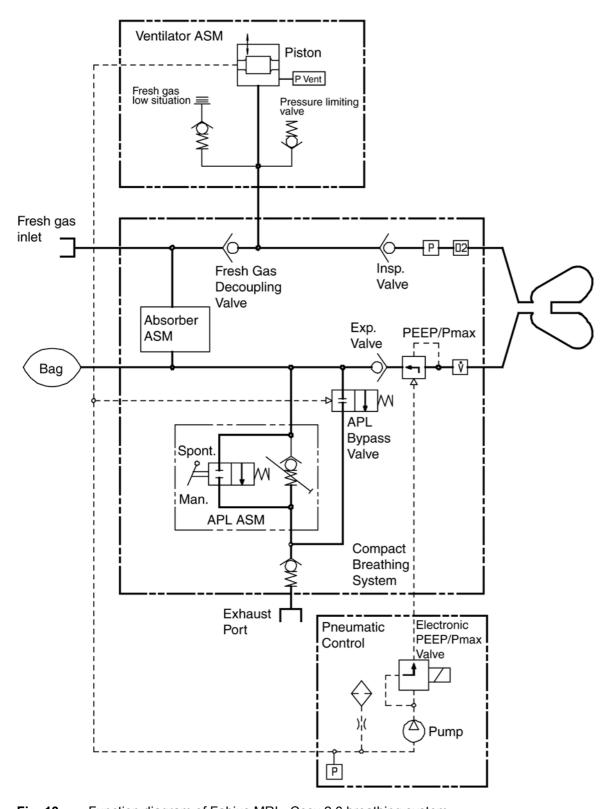


Fig. 13 Function diagram of Fabius MRI - Cosy 2.6 breathing system

10.1 Ventilation mode

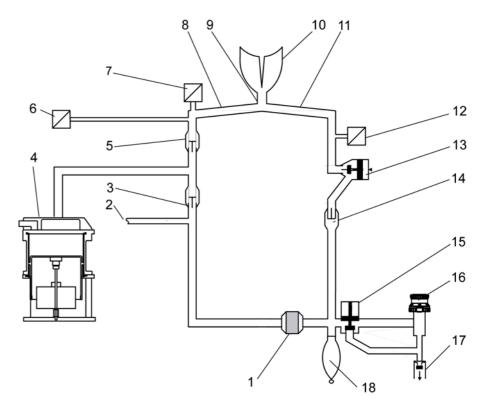


Fig. 14 Functional diagram of the ventilation mode, for legend see Table 6

Table 6 Legend to Fig. 14, Fig. 15, Fig. 16, Fig. 17, Fig. 18, Fig. 19, Fig. 20

No.	Name
1	Absorber
2	Fresh gas inlet
3	Fresh-gas decoupling
4	Lung ventilator
5	Inspiratory valve
6	Pressure sensor
7	Oxygen sensor
8	Inspiratory tube
9	Y-piece
10	Lung
11	Expiratory tube
12	Flow sensor
13	PEEP/Pmax valve
14	Expiratory valve
15	APL bypass valve

No.	Name
16	APL valve
17	Non-return valve
18	Manual breathing bag

10.2 Manual ventilation

Manual ventilation: General

During manual ventilation, the APL valve is set to the "MAN" position. The safety valve of the patient system is activated.

The item numbers mentioned in the following paragraphs refer to Fig. 15.

Manual ventilation: Inspiration

During inspiration, expiratory valve **14** remains closed. When the operator compresses the manual breathing bag **18** the gas mixture (expiratory gas and fresh gas **2**) flows through the absorber **1**, the fresh-gas decoupling valve **3**, the inspiratory valve **5**, the O2 sensor **7**, the inspiratory hose **8**, and the Y-piece **9** into the patient's lung **10**. The pressure sensor **6** measures the airway pressure. The ventilation pressure is limited by the APL valve **16**. Any excess amount of the gas mixture flows through the APL valve and the non-return valve **17** to the anesthetic gas scavenging system.

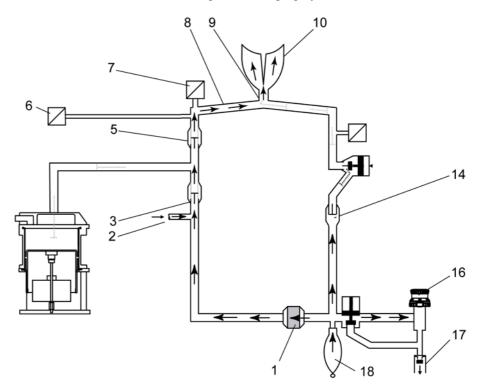


Fig. 15 Manual ventilation (inspiration) - Cosy 2.6 breathing system; for legend see Table 6

Manual ventilation: Expiration

During expiration, the inspiratory valve remains closed thus preventing the expiratory gas from flowing back into the inspiratory branch.

The item numbers mentioned in the following paragraphs refer to Fig. 16.

After releasing the breathing bag 18, the expiratory gas from the lung 10 flows through the expiratory tube 11, the flow sensor 12, the PEEP/Pmax valve 13, the expiratory valve 14, into the manual ventilation bag and through the absorber 18. At the same time, new fresh gas 2 flows into the manual ventilation bag.

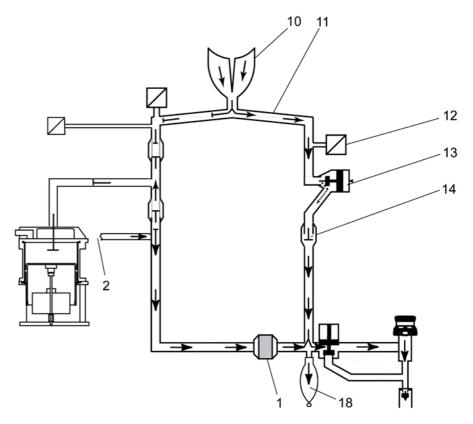


Fig. 16 Manual ventilation (expiration) - Cosy 2.6 breathing system; for legend see Table 6

10.3 Spontaneous breathing

Spontaneous breathing: General

A prerequisite for spontaneous breathing is that the patient is supplied with a sufficient amount of fresh gas. The APL valve selector must be set to the "SPONT" position. No pressure builds up in the compact breathing system.

Spontaneous breathing: Inspiration

During inspiration, the expiratory valve remains closed thus preventing rebreathing of expiratory gas containing CO2.

The item numbers mentioned in the following paragraphs refer to Fig. 17.

The patient inhales the gas mixture (expiratory gas and fresh gas 2) from the manual ventilation bag 18. The gas mixture flows through the fresh-gas decoupling valve 3, the inspiratory valve 5, the O2 sensor 7, the inspiratory hose 8, and through the Y-piece 9 into the lung 10. The pressure sensor 6 measures the airway pressure.

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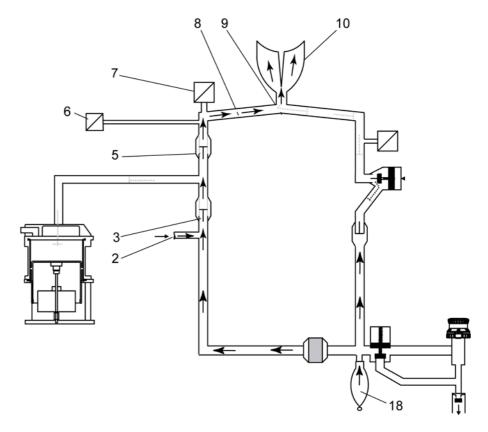


Fig. 17 Spontaneous (inspiration) - Cosy 2.6 breathing system; for legend see Table 6

Spontaneous breathing: Expiration

During expiration, the inspiratory valve remains closed thus preventing the expiratory gas from flowing back into the inspiratory branch.

The item numbers mentioned in the following paragraphs refer to Fig. 18.

The APL valve 16 is open, irrespective of its pressure setting.

The expiratory gas flows from the lung **10** through the expiratory tube **11**, the flow sensor **12**, the PEEP control valve **13**, the expiratory valve **14**, the manual ventilation bag **18** and through the absorber **1**. At the same time, new fresh gas **2** flows into the manual ventilation bag.

When the manual ventilation bag is full, any excess gas mixture flows through the non-return valve **17** into the anesthetic gas scavenging system.

10

Fig. 18 Spontaneous (expiration) - Cosy 2.6 breathing system; for legend see Table 6

10.4 Volume/pressure control ventilation mode

Volume control ventilation mode: General

A prerequisite for volume control ventilation is that the patient is supplied with a sufficient amount of fresh gas.

The APL bypass valve opens in volume control mode, allowing excess gas to be vented to the scavenging system regardless of the MAN-SPONT valve setting.

The safety valve of the patient system makes sure that no pressures greater than 75 cmH2O build up in the system.

During ventilation, the pressure limit (Pmax) can adjusted on the control box.

Volume/pressure control ventilation mode: Inspiration

During inspiration, the PEEP/Pmax valve remains closed. The control pressure present at the PEEP/Pmax valve varies with the set pressure limit (Pmax).

The item numbers mentioned in the following paragraphs refer to Fig. 19.

The pressure generated by the piston 4 of the lung ventilator closes the freshgas decoupling valve 3. The gas mixture (expiratory gas and fresh gas 2) flows through the inspiratory valve 5, the O2 sensor 7, the inspiratory tube 8, and the Y-piece 9 into the lung 10. The pressure sensor 6 measures the air-

way pressure. The ventilation pressure cannot exceed the pressure limit (Pmax) set on the control box because the PEEP/Pmax valve **13** opens. The fresh gas then fills the manual ventilation bag **18**.

Any excess fresh-gas flows through the open APL bypass valve **15**, and the non-return valve **17** into the anesthetic gas scavenging system.

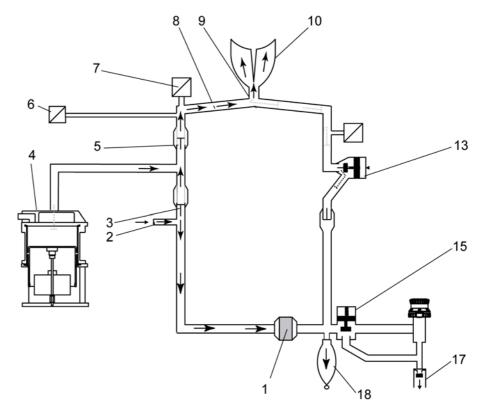


Fig. 19 Volume control ventilation (inspiration) - Cosy 2.6 breathing system; for legend see Table 6

Volume/pressure control ventilation mode: Expiration

During expiration, the inspiratory valve remains closed thus preventing rebreathing into the inspiratory branch.

The item numbers mentioned in the following paragraphs refer to Fig. 20.

The expiratory gas from the lung **10** flows through the expiratory tube **11**, the flow sensor **12**, the PEEP/Pmax valve **13**, the expiratory valve **14**, and the absorber **18** back into the manual ventilation bag **18** mixing with fresh gas **2** also flowing into the manual ventilation bag.

The lung ventilator's piston **4** moves back drawing the gas mixture needed for the next inspiration into the piston space.

Any excess fresh-gas flows through the open APL bypass valve **15**, and the non-return valve **17** into the anesthetic gas scavenging system.

Fig. 20 Volume control ventilation (expiration) - Cosy 2.6 breathing system; for legend see Table 6

10.5 Cosy 2.6 absorber

The absorber canister is filled with fresh soda lime. The CO2 is scrubbed from the expiratory gas by the soda lime.

CAUTION

Expired soda lime changes its color. The soda lime must be replaced when two thirds of the soda lime in the absorber canister is discolored.

11 Lung ventilator

The ventilator is located in a swing-out compartment at the left side of the Fabius Tiro M. A hose terminal is provided on the left side of the compartment for connection to the breathing system. Fresh gas is delivered to the patient by a piston that is driven by a motor and ball-screw arrangement. A sight window on the compartment allows the operator to verify movement of the piston.

Two diaphragms (upper and lower) comprise a bag-type rolling seal that surrounds the piston. Vacuum from the pneumatic assembly (described in a later paragraph) is provided between the outside of the seal and the cylinder, to ensure proper operation of the seal during piston movement.

During inspiration, the lung ventilator delivers fresh gas at a given volume, pressure and frequency. These parameters are set at the control panel. Refer to the Operator's Manual for details on ventilator settings, displays and controls. During expiration, the bag-type rolling seal fills with expired gas from the patient and with fresh gas stored in the breathing bag.

The lung ventilator motor is powered from the Control PCB. A position sensor on the ventilator signals the Control PCB when the piston reaches its lower limit. An incremental encoder on the motor shaft determines the number of revolutions and provides piston travel information to the Control PCB.

Lung ventilator pressure is monitored by a transducer on the Control PCB. When the auxiliary-air valve on the patient system opens, a fresh-gas low alarm is generated, provided that it has been enabled in the service mode.

The pressure sensor is the same type as the one used for measuring airway pressure. A tube connects the pressure sensor's positive pressure port to a connector located on the top cover of the ventilator. The purpose of this sensor is to allow the software to sense when a condition exists that would cause the ventilator's auxiliary air valve to open. The threshold that is used by the software for this condition is -8 mbar. In normal use the primary cause for this condition is an insufficient amount of reserve gas in the manual breathing bag. The operator is alerted when this condition exists, with a medium priority "Fresh gas low" alarm. This alarm can be disabled in service mode.

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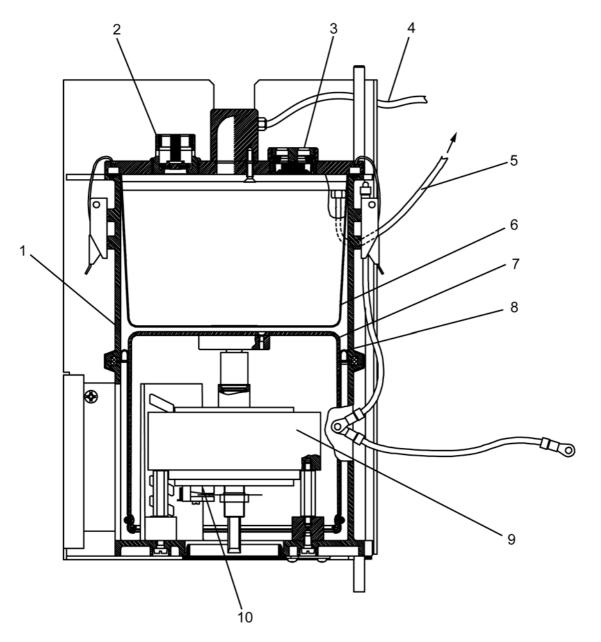


Fig. 21 Ventilator (piston shown in 'down' position), for legend see Table 7

Table 7 Legend to Fig. 21

No.	Name
1	Top section of housing
2	Pressure limiting valve
3	Auxiliary-air valve
4	Pressure sensor line to the Control PCB
5	Vacuum line to the pneumatic assembly
6	Patient seal
7	Piston

No.	Name	
8	Lower diaphragm	
9	Motor/ballscrew assembly	
10	Incremental encoder	

The top of the ventilator assembly (patient system) contains two valves:

11.1 Pressure limiting valve

If the pressure limit control fails, the ventilator's safety valve limits the gas pressure. This valve opens at approximately 75 cmH2O (mbar).

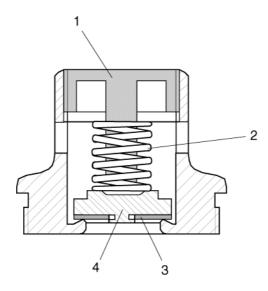


Fig. 22 Sectional view of the safety valve, for legend see Table 8

Table 8 Legend to Fig. 22

No.	Name
1	Screw
2	Spring
3	Washer
4	Valve disc

11.2 Auxiliary-air valve

The auxiliary air valve allows the patient to spontaneously breathe ambient air should the medical gas supply and/or Fabius MRI fail.

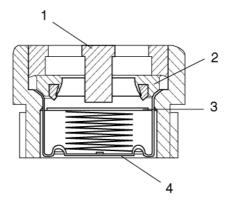


Fig. 23 Sectional view of the auxiliary air valve, for legend see Table 9

Table 9 Legend to Fig. 23

No.	Name
1	Threaded ring
2	Valve seat
3	Valve disc
4	Valve cross with spring

12 Pneumatic assembly

The pneumatic assembly provides pressure for the PEEP valve control, and also provides vacuum for the ventilator bag-type rolling seals and the APL bypass valve control.

The pump and the PEEP valve are shielded separately.

12.1 PEEP/Pmax valve control

When the Fabius MRI is operating in the automatic ventilation mode, the pump on the pneumatic assembly is running, and the electronic PEEP valve is actuated by the Control PCB. The current supplied to the coil of the electronic PEEP valve is proportional to the set PEEP value, and controls the position of the diaphragm within the electronic PEEP valve. This then determines the control pressure applied to the proportional PEEP valve in the breathing system, which maintains the desired amount of PEEP during patient expiration. The V1 reservoir smooths out pressure variations caused by the pump. See Fig. 24.

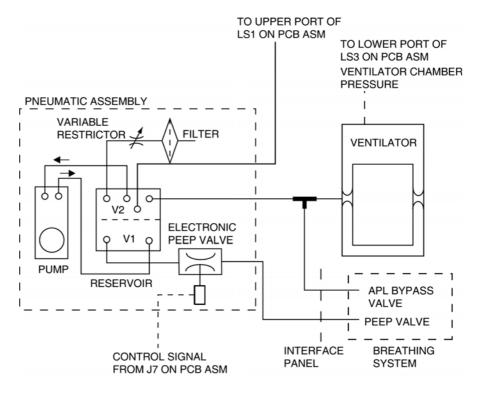


Fig. 24 Schematic of the pneumatic control

12.2 APL bypass valve control

When the Fabius MRI is operating in the automatic ventilation mode, the pneumatic assembly provides a vacuum signal to hold open the APL bypass valve in the breathing system. The V2 reservoir and filter provide noise damping, and the variable restrictor is used to set the vacuum level in the range of -150 to -240 cmH2O (mbar).

When the machine is operating in the manual ventilation mode, the pump on the pneumatic assembly (and the ventilator) is stopped, and the springloaded APL bypass valve in the breathing system closes, directing exhaled gas through the APL valve.

13 Control PCB

The Control PCB is designed as an MRI shielded assembly.

The connections to the components are routed via P-filters, motor filters and shielded cables.

The shielded assembly is not opened for servicing!

Fig. 25 Electrical Block Diagram

14 Function Description: Control PCB

The Control PCB contains the following functions:

- Motor control and monitoring
- Measurement of O2 and flow parameters
- Provision of one or two serial interfaces
- Evaluation of the O2 low signal
- Measurement and display of fresh-gas parameters
- PEEP valve control
- Pump control
- Front panel display control
- Evaluation of keypad and rotary encoder
- The required supply voltages are supplied by the power supply unit.

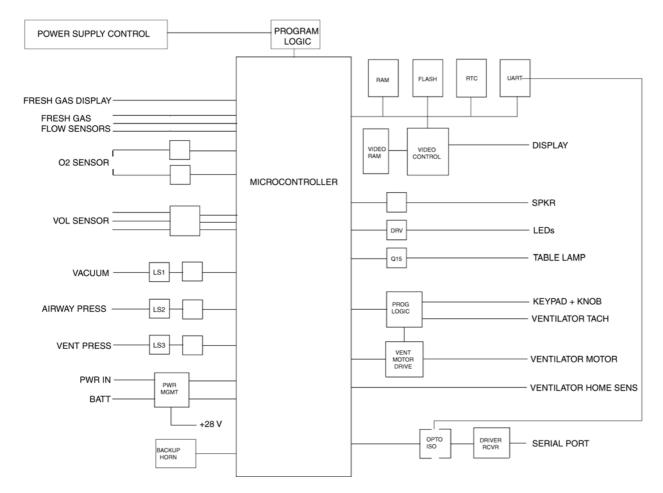


Fig. 26 Controller functional block diagram

15 Control panel assembly

The control panel comprises a 6.5" graphical display, a membrane keypad, a rotary encoder, the front frame and a loudspeaker.

The display has a shield. The connection from the Control PCB (Cu shield) to the display is routed via shielded round cables and D-Sub connectors.

Data and power for the display comes from the Control PCB via a 20-conductor ribbon cable. The keypad interface is connected to the Control PCB by a 30-conductor ribbon cable. A block diagram of the control panel assembly is shown in the following illustration.

The shielded display assembly is not opened for servicing.

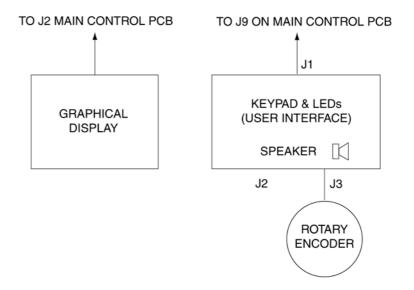


Fig. 27 Control panel block diagram

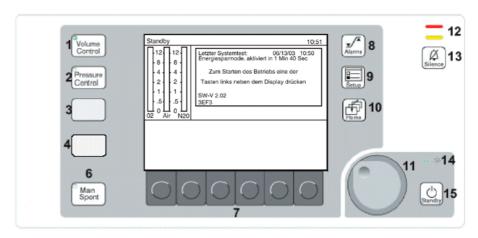


Fig. 28 Fabius MRI control panel ("Standby" screen shown), for legend see Table 10

Table 10 Legend to Fig. 28

Item	Function
1	Selects volume controlled ventilation mode Refer to Operator's Manual
2	Selects pressure controlled ventilation mode Refer to Operator's Manual
3	Pressure Support
4	SIMV
6	Places the ventilator in MAN/SPONT mode Refer to Operator's Manual
7	Programmable keys: activate the corresponding function that appears on screen above the key

Item	Function
8	For setting alarm limits Refer to Operator's Manual
9	Setup key: activates sub-screens for monitoring functions. Refer to Operator's Manual
10	Home key: returns display to main screen shown before standby
11	Rotary encoder: moves the cursor on the screen; confirms selection when pressed
12	Alarm status indicators: Flashing red: Warning; flashing yellow: Caution; solid yellow: Note
13	Alarm silence key: silences all active alarms for two minutes
14	Power ON indicator: lighted when machine is plugged into an active AC outlet
15	Switches the unit back to standby mode

16 FiO2 measurement

The O2 sensor measures the O2 concentration in the respiratory gas (FiO2).

The O2 sensor contains a capsule with alkaline electrolyte, a lead anode, two gold cathodes, and a Teflon membrane. The spatial separation of the two gold cathodes allows to carry out a voltage comparison.

The O2 sensor is an electrochemical cell that generates a voltage which varies with the O2 concentration.

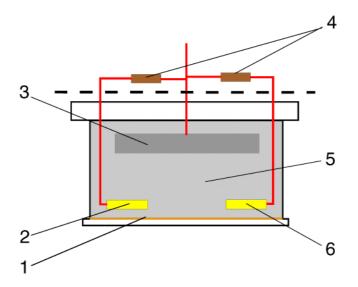


Fig. 29 O2 sensor, for legend see Table 11

Table 11 Legend to Fig. 29

No.	Name	
1	Teflon membrane	
2	Gold cathode A	
3	Lead anode	

No.	Name
4	Temperature compensation resistors
5	Alkaline electrolyte
6	Gold cathode B

The O2 to be measured diffuses through the Teflon membrane, undergoes a chemical reaction at the gold cathodes (negative) and produces lead oxide and water at the lead anode (positive). During this chemical process, a voltage is generated that is proportional to the O2 partial pressure.

The internal resistance of the cell is determined by the surface of the gold cathodes, the O2 diffusion velocity, and the distance between the gold cathodes and the lead anode. This resistance is approximately 700 ohms.

The chemical process is temperature-sensitive. Therefore, thermistors are connected in parallel to the O2 sensor. These resistors and the internal resistor of the O2 sensor correct the measuring voltage. Since two cathodes are used in the O2 sensor cell, two different voltages are generated. These voltages are compared with each other. If their difference exceeds a certain value, the machine prompts the operator to check the cell.

If the O2 sensor fails, the control box will indicate an error on the graphics display.

17 Respiratory flow measurement

The flow sensor functions according to the constant temperature hot-wire anemometer principle. Respiratory gas flows past a thin platinum wire. This platinum wire (A) is located in a measuring tube and is electrically heated. The platinum wire is held at a constant temperature. Gas flow removes heat from the hot wire. The higher the gas flow rate, the greater the heat removal. The amount of electrical current needed to maintain a constant platinum wire temperature is thus proportional to the gas flow rate.

A second platinum wire (B) inside the measuring tube is used for temperature compensation.

Internal calibration tables for O2/N2O mixtures, Air and 100% O2 are used to linearize the measured flow.

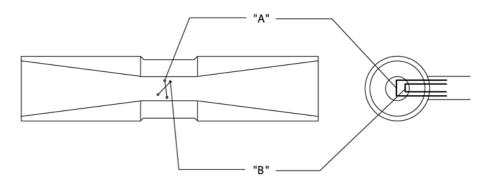


Fig. 30 Respiratory flow sensor, for legend see Table 12

Table 12 Legend to Fig. 30

No.	Name	
"A"	Platinum wire "A"	
"B"	Platinum wire "B"	

18 Gas flow rate measurement

The gas flows past a heated wire, cooling it. The current necessary to keep the temperature of the wire constant is a measure of the flow.

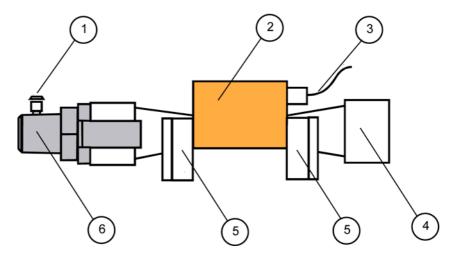


Fig. 31 Details of the flow sensor, for legend see Table 13

Table 13 Legend to Fig. 31

No.	Name
1	Tube connector
2	Electronic components
3	Electrical connection
4	Gas outlet port (to manifold)
5	Mounting pole
6	Gas inlet assembly

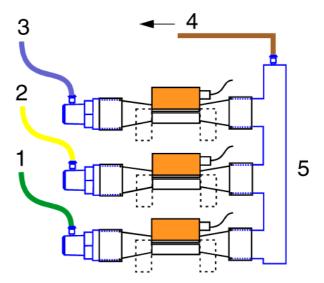


Fig. 32 Gas flow through sensors, for legend see Table 14

Table 14 Legend to Fig. 32

No.	Name		
1	From the oxygen flow control valve		
2	From the Air flow control valve		
3	From the N2O flow control valve		
4	Fresh-gas flow to the total fresh-gas flowmeter		
5	Fresh-gas manifold		

19 Anesthetic vaporizer(s)

Refer to separate technical documentation of the anesthetic vaporizer.

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Maintenance Procedures

Diagnostics Fabius MRI

1 Diagnostics

NOTE

The screen illustrations contained in this section are for reference only and therefore may or may not reflect the software version currently installed.

The Fabius MRI diagnostic system monitors and records the status of its internal hardware when the machine is turned on. The status of each test is displayed on the power-up screen as shown in Fig. 1. This screen is displayed for several seconds before proceeding to the Standby screen. The power-up screen also displays one of three messages at completion of the diagnostics:

FUNCTIONAL	This message indicates that the Fabius MRI has passed all power-up tests and is fully functional. The machine will proceed to the Standby screen (Fig. 2) after a short delay.
CONDITIONALLY FUNCTIONAL	This message indicates that a minor problem has been detected. The Fabius MRI may be used, but your local authorized service organization or Dräger-Service should be notified to correct the problem. Press the rotary control to proceed to the Standby screen.
NON-FUNCTIONAL	This message indicates that a serious problem has been detected, and the machine will not proceed to the monitor screen. Do not use the machine. Immediately notify your local authorized service organization or DrägerService to correct the problem.

The "Preventive Maintenance Due" message will appear on the screen if the current date exceeds the Periodic Manufacturer's Service (test procedure) due date stored in the machine.

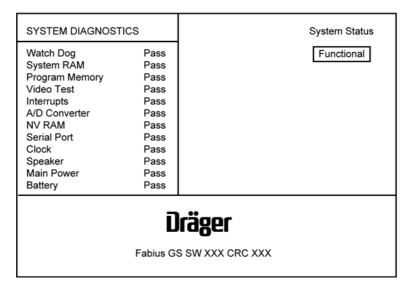


Fig. 1 Power-up diagnostics screen

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Fig. 2 Standby screen

NOTE

During display of the standby screen, a 2.5-minute count-down appears on the screen, after which the display changes to energy saving mode. Press any key on the panel to return to the Standby screen.

Diagnostics Fabius MRI

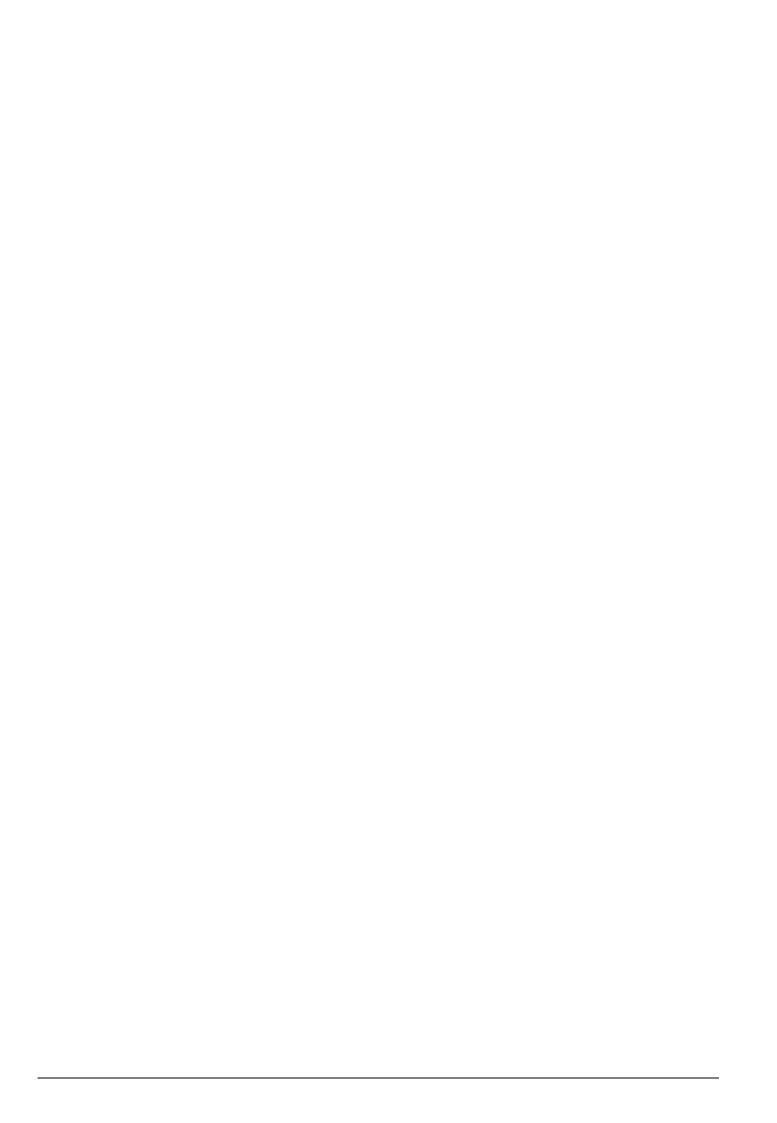
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Annex

Parts catalog

Test List





Parts catalog

Fabius MRI

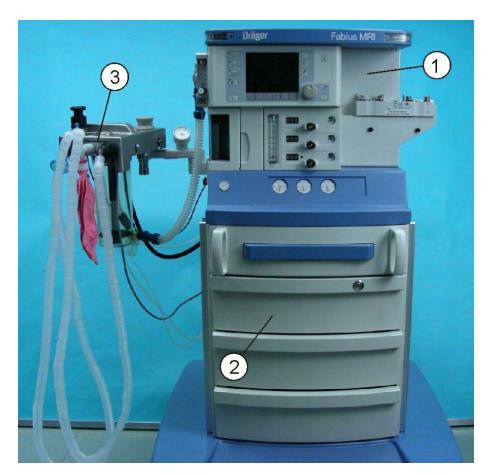
Revision: 00 2007-10-29 5330.660



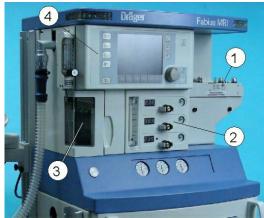
Item No.	Order No.	Description	Qty.	Qty.unit	Remark
		Products concerned	1.000	St	
		Basic unit	1.000	St	
		Manuals/Techn.Documentation	1.000	St	
		Modification kits/Options	1.000	St	
		Maintenance parts/Service kits	1.000	St	
		Accessories/Consumables	1.000	St	

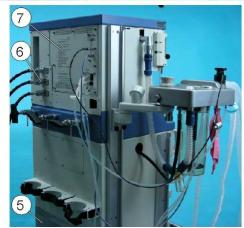


Item No.	Order No.	Description	Qty.	Qty.unit Remark
1	8607300	Fabius MRI	1.000	St

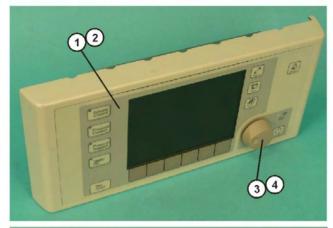


Item No.	Order No.	Description	Qty.	Qty.unit Remark
1		Basic device	1.000	St
2		Trolly	1.000	St
3		Breathing systems	1.000	St



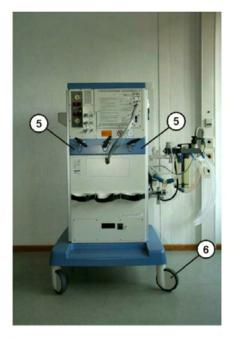


Item No.	Order No.	Description	Qty.	Qty.unit Remark
1		Vaporizer holder	1.000	St
4		User interface	1.000	St





Item No.	Order No.	Description	Qty.	Qty.unit Remark
3	M29655	CONTROL KNOB	1.000	St





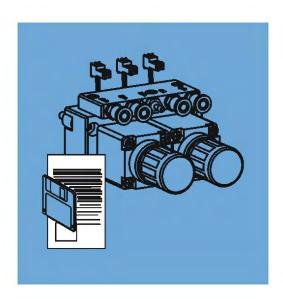
Item No.	Order No.	Description	Qty.	Qty.unit Remark
6	MX08806	Castor	1.000	St



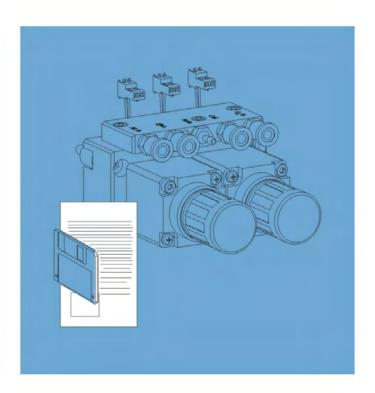
Item Order No.	Description	Qty.	Qty.unit Remark
	Breathing system COSY 2.6	1.000	St



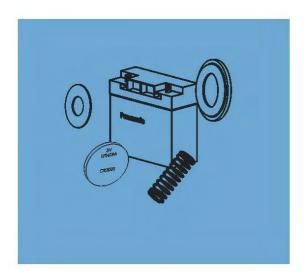
Item No.	Order No.	Description	Qty.	Qty.unit	Remark
	9039035	IFU Fabius MRI 3.n enUS	1.000	St	
	9039036	IFU Fabius MRI 3.n en	1.000	St	
	9039055	IfU Fabius MRI fr	1.000	St	
	9039056	IFU Fabius MRI de	1.000	St	
	9039058	IfU Fabius MRI es	1.000	St	
	9039059	IfU Fabius MRI it	1.000	St	
	9039060	IfU Fabius MRI ru	1.000	St	
	9039062	IfU Fabius MRI ptBras	1.000	St	
	9039065	IfU Fabius MRI nl	1.000	St	
	9039067	IfU Fabius MRI sv	1.000	St	



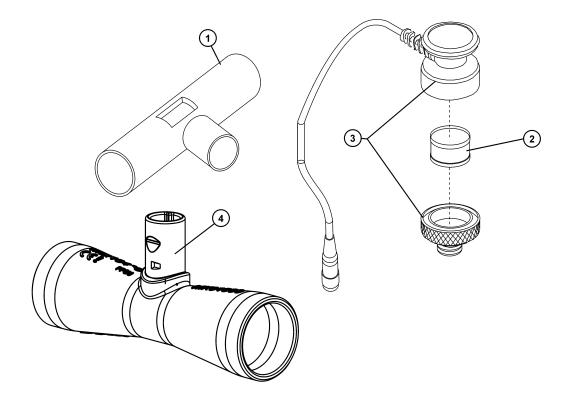
Item Order No.	Description	Qty.	Qty.unit Remark
	Software	1.000	St
	hardware	1.000	St



Item No.	Order No.	Description	Qty.	Qty.unit Remark
		vac./eject. succ.system	1.000	St
	8607593	adhesive tape 40mT/400 gauss	1.000	St



Item No.	Order No.	Description	Qty.	Qty.unit Remark
	M23225	VALVE DISK	1.000	St
	6850645	O2-Sensor (Capsule)	1.000	St
	8403735	Set of 5 Spirolog sensors	1.000	St
	8604874	Hose Asm-PEEP/Pmax-APL Byp RHS	1.000	St
	1190520	HOSE 4X1,5-SI 50 SH A NF	1.000	m
	8402868	BACTERIA FILTER	1.000	St



Item No.	Order No.	Description	Qty.	Qty.unit	Remark
	8301349	EARTHING CABLE, 3,2 M	1.000	St	
	8604310	hose-ventilator 110cm	1.000	St	
	1190520	HOSE 4X1,5-SI 50 SH A NF	1.000	m	
	U04314	O-RING SEAL	1.000	St	
	8607593	adhesive tape 40mT/400 gauss	1.000	St	
	2600651	DIAPHRAGM, PISTON	1.000	St	
	8402868	BACTERIA FILTER	1.000	St	
	1836722	SUPPLY MAIN 3,5M 3G1 CRSW	1.000	St	
	1841793	PWR Cord 10A,3m,gr,USA/J RoHS	1.000	St	
	8607055	Hose Asm PEEP-Pmax-APL Byp LH	1.000	St	
	4117266	POWER CORD ASM- 15FT FABIUS GS	1.000	St	
	6733895	SET MIC.FILTER 654ST-ISOCLICK	1.000	St	
	8604831	O-RING 105 x 4	1.000	St	
	8301348	EARTHING CABLE, 0,8 M	1.000	St	
	8604287	Fan hose right	1.000	St	
	1851713	Cable Great Britian,3m,10A	1.000	St	
	1851705	Cable Australia,3m,10A,C13	1.000	St	
	1851721	Power cable DK, 3 m, 10 A	1.000	St	
	1859714	Power cable 10A,3m,black,China	1.000	St	
	8604874	Hose Asm-PEEP/Pmax-APL Byp RHS	1.000	St	
	M23225	VALVE DISK	1.000	St	
1	8403735	Set of 5 Spirolog sensors	1.000	St	
2	6850645	O2-Sensor (Capsule)	1.000	St	
3	8606055	O2 sensor housing, right	1.000	St	
4	MK01900	SpiroLife	1.000	St	

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Fabius MRI		Parts catalog
Assembly	Description	David Na
	Description	Part No.
Accesso	ries/Consumables	
	adhesive tape 40mT/400 gauss	8607593
	BACTERIA FILTER	8402868
	Cable Australia,3m,10A,C13	1851705
	Cable Great Britian,3m,10A	1851713
	DIAPHRAGM, PISTON	2600651
	EARTHING CABLE, 0,8 M	8301348
	EARTHING CABLE, 3,2 M	8301349
	Fan hose right	8604287
	HOSE 4X1,5-SI 50 SH A NF	1190520
	Hose Asm PEEP-Pmax-APL Byp LH	8607055
	Hose Asm-PEEP/Pmax-APL Byp RHS	8604874
	hose-ventilator 110cm	8604310
	O2 sensor housing, right	8606055
	O2-Sensor (Capsule)	6850645
	O-RING 105 x 4	8604831
	O-RING SEAL	U04314
	Power cable 10A,3m,black,China	1859714
	Power cable DK, 3 m, 10 A	1851721
	POWER CORD ASM- 15FT FABIUS GS	4117266
	PWR Cord 10A,3m,gr,USA/J RoHS	1841793
	SET MIC.FILTER 654ST-ISOCLICK	6733895
	Set of 5 Spirolog sensors	8403735
	SpiroLife	MK01900
	SUPPLY MAIN 3,5M 3G1 CRSW	1836722
	VALVE DISK	M23225
Breathing	g system COSY 2.6	
	Cosy2.6	8605797
fine tunir	ng valves	
	CAP 1, SW AIR (D,A,CH)	M34307
	CAP 1, SW O2 (D,A,CH)	M34305
	CAP 1,BLACK-WHITE	M26205
	CAP 1,BLUE	M24901
	CAP 1,GREEN	M25147
	CAP 1,SW N2O (D,A,CH)	M34306
	CAP 1,YELLOW	M25797
	CAP,WHITE	M25146
	ISO rotary knob without cap	8604697
	Rotary knob without cap	MK00360
hardware	9	
	adhesive tape 40mT/400 gauss	8607593

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Fabius MRI		Parts catalog			
Assembly	Describation	B. 484			
-	Description	Part No.			
IFU SW 3.n					
	IFU Fabius MRI 3.n en	9039036			
	IFU Fabius MRI 3.n enUS	9039035			
	IFU Fabius MRI de	9039056			
	IfU Fabius MRI es	9039058			
	IfU Fabius MRI fr	9039055			
	IfU Fabius MRI it	9039059			
	IfU Fabius MRI nI	9039065			
	IfU Fabius MRI ptBras	9039062			
	IfU Fabius MRI ru	9039060			
	IfU Fabius MRI sv	9039067			
Maintena	nce parts/Service kits				
	BACTERIA FILTER	8402868			
	HOSE 4X1,5-SI 50 SH A NF	1190520			
	Hose Asm-PEEP/Pmax-APL Byp RHS	8604874			
	O2-Sensor (Capsule)	6850645			
	Set of 5 Spirolog sensors	8403735			
	VALVE DISK	M23225			
Products	concerned				
	Fabius MRI	8607300			
Trolly					
	Castor	MX08806			
User inte	rface				
	CONTROL KNOB	M29655			
vac./ejec	t. succ.system				
	Vacuum type aspir. Diss	MK03140			
	Vacuum type aspir. Diss Canada	MK03320			
	Vacuum type aspir. Nist	MK01422			
Ventilato	r				
	DIAPHRAGM,CUP	2600650			
	patient assembly	8604319			

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Test instructions (TL) Fabius MRI

This test list can be processed with standard commercially available test aids and tools, but does not replace the required inspections and maintenance work carried out by the manufacturer.



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2 40		
3.10	Device handover	

Contents

1 Device configuration

1.1 Device configuration

1.1.1 Serial number / software (if not otherwise recorded)

	NOTE The serial number is located on the rear of the unit.		
Entry	Serial number of the unit	Ĺ	txt]
	NOTE The serial number is located on the right-hand side of the breathing system.		
Entry	Serial number of the breathing system (Cosy)	[txt]

2 Electrical safety

2.1 Electrical safety according to VDE 0751

NOTE

The Fabius conforms to the requirements of protection class I, type B.

2.1.1 Basic unit

Action

 Check power fuses, plugs for non-heating apparatus, power supply cord including strain-relief device, convenience socket-outlets, and ground stud.

NOTE

When testing according to VDE 0751, test the system, not the individual devices.

Systems must be handled as devices.

A medical system is a combination of several devices of which at least one is a medical electrical device which is connected to other devices by functional connections or by a transportable multiple socket-outlet.

Test The plugs for non-heating apparatus, power supply cord, and the ground studs are neither contaminated nor damaged.

Result [____ok]

Power fuses

Test The power fuse-links match the specifications on the rating plate.

Result [____ok]

Protective earth conductor resistance

Test The protective earth conductor resistance must not exceed **0.3** ohms (including power supply cord) in each case.

Result Protective earth conductor resistance [Ohm]

Equivalent unit leakage current

NOTE

Set up the Fabius so that it is insulated.

Test The initial value must not exceed **1000** μA.

Result Initial value

Test The recurrent measurement value must not exceed 1000 μA.

Result Recurrent measurement

[____µA]

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μΑ]

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3 Function and condition test

3.1 Basic unit

Prerequisites The device is fully assembled.

3.1.1 Labelling

Test Labels and markings are complete and legible.

Result Condition checked.

____OK]

3.1.2 Instructions for Use

Test The Instructions for Use are available (according to user/owner).

Result Condition checked.

____OK]

3.1.3 Condition of basic unit

Test The device is undamaged.

Result Condition checked.

____OK]

3.1.4 Condition of the breathing system

Test The breathing system is undamaged.

Result Condition checked.

____OK]

3.2 Basic unit self-test, calibration and leak test

Prerequisites The device is connected to the mains power supply.

The device is connected to the pipeline supply system or the cylinders are open, as applicable.

3.2.1 Self-test/system diagnostics of the basic unit

Action • Turn the device power switch to "ON".

Test

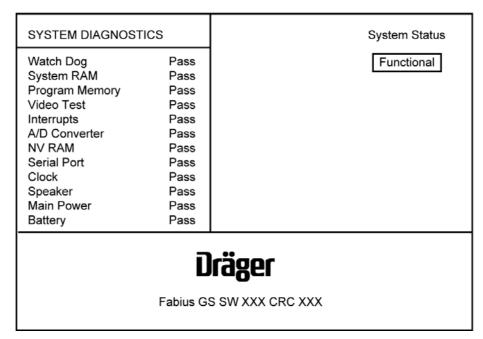


Fig. 1 System diagnostics screen

Check that the Fabius completes the self-test and that all tests indicate "pass".

Entry Entering the software version

		txt

Result Self-test successfully completed.

		_	
		O	ĸ

3.2.2 Leak tightness of breathing system

Action • Ful

- Fully mount the breathing system's components.
- · Call the "Standby" screen.
- Operate the "Leak/Compl.Test" button in the "Standby" screen.
- · Follow the on-screen instructions.

Test Leak test successfully completed.

Result

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3.3 Alarm volume, power failure alarm

Prerequisites The Fabius is switched on and in "Standby" mode.

3.3.1 Alarm volume

Action

- Press the setup key to open the "standby config" screen.
- · Confirm "default settings" using the rotary knob.
- · Enter code.
- Operate "Return" using the rotary knob.
- Select "Alarm Volume" and confirm with the rotary knob.

Test Set the alarm volume to maximum using the rotary knob.

Action

- · Exit from Standby/configuration.
- · Switch to Volume Control mode.
- · Generate any alarm.

Test An audible and visual alarm is generated.

Result

____OK]

Action • Restore the original volume.

3.3.2 Power failure alarm, battery circuit

Action

- Press the "Standby" key to access Standby mode.
- Press the MAN/SPONT key on the control unit, and then confirm the displayed message using the rotary knob.

Test

Disconnect the power plug to check that the "power failure" message and the icon appear within one minute of disconnecting the power plug.

Connect the power plug and check that the "power failure" message disappears.

Result

____OK]

Prerequisites The device is switched on and in "Standby" mode.

3.4.1 N2O shut-off

• Set the O2 and N2O flow control valves to 4 L/min.

• Close the O2 flow control valve again.

Test The N2O flow stops when the O2 flowrate is less than 0.1 L/min.

Result [___OK]

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3.5 O2 flush

Introduction These instructions describe the functional test of the O2 flush button.

Prerequisites Device is fully assembled.

3.5.1 O2 flush valve

Action • Press and release the O2 FLUSH button.

Test The **O2 flow stops** immediately.

Result

___OK]

Version 1.0

3.6 Low O2 alarm test

Introduction These instructions describe the functional test of the low O2 alarm.

Prerequisites The device is connected to the pipeline supply system or the cylinders are

open, as applicable.

Device is switched on.

3.6.1 O2 low alarm

Action • Set the O2 flow to 4 L/min.

• Disconnect the O2 pipeline supply connector or close the O2 cylinder supply, as applicable.

Test After a short period, the "LOW O2 SUPPLY PRESSURE!!!" alarm message is displayed, an audible alarm sounds, and the red alarm LED comes on.

Result [___OK]

• Restore the pipeline supply or the cylinder supply, as applicable.

3.7 Pressure test

Prerequisites The device is switched on and is in "Volume Control" mode.

The breathing system is fitted.

3.7.1 PEEP accuracy

Action • Set a PEEP pressure.

Test After a few breaths: The set PEEP pressure matches the displayed value.

Result

[____OK]

3.8 Ventilation modes

Prerequisites

The device is switched on, has successfully completed the self-test, and is in "Standby" mode.

The flow sensor is calibrated.

The breathing system is fitted.

3.8.1 Manual ventilation

Action

- Connect a test lung to the Y-piece of the breathing system.
 - · Select Man/Spont mode.
 - Set the O2 fresh-gas flow to 3 L/min.
- Set APL valve to MAN, 30 mbar.

Test Manual ventilation can be applied by squeezing the manual breathing bag.

Result [___OK]

3.8.2 Lung ventilator performance

Action

- · Switch to Volume Control mode.
- · Press the flush button briefly to inflate the bag.
- · Confirm settings with the rotary knob.

Test Volume Control ventilation mode is displayed.

Ventilation starts.

Result [OK1

3.8.3 Flow measurement

Action • Set Vt to 500 mL.

Test The measured Vt matches the set Vt.

Result [____OK]

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3.9 O2 measurement

Prerequisites The MAN/SPONT ventilation mode has been selected.

The O2 sensor has been calibrated.

3.9.1 O2 concentration 21%

• Remove the O2 sensor from the inspiratory dome and expose it to ambient air. Wait until the pressure has stabilized.

Test The O2 concentration is $21\% \pm 2.5\%$.

Result [_____%02]

3.9.2 O2 concentration 100%

Action • Set an O2 flow of 3 L/min.

Test After a short period, the O2 concentration has reached 97 to 100%.

Result [_____%02]

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3.10 Device handover

Entry Place fully functional device at the user's/owner's disposal.

[____OK]



Test Report (TL)

Institution:	Delivery date:
Serial no.:	Other:

OK Para Name	Result
1 Device configuration	
1. 1. 1 Serial number / software (if not otherwise recorded)	
□ 1. 1. 1. Serial number of the unit	
☐ 1. 1. 1. 2 Serial number of the breathing system (Cosy)	
2 Electrical safety	
2. 1 Electrical safety according to VDE 0751	
□ 2.1.1 Basic unit	
□ 2.1.1.1 Power fuses	
□ 2.1.1.2 Protective earth conductor resistance	Ohm
2. 1. 2 Equivalent unit leakage current	
□ 2. 1. 2. 1 Initial value	μΑ
□ 2.1.2.2 Recurrent measurement	μΑ
3 Function and condition test	
3. 1 Basic unit	
□ 3.1.1 Labelling	
□ 3. 1. 2 Instructions for Use	
□ 3. 1. 3 Condition of basic unit	
□ 3. 1. 4 Condition of the breathing system	
3. 2 Basic unit self-test, calibration and leak test	
3. 2. 1 Self-test/system diagnostics of the basic unit	
☐ 3. 2. 1. 1 Entering the software version	

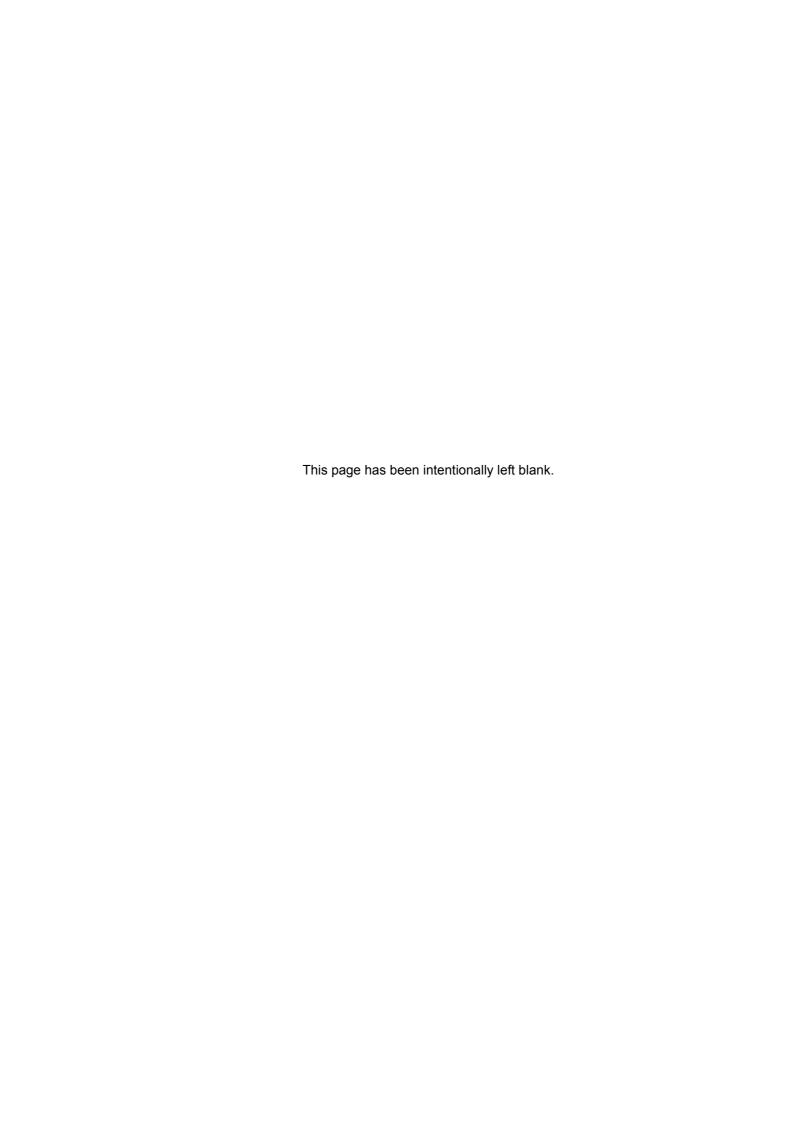
OV Dama Nama	Desuit
OK Para Name	Result
□ 3. 2. 1. 2 Self-test successfully completed.	
☐ 3. 2. 2 Leak tightness of breathing system	
3. 3 Alarm volume, power failure alarm	
□ 3.3.1 Alarm volume	
☐ 3. 3. 2 Power failure alarm, battery circuit	
3. 4 Testing the SORC	
□ 3. 4. 1 N2O shut-off	
3. 5 O2 flush	
□ 3. 5. 1 O2 flush valve	
3. 6 Low O2 alarm test	
□ 3. 6. 1 O2 low alarm	
3. 7 Pressure test	
□ 3.7.1 PEEP accuracy	
3. 8 Ventilation modes	
□ 3. 8. 1 Manual ventilation	
□ 3. 8. 2 Lung ventilator performance	•
□ 3.8.3 Flow measurement	
3. 9 O2 measurement	
□ 3. 9. 1 O2 concentration 21%	%O2
□ 3. 9. 2 O2 concentration 100%	%O2
☐ 3.10 Device handover	

Report:

Test has been performed according to the test instructions (TL).

Name: _______
Date/signature: ______

Version 1.0 Fabius MRI 1/1



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Directive 93/42/EEC concerning Medical Devices

Subject to change without notice.

Will not be replaced in the event of modifications.

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